

T7B Trailer

Operator's Manual



Issue 1.0

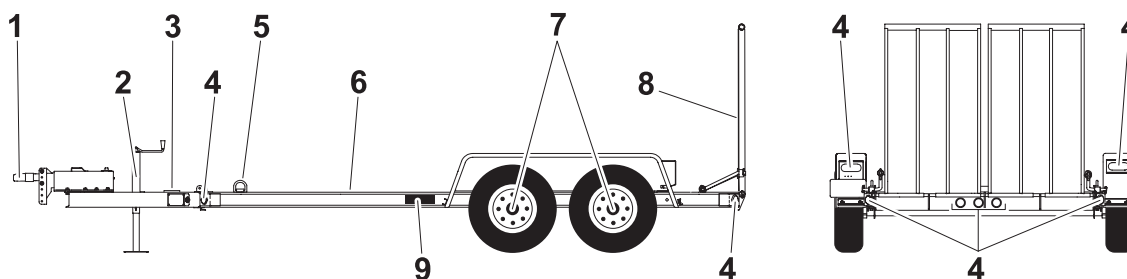


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Overview

Serial Number/Unit Components

Trailer serial number location and unit components are called out above. Record serial number and date of purchase in spaces provided.



- | | |
|------------------|-----------------|
| 1. Hitch/coupler | 6. Deck/grating |
| 2. Jack | 7. Tires |
| 3. Battery | 8. Ramps |
| 4. Lights | 9. S/N location |
| 5. Tiedown | |

Date of manufacture	
Date of purchase	
Trailer serial number	

Intended Use

The T7B trailer is rated at 7000 lb (3175 kg) GVWR and can haul 4750 lb (2155 kg). It can be configured with various attachment stands to haul an SK500 mini skid steer unit, a variety of SK5 series attachments, and a pedestrian trencher.

Foreword

This manual is an important part of your equipment. It provides safety information and operation instructions to help you use and maintain your Ditch Witch equipment.

Read this manual before using your equipment. Keep it with the equipment at all times for future reference. If you sell your equipment, be sure to give this manual to the new owner.

If you need a replacement copy, contact your Ditch Witch dealer. If you need assistance in locating a dealer, visit our website at **www.ditchwitch.com** or write to the following address:

The Charles Machine Works, Inc.
Attn: Marketing Department
PO Box 66
Perry, OK 73077-0066
USA

The descriptions and specifications in this manual are subject to change without notice. The Charles Machine Works, Inc. reserves the right to improve equipment. Some product improvements may have taken place after this manual was published. For the latest information on Ditch Witch equipment, see your Ditch Witch dealer.

Thank you for buying and using Ditch Witch equipment.

T7B Operator's Manual

Issue number 1.0/OM-7/03

Part number 054-112

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Safety

Guidelines

Follow these guidelines before operating any jobsite equipment:

- Complete proper training and read operator's manual before using equipment.
- Check hitch for wear and cracks. Lubricate if needed.
- Check battery for 12 volt charge.
- Inspect lights for cleanliness and correct operation.
- Check tire pressure. Check lug nut torque with a torque wrench. Adjust if needed.
- Ensure trailer brakes are adjusted properly. See "Service" on page 13.
- Ensure trailer brakes are adjusted to come on in synchronization with tow vehicle brakes.
- Replace missing or damaged safety shields and safety signs.
- Use equipment carefully. Stop operation and investigate anything that does not look or feel right.

NOTICE: Ten to fifteen percent of total trailer weight (equipment plus trailer) must be on tongue to help prevent trailer sway.

- Contact your Ditch Witch dealer if you have any question about operation, maintenance, or equipment use.

Safety Alert Classifications

These classifications and the icons defined on the following pages work together to alert you to situations which could be harmful to you, jobsite bystanders or your equipment. When you see these words and icons in the book or on the machine, carefully read and follow all instructions. **YOUR SAFETY IS AT STAKE.**

Watch for the three safety alert levels: **DANGER**, **WARNING** and **CAUTION**. Learn what each level means.

