



Service and Repair Manual

Serial Number Range

GSTM-3384

from GS84F-46000
from GS84D-401

GSTM-3390

from GS90F-56000
from GS90D-3201
to GS90D-4694

GSTM-4390

GSTM-5390

This manual includes:
Repair procedures
Fault Codes
Electrical and
Hydraulic Schematics

For detailed maintenance
procedures, refer to the
appropriate Maintenance
Manual for your machine.

Original Instructions
Part No. 1306587GT
Rev B
August 2023

Introduction

Important

Read, understand and obey the safety rules and operating instructions in the appropriate Operator's Manual on your machine before attempting any procedure.

This manual provides troubleshooting and repair procedures for qualified service professionals.

Basic mechanical, hydraulic and electrical skills are required to perform most procedures. However, several procedures require specialized skills, tools, lifting equipment and a suitable workshop. In these instances, we strongly recommend that maintenance and repair be performed at an authorized Genie dealer service center.

Compliance

Machine Classification

Group A/Type 3 as defined by ISO 16368

Machine Design Life

Unrestricted with proper operation, inspection and scheduled maintenance.

Technical Publications

Genie has endeavored to deliver the highest degree of accuracy possible. However, continuous improvement of our products is a Genie policy. Therefore, product specifications are subject to change without notice.

Readers are encouraged to notify Genie of errors and send in suggestions for improvement. All communications will be carefully considered for future printings of this and all other manuals.

Contact Us:

Internet: www.genielift.com

E-mail: awp.techpub@terex.com

Find a Manual for this Model

Go to <https://www.genielift.com>

Use the links to locate Service Manuals, Maintenance Manuals, Service and Repair Manuals, Parts Manuals and Operator's Manuals.

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Second Edition, Second Printing

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Revision History

Revision	Date	Section	Procedure / Page / Description
A	4/2021		Initial Release
A1	6/2021	Repair	9-1
A2	5/2022	Fault Codes	Platform Overload Fault Codes
B	7/2023	All Sections	Add Deutz D436 and D2.9L4 Stage IV engines
			Add Weichai WP3.2 engine
Reference Examples:			Electronic Version Click on any content or procedure in the Table of Contents to view the update.
Section – Repair Procedure, 4-2			
Section – Fault Codes, All charts			
Section – Schematics, Legends and schematics			

Introduction

Serial Number Legend

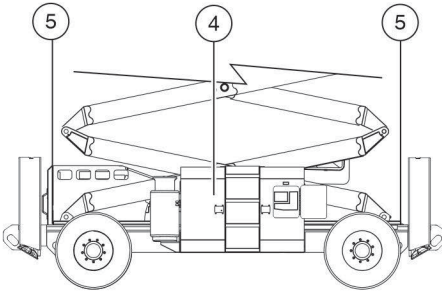


Model:
Serial number: GS84F-12345
Year of manufacture:
Electrical schematic number:
Machine unladen weight:
Rated work load (including occupants):
Maximum number of platform occupants:
Maximum allowable inclination of the chassis:
Outrigger retracted:
Outrigger deployed:

GS84 F - 12345

1 2 3

5 4 5



1 Model
2 Facility code
3 Sequence number
4 Serial label, (located inside cover)
5 Serial number, (stamped on chassis)

Safety Rules



Danger

Failure to obey the instructions and safety rules in this manual and the appropriate Operator's Manual on your machine will result in death or serious injury.

Many of the hazards identified in the operator's manual are also safety hazards when maintenance and repair procedures are performed.

Do not modify or alter a MEWP without prior written permission from the manufacturer.

Do Not Perform Maintenance Unless:

- ☒ You are trained and qualified to perform maintenance on this machine.
- ☒ You read, understand and obey:
 - manufacturer's instructions and safety rules
 - employer's safety rules and worksite regulations
 - applicable governmental regulations
- ☒ You have the appropriate tools, lifting equipment and a suitable workshop.

Safety Rules

Personal Safety

Any person working on or around a machine must be aware of all known safety hazards. Personal safety and the continued safe operation of the machine should be your top priority.



Read each procedure thoroughly. This manual and the decals on the machine, use signal words to identify the following:



Safety alert symbol—used to alert personnel to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.



Indicates a imminently hazardous situation which, if not avoided, will result in death or serious injury.



Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.



Indicates a potentially hazardous situation which, if not avoided, may cause minor or moderate injury.



Indicates a potentially hazardous situation which, if not avoided, may result in property damage.



Be sure to wear protective eye wear and other protective clothing if the situation warrants it.



Be aware of potential crushing hazards such as moving parts, free swinging or unsecured components when lifting or placing loads. Always wear approved steel-toed shoes.

Workplace Safety

Any person working on or around a machine must be aware of all known safety hazards. Personal safety and the continued safe operation of the machine should be your top priority.



Be sure to keep sparks, flames and lighted tobacco away from flammable and combustible materials like battery gases and engine fuels. Always have an approved fire extinguisher within easy reach.



Be sure that all tools and working areas are properly maintained and ready for use. Keep work surfaces clean and free of debris that could get into machine components and cause damage.



Be sure any forklift, overhead crane or other lifting or supporting device is fully capable of supporting and stabilizing the weight to be lifted. Use only chains or straps that are in good condition and of ample capacity.



Be sure that fasteners intended for one time use (i.e., cotter pins and self-locking nuts) are not reused. These components may fail if they are used a second time.



Be sure to properly dispose of old oil or other fluids. Use an approved container. Please be environmentally safe.



Be sure that your workshop or work area is properly ventilated and well lit.

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Specifications

Machine Specifications

Fluid capacities

Hydraulic tank	30 gallons 114 liters
Hydraulic system (including tank) GS-3384, GS-3390	37.5 gallons 142 liters
Hydraulic system (including tank) GS-4390	38.25 gallons 145 liters
Hydraulic system (including tank) GS-5390	38.75 gallons 147 liters
Fuel tank Deutz D2011 L03i to serial number GS84F-45518, GS90F-54370	30 gallons 114 liters
Fuel tank Deutz D2011 L03i from serial number GS84F-45519, GS90F-54371	20 gallons 76 liters
Fuel tank (all other models)	20 gallons 76 liters

Tires and wheels

High Flotation, air-filled and foam-filled (all models)

Tire size	33/16LL500
Tire ply rating	10
Tire diameter x Tire width	33 in x 16 in 83.8 cm x 41 cm
Wheel diameter x width	19.5 in x 14 in 49.5 cm x 35.6 cm
Weight, foam filled	419 lbs (+/- 10 lbs) 190 kg (+/- 4.5 kg)
Weight, air-filled	157 lbs 71.2 kg
Pressure, air-filled	38 psi 2.6 bar

Rough Terrain, foam-filled (GS-90)

Tire size	LSW 305-546 NHS
Tire ply rating	10
Tire weight, new foam-filled (minimum) (Rough terrain)	265 lbs 120 kg
Tire diameter x width	33 in x 12 in 83.8 cm x 30 cm

Rough Terrain, foam-filled (GS-84)

Tire size	51S3D1-16.5 NHS
Tire ply rating, minimum	8
Tire diameter x width	30.8 in x 10.4 in 78.2 cm x 26.4 cm

Weight, new foam-filled (minimum) (Rough terrain)	224 lbs 101.6 kg
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Weight, new foam-filled (minimum) (Rough terrain, non-marking)	228 lbs 103.4 kg
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Tires and wheels

Wheel lugs	9 @ 5/8-18
Lug nut torque, dry	125 ft-lbs 169.5 Nm
Lug nut torque, lubricated	94 ft-lbs 127.4 Nm

Specifications

Performance Specifications

Drive speed, maximum (GS-90)

Platform stowed	5 mph
	40 ft / 5.5 sec
	8 km/h
	12.2 m / 5.5 sec

Platform raised	0.7 mph
	40 ft / 39 sec
	1.1 km/h
	12.2 m / 39 sec

Drive speed, maximum (GS-84)

Platform stowed	4 mph
	40 ft / 6.8 sec
	6.4 km/h
	12.2 m / 6.8 sec

Platform raised	0.7 mph
	40 ft / 39 sec
	1.1 km/h
	12.2 m / 39 sec

Braking distance, maximum

High range on paved surface	60 in
	152.4 cm

Gradeability	See Operator's Manual
---------------------	-----------------------

Function speeds, maximum from platform controls

GS-3384 and GS-3390

Platform up	40 to 50 seconds
Platform down	24 to 34 seconds

GS-4390

Platform up	40 to 50 seconds
Platform down	34 to 44 seconds

GS-5390

Platform up	55 to 65 seconds
Platform down	44 to 54 seconds

Specifications

Hydraulic Oil Specifications

Hydraulic Fluid Specifications

Genie specifications require hydraulic oils which are designed to give maximum protection to hydraulic systems, have the ability to perform over a wide temperature range, and the viscosity index should exceed 140. They should provide excellent antiwear, oxidation prevention, corrosion inhibition, seal conditioning, and foam and aeration suppression properties.

Cleanliness level, minimum	ISO 15/13
-------------------------------	-----------

Water content, maximum	250 ppm
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Recommended Hydraulic Fluid

Hydraulic oil type	Chevron Rando HD Premium
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ISO Grade	32
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Viscosity index, maximum	200
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Optional Hydraulic Fluids

Mineral based	Shell Tellus S2 V 32 Shell Tellus S2 V 46 Shell Tellus S4 VX 32 Shell Donax TG (Dexron III) Chevron 5606A
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Biodegradable	Petro Canada Environ MV 46
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Fire resistant	UCON Hydrolube HP-5046
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Note: Genie specifications require additional equipment and special installation instructions for the approved optional fluids. Consult Genie Product Support before use.

NOTICE

Optional fluids may not have the same hydraulic lifespan and may result in component damage.

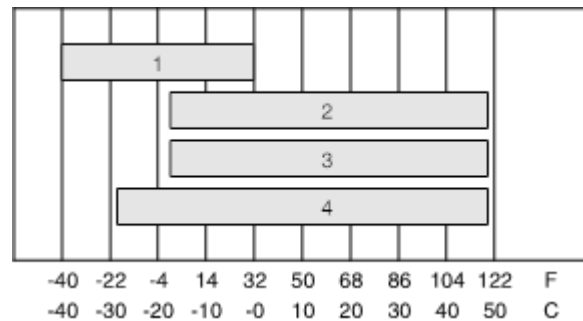
Note: Extended machine operation can cause the hydraulic fluid temperature to increase beyond its maximum allowable range. If the hydraulic fluid temperature consistently exceeds 200°F / 90°C an optional oil cooler may be required.

NOTICE

Do not top off with incompatible hydraulic fluids. Hydraulic fluids may be incompatible due to the differences in base additive chemistry. When incompatible fluids are mixed, insoluble materials may form and deposit in the hydraulic system, plugging hydraulic lines, filters, control valves and may result in component damage.

Note: Do not operate the machine when the ambient air temperature is consistently above 120°F / 49°C.

Hydraulic Fluid Temperature Range



Ambient air temperature

- 1 Chevron hydraulic oil 5606A
- 2 Petro-Canada Environ MV 46
- 3 UCON Hydrolube HP-5046D
- 4 Chevron Rando HD premium oil MV

Specifications

Chevron Rando HD Premium Oil MV Fluid Properties

ISO Grade	32
Viscosity index, maximum	200
Kinematic Viscosity, maximum	
cSt @ 200°F / 100°C	7.5
cSt @ 104°F / 40°C	33.5
Brookfield Viscosity, maximum	
cP @ -4°F / -20°C	1040
cP @ -22°F / -30°C	3310
Flash point	375°F / 190°C
Pour point	-58°F / -50°C
Maximum continuous operating temperature	171°F / 77°C

Note: A hydraulic oil heating system is recommended when the ambient temperature is consistently below 0°F / -18°C.

Note: Do not operate the machine when the ambient temperature is below -20°F / -29°C with Rando HD Premium MV.

Chevron 5606A Hydraulic Oil Fluid Properties

ISO Grade	15
Viscosity index, maximum	300
Kinematic Viscosity, maximum	
cSt @ 200°F / 100°C	5.5
cSt @ 104°F / 40°C	15.0
cSt @ -40°F / -40°C	510
Flash point	180°F / 82°C
Pour point	-81°F / -63°C
Maximum continuous operating temperature	124°F / 51°C

Note: Use of Chevron 5606A hydraulic fluid, or equivalent, is required when ambient temperatures are consistently below 0°F / -17°C unless an oil heating system is used.

NOTICE

Continued use of Chevron 5606A hydraulic fluid, or equivalent, when ambient temperatures are consistently above 32°F / 0°C may result in component damage

Petro-Canada Environ MV 46 Fluid Properties

ISO Grade	46
Viscosity index, maximum	154
Kinematic Viscosity, maximum	
cSt @ 200°F / 100°C	8.0
cSt @ 104°F / 40°C	44.4
Flash point	482°F / 250°C
Pour point	-49°F / -45°C
Maximum continuous operating temperature	180°F / 82°C

Specifications

Shell Tellus S4 VX Fluid Properties

ISO Grade	32
Viscosity index, maximum	300
Kinematic Viscosity, maximum	
cSt @ 200°F / 100°C	9
cSt @ 104°F / 40°C	33.8
Brookfield Viscosity, maximum	
cSt @ -4°F / -20°C	481
cSt @ -13°F / -25°C	702.4
cSt @ -40°F / -40°C	2624
Flash point	>100
Pour point	-76°F / -60°C
Maximum continuous operating temperature	103°F / 75°C

UCON Hydrolube HP-5046 Fluid Properties

ISO Grade	46
Viscosity index, maximum	192
Kinematic Viscosity, maximum	
cSt @ 149°F / 65°C	22
cSt @ 104°F / 40°C	46
cSt @ 0°F / -18°C	1300
Flash point	None
Pour point	-81°F / -63°C
Maximum continuous operating temperature	189°F / 87°C

Hydraulic Component Specifications

Drive Pump

Type: bi-directional variable displacement piston pump	
Flow rate @ 2500 rpm	0 to 32.5 gpm 0 to 123 L/min
Drive pressure, maximum	3750 psi 258.6 bar

Charge Pump

Type	Gerotor
Flow rate @ 2500 rpm	9.1 gpm 34.4 L/min
Charge pump pressure	325 psi 22.4 bar

Function Pump

Type	gear pump
Displacement	0.98 cu in 16 cc
Flow rate @ 2500 rpm	10.6 gpm 40.1 L/min
Hydraulic tank return line filter	10 micron with 25 psi / 1.7 bar bypass

Auxiliary power unit

Relief valve	3700 psi 255 bar
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Function manifold

System relief valve pressure, maximum, GS-3384 and GS-3390	2700 to 2900 psi 186 to 200 bar
System relief valve pressure, maximum, GS-4390 and GS-5390	2900 to 3100 psi 200 to 214 bar
Steer relief valve pressure, GS-3384	2700 to 2900 psi 186 to 200 bar
Steer relief valve pressure, GS-3390, GS-4390 and GS-5390	1950 to 2250 psi 135 to 155 bar
Proportional valve flow regulator	0.1 gpm 0.4 L/min

Specifications

Drive manifold

Hot oil relief pressure	280 psi 19 bar
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Drive Motors

Displacement (2 speed motor)	0.54 to 1.52 cu in 8.8 to 25 cc
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Drive hubs

Fluid capacity	26 fl oz 769 cc
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Fluid type: SAE 90 multipurpose hypoid gear oil API service classification GL5

Installation torque, lubricated	180 ft-lbs 244 Nm
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Oscillate manifold (GS-90) (option)

System relief valve pressure, maximum	3500 psi 241 bar
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Float relief valve pressure	900 psi 62 bar
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Oscillate flow regulator	1 gpm 3.8 L/min
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Generator manifold (option)

Relief valve	2400 psi 165.5 bar
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Flow rate, maximum	4.3 gpm 16.3 L/min
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Welder manifold (option)

Relief valve	270 psi 18.6 bar
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Hydraulic motor (welder option)

Displacement	1.28 cu in 21 cc
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Manifold Component Specifications

Plug torque

SAE No. 2	36 in-lbs / 4 Nm
SAE No. 4	10 ft-lbs / 13 Nm
SAE No. 6	14 ft-lbs / 19 Nm
SAE No. 8	38 ft-lbs / 51 Nm
SAE No. 10	41 ft-lbs / 55 Nm
SAE No. 12	56 ft-lbs / 76 Nm

Specifications

Ford MSG-425 EFI Engine

Displacement	153 cu in 2.5 liters
Number of cylinders	4
Bore and Stroke	3.5 x 3.9 inches 89 x 100 mm
Horsepower	60 @ 2500 rpm 44 kW @ 2500 rpm
Firing order	1 - 3 - 4 - 2
Low function idle (computer controlled)	1600 rpm 53.3 Hz
High function idle (computer controlled)	2500 rpm 83.3 Hz
Compression ratio	9.7:1
Compression pressure (approx.)	
Pressure (psi or bar) of lowest cylinder must be at least 75% of highest cylinder	
Lubrication system	
Oil pressure (operating temperature @ 2500 rpm)	29 to 39 psi 2 to 2.7 bar
Oil capacity (including filter)	6.7 quarts 6.4 liters
Oil Pressure switch	
Oil pressure switch point	7 to 9 psi 0.48 to 0.62 bar
Oil viscosity requirements	
Extreme operating temperatures may require the use of alternative engine oils. For oil requirements, refer to the Engine Operator Handbook on your machine.	

Electronic fuel pump

Fuel pressure, static	60 psi 4.1 bar
Fuel flow rate	0.43 gpm 1.6 L/min

Fuel requirement

For fuel requirements, refer to the engine Operator Manual for your engine.

Ignition system

Spark plug type	Motorcraft AYFS-32Y-R
Spark plug gap	0.049 to 0.053 inches 1.25 to 1.35 mm

Engine coolant

Capacity	10 quarts 9.5 liters
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Cylinder head temperature sending unit

Fault code set temperature	280°F 138°C
Engine shut-down temperature	300°F 149°C

Starter motor

Normal engine cranking speed	200 to 250 rpm
Current draw, no load	140-200A
Current draw, maximum load	800A

Alternator

Alternator output	95A, 13.8V DC
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Battery

Type	12V DC, Group 31
Quantity	1
Cold cranking ampere @ 0°F	1000A
Reserve capacity @ 25A rate	200 minutes

Specifications

Deutz D2011 L03i Engine

Displacement	142 cu in 2.33 liters
Number of cylinders	3
Bore and Stroke	3.7 x 4.4 inches 94 x 112 mm
Horsepower	49 @ 2800 rpm 36 kW @ 2800 rpm
Firing order	1 - 2 - 3
Low idle Frequency	1500 rpm 313 Hz
High idle Frequency	2500 rpm 522 Hz
Compression ratio	19:01
Governor	centrifugal mechanical
Valve clearance, cold	
Intake	0.012 to 0.016 in 0.3 to 0.4 mm
Exhaust	0.020 to 0.024 in 0.5 to 0.6 mm
Fuel injection system	
Injection pump make	Bosch
Injection pump pressure, maximum	15000 psi 1034 bar
Injector opening pressure	3046 psi 210 bar
Fuel requirement	
For fuel requirements, refer to the engine Operator Manual for your engine.	

Lubrication system

Oil pressure	20 to 44 psi 1.4 to 3 bar
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Oil capacity (including filter)	9.5 quarts 9 liters
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Oil capacity (including filter)	7.35 quarts 7 liters
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Oil viscosity requirements

Unit ships with 15W-40. Extreme operating temperatures may require the use of alternative engine oils. For oil requirements, refer to the Engine Operator Manual for your engine.

Oil temperature switch

Temperature switch point	300°F 149°C
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Oil Pressure switch

Oil pressure switch point	22 psi 1.5 bar
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Starter motor

Current draw, no load	90A
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Brush length, minimum	0.27 in 12.7 mm
-----------------------	--------------------

Battery

Type	12V DC, Group 31
------	------------------

Quantity	1
----------	---

Cold cranking ampere	1000A
----------------------	-------

Reserve capacity @ 25A rate	200 minutes
-----------------------------	-------------

Alternator output	60A @ 14V DC
--------------------------	--------------

Fan belt deflection	3/8 to 1/2 inch 9 to 12 mm
----------------------------	-------------------------------

Specifications

Deutz D436 L3i Engine

Displacement	177 cu in 2.9 liters
Number of cylinders	4
Bore and Stroke	3.6 x 4.3 in 92 x 110 mm
Horsepower	48 @ 2600 rpm 36 kW @ 2600 rpm
Firing order	1 - 3 - 4 - 2
Low idle	1500 rpm 313 Hz
High idle	2500 rpm 521.7 Hz
Compression ratio	18.4:1
Compression pressure	362 - 435 psi 25 - 30 bar
Governor	electronic
Lubrication system	
Oil pressure (@ 2000 rpm)	40 - 60 psi 1.4 - 3 bar
Oil capacity (including filter)	9.5 quarts 9 liters

Oil viscosity requirements

-22° F - 86° F / -30° C - 30° C	5W-30 (synthetic)
-4° F - 90° F / -20° C - 32° C	10W-40
Above 23° F / -5° C	20W-50

Unit ships with 15W-40. Extreme operating temperatures may require the use of alternative engine oils. For oil requirements, refer to the Engine Operator Manual for your engine.