 **DANGER** indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.

 **WARNING** indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

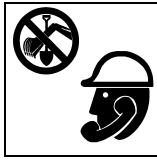
 **CAUTION** indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.

Watch for two other words: **NOTICE** and **IMPORTANT**.

NOTICE can keep you from doing something that might damage the machine or someone's property. It can also alert you against unsafe practices.

IMPORTANT can help you do a better job or make your job easier in some way.

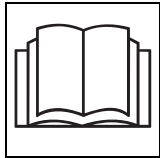
Safety Alerts



⚠ WARNING Jobsite hazards could cause death or serious injury. Use correct equipment and work methods. Use and maintain proper safety equipment.



⚠ WARNING Crushing weight could cause death or serious injury. Use proper procedures and equipment or stay away.



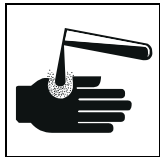
⚠ WARNING Incorrect procedures could result in death, injury, or property damage. Learn to use equipment correctly.



⚠ WARNING Moving traffic - hazardous situation. Death or serious injury could result. Avoid moving vehicles, wear high visibility clothing, post appropriate warning signs.



⚠ CAUTION Fall possible. Slips or trips may result in injury. Keep area clean.



⚠ CAUTION Battery acid may cause burns. Avoid contact.



⚠ CAUTION Improper handling or use of chemicals may result in illness, injury, or equipment damage. Follow instructions on labels and in material safety data sheets (MSDS).

Prepare

Inspect Site

Inspect jobsite before transporting equipment. Check for the following:

- changes in elevation such as hills or other open trenches
- obstacles such as buildings, railroad crossings, or streams
- traffic
- access
- soil type and condition

Inspect Trailer

- Check ramps and trailer bed for damage.
- Check lights and reflectors for cleanliness and verify that lights operate.
- Verify that signs, guards, and shields are in place.
- Check hitch for wear and cracks. Lubricate if needed.
- Check torque of hitch bolts. Adjust if needed. See "Check Hitch Bolts" on page 14.
- Check battery for 12 volt charge.
- Check tire pressure. See "Tire and Load Ratings" on page 22.
- Check lug nut torque with a torque wrench. Adjust if needed. See "Check Tire Pressure and Lug Nut Torque" on page 13.
- Ensure trailer brakes are adjusted properly. See "Service" on page 13.
- Ensure trailer brakes are adjusted to come on in synchronization with tow vehicle brakes.

Lay Out Equipment and Attachment Stands

1. Determine what equipment, attachments, and other items will be carried on trailer.
2. Lay out equipment and attachment positions to balance load front-to-back and side-to-side.

NOTICE: Ten to fifteen percent of total trailer weight (equipment plus trailer) must be on tongue to help prevent trailer sway.

- Consider attachment stand weights and attachment weights. See attachment operator's manual.
- Consider unit weight. See unit operator's manual.
- Consider the weight of anything else you plan to haul, such as sod or other pieces of equipment.
- Ensure that load will remain balanced without consumables (such as sod) loaded.
- Position stands so that attachment can be accessed easily, usually from the side of the trailer.
- Position auger and plow stands as close to centerline of trailer as possible.
- Check loading on each side of trailer by weighing.

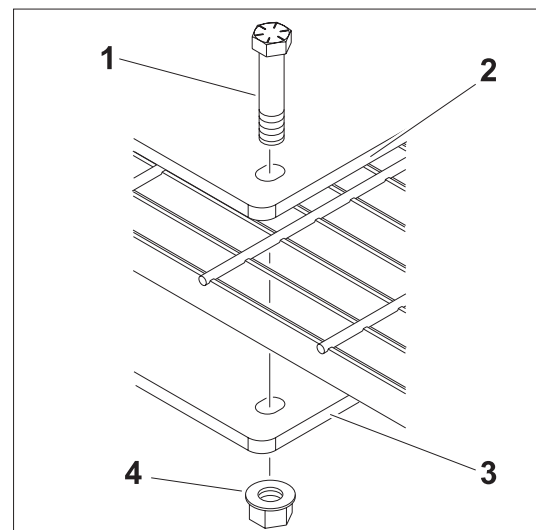
Install Attachment Stands

Trailer can be configured with a number of attachment stands. All stands attach to the trailer in the same way, but see attachment stand installation instructions for specific installation, loading, and tiedown instructions.