Oil temperature switch

Temperature switch point	220° F 104° C
--------------------------	------------------

Oil Pressure switch

Oil pressure switch point	22 psi 1.5 bar
---------------------------	-------------------

Engine coolant

Capacity	10 quarts 9.4 liters
----------	-------------------------

Fuel injection system

Injection pump make	Bosch
Injection pump pressure, maximum	15000 psi 1034 bar
Injector opening pressure	3046 psi 210 bar

Fuel requirement

For fuel requirements, refer to the engine Operator Manual for your engine.

Specifications

Deutz D436 L3i Engine, continued

Starter motor

Current draw, normal load	140A - 200A
Brush length, new	0.72 in 18.5 mm
Brush length, minimum	0.27 in 7 mm

Battery

Type	12V DC, Group 34/78
Quantity	1
Cold cranking ampere	1000A
Reserve capacity @ 25A rate	200 minutes

Alternator output	60A @ 14V DC
--------------------------	--------------

Fan belt deflection	3/8 - 1/2 in 9 - 12 mm
----------------------------	---------------------------

Deutz TD 2.2 L3 Engine

Displacement	134 cu. in 2.2 liters
---------------------	--------------------------

Number of cylinders	3
----------------------------	---

Bore and Stroke	3.6 x 4.3 inches 92 x 110 mm
------------------------	---------------------------------

Horsepower net intermittent @ 2600 rpm	49 hp 36 kW
---	----------------

Induction system	turbocharged
-------------------------	--------------

Firing order	1 - 2 - 3
---------------------	-----------

Low idle, standby	1000 rpm
--------------------------	----------

Low idle, function enable	1500 rpm
----------------------------------	----------

High idle	2400 rpm
------------------	----------

Governor	electronic
-----------------	------------

Lubrication system	Low ash oil required
---------------------------	----------------------

Oil pressure, hot (@ 2000 rpm)	40 - 60 psi 2.8 - 4.1 bar
--------------------------------	------------------------------

Oil capacity (including filter)	8 quarts 7.6 liters
---------------------------------	------------------------

Oil viscosity requirements

-22°F to 86°F / -30°C to 30°C	5W-30 (synthetic)
-------------------------------	----------------------

-4°F to 104°F / -20°C to 40°C	10W-40
-------------------------------	--------

Above 5°F / -15°C	15W-40
-------------------	--------

Unit ships with 15W-40. Extreme operating temperatures may require the use of alternative engine oils. For oil requirements, refer to the Engine Operator Manual for your engine.

Specifications

Oil temperature switch

Installation torque	8 - 18 ft-lbs 11 - 24 Nm
Temperature switch point	257°F 125°C

Oil Pressure switch

Installation torque	8 - 18 ft-lbs 11 - 24 Nm
Pressure switch point	17.4 psi 1.2 bar

Fuel requirement

For fuel requirements, refer to the engine Operator Manual for your engine.

Engine coolant capacity	2.2 gallons 8.3 liters
--------------------------------	---------------------------

Unit ships with Ethylene Glycol engine coolant. Consult your local supplier for compatibility before mixing alternative engine coolants.

Starter motor

Current draw, normal load	140 - 200A
Cranking speed	250 - 350 rpm

Battery – Engine starting and control system

Type	12V DC, Group 31
Quantity	1
Battery capacity, maximum	1000A
Reserve capacity @ 25A rate	200 minutes
Alternator output	95A @ 14V DC

Specifications

Deutz D 2.9 L4 Tier IV Engine

Displacement	177 cu in 2.9 liters
Number of cylinders	4
Bore and Stroke	3.6 x 4.3 in 92 x 110 mm
Horsepower	48.8 @ 2600 rpm 37 kW @ 2600 rpm
Firing order	1 - 3 - 4 - 2
Low idle, standby	1000 rpm
Low idle, function enable	1500 rpm
High idle	2500 rpm
Compression ratio	18.4:1
Compression pressure	362 - 435 psi 25 - 30 bar
Governor	electronic
Lubrication system	
Oil pressure (@ 2000 rpm)	40 - 60 psi 1,4 - 3 bar
Oil capacity (including filter)	9.4 quarts 9 liters
Oil viscosity requirements	Low ash oil required
-22° F to 86° F / -30° C to 30° C	5W-30 (synthetic)
-4° F to 90° F / -20° C to 32° C	10W-40
Above 23° F / -5° C	20W-50
Unit ships with 15W-40. Extreme operating temperatures may require the use of alternative engine oils. For oil requirements, refer to the Engine Operator Manual for your engine.	
Oil temperature switch	
Temperature switch point	257°F 125°C
Oil Pressure switch	
Oil pressure switch point	20 psi 1.4 bar

Engine coolant	
Capacity	10 quarts 9.4 liters
Fuel injection system	
Injection pump make	Bosch
Injection pump pressure, maximum	15000 psi 1034 bar
Injector opening pressure	3046 psi 210 bar
Fuel requirement	
For fuel requirements, refer to the engine Operator Manual for your engine.	
Starter motor	
Current draw, normal load	250A - 400A
Brush length, new	0.72 in 18.5 mm
Brush length, minimum	0.27 in 7 mm
Battery	
Type	12V DC
Quantity	1
Cold cranking ampere	1000A
Reserve capacity @ 25A rate	200 minutes
Alternator output	95A @ 14V DC
Fan belt deflection	3/8 - 1/2 in 9 - 12 mm

Specifications

Deutz D 2.9 L4 Stage IV Engine

Displacement	177 cu in 2.9 liters
Number of cylinders	4
Bore and Stroke	3.6 x 4.3 in 92 x 110 mm
Horsepower	48.8 @ 2600 rpm 36.4 kW @ 2600 rpm
Firing order	1 - 3 - 4 - 2
Low idle, standby	1000 rpm
Low idle, function enable	1500 rpm
High idle	2500 rpm
Compression ratio	18.4:1
Compression pressure	362 - 435 psi 25 - 30 bar
Governor	electronic
Lubrication system	
Oil pressure (@ 2000 rpm)	40 - 60 psi 1.4 - 3 bar
Oil capacity (including filter)	9.4 quarts 9 liters
Oil viscosity requirements	Low ash oil required
-22° F to 86° F / -30° C to 30° C	5W-30 (synthetic)
-4° F to 104° F / -20° C to 40° C	10W-40
Above 5° F / -15° C	15W-40
Unit ships with 15W-40. Extreme operating temperatures may require the use of alternative engine oils. For oil requirements, refer to the Engine Operator Manual for your engine.	
Oil temperature switch	
Temperature switch point	257°F 125°C
Oil Pressure switch	
Oil pressure switch point	20 psi 1.4 bar
Installation torque	8 - 18 Ft-lbs 11 - 24 Nm

Engine coolant

Capacity	10.7 quarts 10.1 liters
----------	----------------------------

Fuel injection system

Injection pump make	Bosch
Injection pump pressure, maximum	15000 psi 1034 bar
Injector opening pressure	3046 psi 210 bar

Fuel requirement

For fuel requirements, refer to the engine Operator Manual for your engine.

Starter motor

Current draw, normal load	250A - 400A
Brush length, new	0.72 in 18.5 mm
Brush length, minimum	0.27 in 7 mm

Battery

Type	12V DC
Quantity	1
Cold cranking ampere	1000A
Reserve capacity @ 25A rate	220 minutes

Alternator output 95A @ 14V DC

Fan belt deflection	3/8 - 1/2 in 9 - 12 mm
----------------------------	---------------------------

Specifications

Weichai WP3.2 Engine

Displacement	193.45 cu. in 3.17 liters
Number of cylinders	4
Bore and Stroke	3.86 x 4.13 in 98 x 105 mm
Compression ratio	18:01
Horsepower net intermittent @ 2500 rpm	50 hp 36.8 kW
Firing order	1 - 3 - 4 - 2
Low idle, standby	1000 rpm
Low idle, function enable	1500 rpm
High idle	2500 rpm
Governor	electronic
Lubrication system	
Oil pressure, hot	51 - 80 psi 2.8 - 4.1 bar
Oil capacity (including filter)	11.5 quarts 11.1 liters
Oil viscosity requirements	Low ash oil required
-22°F to 86°F / -30°C to 30°C	5W-30 (synthetic)
-4°F to 104°F / -20°C to 40°C	15W-40
Above 5°F / -15°C	15W-40
Unit ships with 15W-40. Extreme operating temperatures may require the use of alternative engine oils. For oil requirements, refer to the Engine Operator Manual for your engine.	

Fuel injection system

Injection pump make	Bosch
Injection pump pressure, maximum	23206 psi 1750 bar

Fuel requirement

For fuel requirements, refer to the engine Operator Manual for your engine.

Engine coolant capacity	1.3 gallons 5 liters
--------------------------------	-------------------------

Unit ships with Ethylene Glycol engine coolant. Consult your local supplier for compatibility before mixing alternative engine coolants.

Starter motor

Current draw, normal load	350 - 800A
Cranking speed	200 rpm

Battery – Engine starting and control system

Type	12V DC, Group 31
Quantity	1
Battery capacity, maximum	1000A
Reserve capacity @ 25A rate	200 minutes
Alternator output	50A @ 14V DC

Specifications

Hydraulic Hose and Fitting Torque Specifications

Your machine is equipped with Parker Seal-Lok™ ORFS or 37° JIC fittings and hose ends. Genie specifications require that fittings and hose ends be torqued to specification when they are removed and installed or when new hoses or fittings are installed.

Seal-Lok™ Fittings

(hose end - ORFS)

SAE Dash Size	Torque
-4	18 ft-lbs / 25 Nm
-6	30 ft-lbs / 41 Nm
-8	40 ft-lbs / 55 Nm
-10	60 ft-lbs / 81 Nm
-12	85 ft-lbs / 115 Nm
-16	110 ft-lbs / 150 Nm
-20	150 ft-lbs / 205 Nm
-24	230 ft-lbs / 315 Nm

JIC 37° Fittings

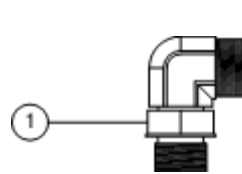
(swivel nut or hose connection)

SAE Dash Size	Thread Size	Flats
-4	7/16-20	2
-6	9/16-18	1 1/2
-8	3/4-16	1 1/2
-10	7/8-14	1 1/2
-12	1 1/16-12	1 1/4
-16	1 5/16-12	1
-20	1 5/8-12	1
-24	1 7/8-12	1

SAE O-ring Boss Port

(tube fitting - installed into Aluminum)
(all types)

SAE Dash Size	Torque
-4	14 ft-lbs / 19 Nm
-6	23 ft-lbs / 31.2 Nm
-8	36 ft-lbs / 49 Nm
-10	62 ft-lbs / 84 Nm
-12	84 ft-lbs / 114 Nm
-16	125 ft-lbs / 169.5 Nm
-20	151 ft-lbs / 204.7 Nm
-24	184 ft-lbs / 249.5 Nm



Adjustable Fitting

1 jam nut



Non-adjustable fitting

SAE O-ring Boss Port

(tube fitting - installed into Steel)

SAE Dash Size	Torque
-4 ORFS / 37° (Adj)	15 ft-lbs / 20.3 Nm
ORFS (Non-adj)	26 ft-lbs / 35.3 Nm
37° (Non-adj)	22 ft-lbs / 30 Nm
-6 ORFS (Adj / Non-adj)	35 ft-lbs / 47.5 Nm
37° (Adj / Non-adj)	29 ft-lbs / 39.3 Nm
-8 ORFS (Adj / Non-adj)	60 ft-lbs / 81.3 Nm
37° (Adj / Non-adj)	52 ft-lbs / 70.5 Nm
-10 ORFS (Adj / Non-adj)	100 ft-lbs / 135.6 Nm
37° (Adj / Non-adj)	85 ft-lbs / 115.3 Nm
-12 (All types)	135 ft-lbs / 183 Nm
-16 (All types)	200 ft-lbs / 271.2 Nm
-20 (All types)	250 ft-lbs / 339 Nm
-24 (All types)	305 ft-lbs / 413.5 Nm

Specifications

Torque Procedure

Seal-Lok™ fittings

- 1 Replace the O-ring. The O-ring must be replaced anytime the seal has been broken. The O-ring cannot be re-used if the fitting or hose end has been tightened beyond finger tight.

Note: The O-ring in Parker Seal Lok™ fittings and hose end are custom-size O-rings. They are not standard size O-rings. They are available in the O-ring field service kit (Genie part number 49612).

- 2 Lubricate the O-ring before installation.
- 3 Be sure the O-ring face seal is seated and retained properly.
- 4 Position the tube and nut squarely on the face seal end of the fitting, and tighten the nut finger tight.
- 5 Tighten the nut or fitting to the appropriate torque. Refer to the appropriate torque chart in this section.
- 6 Operate all machine functions and inspect the hose, fittings and related components to confirm there are no leaks.

JIC 37° fittings

- 1 Align the tube flare (hex nut) against the nose of the fitting body (body hex fitting) and tighten the hex nut to the body hex fitting to hand tight, approximately 30 in-lbs / 3.4 Nm.
- 2 Using a permanent ink marker, make a reference mark on one the flats of the hex nut and continue the mark onto the body of the hex fitting. Refer to Illustration 1.

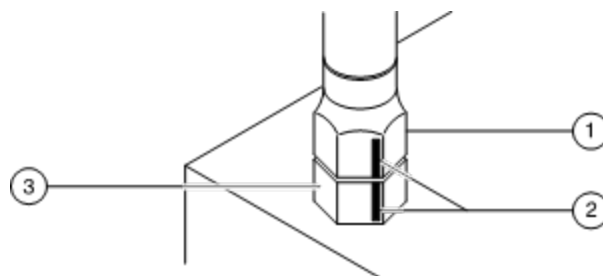


Illustration 1

- 1 hex nut
- 2 reference mark
- 3 body hex fitting

Specifications

- 3 Working clockwise on the body hex fitting, make a second mark with a permanent ink marker to indicate the proper tightening position. Refer to Illustration 2.

Note: Use the JIC 37° Fitting table in this section to determine the correct number of flats, for the proper tightening position.

Note: The marks indicate the correct tightening positions have been determined. Use the second mark on the body hex fitting to properly tighten the joint after it has been loosened.

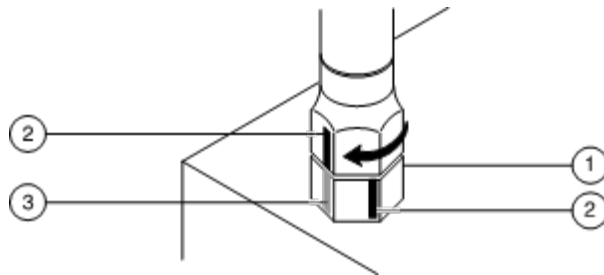


Illustration 2

- 1 body hex fitting
- 2 reference mark
- 3 second mark

- 4 Tighten the hex nut until the mark on the hex nut is aligned with the second mark on the body hex fitting.
- 5 Operate all machine functions and inspect the hose, fittings and related components to confirm there are no leaks.

Repair Procedures



Observe and Obey:

- ☑ Repair procedures shall be completed by a person trained and qualified on the repair of this machine.
- ☑ Immediately tag and remove from service a damaged or malfunctioning machine.
- ☑ Repair any machine damage or malfunction before operating the machine.

Before Repairs Start:

- ☑ Read, understand and obey the safety rules and operating instructions in the appropriate operator's manual on your machine.
- ☑ Be sure that all necessary tools and parts are available and ready for use.
- ☑ Use only Genie approved replacement parts.
- ☑ Read each procedure completely and adhere to the instructions. Attempting shortcuts may produce hazardous conditions.

Machine Configuration:

- ☑ Unless otherwise specified, perform each repair procedure with the machine in the following configuration:
 - Machine parked on a firm, level surface
 - Key switch in the off position with the key removed
 - The red Emergency Stop button in the off position at both the ground and platform controls
 - Wheels chocked
 - All external AC power supply disconnected from the machine
 - Platform in the stowed position

Repair Procedures

About This Section

Most of the procedures in this section should only be performed by trained service professional in a suitably equipped workshop. Select the appropriate repair procedure after troubleshooting the problem.

Perform disassembly procedures to the point where repairs can be completed. Then to re-assemble, perform the disassembly steps in reverse order.

Symbols Legend



Safety alert symbol—used to alert personnel to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.



Indicates a imminently hazardous situation which, if not avoided, will result in death or serious injury.



Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.



Indicates a potentially hazardous situation which, if not avoided, may cause minor or moderate injury.



Indicates a potentially hazardous situation which, if not avoided, may result in property damage.

- ⦿ Indicates that a specific result is expected after performing a series of steps.
- ⊗ Indicates that an incorrect result has occurred after performing a series of steps.

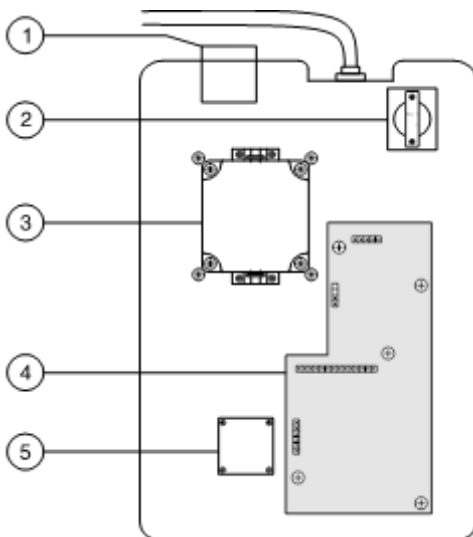
Platform Controls

Platform controls

The platform controls, used to activate machine functions from the platform or while standing on the ground, contain a printed circuit board, joystick, decal membrane pad, buttons and LEDs. All of these components are replaceable.

The function speed parameters in the Electronic Control Module are easily adjusted by moving the joystick, pressing a button or activating a toggle switch in a specific order when the ECM is in the programming mode (PS showing in the diagnostic display window).

For further information or assistance, consult Genie Product Support.



- 1 alarm H1
- 2 red Emergency Stop button P2
- 3 joystick controller JC1
- 4 circuit board U3
- 5 platform up/down and outrigger up/down toggle switch TS21

1-1

Circuit Board

How to Remove the Platform Controls Circuit Board

- 1 Push in the red Emergency Stop button to the off position at both the ground and platform controls.
- 2 Loosen the platform control box lid retaining fasteners. Open the control box lid.
- 3 Visually locate the circuit board mounted to the inside of the platform control box lid.
- 4 Secure the control box lid in a level position.
- 5 Tag and disconnect the wire connectors from the red Emergency Stop button.
- 6 Tag and disconnect the wire harness connectors from the platform controls circuit board.

WARNING

Electrocution/burn hazard. Contact with electrically charged circuits could result in death or serious injury. Remove all rings, watches and other jewelry.

NOTICE

Component damage hazard. Electrostatic discharge (ESD) can damage printed circuit board components. Maintain firm contact with a metal part of the machine that is grounded at all times when handling printed circuit boards OR use a grounded wrist strap.

Note: Depress the locking tab to disconnect the wire harness from the circuit board.

- 7 Carefully remove the platform controls circuit board fasteners.
- 8 Carefully remove the platform controls circuit board from the platform control box.

Platform Components

2-1 Platform

How to Remove the Platform

⚠ WARNING

Bodily injury hazard. The procedures in this section require specific repair skills, lifting equipment and a suitable workshop. Attempting this procedure without these skills and tools could result in death or serious injury and significant component damage. Dealer service is required.

Note: Perform this procedure with the platform in the stowed position and the platform extension deck(s) fully retracted and locked in position.

- 1 Start the engine from the ground controls and raise the platform approximately 18 feet / 5.5 m from the ground.
- 2 Release the safety arm latch, lift the safety arm and rotate to a vertical position. Lock the safety arm in position.

Note: Be sure that the safety arm is locked in the vertical position.

- 3 Lower the platform onto the safety arm. Turn the machine off.

⚠ WARNING

Crushing hazard. Keep hands clear of the safety arm when lowering the platform.

NOTICE

Component damage hazard. The link set cross tube can be damaged if excessive force is applied. Do not continue to lower the platform after the safety arm makes contact with the cross tube.

- 4 Cut the zip ties that secure the power to platform wiring to the bottom of the platform.

NOTICE

Component damage hazard. Be sure not to cut the power to platform wiring.

- 5 Cut the zip ties that secure the platform controls wiring to the bottom of the platform.

NOTICE

Component damage hazard. Be sure not to cut the power to platform wiring.