1. Place bolt (1) through stand (2).
2. Place plate (3) under trailer grate and lined up with bolts as shown.
3. Tighten each locknut (4) to torque listed in installation instructions.

IMPORTANT: Some locknut and bolt combinations require a washer and/or lock washer. See bill of materials and assembly drawing in installation instructions.

4. Install and tighten all other plates if stand has additional mounting areas.
5. Install additional stands as needed.



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Operate

Hitch to Tow Vehicle

1. Back tow vehicle to trailer.
2. Put manual transmission into first or reverse gear or automatic transmission into park. Turn off ignition. Set parking brake.
3. Connect trailer lunette or coupler to tow vehicle hitch and lock in place with coupler lock pin. If needed, adjust lunette or coupler height to level load.
4. Connect safety chains to tow vehicle chain keepers (cross-shaped slots on bumper of tow vehicle). Attach left chain to right side of tow vehicle and vice versa to cradle hitch. Do not connect to pintle hook or hitch ball.
5. Connect breakaway switch cable to tow vehicle. Do not connect to pintle hook or hitch ball.
6. Plug trailer electrical connector into tow vehicle connector.
7. Use jack crank to raise jack base and stow.
8. Remove wheel blocks.
9. Verify operation of trailer lights.

Unhitch from Tow Vehicle

1. Stop tow vehicle and trailer on level ground.
2. Put manual transmission into first or reverse gear or automatic transmission into park. Turn off ignition. Set parking brake.
3. Block trailer wheels.
4. Reverse "Hitch to Tow Vehicle" steps to unhitch trailer from tow vehicle.

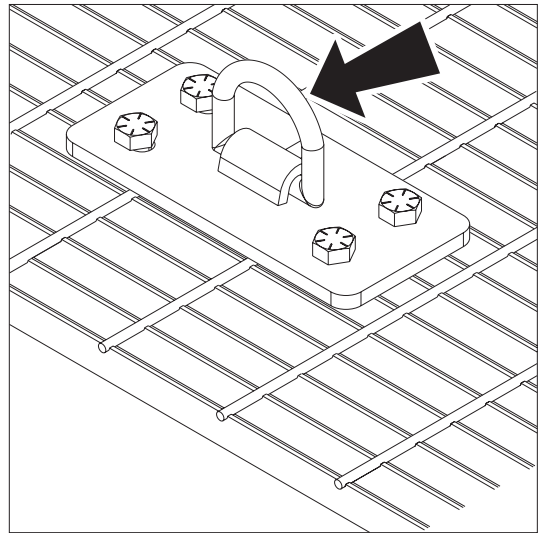
Operating Tips

Loading and Unloading

- Connect trailer to tow vehicle before loading or unloading equipment.
- Load and stow all attachments before loading equipment.
- Load and unload units slowly, according to recommendations in unit operator's manual.
- Tie down unit only at approved tiedown points.

IMPORTANT: Do not hook tiedowns or chains to trailer deck/bar grating.

- Lock ramps into upright position before moving trailer.



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Cleanup

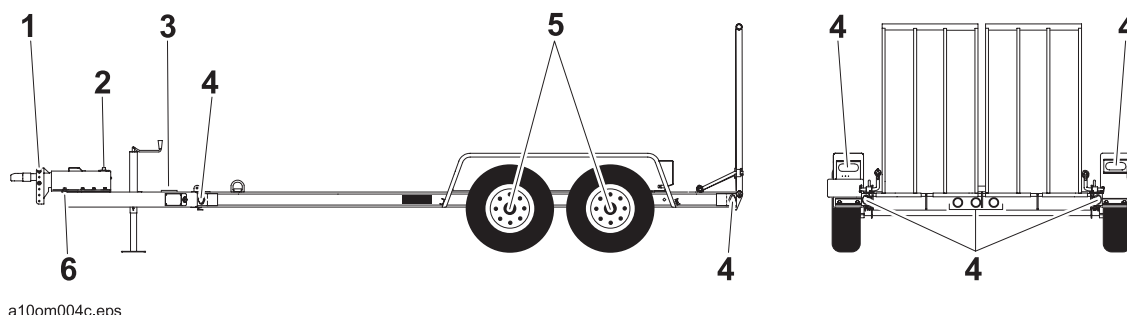
Make sure all tools and accessories are securely loaded on trailer.