- 6 Start the engine from the ground controls.
- 7 Raise the platform slightly and return the safety arm to the stowed position.
- 8 Lower the platform to the stowed position. Turn the machine off.
- 9 Locate the quick disconnect for the platform controls under the platform at the steer end of the machine.
- 10 Tag and disconnect the platform controls from the control cable at the steer end of the machine.
- 11 Remove the platform control box from the platform and lay it off to the side.
- 12 Remove the mounting fasteners that hold the platform controls quick disconnect plug to the platform.
- 13 Lay the platform controls wiring off to the side.

NOTICE

Component damage hazard. The platform controls wiring can be damaged if it is kinked or pinched.

- 14 Remove the AC power to platform outlet bracket mounting fasteners.

Platform Components

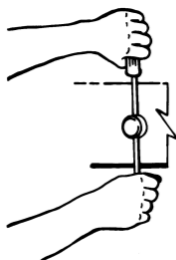
- 15 Remove the AC outlet box and bracket from the platform and lay them off to the side. Do not disconnect the wiring.

NOTICE

Component damage hazard.
The AC power to platform wiring can be damaged if it is kinked or pinched.

Note: If your machine is equipped with an air line to platform option, the air line must be disconnected from the platform before removal.

- 16 Remove the pin retaining fasteners from the platform centering links located under the platform on both sides of the machine. Do not remove the pins.
- 17 Place a rod through the platform centering link pin and twist to remove the pin. Rest the platform centering link on the scissor arm.



- 18 Repeat step 17 for the platform centering link pivot pin on the other side of the machine.
- 19 Place a lifting strap from an overhead crane under the platform at the steer end of the machine for support. Do not apply any lifting pressure.

NOTICE

Component damage hazard.
The platform railings can be damaged if used to lift the platform. Do not attach the lifting straps to the platform railings.

- 20 Place a lifting strap from a second overhead crane under the platform at the non-steer end of the machine for support. Do not apply any lifting pressure.

NOTICE

Component damage hazard.
The platform railings can be damaged if used to lift the platform. Do not attach the lifting straps to the platform railings.

- 21 Remove the pin retaining fasteners from each platform slider block pivot pin. Do not remove the pins.
- 22 Use a slide hammer to remove each platform slider block pivot pin.

WARNING

Crushing hazard. The platform will fall when the platform slider block pivot pins are removed if not properly supported by the overhead cranes.

- 23 Secure the platform slider blocks to the platform to prevent them from sliding out of the channel when the platform is removed from the machine.
- 24 Carefully lift the platform off of the machine and place it on a structure capable of supporting it.

DANGER

Crushing hazard. The platform will become unbalanced and fall when it is removed from the machine if not properly supported by the overhead cranes.

WARNING

Bodily injury hazard. The platform slider blocks could fall out from under the platform if they are not secured to the platform.

Platform Components

2-2

Platform Extension Deck

How to Remove the Platform Extension Deck

Note: Perform this procedure with the platform in the stowed position and the platform extension deck(s) fully retracted and locked in position.

Note: If the machine is equipped with the dual extension deck option, repeat this procedure for the other platform extension deck.

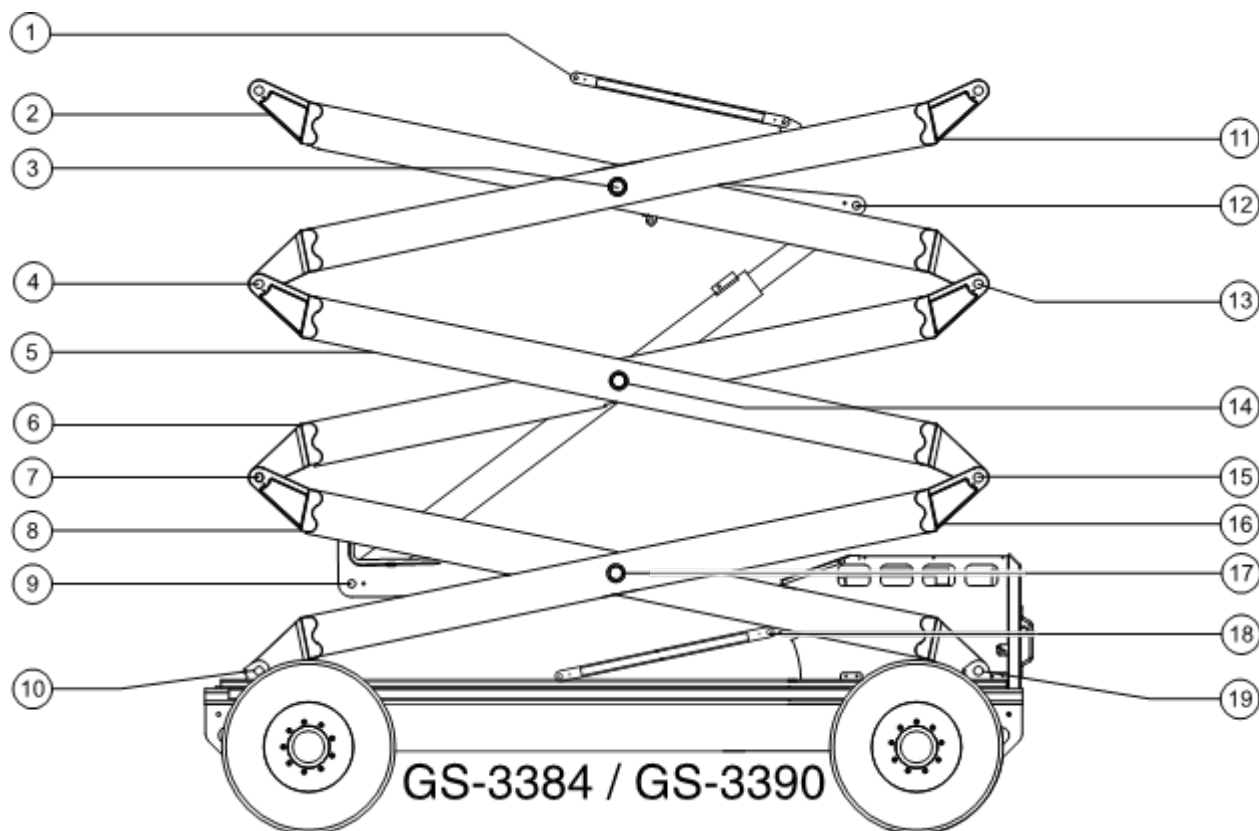
- 1 Steer end extension deck: Remove the platform controls from the platform and lay them off to the side of the machine.
 - 2 Remove the retaining pins from the four black plastic railing guides. Lower the railing guides in the down direction.
 - 3 Remove the mounting fasteners from the platform extension deck stop brackets at both sides of the deck.
- Note: The platform extension deck stop brackets are located above the platform V-roller wheels.
- 4 At the platform extension deck to be removed, position a fork lift with the forks even with the bottom of the platform extension deck.
 - 5 Lift the platform extension deck lock handle.

- 6 Carefully slide the platform extension deck out until the platform extension deck makes contact with the carriage on the forklift.
- 7 Attach a strap from the platform extension deck railings to the carriage on the forklift to help support the platform extension deck.
- 8 Remove the three V-roller and extension deck lock bracket mounting fasteners from the extension deck at the tank side of the machine.
- 9 Carefully pull the V-roller and extension deck lock assembly out of the extension deck.
- 10 Remove the fasteners from the roller wheels located under the platform extension deck. Remove the roller wheels.
- 11 Carefully slide the platform extension deck out of the platform and place it on a structure capable of supporting it.

WARNING

Crushing hazard. The platform extension will become unbalanced and fall when removed from the machine if not properly supported and secured to the forklift.

Scissor Components



Non-steer End

- 1 Platform centering link
- 2 Number 3 inner arm
- 3 Number 3 center pivot pin (Qty. 2)
- 4 Number 3 pivot pin (non-steer end)
- 5 Number 2 outer arm
- 6 Number 2 inner arm
- 7 Number 2 pivot pin (non-steer end)
- 8 Number 1 inner arm
- 9 Lift cylinder barrel-end pivot pin
- 10 Number 1 pivot pin (non-steer end)

Steer End

- 11 Number 3 outer arm
- 12 Lift cylinder rod-end pivot pin
- 13 Number 3 pivot pin (steer end)
- 14 Number 2 center pivot pin (Qty. 2)
- 15 Number 2 pivot pin (steer end)
- 16 Number 1 outer arm
- 17 Number 1 center pivot pin (Qty. 2)
- 18 Chassis centering link
- 19 Number 1 pivot pin (steer end)

Scissor Components

3-1 Scissor Assembly, GS-3384 and 3390

How to Disassemble the Scissor Assembly

▲ WARNING Bodily injury hazard. This procedure requires specific repair skills, lifting equipment and a suitable workshop. Attempting this procedure without these skills and tools could result in death or serious injury and significant component damage. Dealer service is strongly recommended.

Note: When removing a hose assembly or fitting, the O-ring (if equipped) on the fitting and/or hose end must be replaced. All connections must be torqued to specification during installation. Refer to Specifications, *Hydraulic Hose and Fitting Torque Specifications*.

- 1 Remove the platform. Refer to Repair Procedure, *How to Remove the Platform*.
- 2 Remove the cables from the platform centering link (index #1) at the hydraulic tank side of the machine.
- 3 Remove the pin retaining fasteners from the lift cylinder rod-end pivot pin (index #12). Do not remove the pin.
- 4 Attach a lifting strap from an overhead crane to the lifting eye at the rod end of the lift cylinder.

- 5 Use a soft metal drift to remove the lift cylinder rod-end pivot pin (index #12). Lower the rod end of the lift cylinder down onto the number 2 inner arm (index #6).

▲ CAUTION

Crushing hazard. The lift cylinder will fall if not properly supported when the pivot pin is removed.

- 6 Tag, disconnect and plug the hydraulic hoses from the lift cylinder. Cap the fittings on the cylinder.

▲ WARNING

Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

- 7 Cut the zip ties attaching the hydraulic hoses to the lift cylinder. Lay the hoses out of the way.

NOTICE

Component damage hazard. Hoses can be damaged if they are kinked or pinched.

- 8 Remove the cables from the number 2 inner arm (index #6) and lay the cables off to the side.

NOTICE

Component damage hazard. Cables can be damaged if they are kinked or pinched.

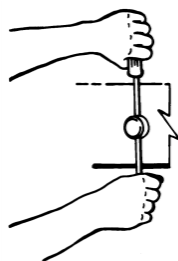
- 9 Remove the pin retaining fasteners from the cable tray pivot pin at the number 3 inner arm (index #2).

Scissor Components

- 10 Place a rod through the cable tray pivot pin and twist to remove the pin. Lower the cable tray down.

NOTICE

Component damage hazard. Cables can be damaged if they are kinked or pinched.



- 11 Secure both ends of the number 3 inner and outer arms (index #2 and #11) together with a strap or other suitable device.
- 12 Attach a lifting strap from an overhead crane to the number 3 inner and outer arms (index #2 and #11) at the steer end of the machine. Do not apply any lifting pressure.
- 13 Attach a lifting strap from an overhead crane to the number 3 inner and outer arms (index #2 and #11) at the non-steer end of the machine. Do not apply any lifting pressure.
- 14 Remove the pin retaining fasteners from both number 3 pivot pins (index #4) at the non-steer end of the machine. Do not remove the pins.
- 15 Remove the pin retaining fasteners from both number 3 pivot pins (index #13) at the steer end of the machine. Do not remove the pins.
- 16 Use a slide hammer to remove both number 3 pivot pins (index #4) from the non-steer end of the machine.

- 17 Use a slide hammer to remove both number 3 pivot pins (index #13) from the steer end of the machine.

- 18 Carefully remove the number 3 inner and outer arms (index #2 and #11) from the machine.

WARNING

Crushing hazard. The number 3 inner and outer arms could become unbalanced and fall when they are removed from the machine if not properly supported by the overhead crane.

Note: If further disassembly of the scissor arm pair is required, refer to Repair Procedure, *How to Disassemble a Scissor Arm Pair*.

- 19 Secure the non-steer end of the number 2 inner and outer arms (index #5 and #6) and the non-steer end of the number 1 inner and outer arms (index #8 and #16) together with a strap or other suitable device.
- 20 Attach a lifting strap from an overhead crane to the number 1 outer arm (index #16) at the non-steer end of the machine. Do not apply any lifting pressure.
- 21 Remove the pin retaining fasteners from the number 1 pivot pins (index #10) at the non-steer end of the machine.
- 22 Use a slide hammer to remove both number 1 pivot pins (index #10) from the non-steer end of the machine.
- 23 Carefully lift the number 1 outer arm at the non-steer end approximately 15 inches / 40 cm.
- 24 Place a 6 x 6 x 32 inch / 15 x 15 x 80 cm long block across both sides of the chassis under the barrel end of the lift cylinder.

Scissor Components

- 25 Lower the number 1 outer arm (index #16) onto the block.

⚠ WARNING Crushing hazard. Keep hands clear of moving parts when lowering the arms onto the block.

- 26 Attach a lifting strap from an overhead crane to the lifting eyes on the lift cylinder.
- 27 Remove the lift cylinder barrel-end pivot pin retaining fasteners.
- 28 Use a soft metal drift to remove the lift cylinder barrel-end pivot pin (index #9).
- 29 Carefully remove the lift cylinder from the machine.

⚠ WARNING Crushing hazard. The lift cylinder could become unbalanced and fall when it is removed from the machine if not properly supported by the overhead crane.

- 30 Carefully lift the number 1 outer arm (index #16) approximately 2 inches / 5 cm and remove the block.
- 31 Lower the number 1 outer arm (index #16) onto the slide blocks.

⚠ WARNING Crushing hazard. Keep hands clear of moving parts when lowering the arms onto the block.

- 32 Secure the number 1 outer arm (index #16) to the slide blocks.
- 33 Remove the strap installed in step 19.
- 34 Support the cable tray with an overhead crane.
- 35 Remove the pin retaining fasteners from the cable tray pivot pin at the cross tube of the number 2 inner arm (index #6).

- 36 Place a rod through the cable tray pivot pin and twist to remove the pin. Lower the cable tray onto the number 1 inner arm (index #8).

⚠ WARNING Crushing hazard. The cable tray may fall if not properly supported by the overhead crane.

NOTICE Component damage hazard. Cables can be damaged if they are kinked or pinched.

- 37 Secure both ends of the number 2 inner and outer arms (index #5 and #6) together with a strap or other suitable device.
- 38 Attach a lifting strap from an overhead crane to the number 2 inner and outer arms (index #5 and #6) at the steer end of the machine. Do not apply any lifting pressure.
- 39 Attach a lifting strap from an overhead crane to the number 2 inner and outer arms (index #5 and #6) at the non-steer end of the machine. Do not apply any lifting pressure.
- 40 Remove the pin retaining fasteners from both number 1 pivot pins (index #10) at the non-steer end of the machine. Do not remove the pins.
- 41 Remove the pin retaining fasteners from both number 1 pivot pins (index #19) at the steer end of the machine. Do not remove the pins.
- 42 Use a slide hammer to remove both number 1 pivot pins (index #10) from the non-steer end of the machine.
- 43 Use a slide hammer to remove both number 2 pivot pins (index #15) from the steer end of the machine.

Scissor Components

- 44 Carefully remove the number 2 inner and outer arms (index #5 and #6) from the machine.

⚠ WARNING

Crushing hazard. The number 2 inner and outer arms could become unbalanced and fall when they are removed from the machine if not properly supported by the overhead crane.

Note: If further disassembly of the scissor arm pair is required, refer to Repair Procedure, *How to Disassemble a Scissor Arm Pair*.

- 45 Remove the cables from the number 1 inner arm (index #8).
- 46 Secure both ends of the number 1 inner and outer arms (index #8 and #16) together with a strap or other suitable device.
- 47 Attach a lifting strap from an overhead crane to the number 1 inner and outer arms (index #8 and #16) at the steer end of the machine. Do not apply any lifting pressure.
- 48 Attach a lifting strap from an overhead crane to the number 1 inner and outer arms (index #8 and #16) at the non-steer end of the machine. Do not apply any lifting pressure.
- 49 Remove the pin retaining fasteners from both chassis centering link pivot pins (index #18) at the number 1 inner arm.
- 50 Place a rod through each chassis centering link pivot pin and twist to remove the pin. Rest the centering links on the chassis.
- 51 Remove the pin retaining fasteners from the number 1 inner arm slide blocks (index #19) at the steer end of the machine.

- 52 Use a slide hammer to remove the number 1 inner arm slide block pivot pins (index #19).

- 53 Use a slide hammer to remove the number 1 outer arm slide block pivot pins (index #19) at the non-steer end of the machine.

- 54 Carefully remove the number 1 inner and outer arms (index #8 and #16) from the machine.

⚠ WARNING

Crushing hazard. The number 1 inner and outer arms could become unbalanced and fall when they are removed from the machine if not properly supported by the overhead crane.

Note: If further disassembly of the scissor arm pair is required, refer to Repair Procedure, *How to Disassemble a Scissor Arm Pair*.

Scissor Components

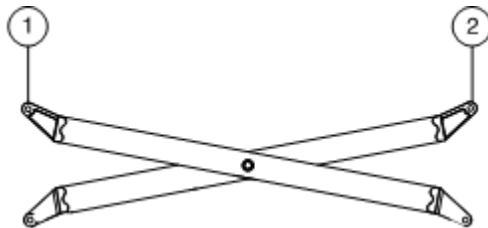
How to Disassemble a Scissor Arm Pair

⚠ WARNING

Bodily injury hazard. This procedure requires specific repair skills, lifting equipment and a suitable workshop. Attempting this procedure without these skills and tools could result in death or serious injury and significant component damage. Dealer service is strongly recommended.

- 1 Attach a lifting strap from an overhead crane to the end of the outer arm.

Note: Attach the lifting strap to the end of the scissor arm that has the casting pointing upwards.



- 1 outer arm
- 2 inner arm

- 2 Attach a lifting strap from a second overhead crane to the end of the inner arm.

Note: Attach the lifting strap to the end of the scissor arm that has the casting pointing upwards.

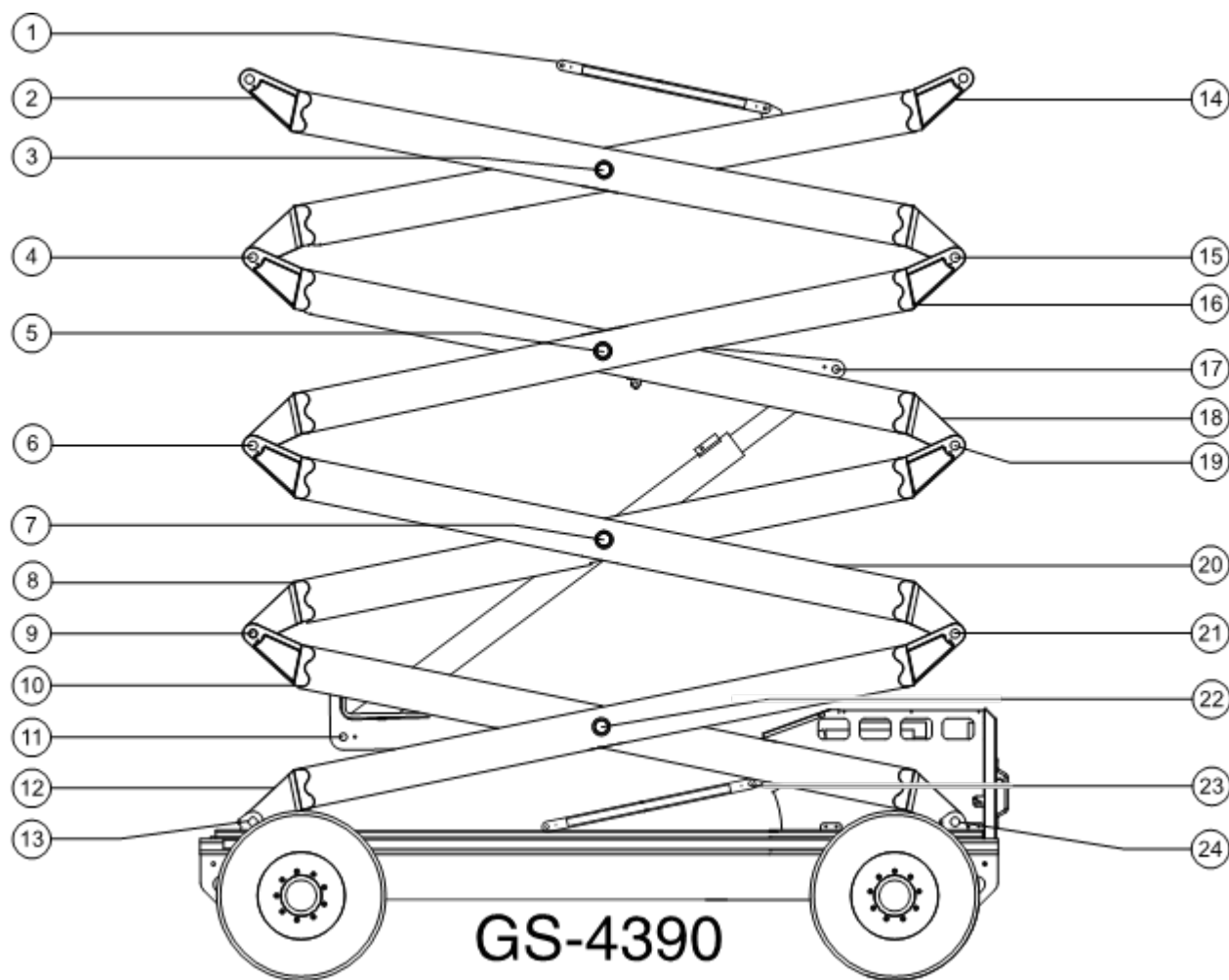
- 3 Raise the scissor arms with the overhead cranes approximately 12 inches / 30 cm.