After unloading, spray water onto trailer grate to remove dirt and mud.

Service and Troubleshooting

Service

Each Use



Task	Notes
Check tire pressure and lug nut torque (5)	Torque: 95 ft•lb (130 N•m)
Check tail lights and reflectors (4)	
Check battery charge (3)	
Check hydraulic brake fluid (2)	DOT 3 or DOT 4
Check hitch bolts (1)	Torque: 430 ft•lb (583 N•m)
Check tongue bolts (6)	Torque: 750 ft•lb (1017 N•m)

Check Tire Pressure and Lug Nut Torque

Check tire pressure and lug nut torque each use. See "Tire and Load Ratings" on page 22 for correct tire pressure. Torque lug nuts to 95 ft•lb (130 N•m).

Check Tail Lights and Reflectors

Check tail lights and reflectors for correct operation, cleanliness, and damage. Repair, clean, and replace as needed.

Check Battery Charge

Check battery charge.

Check Hydraulic Brake Fluid

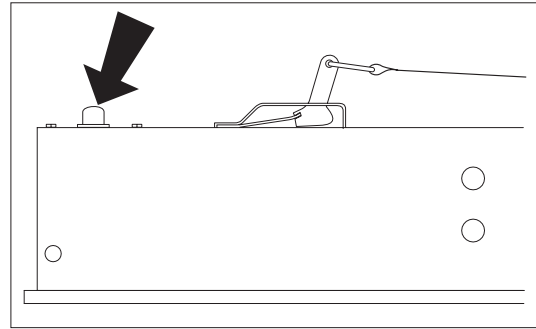
Check fluid level (shown) in master cylinder each use. Fill to bottom of threaded hole with DOT 3 or DOT 4 brake fluid.

Check Hitch Bolts

Check condition of hitch bolts and torque to 430 ft•lb (583 N•m).

Check Tongue Bolts

Check condition of tongue bolts and torque to 750 ft•lb (1017 N•m).



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200 Mile (500 km)

Adjust Hydraulic Brakes (Initial)

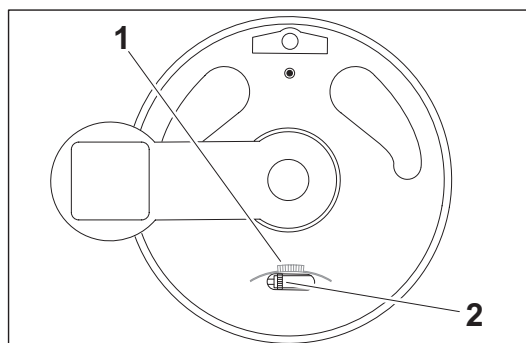
Adjust hydraulic brakes after 200 miles (320 km) and then every 3000 miles (5000 km).



⚠ WARNING

Crushing weight could cause death or serious injury. Use proper procedures and equipment or stay away.

1. Park tow vehicle and empty trailer on level surface.
2. Set parking brake and chock wheels of tow vehicle.
3. Use a jack and suitable jack stands to raise wheels so that wheels can be rotated by hand.
4. Rotate wheel forward by hand to reposition free backing primary brake shoe.
5. Remove adjusting plug from backing plate at wheel.
6. Use a slender screwdriver or similar tool to push the adjuster screw spring (1) away from the adjuster assembly.
7. At the same time, use a brake adjusting tool to tighten adjuster assembly (2). Adjust until brake linings become tight enough that wheel cannot be turned by hand, then back off 11 clicks for brakes that have not been used, and 15 clicks for brakes already burnished in.
8. Rotate wheel forward by hand. Wheel should rotate freely.
9. Replace adjusting plug in backing plate.
10. Repeat adjustment procedure at each wheel. To ensure even braking, make sure that all wheels have approximately the same amount of drag.