- 4 Place a 12 inch / 30 cm block under the center of the scissor arm pair. Lower the scissor arm pair onto the block.
- 5 Remove the external snap rings from both center pivot pins.
- 6 Use a soft metal drift to remove both center pins.
- 7 Carefully separate the scissor arm pair.

⚠ WARNING

Crushing hazard. The scissor arms could become unbalanced and fall if not properly supported by the overhead cranes.

Scissor Components



Non-steer End

- 1 Platform centering link
- 2 Number 4 outer arm
- 3 Number 4 center pivot pin (Qty. 2)
- 4 Number 4 pivot pin (non-steer end)
- 5 Number 3 center pivot pin (Qty. 2)
- 6 Number 3 pivot pin (non-steer end)
- 7 Number 2 center pivot pin (Qty. 2)
- 8 Number 2 inner arm
- 9 Number 2 pivot pin (non-steer end)
- 10 Number 1 inner arm
- 11 Lower lift cylinder barrel-end pivot pin
- 12 Number 1 outer arm

Steer End

- 13 Number 1 pivot pin (non-steer end)
- 14 Number 4 inner arm
- 15 Number 4 pivot pin (steer end)
- 16 Number 3 outer arm
- 17 Lower lift cylinder rod-end pivot pin
- 18 Number 3 inner arm
- 19 Number 3 pivot pin (steer end)
- 20 Number 2 outer arm
- 21 Number 2 pivot pin (steer end)
- 22 Number 1 center pivot pin (Qty. 2)
- 23 Chassis centering link
- 24 Number 1 pivot pin (steer end)



Scissor Components

3-2

Scissor Assembly, GS-4390

How to Disassemble the Scissor Assembly

▲ WARNING

Bodily injury hazard. This procedure requires specific repair skills, lifting equipment and a suitable workshop. Attempting this procedure without these skills and tools could result in death or serious injury and significant component damage. Dealer service is strongly recommended.

Note: When removing a hose assembly or fitting, the O-ring (if equipped) on the fitting and/or hose end must be replaced. All connections must be torqued to specification during installation. Refer to Specifications, *Hydraulic Hose and Fitting Torque Specifications*.

- 1 Remove the platform. Refer to Repair Procedure, *How to Remove the Platform*.
- 2 Remove the cables from the platform centering link (index #1) at the hydraulic tank side of the machine.
- 3 Remove the cables from the number 4 inner arm (index #14) and lay the cables off to the side.

NOTICE

Component damage hazard. Cables can be damaged if they are kinked or pinched.

- 4 Secure both ends of the number 4 inner and outer arms (index #14 and #2) together with a strap or other suitable device.
- 5 Attach a lifting strap from an overhead crane to the number 4 inner and outer arms (index #14 and #2) at the steer end of the machine. Do not apply any lifting pressure.

- 6 Attach a lifting strap from an overhead crane to the number 4 inner and outer arms (index #14 and #2) at the non-steer end of the machine. Do not apply any lifting pressure.
- 7 Remove the pin retaining fasteners from both number 4 pivot pins (index #4) at the non-steer end of the machine. Do not remove the pins.
- 8 Remove the pin retaining fasteners from both number 4 pivot pins (index #15) at the steer end of the machine. Do not remove the pins.
- 9 Use a slide hammer to remove both number 4 pivot pins (index #4) from the non-steer end of the machine.
- 10 Use a slide hammer to remove both number 4 pivot pins (index #15) from the steer end of the machine.
- 11 Carefully remove the number 4 inner and outer arms (index #14 and #2) from the machine.

▲ WARNING

Crushing hazard. The number 4 inner and outer arms could become unbalanced and fall when they are removed from the machine if not properly supported by the overhead crane.

Note: If further disassembly of the scissor arm pair is required, refer to Repair Procedure, *How to Disassemble a Scissor Arm Pair*.

- 12 Remove the pin retaining fasteners from the lift cylinder rod-end pivot pin (index #17). Do not remove the pin.
- 13 Attach a lifting strap from an overhead crane to the lifting eye at the rod end of the lift cylinder.

Scissor Components

- 14 Use a soft metal drift to remove the lift cylinder rod-end pivot pin (index #17). Lower the rod end of the lift cylinder down.

⚠ WARNING Crushing hazard. The lift cylinder could fall if not properly supported when the pin is removed.

- 15 Block the steer end wheels and center a lifting jack of ample capacity under the non-steer end of the drive chassis.
- 16 Loosen the wheel lug nuts on one of the non-steer wheels. Do not remove them.
- 17 Raise the machine approximately 2 inches / 5 cm. Place blocks under the chassis for support.

⚠ WARNING Crushing hazard. The chassis will fall if not properly supported.

- 18 Remove the wheel lug nuts. Remove the tire and wheel assembly.
- 19 Tag, disconnect and plug the hydraulic hoses from the lift cylinder. Cap the fittings on the cylinder.

⚠ WARNING Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

- 20 Cut the zip ties attaching the hydraulic hoses to the lift cylinder. Lay the hoses out of the way.

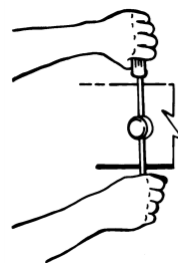
NOTICE Component damage hazard. Hoses can be damaged if they are kinked or pinched.

- 21 Remove the cables from the number 3 inner arm (index #18) and lay the cables off to the side.

NOTICE Component damage hazard. Cables can be damaged if they are kinked or pinched.

- 22 Remove the pin retaining fasteners from the cable tray pivot pin at the number 3 inner arm.
- 23 Place a rod through the cable tray pivot pin and twist to remove the pin. Lower the cable tray down.

NOTICE Component damage hazard. Cables can be damaged if they are kinked or pinched.



- 24 Secure both ends of the number 3 inner and outer arms (index #18 and #16) together with a strap or other suitable device.
- 25 Attach a lifting strap from an overhead crane to the number 3 inner and outer arms (index #18 and #16) at the steer end of the machine. Do not apply any lifting pressure.
- 26 Attach a lifting strap from an overhead crane to the number 3 inner and outer arms (index #18 and #16) at the non-steer end of the machine. Do not apply any lifting pressure.
- 27 Remove the pin retaining fasteners from both number 3 pivot pins (index #6) at the non-steer end of the machine. Do not remove the pins.

Scissor Components

- 28 Remove the pin retaining fasteners from both number 3 pivot pins (index #19) at the steer end of the machine. Do not remove the pins.
- 29 Use a slide hammer to remove both number 3 pivot pins (index #6) from the non-steer end of the machine.
- 30 Use a slide hammer to remove both number 3 pivot pins (index #19) from the steer end of the machine.
- 31 Carefully remove the number 3 inner and outer arms (index #18 and #16) from the machine.

▲ WARNING

Crushing hazard. The number 3 inner and outer arms could become unbalanced and fall when they are removed from the machine if not properly supported by the overhead crane.

Note: If further disassembly of the scissor arm pair is required, refer to Repair Procedure, *How to Disassemble a Scissor Arm Pair*.

- 32 Secure the non-steer end of the number 2 inner and outer arms (index #8 and #20) and the non-steer end of the number 1 inner and outer arms (index #10 and #12) together with a strap or other suitable device.
- 33 Attach a lifting strap from an overhead crane to the number 1 outer arm (index #12) at the non-steer end of the machine. Do not apply any lifting pressure.
- 34 Remove the pin retaining fasteners from the number 1 pivot pins (index #13) at the non-steer end of the machine.
- 35 Use a slide hammer to remove both number 1 pivot pins (index #13) from the non-steer end of the machine.

- 36 Carefully lift the number 1 outer arm at the non-steer end approximately 15 inches / 40 cm.
- 37 Place a 6 x 6 x 32 inch / 15 x 15 x 80 cm long block across both sides of the chassis under the barrel end of the lift cylinder.
- 38 Lower the number 1 outer arm (index #12) onto the block.

▲ WARNING

Crushing hazard. Keep hands clear of moving parts when lowering the arms onto the block.

- 39 Attach a lifting strap from an overhead crane to the lifting eyes on the lift cylinder.
- 40 Remove the lift cylinder barrel-end pivot pin retaining fasteners.
- 41 Use a soft metal drift to remove the lift cylinder barrel-end pivot pin (index #11).
- 42 Carefully remove the lift cylinder from the machine.

▲ WARNING

Crushing hazard. The lift cylinder could become unbalanced and fall when it is removed from the machine if not properly supported by the overhead crane.

- 43 Carefully lift the number 1 outer arm (index #12) approximately 2 inches / 5 cm and remove the block.
- 44 Lower the number 1 outer arm (index #12) onto the slide blocks.

▲ WARNING

Crushing hazard. Keep hands clear of moving parts when lowering the arms onto the block.

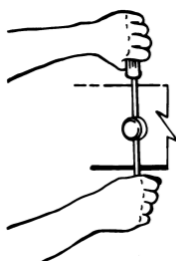
- 45 Secure the number 1 outer arm (index #12) to the slide blocks.

Scissor Components

- 46 Remove the strap installed in step 32.
- 47 Support the cable tray with an overhead crane.
- 48 Remove the pin retaining fasteners from the cable tray pivot pin at the cross tube of the number 2 inner arm (index #8).
- 49 Place a rod through the cable tray pivot pin and twist to remove the pin. Lower the cable tray onto the number 1 inner arm (index #10).

⚠ WARNING Crushing hazard. The cable tray may fall if not properly supported by the overhead crane.

NOTICE Component damage hazard. Cables can be damaged if they are kinked or pinched.



- 50 Secure both ends of the number 2 inner and outer arms (index #8 and #20) together with a strap or other suitable device.
- 51 Attach a lifting strap from an overhead crane to the number 2 inner and outer arms (index #8 and #20) at the steer end of the machine. Do not apply any lifting pressure.
- 52 Attach a lifting strap from an overhead crane to the number 2 inner and outer arms (index #8 and #20) at the non-steer end of the machine. Do not apply any lifting pressure.

- 53 Remove the pin retaining fasteners from both number 2 pivot pins (index #9) at the non-steer end of the machine. Do not remove the pins.
- 54 Remove the pin retaining fasteners from both number 2 pivot pins (index #21) at the steer end of the machine. Do not remove the pins.
- 55 Use a slide hammer to remove both number 2 pivot pins (index #9) from the non-steer end of the machine.
- 56 Use a slide hammer to remove both number 2 pivot pins (index #21) from the steer end of the machine.
- 57 Carefully remove the number 2 inner and outer arms (index #8 and #20) from the machine.

⚠ WARNING Crushing hazard. The number 2 inner and outer arms could become unbalanced and fall when they are removed from the machine if not properly supported by the overhead crane.

Note: If further disassembly of the scissor arm pair is required, refer to Repair Procedure, *How to Disassemble a Scissor Arm Pair*.

- 58 Remove the cables from the number 1 inner arm (index #10).
- 59 Secure both ends of the number 1 inner and outer arms (index #10 and #12) together with a strap or other suitable device.
- 60 Attach a lifting strap from an overhead crane to the number 1 inner and outer arms (index #10 and #12) at the steer end of the machine. Do not apply any lifting pressure.

Scissor Components

- 61 Attach a lifting strap from an overhead crane to the number 1 inner and outer arms (index #10 and #12) at the non-steer end of the machine. Do not apply any lifting pressure.
- 62 Remove the pin retaining fasteners from both chassis centering link pivot pins (index #23) at the number 1 inner arm.
- 63 Place a rod through each chassis centering link pivot pin and twist to remove the pin. Rest the centering links on the chassis.
- 64 Remove the pin retaining fasteners from the number 1 inner arm slide blocks (index #24) at the steer end of the machine.
- 65 Use a slide hammer to remove the number 1 inner arm slide block pivot pins (index #24).
- 66 Use a slide hammer to remove the number 1 outer arm slide block pivot pins (index #24) at the non-steer end of the machine.
- 67 Carefully remove the number 1 inner and outer arms (index #10 and #12) from the machine.

⚠ WARNING

Crushing hazard. The number 1 inner and outer arms could become unbalanced and fall when they are removed from the machine if not properly supported by the overhead crane.

Note: If further disassembly of the scissor arm pair is required, refer to Repair Procedure, *How to Disassemble a Scissor Arm Pair*.

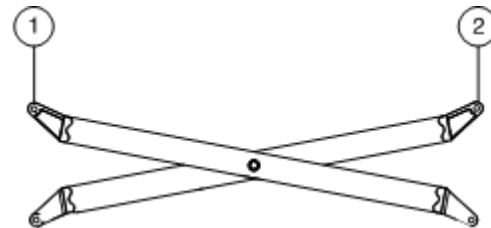
How to Disassemble a Scissor Arm Pair

⚠ WARNING

Bodily injury hazard. This procedure requires specific repair skills, lifting equipment and a suitable workshop. Attempting this procedure without these skills and tools could result in death or serious injury and significant component damage. Dealer service is strongly recommended.

- 1 Attach a lifting strap from an overhead crane to the end of the outer arm.

Note: Attach the lifting strap to the end of the scissor arm that has the casting pointing upwards.



1 outer arm
2 inner arm

- 2 Attach a lifting strap from a second overhead crane to the end of the inner arm.

Note: Attach the lifting strap to the end of the scissor arm that has the casting pointing upwards.

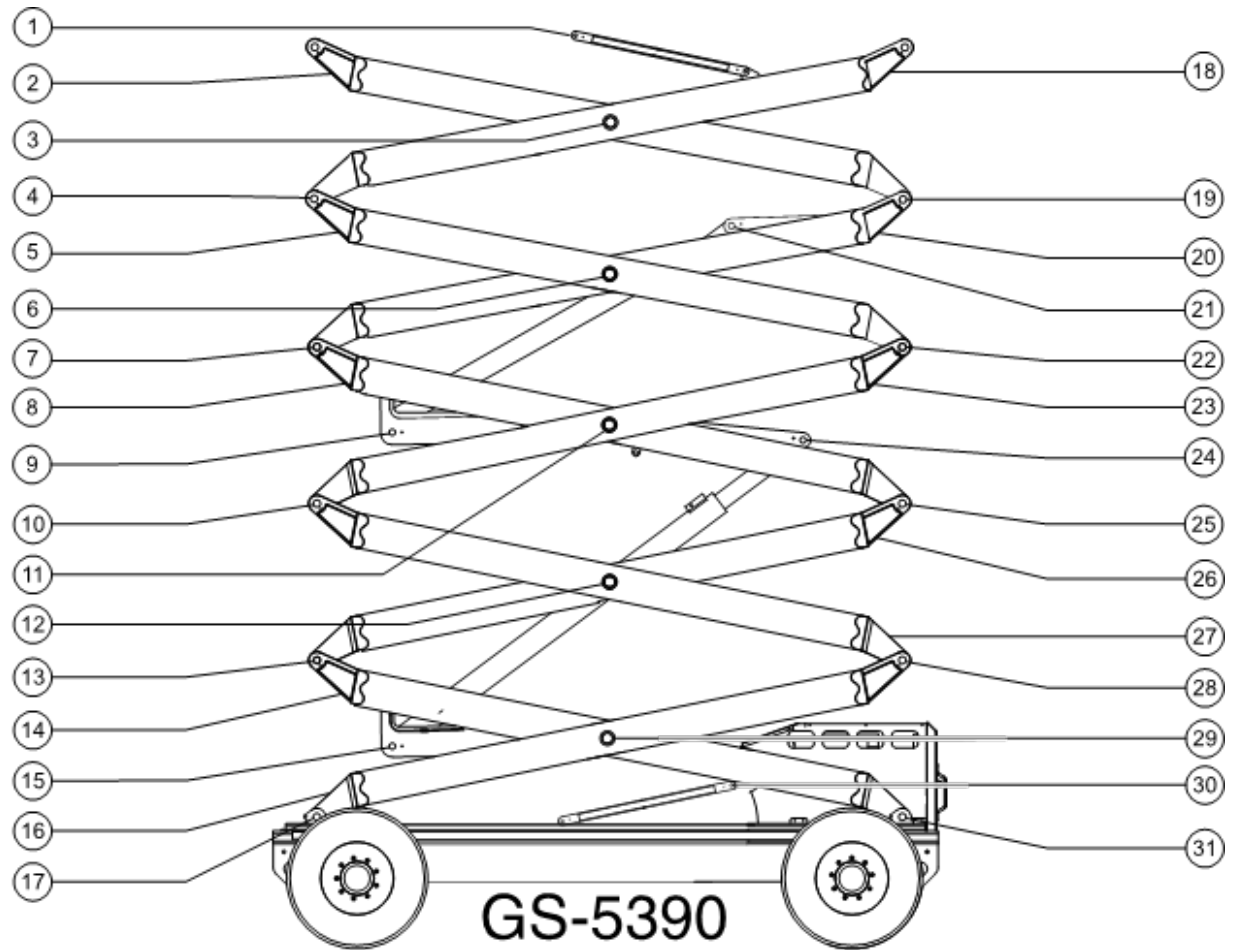
- 3 Raise the scissor arms with the overhead cranes approximately 12 inches / 30 cm.

Scissor Components

- 4 Place a 12 inch / 30 cm block under the center of the scissor arm pair. Lower the scissor arm pair onto the block.
- 5 Remove the external snap rings from both center pivot pins.
- 6 Use a soft metal drift to remove both center pins.
- 7 Carefully separate the scissor arm pair.

⚠ WARNING Crushing hazard. The scissor arms could become unbalanced and fall if not properly supported by the overhead cranes.

Scissor Components



Non-steer End

Steer End

- 1 Platform centering link
- 2 Number 5 inner arm
- 3 Number 5 center pivot pin (Qty. 2)
- 4 Number 5 pivot pin (non-steer end)
- 5 Number 4 outer arm
- 6 Number 4 center pivot pin (Qty. 2)
- 7 Number 4 pivot pin (non-steer end)
- 8 Number 3 inner arm
- 9 Upper lift cylinder barrel-end pivot pin
- 10 Number 3 pivot pin (non-steer end)
- 11 Number 3 center pivot pin (Qty. 2)
- 12 Number 2 center pivot pin (Qty. 2)
- 13 Number 2 pivot pin (non-steer end)
- 14 Number 1 inner arm
- 15 Lower lift cylinder barrel-end pivot pin

- 16 Number 1 outer arm
- 17 Number 1 pivot pin (non-steer end)
- 18 Number 5 outer arm
- 19 Number 5 pivot pin (steer end)
- 20 Number 4 inner arm
- 21 Upper lift cylinder rod-end pivot pin
- 22 Number 4 pivot pin (steer end)
- 23 Number 3 outer arm
- 24 Lower lift cylinder rod-end pivot pin
- 25 Number 3 pivot pin (steer end)
- 26 Number 2 inner arm
- 27 Number 2 outer arm
- 28 Number 2 pivot pin (steer end)
- 29 Number 1 center pivot pin (Qty. 2)
- 30 Chassis centering link
- 31 Number 1 pivot pin (steer end)



Scissor Components

3-3

Scissor Assembly, GS-5390

How to Disassemble the Scissor Assembly

▲ WARNING Bodily injury hazard. This procedure requires specific repair skills, lifting equipment and a suitable workshop. Attempting this procedure without these skills and tools could result in death or serious injury and significant component damage. Dealer service is strongly recommended.

Note: When removing a hose assembly or fitting, the O-ring (if equipped) on the fitting and/or hose end must be replaced. All connections must be torqued to specification during installation. Refer to Specifications, *Hydraulic Hose and Fitting Torque Specifications*.

- 1 Remove the platform. Refer to Repair Procedure, *How to Remove the Platform*.
- 2 Remove the cables from the platform centering link (index #1) and upper cable bridge at the hydraulic tank side of the machine.
- 3 Remove the cables from the number 5 inner arm (index #2) and lay the cables off to the side.

NOTICE Component damage hazard. Cables can be damaged if they are kinked or pinched.

- 4 Secure both ends of the number 5 inner and outer arms (index #2 and #18) together with a strap or other suitable device.

- 5 Attach a lifting strap from an overhead crane to the number 5 inner and outer arms (index #2 and #18) at the steer end of the machine. Do not apply any lifting pressure.
- 6 Attach a lifting strap from an overhead crane to the number 5 inner and outer arms (index #2 and #18) at the non-steer end of the machine. Do not apply any lifting pressure.
- 7 Remove the pin retaining fasteners from both number 5 pivot pins (index #4) at the non-steer end of the machine. Do not remove the pins.
- 8 Remove the pin retaining fasteners from both number 5 pivot pins (index #19) at the steer end of the machine. Do not remove the pins.
- 9 Use a slide hammer to remove both number 5 pivot pins (index #4) from the non-steer end of the machine.
- 10 Use a slide hammer to remove both number 5 pivot pins (index #19) from the steer end of the machine.
- 11 Carefully remove the number 5 inner and outer arms (index #2 and #18) from the machine.

▲ WARNING Crushing hazard. The number 5 inner and outer arms could become unbalanced and fall when they are removed from the machine if not properly supported by the overhead crane.

Note: If further disassembly of the scissor arm pair is required, refer to Repair Procedure, *How to Disassemble a Scissor Arm Pair*.

- 12 Remove the pin retaining fasteners from the upper lift cylinder rod-end pivot pin (index #21). Do not remove the pin.
- 13 Attach a lifting strap from an overhead crane to the lifting eye at the rod end of the upper lift cylinder.

Scissor Components

- 14 Use a soft metal drift to remove the upper lift cylinder rod-end pivot pin (index #21). Lower the rod end of the upper lift cylinder down.

⚠ WARNING

Crushing hazard. The upper lift cylinder could fall when the upper lift cylinder rod-end pivot pin is removed if not properly supported by the overhead crane.

- 15 Remove the cables from the number 4 inner arm (index #20) and lay the cables off to the side.

NOTICE

Component damage hazard. Cables can be damaged if they are kinked or pinched.

- 16 Secure both ends of the number 4 inner and outer arms (index #20 and #5) together with a strap or other suitable device.
- 17 Attach a lifting strap from an overhead crane to the number 4 inner and outer arms (index #20 and #5) at the steer end of the machine. Do not apply any lifting pressure.
- 18 Attach a lifting strap from an overhead crane to the number 4 inner and outer arms (index #20 and #5) at the non-steer end of the machine. Do not apply any lifting pressure.
- 19 Remove the pin retaining fasteners from both number 4 pivot pins (index #7) at the non-steer end of the machine. Do not remove the pins.
- 20 Remove the pin retaining fasteners from both number 4 pivot pins (index #22) at the steer end of the machine. Do not remove the pins.
- 21 Use a slide hammer to remove both number 4 pivot pins (index #7) from the non-steer end of the machine.
- 22 Use a slide hammer to remove both number 4 pivot pins (index #22) from the steer end of the machine.

- 23 Support the rod end of the upper lift cylinder with a suitable lifting device.

- 24 Carefully remove the number 4 inner and outer arms (index #20 and #5) from the machine while guiding the rod end of the upper lift cylinder out of the scissor arms.

⚠ WARNING

Crushing hazard. The number 4 inner and outer arms could become unbalanced and fall when they are removed from the machine if not properly supported by the overhead crane.

NOTICE

Component damage hazard. The upper lift cylinder may fall if not properly supported when the number 4 inner and outer arms are removed.

Note: If further disassembly of the scissor arm pair is required, refer to Repair Procedure, *How to Disassemble a Scissor Arm Pair*.

- 25 Lower the rod end of the upper lift cylinder onto the cross tube of the number 3 inner arm (index #8).
- 26 Tag, disconnect and plug the hydraulic hoses from the upper lift cylinder. Cap the fittings on the cylinder.

⚠ WARNING

Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

- 27 Remove the zip ties securing the hydraulic hoses to the upper lift cylinder.
- 28 Remove the pin retaining fasteners from the lower cylinder rod-end pivot pin (index #24).
- 29 Use a soft metal drift to remove the lower lift cylinder rod-end pivot pin.

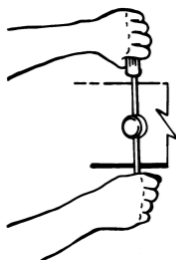
Scissor Components

- 30 Carefully lower the rod end of the lower lift cylinder onto the engine cover.
- 31 Remove the cables and hydraulic hoses from the number 3 inner arm (index #8) and lay the cables and hoses off to the side.

NOTICE

Component damage hazard. Cables and hoses can be damaged if they are kinked or pinched.

- 32 Remove the pin retaining fasteners from the cable tray pivot pin at the number 3 inner arm (index #8) on the hydraulic tank side of the machine.
- 33 Place a rod through the cable tray pivot pin and twist to remove the pin. Lower the cable tray down.



NOTICE

Component damage hazard. Cables can be damaged if they are kinked or pinched.

- 34 Remove the pin retaining fasteners from the hose tray pivot pin at the number 3 inner arm (index #11) on the ground controls side of the machine.
- 35 Place a rod through the hose tray pivot pin and twist to remove the pin. Lower the hose tray down.

NOTICE

Component damage hazard. Hoses can be damaged if they are kinked or pinched.

- 36 Secure both ends of the number 3 inner and outer arms (index #8 and #23) together with a strap or other suitable device.

- 37 Attach a lifting strap from an overhead crane to the number 3 inner and outer arms (index #8 and #23) at the steer end of the machine. Do not apply any lifting pressure.
- 38 Attach a lifting strap from an overhead crane to the number 3 inner and outer arms (index #8 and #23) at the non-steer end of the machine. Do not apply any lifting pressure.
- 39 Remove the pin retaining fasteners from both number 3 pivot pins (index #10) at the non-steer end of the machine. Do not remove the pins.
- 40 Remove the pin retaining fasteners from both number 3 pivot pins (index #25) at the steer end of the machine. Do not remove the pins.
- 41 Use a slide hammer to remove both number 3 pivot pins (index #10) from the non-steer end of the machine.
- 42 Use a slide hammer to remove both number 3 pivot pins (index #25) from the steer end of the machine.
- 43 Carefully remove the number 3 inner and outer arms (index #8 and #23) and upper lift cylinder from the machine.

WARNING

Crushing hazard. The number 3 inner and outer arms could become unbalanced and fall when they are removed from the machine if not properly supported by the overhead crane.

Note: If further disassembly of the scissor arm pair is required, refer to Repair Procedure, *How to Disassemble a Scissor Arm Pair*.

Scissor Components

44 Secure the non-steer end of the number 2 inner and outer arms (index #26 and #27) and the non-steer end of the number 1 inner and outer arms (index #14 and #16) together with a strap or other suitable device.

45 Attach a lifting strap from an overhead crane to the number 1 outer arm (index #16) at the non-steer end of the machine. Do not apply any lifting pressure.

46 Remove the pin retaining fasteners from the number 1 pivot pins (index #17) at the non-steer end of the machine.

47 Use a slide hammer to remove both number 1 pivot pins (index #17) from the non-steer end of the machine.

48 Carefully lift the number 1 outer arm at the non-steer end approximately 15 inches / 40 cm.

49 Place a 6 x 6 x 32 inch / 15 x 15 x 80 cm long block across both sides of the chassis under the barrel end of the lift cylinder.

50 Lower the number 1 outer arm (index #16) onto the block.

⚠ WARNING

Crushing hazard. Keep hands clear of moving parts when lowering the arms onto the block.

51 Attach a lifting strap from an overhead crane to the lifting eyes on the lift cylinder.

52 Remove the lift cylinder barrel-end pivot pin retaining fasteners.

53 Use a soft metal drift to remove the lift cylinder barrel-end pivot pin (index #15).

54 Carefully remove the lift cylinder from the machine.

⚠ WARNING

Crushing hazard. The lift cylinder could become unbalanced and fall when it is removed from the machine if not properly supported by the overhead crane.

55 Carefully lift the number 1 outer arm (index #16) approximately 2 inches / 5 cm and remove the block.

56 Lower the number 1 outer arm (index #16) onto the slide blocks.

⚠ WARNING

Crushing hazard. Keep hands clear of moving parts when lowering the arms onto the block.

57 Secure the number 1 outer arm (index #16) to the slide blocks.

58 Remove the strap installed in step 44.

59 Support the cable tray with an overhead crane.

60 Remove the pin retaining fasteners from the cable tray pivot pin at the cross tube of the number 2 inner arm (index #26).

Scissor Components

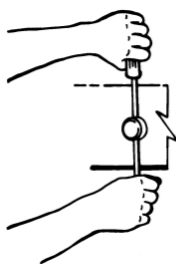
- 61 Place a rod through the cable tray pivot pin and twist to remove the pin. Lower the cable tray onto the number 1 inner arm (index #14).

⚠ WARNING

Crushing hazard. The cable tray may fall if not properly supported by the overhead crane.

NOTICE

Component damage hazard. Cables can be damaged if they are kinked or pinched.



- 62 Secure both ends of the number 2 inner and outer arms (index #26 and #27) together with a strap or other suitable device.
- 63 Attach a lifting strap from an overhead crane to the number 2 inner and outer arms (index #26 and #27) at the steer end of the machine. Do not apply any lifting pressure.
- 64 Attach a lifting strap from an overhead crane to the number 2 inner and outer arms (index #26 and #27) at the non-steer end of the machine. Do not apply any lifting pressure.
- 65 Remove the pin retaining fasteners from both number 2 pivot pins (index #13) at the non-steer end of the machine. Do not remove the pins.
- 66 Remove the pin retaining fasteners from both number 2 pivot pins (index #28) at the steer end of the machine. Do not remove the pins.

- 67 Use a slide hammer to remove both number 2 pivot pins (index #13) from the non-steer end of the machine.

- 68 Use a slide hammer to remove both number 2 pivot pins (index #28) from the steer end of the machine.

- 69 Carefully remove the number 2 inner and outer arms (index #26 and #27) from the machine.

⚠ WARNING

Crushing hazard. The number 2 inner and outer arms could become unbalanced and fall when they are removed from the machine if not properly supported by the overhead crane.

Note: If further disassembly of the scissor arm pair is required, refer to Repair Procedure, *How to Disassemble a Scissor Arm Pair*.

- 70 Remove the cables from the number 1 inner arm (index #14).
- 71 Secure both ends of the number 1 inner and outer arms (index #14 and #16) together with a strap or other suitable device.
- 72 Attach a lifting strap from an overhead crane to the number 1 inner and outer arms (index #14 and #16) at the steer end of the machine. Do not apply any lifting pressure.
- 73 Attach a lifting strap from an overhead crane to the number 1 inner and outer arms (index #14 and #16) at the non-steer end of the machine. Do not apply any lifting pressure.
- 74 Remove the pin retaining fasteners from both chassis centering link pivot pins (index #30) at the number 1 inner arm.

Scissor Components

- 75 Place a rod through each chassis centering link pivot pin and twist to remove the pin. Rest the centering links on the chassis.
- 76 Remove the pin retaining fasteners from the number 1 inner arm slide blocks (index #31) at the steer end of the machine.
- 77 Use a slide hammer to remove the number 1 inner arm slide block pivot pins (index #31).
- 78 Use a slide hammer to remove the number 1 outer arm slide block pivot pins (index #31) at the non-steer end of the machine.
- 79 Carefully remove the number 1 inner and outer arms (index #14 and #16) from the machine.

⚠ WARNING

Crushing hazard. The number 1 inner and outer arms could become unbalanced and fall when they are removed from the machine if not properly supported by the overhead crane.

Note: If further disassembly of the scissor arm pair is required, refer to Repair Procedure, *How to Disassemble a Scissor Arm Pair*.

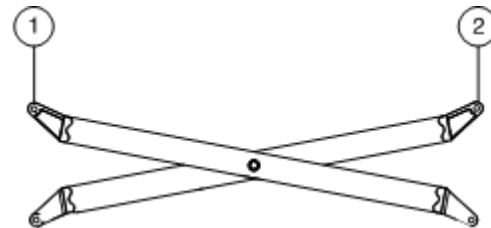
How to Disassemble a Scissor Arm Pair

⚠ WARNING

Bodily injury hazard. This procedure requires specific repair skills, lifting equipment and a suitable workshop. Attempting this procedure without these skills and tools could result in death or serious injury and significant component damage. Dealer service is strongly recommended.

- 1 Attach a lifting strap from an overhead crane to the end of the outer arm.

Note: Attach the lifting strap to the end of the scissor arm that has the casting pointing upwards.



- 1 outer arm
- 2 inner arm

- 2 Attach a lifting strap from a second overhead crane to the end of the inner arm.

Note: Attach the lifting strap to the end of the scissor arm that has the casting pointing upwards.

- 3 Raise the scissor arms with the overhead cranes approximately 12 inches / 30 cm.

Scissor Components

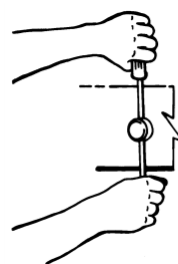
- 4 Place a 12 inch / 30 cm block under the center of the scissor arm pair. Lower the scissor arm pair onto the block.
- 5 Remove the external snap rings from both center pivot pins.
- 6 Use a soft metal drift to remove both center pins.
- 7 Carefully separate the scissor arm pair.

⚠ WARNING Crushing hazard. The scissor arms could become unbalanced and fall if not properly supported by the overhead cranes.

3-4 Wear Pads

How to Replace the Platform Scissor Arm Wear Pad

- 1 Place a lifting strap from an overhead crane under the platform at the steer end of the machine for support. Do not attach the lifting straps from the overhead crane to the platform railings.
- 2 Place a lifting strap from a second overhead crane under the platform at the non-steer end of the machine for support. Do not attach the lifting straps from the overhead crane to the platform railings.
- 3 Lift the platform slightly using the overhead cranes just enough to take the pressure off the platform slide block pivot pins.
- 4 Remove the pin retaining fasteners from each platform centering link pivot pin at the platform.
- 5 Place a rod through each platform centering link pivot pin and twist to remove the pin. Rest the centering links on the scissor arms.



Scissor Components

- 6 Remove the pin retaining fasteners from each platform slide block pivot pin. Do not remove the pins.
- 7 Use a slide hammer to remove each platform slide block pivot pin.

⚠ WARNING

Crushing hazard. The platform will fall when the platform slider block pivot pins are removed if not properly supported by the overhead cranes.

- 8 Move each slide block towards the center of the platform and carefully remove each platform slide block from the platform.
- 9 Remove the retaining fasteners from the wear pads on the slide blocks. Remove the wear pads.
- 10 Install the new wear pads onto the scissor arm slide blocks.
- 11 Install the slide blocks onto the platform.
- 12 Align the holes in the slide blocks with the holes in the scissor arms.
- 13 Install the slide block pivot pins and the pin retaining fasteners.
- 14 Attach the platform centering links to the platform and install the platform centering link pivot pins and the pin retaining fasteners.

How to Replace the Chassis Scissor Arm Wear Pads

Note: If removing the steer end slide blocks, the engine top and side covers need to be removed first. Proceed to step 1.

Note: If removing the non-steer end slide blocks, proceed to step 11.

- 1 Start the engine from the ground controls and raise the platform approximately 18 feet / 5.5 m from the ground.
- 2 Release the safety arm latch, lift the safety arm and rotate to a vertical position. Lock the safety arm in position.

Note: Be sure that the safety arm is locked in the vertical position.

- 3 Lower the platform onto the safety arm. Turn the machine off.

⚠ WARNING

Crushing hazard. Keep hands clear of the safety arm when lowering the platform.

NOTICE

Component damage hazard. The link set cross tube can be damaged if excessive force is applied. Do not continue to lower the platform after the safety arm makes contact with the cross tube.

- 4 Release the latches on the engine tray and fully slide the engine tray out.
- 5 Insert a 6 inch / 15 cm screwdriver or rod into the engine tray lock hole located near the engine tray roller wheels to prevent the engine tray from moving.

Scissor Components

- 6 Remove the retaining fasteners from the top engine cover plate. Remove the plate from the machine.
- 7 Loosen the retaining fasteners from each side engine cover plate. Remove the engine side cover plates from the machine.
- 8 Start the engine from the ground controls.
- 9 Raise the platform slightly and return the safety arm to the stowed position.
- 10 Lower the platform to the stowed position.
- 11 Secure the ends of the scissor arms together at both ends of the machine with a tie down strap or other appropriate device.
- 12 Attach a lifting strap from an overhead crane to the end of the scissor arms that need the slide blocks removed.
- 13 Raise the scissor arms using the overhead crane just enough to take the pressure off the slide block pivot pins.
- 14 Remove the pin retaining fasteners from the chassis slide block pivot pin.
- 15 Use a slide hammer to remove the chassis slide block pivot pin. Remove the slide block from the machine by sliding it out the end of the slider channel.
- 17 Install the new wear pads onto the scissor arm slide blocks.
- 18 Install the slide blocks onto the chassis.
- 19 Align the holes in the slide blocks with the holes in the scissor arms.
- 20 Install the slide block pivot pins and the pin retaining fasteners.
- 21 Repeat steps 12 through 20 for the remaining scissor arm wear pads.
- 22 Install the top engine cover plate.
- 23 Tighten the engine side cover plate fasteners.
- 24 Close and latch the engine slide out tray.
- 25 Lower the platform to the stowed position.

⚠ WARNING Crushing hazard. The platform will fall when the platform slide block pivot pins are removed if it is not properly supported by the overhead cranes.

- 16 Remove the retaining fasteners from the wear pads on the slide blocks. Remove the wear pads.

Scissor Components

3-5 Lift Cylinders

The lift cylinders are double acting hydraulic cylinders. The GS-3384, GS-3390 and GS-4390 use one lift cylinder; the GS-5390 uses two. Each lift cylinder is equipped with a counterbalance valve to prevent movement in the event of a hydraulic line failure.

How to Remove the Lift Cylinder - GS-3384, GS-3390 and GS-4390

⚠ WARNING

Bodily injury hazard. The counterbalance valve in the lift cylinder is factory set. Do not attempt to adjust the counterbalance valve. Attempting to adjust the counterbalance valve could result in death or serious injury and significant component damage. Dealer service is strongly recommended.

⚠ WARNING

Bodily injury hazard. This procedure requires specific repair skills, lifting equipment and a suitable workshop. Attempting this procedure without these skills and tools could result in death or serious injury and significant component damage. Dealer service is strongly recommended.

Note: When removing a hose assembly or fitting, the O-ring (if equipped) on the fitting and/or hose end must be replaced. All connections must be torqued to specification during installation. Refer to Specifications, *Hydraulic Hose and Fitting Torque Specifications*.

1 Start the engine from the ground controls and raise the platform approximately 18 feet / 5.5 m from the ground.

2 Release the safety arm latch, lift the safety arm and rotate to a vertical position. Lock the safety arm in position.

Note: Be sure that the safety arm is locked in the vertical position.

3 Lower the platform onto the safety arm. Turn the machine off.

⚠ WARNING

Crushing hazard. Keep hands clear of the safety arm when lowering the platform.

NOTICE

Component damage hazard. The link set cross tube can be damaged if excessive force is applied. Do not continue to lower the platform after the safety arm makes contact with the cross tube.

4 Support the platform using a 5 ton / 5000 kg overhead crane. Do not apply lifting pressure at this time.

5 Tag, disconnect and plug the hydraulic hoses from the lift cylinder. Cap the fittings on the cylinder.

⚠ WARNING

Bodily injury hazard. This procedure requires specific repair skills, lifting equipment and a suitable workshop. Attempting this procedure without these skills and tools could result in death or serious injury and significant component damage. Dealer service is strongly recommended.

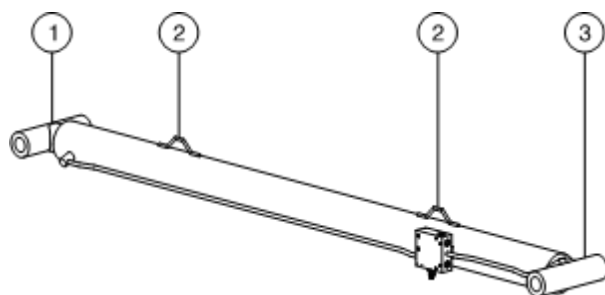
Scissor Components

- 6 Cut the zip ties attaching the hydraulic hoses to the lift cylinder. Lay the hoses out of the way.

NOTICE

Component damage hazard.
Hoses can be damaged if they are kinked or pinched.

- 7 Attach a lifting strap from an overhead crane or similar lifting device to the lifting eye at the rod end of the lift cylinder for support.



- 1 rod end
- 2 lifting eye
- 3 barrel end

- 8 Attach a lifting strap from a second overhead crane or similar lifting device to the lifting eye at the barrel end of the lift cylinder for support.
- 9 Remove the lift cylinder rod-end pivot pin retaining fastener. Use a soft metal drift to remove the pin.

CAUTION

Crushing hazard. The lift cylinder will fall unless it is properly supported.