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300 Mile (500 km)

Adjust Electric Brakes (Initial)

Adjust electric brakes after 300 miles (500 km) and then every 3000 miles (5000 km).

1. Place adequate jack stands under frame rails and remove wheels.
2. Remove cover from adjusting slot on bottom of backing plate.
3. Rotate adjuster starwheel with screwdriver or brake spoon to expand brake shoes. Adjust until drum is very difficult to turn by hand.
4. Rotate starwheel the other direction until drum turns with slight drag.
5. Replace adjusting slot cover and replace wheel.
6. Repeat procedure for all remaining brakes.
7. Remove jack stands and lower wheels to ground.

3000 Mile (5000 km)

Task	Notes
Check pivot pins	
Adjust electric brakes	
Adjust hydraulic brakes	

Check Pivot Pins

Check pivot pins for wear or damage every 3000 miles (5000 kg). Replace if damaged.

Adjust Electric Brakes

Adjust brakes after 300 miles (500 km) and then every 3000 miles (5000 km).

1. Place adequate jack stands under frame rails and remove wheels.
2. Remove cover from adjusting slot on bottom of backing plate.
3. Rotate adjuster starwheel with screwdriver or brake spoon to expand brake shoes. Adjust until drum is very difficult to turn by hand.
4. Rotate starwheel the other direction until drum turns with slight drag.
5. Replace adjusting slot cover and replace wheel.
6. Repeat procedure for all remaining brakes.
7. Remove jack stands and lower wheels to ground.

Adjust Hydraulic Brakes

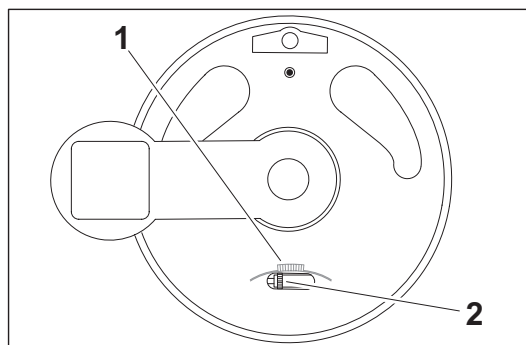
Adjust hydraulic brakes after 200 miles (320 km) and then every 3000 miles (5000 km).



⚠ WARNING

Crushing weight could cause death or serious injury. Use proper procedures and equipment or stay away.

1. Park tow vehicle and empty trailer on level surface.
2. Set parking brake and chock wheels of tow vehicle.
3. Use a jack and suitable jack stands to raise wheels so that wheels can be rotated by hand.
4. Rotate wheel forward by hand to reposition free backing primary brake shoe.
5. Remove adjusting plug from backing plate at wheel.
6. Use a slender screwdriver or similar tool to push the adjuster screw spring (1) away from the adjuster assembly.
7. At the same time, use a brake adjusting tool to tighten adjuster assembly (2). Adjust until brake linings become tight enough that wheel cannot be turned by hand, then back off 11 clicks for brakes that have not been used, and 15 clicks for brakes already burnished in.
8. Rotate wheel forward by hand. Wheel should rotate freely.
9. Replace adjusting plug in backing plate.
10. Repeat adjustment procedure at each wheel. To ensure even braking, make sure that all wheels have approximately the same amount of drag.



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6000 Mile (10 000 km)

Check Tiedown Binders and Chains

Check tiedown binders and chains for damage every 6000 miles (10 000 km). Replace if damaged.

12,000 Mile (20 000 km)

Task	Notes
Inspect brake shoes and lining	
Lubricate and adjust bearings	

Inspect Brake Shoes and Lining

Inspect shoes and linings every 12 months or 12,000 miles (20 000 km) for wear. When lining is worn to 1/16" (2 mm) or less, replace all linings. Replace shoe and lining when contaminated by oil.

Lubricate and Adjust Bearings

Inspect and lubricate bearings every 12 months or 12,000 miles (20 000 km).