- 10 Carefully lower the cylinder onto the cross tube of the number 2 inner arm. Protect the cylinder rod from damage.

NOTICE

Component damage hazard.
The counterbalance valve on the lift cylinder can be damaged if it is allowed to come in contact with the scissor arm cross tube.

- 11 Remove the lift cylinder barrel-end pivot pin retaining fastener. Use a soft metal drift to remove the pin.

Note: Use of the overhead crane may be required for the pin to clear the link set.

CAUTION

Crushing hazard. The lift cylinder will fall unless it is properly supported.

- 12 Carefully pull the lift cylinder out the non-steer end of the machine through the scissor arms. Remove the lift cylinder from the machine.

CAUTION

Crushing hazard. The lift cylinder may become unbalanced and fall when it is removed from the machine if not properly supported.

Scissor Components

How to Remove the Lift Cylinder - GS-5390

⚠ WARNING

Bodily injury hazard. The counterbalance valve in the lift cylinder is factory set. Do not attempt to adjust the counterbalance valve. Attempting to adjust the counterbalance valve could result in death or serious injury and significant component damage. Dealer service is strongly recommended.

⚠ WARNING

Bodily injury hazard. This procedure requires specific repair skills, lifting equipment and a suitable workshop. Attempting this procedure without these skills and tools could result in death or serious injury and significant component damage. Dealer service is strongly recommended.

Note: When removing a hose assembly or fitting, the O-ring (if equipped) on the fitting and/or hose end must be replaced. All connections must be torqued to specification during installation. Refer to Specifications, *Hydraulic Hose and Fitting Torque Specifications*.

- 1 Start the engine from the ground controls and raise the platform approximately 18 feet / 5.5 m from the ground.
- 2 Release the safety arm latch, lift the safety arm and rotate to a vertical position. Lock the safety arm in position.

Note: Be sure that the safety arm is locked in the vertical position.

- 3 Lower the platform onto the safety arm. Turn the machine off.

⚠ WARNING

Crushing hazard. Keep hands clear of the safety arm when lowering the platform.

NOTICE

Component damage hazard. The link set cross tube can be damaged if excessive force is applied. Do not continue to lower the platform after the safety arm makes contact with the cross tube.

- 4 Support the platform using a 5 ton / 5000 kg overhead crane. Do not apply lifting pressure at this time.
- 5 Tag, disconnect and plug the hydraulic hoses from the lift cylinder. Cap the fittings on the cylinder.

⚠ WARNING

Bodily injury hazard. This procedure requires specific repair skills, lifting equipment and a suitable workshop. Attempting this procedure without these skills and tools could result in death or serious injury and significant component damage. Dealer service is strongly recommended.

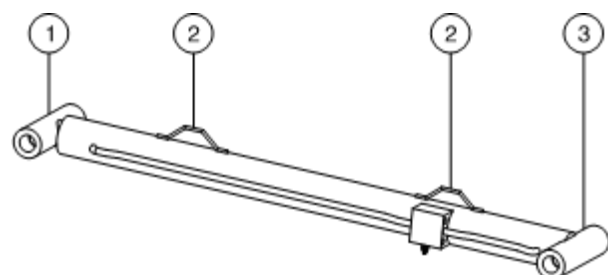
- 6 Lower Lift Cylinder: Cut the zip ties attaching the hydraulic hoses to the lift cylinder. Lay the hoses out of the way.

NOTICE

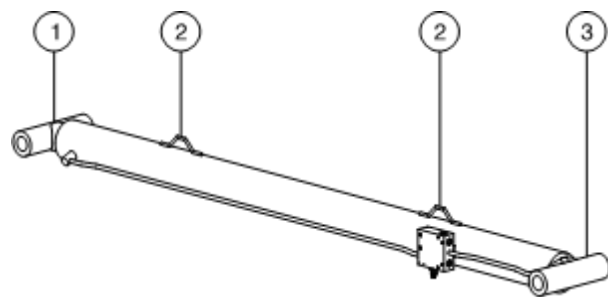
Component damage hazard. Hoses can be damaged if they are kinked or pinched.

Scissor Components

- 7 Attach a lifting strap from an overhead crane or similar lifting device to the lifting eye at the rod end of the lift cylinder for support.



upper cylinder



lower cylinder

- 1 rod end
- 2 lifting eye
- 3 barrel end

- 8 Attach a lifting strap from a second overhead crane or similar lifting device to the lifting eye at the barrel end of the lift cylinder for support.

- 9 Remove the lift cylinder rod-end pivot pin retaining fastener. Use a soft metal drift to remove the pin.

CAUTION Crushing hazard. The lift cylinder will fall unless it is properly supported.

- 10 Carefully lower the cylinder to a horizontal position. Protect the cylinder rod from damage.

NOTICE Component damage hazard. The counterbalance valve on the lift cylinder can be damaged if it is allowed to come in contact with the scissor arm cross tube.

- 11 Remove the lift cylinder barrel-end pivot pin retaining fastener. Use a soft metal drift to remove the pin.

Note: Use of the overhead crane may be required for the pin to clear the link set.

CAUTION Crushing hazard. The lift cylinder will fall unless it is properly supported.

- 12 Carefully pull the lift cylinder out the non-steer end of the machine through the scissor arms. Remove the lift cylinder from the machine.

CAUTION Crushing hazard. The lift cylinder may become unbalanced and fall when it is removed from the machine if not properly supported.

Scissor Components

3-6 Height Angle Sensor

How to Replace the Height Angle Sensor

- 1 Start the engine from the ground controls and raise the platform approximately 18 feet / 5.5 m from the ground.
- 2 Release the safety arm latch, lift the safety arm and rotate to a vertical position. Lock the safety arm in position.

Note: Verify the safety arm is locked in the vertical position.

- 3 Lower the platform onto the safety arm. Turn the machine off.

WARNING

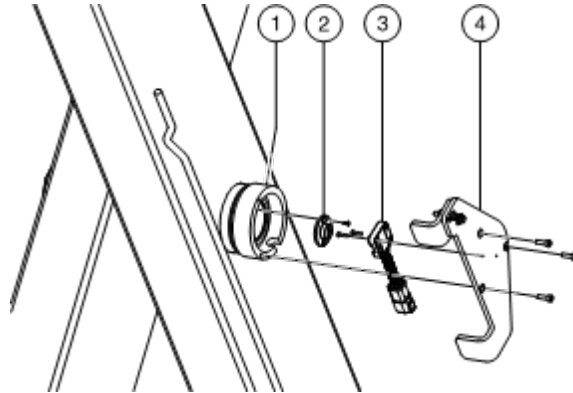
Crushing hazard. Keep hands clear of the safety arm when lowering the platform.

NOTICE

Component damage hazard. The link set cross tube can be damaged if excessive force is applied. Do not continue to lower the platform after the safety arm makes contact with the cross tube.

- 4 Disconnect the height angle sensor from the main harness.

- 5 Remove the retaining fasteners securing the angle sensor mount to the sensor housing. Remove the sensor assembly and set aside.



- 1 angle sensor mount
- 2 angle sensor
- 3 sensor magnet
- 4 sensor housing

- 6 Remove and replace the sensor magnet.

Note: Apply removable thread locker to the retaining fasteners.

- 7 Remove and replace the angle sensor attached to the angle sensor mount.

Note: The printed side of the sensor must face away from the angle sensor mount.

Note: Apply removable thread locker to the retaining fasteners.

- 8 Install the angle sensor assembly onto the machine. Connect the harness.
- 9 Raise the platform and rotate the safety arm to the stowed position.
- 10 Lower the platform to the stowed position.
- 11 Calibrate the platform overload system. Refer to Repair Procedure *How to Calibrate the Platform Overload System*.

Engines

4-1 RPM Adjustment

Deutz D2011L03i:

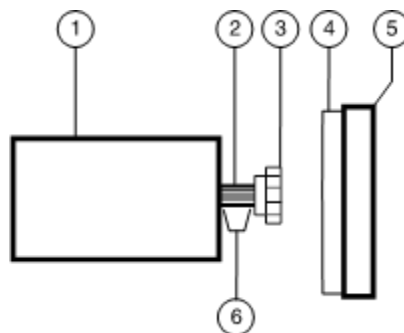
Refer to Maintenance Procedure in the appropriate Service or Maintenance Manual for your machine, *Check and Adjust the Engine RPM*.

Ford MSG-425, Deutz TD 2.2 L3, Deutz D 2.9 L4, Deutz D436, Weichai WP3.2:

Note: The engine rpm is controlled by the ECM and can only be adjusted by reprogramming the ECM. If rpm adjustment or service is required, please contact Genie Product Support OR your local Ford or Deutz dealer.

4-2 Flex Plate

The flex plate acts as a coupler between the engine and the pump. It is bolted to the engine flywheel and has a splined center to drive the pump.



- 1 pump
- 2 pump shaft
- 3 coupler
- 4 flex plate
- 5 flywheel
- 6 7/16 inch / 11 mm gap - Deutz models
0.080 inch / 2 mm gap - Ford models

How to Remove the Flex Plate - Ford Models

- 1 Release the latches on the engine tray and fully slide the engine tray out.
- 2 Insert a 6 inch / 15 cm screwdriver or rod into the engine tray lock hole located near the engine tray roller wheels to prevent the engine tray from moving.
- 3 Tag and disconnect the exhaust gas sensor in the exhaust pipe adjacent to the engine exhaust manifold.

Engines

- 4 Remove the exhaust pipe, located between the exhaust manifold and muffler, from the machine.
- 5 Remove the medium pressure filter assembly from the muffler mount and lay it to the side.
- 6 Remove the muffler and muffler mount assembly from the machine.
- 7 Center a lifting jack under the engine oil pan.
- 8 Place a wood block between the lifting jack and the engine oil pan.

NOTICE

Component damage hazard.
The engine oil pan can become damaged if the engine is raised with the lifting jack without the wood block between the lifting jack and the engine oil pan.

- 9 Remove the fasteners securing the bell housing to the slide out tray.
- 10 Raise the engine slightly with the lifting jack to take the pressure off the rubber vibration isolators under the bell housing. Remove the rubber vibration isolators.
- 11 Attach a lifting strap from an overhead crane to the pump and bell housing assembly for support. Do not apply any lifting pressure.
- 12 Remove all of the bell housing to engine fasteners.
- 13 Carefully pull the pump and bell housing away from the engine and secure it from moving.

NOTICE

Component damage hazard.
Hoses can be damaged if they are kinked or pinched.

- 14 Remove the flex plate mounting fasteners, then remove the flex plate from the engine flywheel.

How to Remove the Flex Plate - Deutz, Weichai Models

- 1 Release the latches on the engine tray and fully slide the engine tray out.
- 2 Insert a 6 inch / 15 cm screwdriver or rod into the engine tray lock hole located near the engine tray roller wheels to prevent the engine tray from moving.
- 3 Remove the hose clamp from the air cleaner hose that connects to the engine.
- 4 Remove the air filter mounting fasteners. Remove the air filter from the engine and lay it off to the side.
- 5 Remove the exhaust pipe clamp from the exhaust pipe support bracket.
- 6 Attach a lifting strap from an overhead crane to the pump assembly for support. Do not lift it.
- 7 Remove all of the pump mounting plate to engine fasteners.
- 8 Carefully pull the pump assembly away from the engine and secure it from moving.

NOTICE

Component damage hazard.
Hoses can be damaged if they are kinked or pinched.

- 9 Remove the flex plate mounting fasteners, then remove the flex plate from the engine flywheel.

Engines

How to Install the Flex Plate

- 1 Install the flex plate onto the engine flywheel with the raised spline towards the pump.
- 2 **Ford models:** Torque the flex plate mounting bolts in sequence to 14 ft-lbs / 19 Nm.

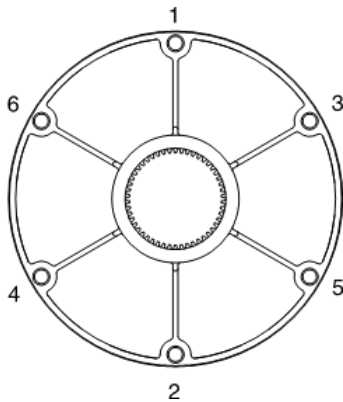
Deutz, Weichai models: Torque the flex plate mounting bolts in sequence to 28 ft-lbs / 38 Nm.

NOTICE

Component damage hazard. To secure the flex plate to engine flywheel, engine specifications require that the fasteners be tightened in a specific order and that the torque used to tighten the mounting fasteners be increased gradually, or in steps.

- 3 **Ford models:** Torque the flex plate mounting bolts in sequence to 20 ft-lbs / 27 Nm.

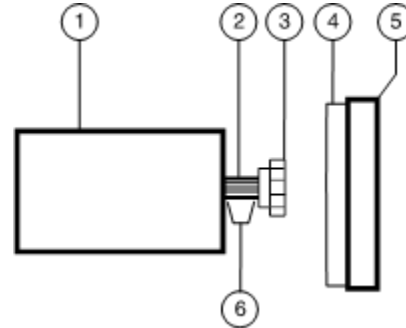
Deutz, Weichai models: Torque the flex plate mounting bolts in sequence to 40 ft-lbs / 54 Nm.



Flex plate bolt torque sequence

- 4 Install the pump coupler onto the pump shaft with the set screw toward the pump. Leave

the appropriate gap between coupler and pump end plate for your engine.



- 1 pump
- 2 pump shaft
- 3 coupler
- 4 flex plate
- 5 flywheel
- 6 7/16 inch / 11 mm gap

- 5 Apply Loctite® removable thread sealant to the pump coupler set screw. Torque the set screw to 61 ft-lbs / 83 Nm.

- 6 **Deutz, Weichai models:** Install the pump and bell housing assembly. Torque the bell housing mounting bolts labeled "C" in sequence to 28 ft-lbs / 38 Nm.

Ford models: Install the pump and bell housing assembly. Torque the bell housing mounting bolts labeled "A" and "B" in sequence to 28 ft-lbs / 38 Nm and the mounting bolts labeled "C" to 49 ft-lbs / 66 Nm.

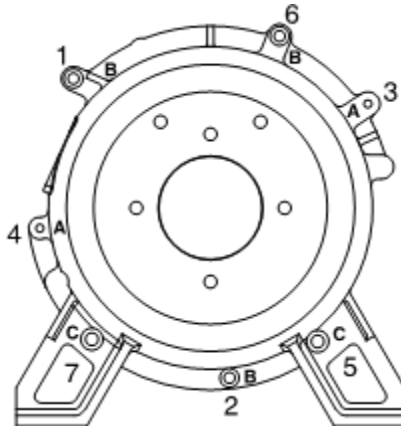
NOTICE

Component damage hazard. When installing the pump, do not force the pump coupler into the flexplate or damage to the pump shaft seal may occur.

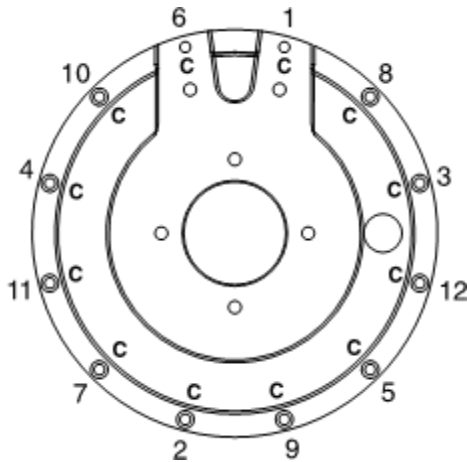
NOTICE

Component damage hazard. Do not force the drive pump during installation or the flex plate teeth may become damaged.

Engines



Ford bell housing bolt torque sequence



Deutz, Weichai bell housing bolt torque sequence

- 7 **Deutz, Weichai models:** Torque the bell housing mounting bolts labeled "C" in sequence to 40 ft-lbs / 54 Nm.

Ford models: Torque the bell housing mounting bolts labeled "A" and "B" in sequence to 40 ft-lbs / 54 Nm and the mounting bolts labeled "C" to 70 ft-lbs / 95 Nm.

- 8 **Ford models:** Install the air cleaner mount bracket onto the bell housing. Install the fasteners and torque to 28 ft-lbs / 38 Nm.

4-3

Engine Fault Codes - Ford MSG-425 Models

How to Retrieve Engine Fault Codes

The ECM constantly monitors the engine by the use of sensors on the engine. The ECM also uses signals from the sensors to initiate sequential fuel injection and make constant and instantaneous changes to ignition timing, fuel delivery and throttle position to maintain the engine's running condition at its highest efficiency while at the same time keeping exhaust emissions to a minimum. When a sensor fails or returns signals that are outside of set parameters, the ECM will store a fault code in memory that relates to the appropriate sensor and will turn on the Check Engine Light.

Refer to Fault Code Section, *How to Retrieve Ford Engine Fault Codes*. Use the Fault Code Chart to aid in identifying the fault.

Engines

4-4

Engine Fault Codes - Deutz TD 2.2 L3 Models

How to Retrieve Engine Fault Codes

The ECM constantly monitors the engine by the use of sensors on the engine. The ECM also uses signals from the sensors to initiate sequential fuel injection and make constant and instantaneous changes to ignition timing, fuel delivery and throttle position to maintain the engine's running condition at its highest efficiency while at the same time keeping exhaust emissions to a minimum. When a sensor fails or returns signals that are outside of set parameters, the ECM will store a fault code in memory that relates to the appropriate sensor. One or more faults will also be displayed on the LCD screen located at the ground controls.

If a fault occurs that does not result in an engine shutdown, the engine rpm will go into limp home mode resulting in the loss of high rpm.

Refer to Fault Code Section, *How to Retrieve Active Engine Fault Codes* for your specific engine model. Use the Fault Code Chart to aid in identifying the fault.

4-5

Engine Fault Codes - Deutz D 2.9 L4, Weichai WP3.2 Models

How to Retrieve Engine Fault Codes

The ECM constantly monitors the engine by the use of sensors on the engine. The ECM also uses signals from the sensors to initiate sequential fuel injection and make constant and instantaneous changes to ignition timing, fuel delivery and throttle position to maintain the engine's running condition at its highest efficiency while at the same time keeping exhaust emissions to a minimum. When a sensor fails or returns signals that are outside of set parameters, the ECM will store a fault code in memory that relates to the appropriate sensor. One or more fault LED's will illuminate on the display located at the ground control box. The active fault code will also be displayed on the LCD screen.

If a fault occurs that does not result in an engine shutdown, the engine rpm will go into limp home mode resulting in the loss of high rpm.

Refer to Fault Code Section, *How to Retrieve Active Engine Fault Codes* for your specific engine model. Use the Fault Code Chart to aid in identifying the fault.

4-6 Diesel Particle Filter Regeneration - Deutz TD 2.2 L3 Engine

The combustion of diesel fuel results in soot, which is separated in the diesel particle filter (DPF). This must be regenerated as the contamination with soot increases. There are 3 types of regeneration.

Passive regeneration:

Under normal operating conditions when the exhaust temperature is $>482^{\circ}\text{F}$ / 250°C the particle filter contamination with soot remains in a permissible range. This process is automatically activated by the engine control unit, the operator does not need to perform any actions.

Standstill regeneration:

If passive regeneration does not attain an adequate reduction of the soot contamination, the particle filter will continue to become contaminated with soot and a standstill regeneration will be required by the operator.

To perform standstill regeneration, refer to the Operator's Manual on your machine.

Service regeneration:

If a fault occurs, the system reacts by reducing the engine performance. This can include limited machine functions, torque reduction, reduced engine rpm and replacement of the DPF.

If standstill regeneration is prohibited by the operator. Service regeneration must be performed by a trained technician with the use of the DEUTZ SerDia software tool and DeCom interface cable. Available from Deutz.

If service regeneration is not performed, replacement of the DPF will be required.

Ground Controls

5-1

Auxiliary Platform Lowering

In the event of an engine failure, activating the backup manual lowering and manual lowering enable switches will lower the platform when the red Emergency Stop buttons are pulled out to the on position at both the ground and platform controls. The auxiliary down switches/buttons are located at the ground control panel. There is no adjustment required.

One 12V DC battery is used to start the engine, power the auxiliary pump and the ECM. The battery is located behind the ground control door assembly.

5-2

Controller Adjustments

All machine function speeds are determined by the percentage of total ECM voltage output. The speeds of the following machine functions may be adjusted to compensate for wear in the hydraulic pump and drive motors.

- Stowed drive speed
- High torque drive speed
- Raised drive speed
- Platform lift speed
- Platform lower speed
- Steer speed
- Platform settling speed

For further information or assistance, consult Genie Product Support.

⚠ DANGER

Tip-over hazard. Do not adjust the lift and/or drive speed higher than specified in this procedure. Setting drive speed greater than specifications could cause the machine to tip over resulting in death or serious injury.

⚠ DANGER

Tip-over hazard. This procedure must only be performed by a trained service professional. Attempting this procedure without the necessary skills could result in death or serious injury.