1. Place adequate jack stands under frame rails and remove wheels.
2. Remove grease cap by prying loose with screwdriver. Remove cotter pin from spindle nut. Unscrew spindle nut and remove spindle washer.
3. Slide hub off spindle. Do not drop outer bearing cone.
4. Pry seal from hub and remove inner bearing cone.
5. Clean all grease from bearing cups, cones, hardware, and hub bore using suitable solvent. Dry components with lint free cloth.
6. Inspect bearing cups and cones for pitting, spalling, corrosion, and overheating (blue color). Replace if damaged.
7. Pack all cones using an extreme pressure, water resistant, lithium complex grease. Apply light coating of grease to bearing cones.
8. Install inner bearing cone into its race and tap new seal into place using a wooden block and hammer.
9. Install bearings and hub on spindle. Install spindle washer and spindle nut.
10. Rotate hub while tightening spindle nut to 50 lb•ft (68 N•m).
11. Loosen spindle nut without rotating hub and then tighten it by hand.
12. Back spindle nut out until first castellation lines up with cotter pin hole and insert cotter pin.
13. Grasp wheel/hub at top and bottom and check for excessive play in bearing. Adjust as needed.
14. Install grease cap using soft face mallet.

Troubleshooting

Locking Brakes

Possible cause: electrical system

- Check controller. Replace if malfunctioning.
- Check for correct wiring.
- Check that breakaway switch is not tripped. Reset or replace breakaway switch.
- Check for short in brake light. Trace and repair short in tow vehicle or trailer.

Possible cause: mechanical

- Ensure that brake parts have not loosened. Tighten as needed.
- Check for worn or loose wheel bearings. Replace bearing and examine hub.
- Check drum. If out of round or scored, remachine.
- Check brake lining for contamination. Replace if necessary.
- Ensure brake shoes are not hanging on backing plates. Release shoes and lubricate backing plates.

Intermittent or Surging Brakes

Possible cause: electrical system

- Check wiring for intermittent short. Repair if needed.
- Check for broken magnetic brake coil leads. Replace if needed.
- Check trailer ground. Do not ground through hitch.
- Check for loose wire connection.

Possible cause: mechanical

- Check drum. If out of round or scored, remachine.
- Check for loose wheel bearings. Tighten if necessary.

No Brakes or Weak Brakes

Possible cause: electrical system

Test: Check brake system amperage.

1. Disconnect black wire from trailer connector plug.
2. Attach 0-30 amp ammeter in line between black wire and connector plug.
3. Start tow vehicle and connect trailer plug to tow vehicle receptacle.
4. Set brake controller to maximum gain (trailer brakes applied fully).
5. Read ammeter. Recommended readings depend on number of axles and brakes:
 - for single-axle trailer with two brakes: 6 amps
 - for tandem-axle trailer with four brakes: 12 amps

IMPORTANT: Voltage readings at each brake magnet should be at least 10.5 volts.

If amp reading is high, check for electrical short in the following areas:

- brake magnet coils
- controllers
- bare wires

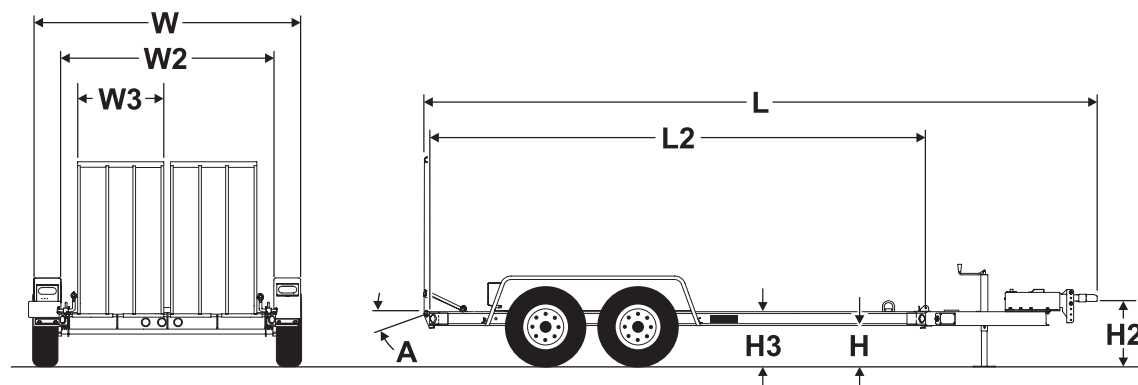
If amp reading is low, check for the following:

- blown fuses
- broken wires
- poor connections and grounds

Possible cause: mechanical

- Check for worn or defective magnets. Replace if necessary.
- Check brake clearance. Adjust if necessary.
- Check for worn or contaminated lining. Replace if necessary.
- Check for worn drum. If oversize, replace drum. If out of round, remachine.
- Ensure trailer load is not excessive. Reduce trailer load.

Specifications



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Dimensions		U.S.	Metric
L	Total length	19.5 ft	5.9 m
L2	Bed length	15 ft	4.6 m
H	Clearance (measured at jack footpad)	12 in	305 mm
H2	Adj. coupler heights	16-22 in	406-559 mm
W2	Width between fenders	6 ft	1.8 m
W	Width outside fenders	8 ft 3 in	2.5 m
W3	Width of each loading ramp	30 in	762 mm
A	Ramp angle	18°	18°
H3	Bed height (at full load)	18 in	457 mm

General

Number of axles: 2

Type of coupler: 3" (76-mm) lunette or 2 5/16" (59-mm) ball

Type of brakes: electric or hydraulic

Lug nut torque: 95 ft•lb (130 N•m)

Electrical system: 12 V D. C.

Safety chain size: .38" (9.6 mm) grade 70

Tire and Load Ratings

ST225/75R-15 HC tire	U.S.	Metric
Cold inflation pressure *	40-45 lb	2.7-3.1 bar
Empty weight	2250 lb	1020 kg
Max. tongue load	1050 lb	476 kg
GVWR (gross vehicle weight rating)	7000 lb	3175 kg
GAWR (gross axle weight rating)	7000 lb	3175 kg
MLWR (max load weight rating at max tongue load)	5800 lb	2631 kg

Load ratings for speeds up to 65 mph (104 km/h)

* Maximum pressure is 65 psi (4.5 bar)

Specifications are called out according to SAE recommended procedures. Specifications are general and subject to change without notice. If exact measurements are required, equipment should be weighed and measured. Due to selected options, delivered equipment may not necessarily match that described.

Support

Procedure

Notify your dealer immediately of any malfunction or failure of Ditch Witch equipment.

Always give model, serial number, and approximate date of your equipment purchase. This information should be recorded and placed on file by the owner at the time of purchase.

Return damaged parts to dealer for inspection and warranty consideration if in warranty time frame.

Order genuine Ditch Witch replacement or repair parts from your authorized Ditch Witch dealer. Use of another manufacturer's parts may void warranty consideration.

Resources

Publications

Contact your Ditch Witch dealer for publications and videos covering safety, operation, service, and repair of your equipment.

Ditch Witch Training

For information about on-site, individualized training, contact your Ditch Witch dealer.

Warranty

Ditch Witch Equipment and Parts Limited Warranty Policy

Subject to the limitations and exclusions herein, free replacement parts will be provided at any authorized Ditch Witch dealership for any Ditch Witch equipment or parts manufactured by The Charles Machine Works, Inc. (CMW) that fail due to a defect in material or workmanship within one (1) year of first commercial use (Exception: 2 years for all SK500 attachments). Free labor will be provided at any authorized Ditch Witch dealership for installation of parts under this warranty during the first year following initial commercial use of the serial-numbered Ditch Witch equipment on which it is installed.

Exclusions from Product Warranty

- Wear-related failure of parts subject to ground contact including, but not limited to, digging teeth, digging chains, sprockets, backhoe buckets, plow blades, drill pipe, drill bits, backreamers, and swivels.
- All incidental or consequential damages.
- All defects, damages, or injuries caused by misuse, abuse, improper installation, alteration, neglect, or uses other than those for which products were intended.
- All defects, damages, or injuries caused by improper training, operation, or servicing of products in a manner inconsistent with manufacturer's recommendations.
- All engines and engine accessories (these are covered by original manufacturer's warranty).
- Tires, belts, and other parts which may be subject to another manufacturer's warranty (such warranty will be available to purchaser).
- All implied warranties not expressly stated herein, including any warranty of fitness for a particular purpose and merchantability.