Note: Select a test area that is firm, level and free of obstructions.

Ground Controls

How to Determine the Revision Level

- 1 Turn the key switch to ground control and pull out the red Emergency Stop button to the on position at both ground and platform controls.
- ⦿ Result: The revision level of the ECM will appear in the LED display window.

How to Adjust the Stowed Drive Speed

⚠ DANGER

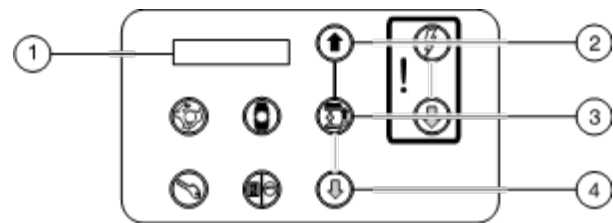
Tip-over hazard. Do not adjust the lift and/or drive speed higher than specified in this procedure. Setting drive speed greater than specifications could cause the machine to tip over resulting in death or serious injury.

- 1 Pull out the red Emergency stop button to the on position at the platform controls.
- 2 Push in the ground controls red Emergency Stop button to the off position.
- 3 Turn the key switch to ground controls.
- 4 Press and hold both the blue platform up and yellow platform down buttons. Pull out the red Emergency Stop button to the on position at the ground controls.
- ⦿ Result: TUNE SPEEDS is showing in the diagnostic display window. The ECM is now in programming mode.
- 5 Press the lift function enable button.

- 6 Use the yellow platform down arrow to scroll to max fwd high speed drive.
- ⦿ Result: MAX FWD HIGH SPEED drive is showing in the diagnostic display window.
- 7 Press the lift function enable button.
- 8 Press the yellow platform down button to decrease the drive speed or press the blue platform up button to increase the drive speed. Refer to Specifications, *Performance Specifications*.

Note: The performance achieved should always be within specifications.

- 9 Press the lift function enable button.
- ⦿ Result: TUNE SPEEDS is showing in the diagnostic display window. The ECM is now in programming mode.



- 1 diagnostic display
- 2 blue platform up button
- 3 lift function enable button
- 4 yellow platform down button

- 10 Press the lift function enable button.
- 11 Use the yellow platform down arrow to scroll to max rev high speed drive.
- ⦿ Result: MAX REV HIGH SPEED drive is showing in the diagnostic display window.

Ground Controls

- 12 Press the lift function enable button.
- 13 Press the yellow platform down button to decrease the drive speed or press the blue platform up button to increase the drive speed. Refer to Specifications, *Performance Specifications*.

Note: The performance achieved should always be within specifications.

- 14 Press the lift function enable button.
- 15 Push in the ground controls red Emergency Stop button to the off position.
- 16 Check the stowed drive speed of the machine. Refer to Maintenance Procedure in the appropriate Service or Maintenance Manual for your machine, *Test the Drive Speed - Stowed Position*.

How to Adjust the High Torque Drive Speed



Tip-over hazard. Do not adjust the lift and/or drive speed higher than specified in this procedure. Setting drive speed greater than specifications could cause the machine to tip over resulting in death or serious injury.

Note: On machines with software revision B1 or lower, high torque drive speeds in forward and reverse are simultaneously adjusted, resulting in both directions of travel operating at the same speed.

On machines with software revision C0 or higher, the high torque forward drive speed and the high torque reverse drive speed may be adjusted independent of one another. Refer to Repair Procedure, *How to Determine the Revision Level*.

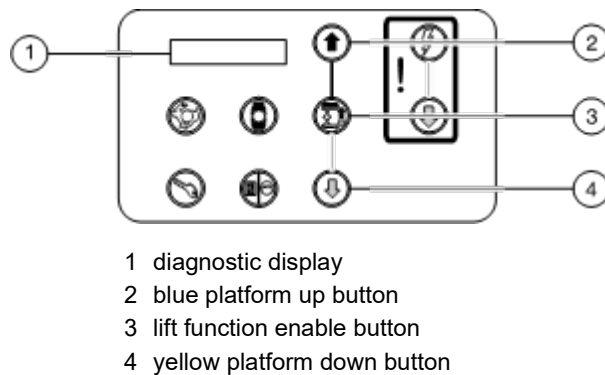
- 1 Pull out the red Emergency stop button to the on position at the platform controls.
- 2 Push in the ground controls red Emergency Stop button to the off position.
- 3 Turn the key switch to ground controls.
- 4 Press and hold both the blue platform up and yellow platform down buttons. Pull out the red Emergency Stop button to the on position at the ground controls.
- ⦿ Result: TUNE SPEEDS is showing in the diagnostic display window. The ECM is now in programming mode.
- 5 Press the lift function enable button.
- 6 Use the yellow platform down arrow to scroll to max fwd high torque drive.
- ⦿ Result: MAX FWD HIGH TORQUE DRIVE is showing in the diagnostic display window.
- 7 Press the lift function enable button.

Ground Controls

- 8 Press the yellow platform down button to decrease the drive speed or press the blue platform up button to increase the drive speed. Refer to Specifications, *Performance Specifications*.

Note: The performance achieved should always be within specifications.

- 9 Press the lift function enable button.
- ⦿ Result: TUNE SPEEDS is showing in the diagnostic display window. The ECM is now in programming mode.



- 10 Press the lift function enable button.
- 11 Use the yellow platform down arrow to scroll to max rev high torque drive.
- ⦿ Result: MAX REV HIGH TORQUE DRIVE is showing in the diagnostic display window.
- 12 Press the lift function enable button.
- 13 Press the yellow platform down button to decrease the drive speed or press the blue platform up button to increase the drive speed. Refer to Specifications, *Performance Specifications*.

Note: The performance achieved should always be within specifications.

- 14 Press the lift function enable button.
- 15 Push in the ground controls red Emergency Stop button to the off position.

How to Adjust the Raised Drive Speed



Tip-over hazard. Do not adjust the lift and/or drive speed higher than specified in this procedure. Setting drive speed greater than specifications could cause the machine to tip over resulting in death or serious injury.

Note: The GS-5390 will not drive with the platform raised above 33 feet / 10,1 m.

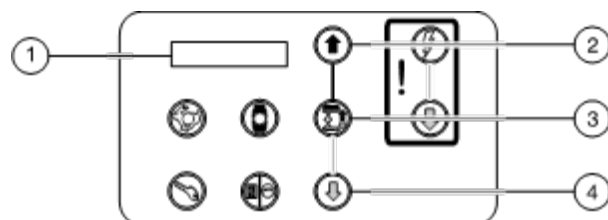
- 1 Pull out the red Emergency stop button to the on position at the platform controls.
- 2 Push in the ground controls red Emergency Stop button to the off position.
- 3 Turn the key switch to ground controls.
- 4 Press and hold both the blue platform up and yellow platform down buttons. Pull out the red Emergency Stop button to the on position at the ground controls.
- ⦿ Result: TUNE SPEEDS is showing in the diagnostic display window. The ECM is now in programming mode.

Ground Controls

- 5 Press the lift function enable button.
- 6 Use the yellow platform down arrow to scroll to max fwd raised drive speed.
- ⦿ Result: MAX FWD RAISED DRIVE SPEED is showing in the diagnostic display window.
- 7 Press the lift function enable button.
- 8 Press the yellow platform down button to decrease the drive speed or press the blue platform up button to increase the drive speed. Refer to Specifications, *Performance Specifications*.

Note: The performance achieved should always be within specifications.

- 9 Press the lift function enable button.
- ⦿ Result: TUNE SPEEDS is showing in the diagnostic display window. The ECM is now in programming mode.



- 1 diagnostic display
- 2 blue platform up button
- 3 lift function enable button
- 4 yellow platform down button

- 10 Press the lift function enable button.
- 11 Use the yellow platform down arrow to scroll to max rev raised drive speed.
- ⦿ Result: MAX REV RAISED DRIVE SPEED is showing in the diagnostic display window.
- 12 Press the lift function enable button.

- 13 Press the yellow platform down button to decrease the drive speed or press the blue platform up button to increase the drive speed. Refer to Specifications, *Performance Specifications*.

Note: The performance achieved should always be within specifications.

- 14 Press the lift function enable button.
- 15 Push in the ground controls red Emergency Stop button to the off position.
- 16 Check the raised drive speed of the machine. Refer to Maintenance procedure in the appropriate Maintenance Manual for your machine, *Test the Drive Speed - Raised Position*.

Ground Controls

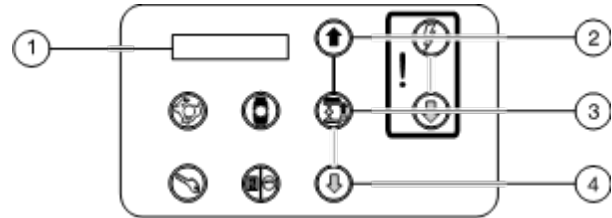
How to Adjust the Lift Speed

⚠ DANGER

Tip-over hazard. Do not adjust the lift and/or drive speed higher than specified in this procedure. Setting drive speed greater than specifications could cause the machine to tip over resulting in death or serious injury.

- 1 Pull out the red Emergency stop button to the on position at the platform controls.
- 2 Push in the ground controls red Emergency Stop button to the off position.
- 3 Turn the key switch to ground controls.
- 4 Press and hold both the blue platform up and yellow platform down buttons. Pull out the red Emergency Stop button to the on position at the ground controls.
- ⦿ Result: TUNE SPEEDS is showing in the diagnostic display window. The ECM is now in programming mode.
- 5 Press the lift function enable button.
- 6 Use the yellow platform down arrow to scroll to lift speed.
- ⦿ Result: MAX LIFT SPEED is showing in the diagnostic display window.

- 7 Press the lift function enable button.



- 1 diagnostic display
- 2 blue platform up button
- 3 lift function enable button
- 4 yellow platform down button

- 8 Press the yellow platform down button to decrease the maximum lift speed or press the blue platform up button to increase the maximum lift speed. Refer to Specifications, *Performance Specifications*.

Note: The performance achieved should always be within specifications.

- 9 Press the lift function enable button.
- 10 Push in the ground controls red Emergency Stop button to the off position.
- 11 Check the lift speed of the machine. Refer to Specifications, *Performance Specifications*.

Ground Controls

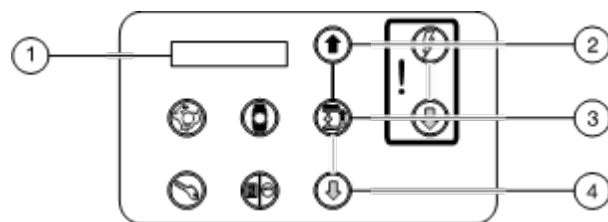
How to Adjust the Platform Lower Speed

- 1 Pull out the red Emergency stop button to the on position at the platform controls.
- 2 Push in the ground controls red Emergency Stop button to the off position.
- 3 Turn the key switch to ground controls.
- 4 Press and hold both the blue platform up and yellow platform down buttons. Pull out the red Emergency Stop button to the on position at the ground controls.
- ⊙ Result: TUNE SPEEDS is showing in the diagnostic display window. The ECM is now in programming mode.
- 5 Press the lift function enable button.
- 6 Use the yellow platform down arrow to scroll to descent speed.
- ⊙ Result: MAX DESCENT SPEED is showing in the diagnostic display window.

- 7 Press the lift function enable button.
- 8 Press the yellow platform down button to decrease the platform descent speed or press the blue platform up button to increase the platform descent speed. Refer to Specifications, *Performance Specifications*.

Note: The performance achieved should always be within specifications.

- 9 Press the lift function enable button.
- 10 Push in the ground controls red Emergency Stop button to the off position.
- 11 Check the lower speed of the machine. Refer to Specifications, *Performance Specifications*.

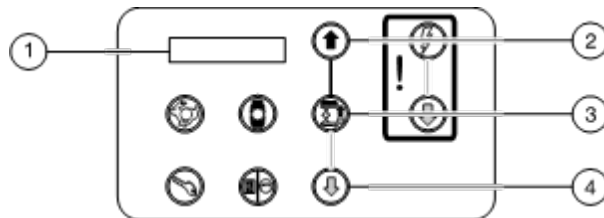


- 1 diagnostic display
- 2 blue platform up button
- 3 lift function enable button
- 4 yellow platform down button

Ground Controls

How to Adjust the Platform Settling Speed

- 1 Pull out the red Emergency stop button to the on position at the platform controls.
- 2 Push in the ground controls red Emergency Stop button to the off position.
- 3 Turn the key switch to ground controls.
- 4 Press and hold both the blue platform up and yellow platform down buttons. Pull out the red Emergency Stop button to the on position at the ground controls.
- ⦿ Result: TUNE SPEEDS is showing in the diagnostic display window. The ECM is now in programming mode.
- 5 Press the lift function enable button.
- 6 Use the yellow platform down arrow to scroll to settling speed.
- ⦿ Result: MAX SETTling SPEED is showing in the diagnostic display window.



- 1 diagnostic display
- 2 blue platform up button
- 3 lift function enable button
- 4 yellow platform down button

- 7 Press the lift function enable button.
- 8 Press the yellow platform down button to decrease the platform settling speed or press the blue platform up button to increase the platform settling speed.

NOTICE

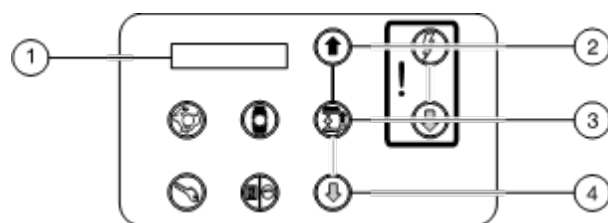
Component Damage Hazard. The Platform Settling Speed is intended to slow the rate of platform descent just before the reaching the stowed position. Adjust the Platform Settling Speed until the Platform Settling Speed percentage is 3 to 5 points less than the Platform Lowering Speed percentage.

- 9 Press the lift function enable button.
- 10 Push in the ground controls red Emergency Stop button to the off position.

Ground Controls

How to Adjust the Steer Speed

- 1 Pull out the red Emergency stop button to the on position at the platform controls.
- 2 Push in the ground controls red Emergency Stop button to the off position.
- 3 Turn the key switch to ground controls.
- 4 Press and hold both the blue platform up and yellow platform down buttons. Pull out the red Emergency Stop button to the on position at the ground controls.
- ⊙ Result: TUNE SPEEDS is showing in the diagnostic display window. The ECM is now in programming mode.
- 5 Press the lift function enable button.
- 6 Use the yellow platform down arrow to scroll to steering speed.
- ⊙ Result: STEERING SPEED is showing in the diagnostic display window.



- 1 diagnostic display
- 2 blue platform up button
- 3 lift function enable button
- 4 yellow platform down button

- 7 Press the lift function enable button.
- 8 Press the yellow platform down button to decrease the steering speed or press the blue platform up button to increase the steering speed.
- 9 Press the lift function enable button.
- 10 Push in the ground controls red Emergency Stop button to the off position.

5-3

Software Configuration

The Electronic Control Module (ECM) contains programming for all configurations of the GS-84 and GS-90. Machines can be adjusted to a different configuration using the buttons at the ground controls. To determine the software revision level, refer to Repair Procedure, *How to Determine the Revision Level*.

⚠ Note: If the controller has been upgraded, refer to the newest Service and Repair manual for this procedure.

Machine Option Definitions

Descent Delay: This option halts descent when the down limit switch is activated. All controls must be released for 4 to 6 seconds before descent is re-enabled. Required for CE models.

Motion Alarm: The motion alarm will sound when activating a function.

Motion Beacons: The flashing beacons operate only when activating a function.

Overload: This cuts out all functions when the platform overload pressure switch is tripped. The red Emergency Stop button must be cycled before any function can be resumed. Required for AS and CE models.

Sim Operation: When enabled, this allows some machine functions to be activated simultaneously. Required to be disabled for AS and CE models.

Beacons: When installed on the machine, the flashing beacons operate continuously when the key switch is turned to ground or platform controls and both red Emergency Stop buttons are pulled out to the on position.

Ground Controls

Outriggers: When installed on the machine, the outrigger option must be enabled.

Oscillating Axle: When installed on the machine, the oscillating axle option must be enabled.

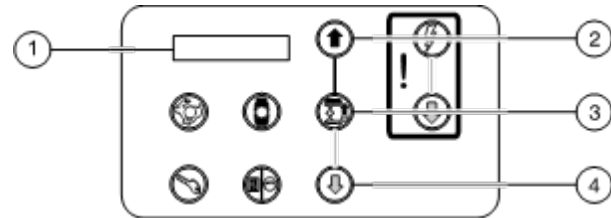
Generator, 3kW: If drive or lift function is operated while the generator is ON, the generator will turn OFF while the function is operating. After stopping the function, the generator will turn back ON.

Generator, 12kW: The drive function is deactivated when the generator is turned ON. When the generator is turned off, the drive function will remain deactivated for 4 seconds. After the 4 second delay, the drive function will be available. If any other function is operated while the generator is ON, the generator will turn OFF while the function is operating. After stopping the function, the generator will turn back ON.

ANSI and CSA models with all software revisions:

- 1 Turn the key switch to ground control and pull out the red Emergency Stop button to the on position at both ground and platform controls.
- ⦿ Result: The revision level of the ECM will appear in the LED display window. Note the result.
- 2 Push in the ground controls red Emergency Stop button to the off position.

- 3 Press and hold both the blue platform up and yellow platform down buttons. Pull out the red Emergency Stop button to the on position at the ground controls.
- ⦿ Result: TUNE SPEEDS is showing in the diagnostic display window.



- 1 diagnostic display
- 2 blue platform up button
- 3 lift function enable button
- 4 yellow platform down button

- 4 Use the yellow platform down arrow to scroll to select model.
- ⦿ Result: SELECT MODEL is showing in the diagnostic display window. The ECM is now in programming mode.
- 5 Press the lift function enable button.
- ⦿ Result: GS68 DUAL FUEL is showing in the diagnostic display window.
- 6 **GS-84 models with gasoline/LPG power:** Use the yellow platform down arrow to scroll to GS84 DUAL FUEL.

GS-84 models with diesel power: Use the yellow platform down arrow to scroll to GS84 DIESEL.

GS-90 models with gasoline/LPG power: Use the yellow platform down arrow to scroll to GS90 DUAL FUEL.

GS-90 models with diesel power: Use the yellow platform down arrow to scroll to GS90 DIESEL.

Ground Controls

7 Press the lift function enable button to activate the model/power option.

⦿ Result: SELECT MODEL is showing in the diagnostic display window.

8 Use the yellow platform down arrow to scroll to select options.

⦿ Result: SELECT OPTIONS is showing in the diagnostic display window. The ECM is now in programming mode.

9 Press the lift function enable button.

⦿ Result: DESCENT DELAY is showing in the diagnostic display window. Press the lift function enable button to activate or deactivate the descent delay option.

10 Use the yellow platform down arrow to scroll to motion alarm.

⦿ Result: MOTION ALARM is showing in the diagnostic display window.

11 Press the lift function enable button to activate or deactivate the motion alarm option OR use the yellow platform down arrow to scroll to motion beacon.

⦿ Result: MOTION BEACON is showing in the diagnostic display window.

12 Press the lift function enable button to activate or deactivate the motion beacon option.

Note: For this option to function correctly, the machine must be equipped with flashing beacons.

13 **Models with platform overload (option):**
Use the yellow platform down arrow to scroll to overload.

⦿ Result: OVERLOAD ON is showing in the diagnostic display window.

✗ Result: OVERLOAD OFF is showing in the diagnostic display window. Press the lift function enable button to activate the overload option.

14 Use the yellow platform down arrow to scroll to sim operation.

⦿ Result: SIM OPERATION ON is showing in the diagnostic display window.

✗ Result: SIM OPERATION OFF is showing in the diagnostic display window. Press the lift function enable button to activate the sim operation option.

Note: For all models except AS and CE models, the sim operation option should be activated or in the on position.

15 Use the yellow platform down arrow to scroll to beacons option.

⦿ Result: BEACONS OFF is showing in the diagnostic display window. Press the lift function enable button to activate or deactivate the beacons option.

Note: For this option to function, the machine must be equipped with flashing beacons.

16 Use the yellow platform down arrow to scroll to generator option.

⦿ Result: GENERATOR OFF is showing in the diagnostic display window. Press the lift function enable button to activate or deactivate the generator option.

Note: For this option to function correctly, the machine must be equipped with the required generator components.

17 Use the yellow platform down arrow to scroll to outriggers option.

⦿ Result: OUTRIGGERS OFF is showing in the diagnostic display window. Press the lift function enable button to activate or deactivate the outrigger option.

Note: For this option to function correctly, the machine must be equipped with the required outrigger components.