IF THE PRODUCTS ARE PURCHASED FOR COMMERCIAL PURPOSES AS DEFINED BY THE UNIFORM COMMERCIAL CODE, THEN THERE ARE NO WARRANTIES WHICH EXTEND BEYOND THE FACE HEREOF AND THERE ARE NO IMPLIED WARRANTIES OF ANY KIND WHICH EXTEND TO A COMMERCIAL BUYER. ALL OTHER PROVISIONS OF THIS LIMITED WARRANTY APPLY INCLUDING THE DUTIES IMPOSED.

Ditch Witch products have been tested to deliver acceptable performance in most conditions. This does not imply they will deliver acceptable performance in all conditions. Therefore, to assure suitability, products should be operated under anticipated working conditions prior to purchase.

Defects will be determined by an inspection within thirty (30) days of the date of failure of the product or part by CMW or its authorized dealer. CMW will provide the location of its inspection facilities or its nearest authorized dealer upon inquiry. CMW reserves the right to supply remanufactured replacement parts under this warranty as it deems appropriate.

Extended warranties are available upon request from your local Ditch Witch dealer or CMW.

Some states do not allow exclusion or limitation of incidental or consequential damages, so above limitation of exclusion may not apply. Further, some states do not allow exclusion of or limitation of how long an implied warranty lasts, so the above limitation may not apply. This limited warranty gives product owner specific legal rights and the product owner may also have other rights which vary from state to state.

For information regarding this limited warranty, contact CMW's Product Support department, P.O. Box 66, Perry, OK 73077-0066, or contact your local Ditch Witch dealer.

**A Note To
Ditch Witch
Equipment Owners:**

If your equipment was purchased through a Ditch Witch dealer, there is no need to read further.

However, if you purchased from any other source, please fill out the form on the reverse side and return it to us.

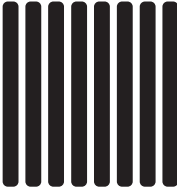
This will enable you to receive updates on this equipment as well as information on new products of interest.

Thanks for using Ditch Witch equipment.

(Please Fold Along This Line And Seal At Bottom With Tape)



NO POSTAGE
NECESSARY
IF MAILED
IN THE
UNITED STATES



BUSINESS REPLY MAIL
FIRST CLASS PERMIT NO 23 PERRY OKLAHOMA

POSTAGE WILL BE PAID BY

**The Charles Machine Works, Inc.
P.O. Box 66
Perry, Oklahoma 73077-9989**



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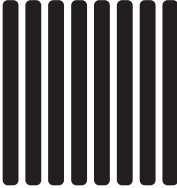
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NO POSTAGE
NECESSARY
IF MAILED
IN THE
UNITED STATES



BUSINESS REPLY MAIL
FIRST CLASS PERMIT NO 23 PERRY OKLAHOMA

POSTAGE WILL BE PAID BY

**The Charles Machine Works, Inc.
P.O. Box 66
Perry, Oklahoma 73077-9989**



Ditch Witch® Registration Card

Please Type or Print All Information

Purchaser's Company Name			
Attention			
Street Address or P.O. Box			
City		County	
State	Zip	Nation	
()			
Phone Number With Area Code			
Model	Serial Number		
Attachments/Accessories	Serial Numbers		
Attachments/Accessories	Serial Numbers		
Attachments/Accessories	Serial Numbers		
Name of Ditch Witch Dealership			
Your Signature			

Ditch Witch® Registration Card

Please Type or Print All Information

Purchaser's Company Name			
Attention			
Street Address or P.O. Box			
City		County	
State	Zip	Nation	
()			
Phone Number With Area Code			
Model	Serial Number		
Attachments/Accessories	Serial Numbers		
Attachments/Accessories	Serial Numbers		
Attachments/Accessories	Serial Numbers		
Name of Ditch Witch Dealership			
Your Signature			