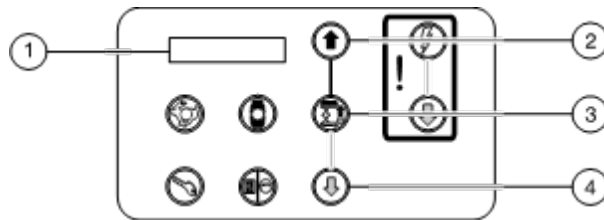
Ground Controls

ANSI and CSA models with all software revisions:

- 18 Use the yellow platform down arrow to scroll to return to the main menu.
- ⊙ Result: RETURN TO MAIN MENU is showing in the diagnostic display window.
- 19 Press the lift function enable button.
- ⊙ Result: SELECT OPTIONS is showing in the diagnostic display window.
- 20 Push in the ground controls red Emergency Stop button to the off position.

AS and CE models with all software revisions:

- 1 Turn the key switch to ground control and pull out the red Emergency Stop button to the on position at both ground and platform controls.
- ⊙ Result: The revision level of the ECM will appear in the LED display window. Note the result.
- 2 Push in the ground controls red Emergency Stop button to the off position.
- 3 Press and hold both the blue platform up and yellow platform down buttons. Pull out the red Emergency Stop button to the on position at the ground controls.
- ⊙ Result: TUNE SPEEDS is showing in the diagnostic display window.



- 1 diagnostic display
- 2 blue platform up button
- 3 lift function enable button
- 4 yellow platform down button

- 4 Use the yellow platform down arrow to scroll to select model.
- ⊙ Result: SELECT MODEL is showing in the diagnostic display window. The ECM is now in programming mode.
- 5 Press the lift function enable button.
- ⊙ Result: GS68 DUAL FUEL is showing in the diagnostic display window.
- 6 **GS-84 models with gasoline/LPG power:** Use the yellow platform down arrow to scroll to GS84 DUAL FUEL.
- GS-84 models with diesel power:** Use the yellow platform down arrow to scroll to GS84 DIESEL.
- GS-90 models with gasoline/LPG power:** Use the yellow platform down arrow to scroll to GS90 DUAL FUEL.
- GS-90 models with diesel power:** Use the yellow platform down arrow to scroll to GS90 DIESEL.
- 7 Press the lift function enable button to activate the model/power option.
- ⊙ Result: SELECT MODEL is showing in the diagnostic display window.
- 8 Use the yellow platform down arrow to scroll to select options.
- ⊙ Result: SELECT OPTIONS is showing in the diagnostic display window. The ECM is now in programming mode.
- 9 Press the lift function enable button.
- ⊙ Result: DESCENT DELAY ON is showing in the diagnostic display window.
- ⊗ Result: DESCENT DELAY OFF is showing in the diagnostic display window. Press the lift function enable button to activate the descent delay option.

Note: For AS and CE models, the descent delay option should be activated or in the on position.

Ground Controls

- 10 Use the yellow platform down arrow to scroll to motion alarm.
- ⦿ Result: MOTION ALARM is showing in the diagnostic display window.
- 11 Press the lift function enable button to activate or deactivate the motion alarm option OR use the yellow platform down arrow to scroll to motion beacon.

- ⦿ Result: MOTION BEACON is showing in the diagnostic display window.
- 12 Press the lift function enable button to activate or deactivate the motion beacon option.

Note: For this option to function correctly, the machine must be equipped with flashing beacons.

- 13 Use the yellow platform down arrow to scroll to overload.
- ⦿ Result: OVERLOAD ON is showing in the diagnostic display window.
- ⊗ Result: OVERLOAD OFF is showing in the diagnostic display window. Press the lift function enable button to activate the overload option.

Note: For CE models, the overload option should be activated or in the on position.

- 14 Use the yellow platform down arrow to scroll to sim operation.
- ⦿ Result: SIM OPERATION OFF is showing in the diagnostic display window.
- ⊗ Result: SIM OPERATION ON is showing in the diagnostic display window. Press the lift function enable button to deactivate the sim operation option.

Note: For AS and CE models, the sim operation option should be deactivated or in the off position.

- 15 Use the yellow platform down arrow to scroll to beacons option.
- ⦿ Result: BEACONS OFF is showing in the diagnostic display window. Press the lift function enable button to activate or deactivate the beacons option.

Note: For this option to function, the machine must be equipped with flashing beacons.

- 16 Use the yellow platform down arrow to scroll to generator option.
- ⦿ Result: GENERATOR OFF is showing in the diagnostic display window. Press the lift function enable button to activate or deactivate the generator option.

Note: For this option to function correctly, the machine must be equipped with the required generator components.

- 17 Use the yellow platform down arrow to scroll to outriggers option.
- ⦿ Result: OUTRIGGERS OFF is showing in the diagnostic display window. Press the lift function enable button to activate or deactivate the outrigger option.

Note: For this option to function correctly, the machine must be equipped with the required outrigger components.

CE models with all software revisions:

- 18 Use the yellow platform down arrow to scroll to return to the main menu.
- ⦿ Result: RETURN TO MAIN MENU is showing in the diagnostic display window.
- 19 Press the lift function enable button.
- ⦿ Result: SELECT OPTIONS is showing in the diagnostic display window.
- 20 Push in the ground controls red Emergency Stop button to the off position.

Ground Controls

5-4 Level Sensor - Models without Outriggers

The Electronic Control Module (ECM) is programmed to deactivate the lift and drive functions and activate an alarm when a signal is received from the level sensor.

The tilt alarm sounds when the incline of the chassis exceeds 2° to the side, or 3° to the front or rear.

How to Install and Calibrate the Level Sensor - Models without Outriggers

▲ DANGER

Tip-over hazard. Failure to install or calibrate the level sensor as instructed will compromise machine stability and cause the machine to tip over, resulting in death or serious injury. Do not install or calibrate the level sensor other than specified in this procedure.

Note: Perform this procedure with the machine on a firm, level surface and the platform in the stowed position. Use a digital level to confirm.

- 1 Remove the platform controls from the platform.

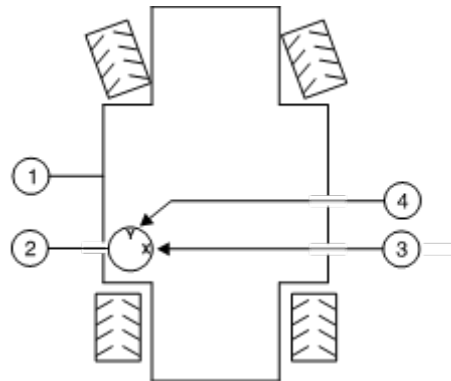
If you are not installing a new level sensor, proceed to step 9.

- 2 Push in the platform red Emergency Stop button to the off position.
- 3 Remove the ground control panel retaining fasteners and open the panel.
- 4 Locate the level sensor behind the ground control panel.

- 5 Tag and disconnect the wire harness from the level sensor.
- 6 Remove the level sensor retaining fasteners and remove the level sensor from the machine.
- 7 Install the new level sensor onto the machine with the "Y" on the level sensor base closest to the steer end of the machine. Install and tighten the level sensor retaining fasteners.

▲ DANGER

Tip-over hazard. The tilt level sensor must be installed with the "Y" on the level sensor base closest to the steer end of the machine. Failure to install the tilt level sensor as instructed could result in the machine tipping over causing death or serious injury.



Level sensor - models without outriggers

- 1 chassis
- 2 level sensor
- 3 "X" indicator
- 4 "Y" indicator

- 8 Connect the wire harness to the level sensor.
- 9 Turn the key switch to platform controls and pull out the red Emergency Stop button to the on position at both ground and platform controls.

Ground Controls

- 10 Tighten the level sensor adjusting fasteners until the bubble in the top of the level sensor is centered in the circles.

Note: Be sure there are threads showing through the top of the adjusting fasteners.

- ⦿ Result: The tilt sensor alarm should not sound.
- 11 Center a lifting jack under the drive chassis at the ground controls side of the machine.
- 12 Raise the machine approximately 4 inches / 10 cm.
- 13 **Models with RT tires:** Place a 2.59 x 10 x 10 inch / 6.58 x 25 x 25 cm thick steel block under both wheels at the ground controls side of the machine.
Models with flotation tires: Place a 2.72 x 10 x 10 inch / 6.91 x 25 x 25 cm thick steel block under both wheels at the ground controls side of the machine.
- 14 Lower the machine onto the blocks.
- 15 Raise the platform approximately 16 feet / 5 m.
⦿ Result: The tilt sensor alarm should not sound.
⊗ Result: The drive function and the lift function will not operate and the tilt alarm will sound at 180 beeps per minute. Turn the level sensor adjusting nuts just until the level sensor alarm does not sound.
- 16 Lower the platform to the stowed position.
- 17 Raise the machine slightly.
- 18 Remove the blocks from under both wheels.
- 19 Lower the machine and remove the jack.
- 20 Center a lifting jack under the drive chassis at the engine side of the machine.

- 21 Raise the machine approximately 4 inches / 10 cm.
- 22 **Models with RT tires:** Place a 3 x 10 x 10 inch / 7.62 x 25 x 25 cm thick steel block under both wheels at the ground controls side of the machine.
Models with flotation tires: Place a 3.15 x 10 x 10 inch / 8 x 25 x 25 cm thick steel block under both wheels at the ground controls side of the machine.
- 23 Lower the machine onto the blocks.
- 24 Raise the platform approximately 16 feet / 5 m.
⦿ Result: The drive function and the lift function will not operate and the tilt alarm will sound at 180 beeps per minute.
⊗ Result: The level sensor alarm does not sound. Adjust the level sensor until the alarm just begins to sound.
- 25 Lower the platform to the stowed position.
- 26 Push in the red Emergency Stop button to the off position at both the ground and platform controls.
- 27 Turn the key switch to the off position.
- 28 Raise the machine slightly.
- 29 Remove the blocks from under both wheels.
- 30 Lower the machine and remove the jack.

Ground Controls

5-5 Level Sensor - Models with Outriggers

The Electronic Control Module (ECM) is programmed to deactivate the lift and drive functions and activate an alarm when a signal is received from the level sensor.

When the outriggers are stowed, the tilt alarm sounds when the incline of the chassis exceeds 2° to the side.

When the outriggers are deployed, the tilt alarm sounds when the incline of the chassis exceeds 0.8° to the side.

At all times, the tilt alarm sounds when the incline of the chassis exceeds 3° to the front or rear.

How to Install the Outrigger Level Sensor - Models with Outriggers



Tip-over hazard. Failure to install or calibrate the level sensor as instructed will compromise machine stability and cause the machine to tip over, resulting in death or serious injury. Do not install or calibrate the level sensor other than specified in this procedure.

Note: Perform this procedure with the machine on a firm, level surface that is free of obstructions.

- 1 Remove the platform controls from the platform.
- 2 Remove the ground control panel retaining fasteners and open the panel.
- 3 Locate the level sensor behind the ground control panel.
- 4 Disconnect the platform controls from the machine at the platform.
- 5 Open the large ground control panel door and locate the Electronic Control Module (ECM) wire harness to platform controls wire harness connection below the ground controls.
- 6 Tag and disconnect the platform controls wire harness from the ECM wire harness.
- 7 Securely connect the platform controls to the ECM wire harness.

If you are not installing a new level sensor, proceed to step 12.

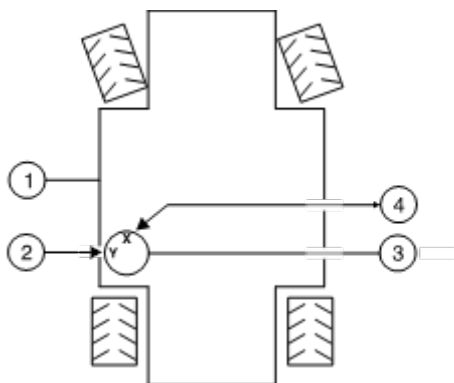
Install the level sensor:

- 8 Tag and disconnect the wire harness from the level sensor.
- 9 Remove the level sensor retaining fasteners and remove the level sensor from the machine.

Ground Controls

- 10 Install the new level sensor onto the machine with the "X" on the level sensor base towards the steer end of the machine. Install and tighten the level sensor retaining fasteners.

⚠ DANGER Tip-over hazard. The tilt level sensor must be installed with the "X" on the level sensor base closest to the steer end of the machine. Failure to install the tilt level sensor as instructed could result in the machine tipping over causing death or serious injury.



Level sensor - models with outriggers

- 1 chassis
- 2 "Y" indicator
- 3 level sensor
- 4 "X" indicator

- 11 Connect the wire harness to the level sensor.
- 12 Turn the key switch to platform controls and pull out the red Emergency Stop button to the on position at both ground and platform controls. Start the engine.
- 13 Set a multimeter to read DC voltage.

Adjust the side-to-side axis:

- 14 Without disconnecting the wire harness from the level sensor, connect the negative lead of the multimeter to the black wire at the level sensor.

- 15 Without disconnecting the wire harness from the level sensor, connect the positive lead of the multimeter to the yellow wire at the level sensor.
- 16 Adjust the side-to-side axis of the level sensor until the multimeter reads 2.5V DC. Tap the top of the level sensor lightly with fingers after each turn of an adjusting nut.

Note: Be sure there are threads showing through the top of each adjusting nut.

- 17 Disconnect the positive lead of the multimeter from the level sensor wire harness

Adjust the front-to-back axis:

- 18 Without disconnecting the wire harness from the level sensor, connect the positive lead of the multimeter to the blue wire at the level sensor.
- 19 Adjust the front-to-back axis of the level sensor until the multimeter reads 2.43V DC. Tap the top of the level sensor lightly with fingers after each turn of an adjusting nut.

Note: Be sure there are threads showing through the top of each adjusting nut.

- 20 Disconnect the positive and negative leads.
- 21 Apply Sentry Seal to the adjusting nuts.
- 22 Push in the platform red Emergency Stop button to the off position.
- 23 Press and hold the auto level button and press and hold the left front outrigger button. Pull out the red Emergency Stop button to the on position at the platform controls.
- 24 Continue to hold the auto level button and left front outrigger button for approximately 3 seconds or until a beep is heard.
- 25 Push in the platform red Emergency Stop button to the off position.

Ground Controls

Confirm the side-to-side level sensor setting:

- 26 Center a lifting jack under the drive chassis at the ground control side of the machine.
 - 27 Raise the machine approximately 6 inches / 15 cm.
 - 28 **Models with RT tires:** Place a 3 x 10 x 10 inch / 7.62 x 25 x 25 cm thick steel block under both wheels at the ground controls side of the machine.

Models with flotation tires: Place a 3.15 x 10 x 10 inch / 8 x 25 x 25 cm thick steel block under both wheels at the ground controls side of the machine.
 - 29 Lower the machine onto the blocks.
 - 30 Pull out the red Emergency stop button to the on position at the platform controls. Start the engine.
 - 31 Raise the platform approximately 16 feet / 5 m.
 - ⦿ Result: The platform stops raising and the tilt alarm will sound at 180 beeps per minute.
 - ✗ Result: The platform does not stop raising and the tilt alarm does not sound. The level sensor must be replaced. Repeat this procedure beginning with step 9.
- Note: For reference only, the output of the level sensor should be approximately 1.7V DC. To confirm, connect the positive lead of a multimeter to the yellow wire at the level sensor, and the negative lead to the black wire.
- 32 Raise the machine slightly.
 - 33 Remove the blocks from under both wheels.
 - 34 Lower the machine and remove the jack.
 - 35 Center a lifting jack under the drive chassis at the tank side of the machine.
 - 36 Raise the machine approximately 6 inches / 15 cm.

- 37 **Models with RT tires:** Place a 3 x 10 x 10 inch / 7.62 x 25 x 25 cm thick steel block under both wheels at the ground controls side of the machine

Models with flotation tires: Place a 3.15 x 10 x 10 inch / 8 x 25 x 25 cm thick steel block under both wheels at the ground controls side of the machine.

- 38 Lower the machine onto the blocks.
- 39 Raise the platform approximately 16 feet / 5 m.
 - ⦿ Result: The platform stops raising and the tilt alarm will sound at 180 beeps per minute.
 - ✗ Result: The platform does not stop raising and the tilt alarm does not sound. The level sensor must be replaced. Repeat this procedure beginning with step 9.

Note: For reference only, the output of the level sensor should be approximately 3.3V DC. To confirm, connect the positive lead of a multimeter to the yellow wire at the level sensor, and the negative lead to the black wire.

- 40 Lower the platform to the stowed position.
- 41 Raise the machine slightly.
- 42 Remove the blocks from under both wheels.
- 43 Lower the machine and remove the jack.

Confirm the front-to-back level sensor setting:

- 44 Center a lifting jack under the drive chassis at the steer end of the machine.
- 45 Raise the machine approximately 6 inches / 15 cm.
- 46 **Models with RT tires:** Place a 4.36 x 10 x 10 inch / 11.07 x 25 x 25 cm thick steel block under both wheels at the steer end of the machine

Models with flotation tires: Place a 4.58 x 10 x 10 inch / 11.63 x 25 x 25 cm thick steel block under both wheels at the steer end of the machine.

Ground Controls

- 47 Lower the machine onto the blocks.
- 48 Raise the platform approximately 16 feet / 5 m.
- ⦿ Result: The platform stops raising and the tilt alarm will sound at 180 beeps per minute.
- ✗ Result: The platform does not stop raising and the tilt alarm does not sound. The level sensor must be replaced. Repeat this procedure beginning with step 9.

Note: For reference only, the output of the level sensor should be approximately 1.5V DC. To confirm, connect the positive lead of a multimeter to the blue wire at the level sensor, and the negative lead to the black wire.

- 49 Lower the platform to the stowed position.
- 50 Raise the machine slightly.
- 51 Remove the blocks from under both wheels.
- 52 Lower the machine and remove the jack.
- 53 Center a lifting jack under the drive chassis at the non-steer end of the machine.
- 54 Raise the machine approximately 6 inches / 15 cm.
- 55 **Models with RT tires:** Place a 4.36 x 10 x 10 inch / 11.07 x 25 x 25 cm thick steel block under both wheels at the steer end of the machine
- Models with flotation tires:** Place a 4.58 x 10 x 10 inch / 11.63 x 25 x 25 cm thick steel block under both wheels at the steer end of the machine.
- 56 Lower the machine onto the blocks.

- 57 Raise the platform approximately 16 feet / 5 m.
- ⦿ Result: The platform stops raising and the tilt alarm will sound at 180 beeps per minute.
- ✗ Result: The platform does not stop raising and the tilt alarm does not sound. The level sensor must be replaced. Repeat this procedure beginning with step 9.

Note: For reference only, the output of the level sensor should be approximately 3.4V DC. To confirm, connect the positive lead of a multimeter to the blue wire at the level sensor, and the negative lead to the black wire.

- 58 Lower the platform to the stowed position.
- 59 Raise the machine slightly.
- 60 Remove the blocks from under both wheels.
- 61 Lower the machine and remove the jack.
- 62 Turn the key switch to the off position.

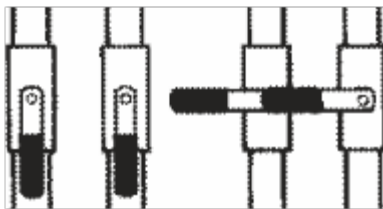
Hydraulic Pump

6-1 Lift/Steer Pump

Note: When removing a hose assembly or fitting, the O-ring (if equipped) on the fitting and/or hose end must be replaced. All connections must be torqued to specification during installation. Refer to Specifications, *Hydraulic Hose and Fitting Torque Specifications*.

How to Remove the Lift/Steer Pump

- 1 Locate the three hydraulic tank valves at the hydraulic tank. Close the valves.



open

closed

NOTICE

Component damage hazard. The engine must not be started with the hydraulic tank shut-off valves in the closed position or component damage will occur. If the tank valves are closed, remove the key from the key switch and tag the machine to inform personnel of the condition.

Note: The hydraulic tank shutoff valves can be accessed from under the hydraulic tank tray.

- 2 Release the latches on the engine tray and fully slide the engine tray out.

- 3 Insert a 6 inch / 15 cm screwdriver or rod into the engine tray lock hole located near the engine tray roller wheels to prevent the engine tray from moving.
- 4 Tag, disconnect and plug the hydraulic hoses from the lift/steer pump. Cap the fittings on the pump.

WARNING

Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

- 5 Remove the pump mounting fasteners. Carefully remove the pump.

NOTICE

Component damage hazard. Be sure to open the two hydraulic tank valves and prime the pump after installing the pump.

Hydraulic Pump

6-2 Drive Pump

The drive pump is a bi-directional variable displacement piston pump. The pump output is controlled by the electronic displacement controller (EDC), located on the pump. The only adjustment that can be made to the pump is the neutral or null adjustment. Any internal service to the pump should only be performed at an authorized service center. Contact Genie Product Support to locate your local authorized service center.

How to Remove the Drive Pump

NOTICE

Component damage hazard. The work area and surfaces where this procedure will be performed must be clean and free of debris that could get into the hydraulic system and cause severe component damage. Dealer service is recommended.

Note: When removing a hose assembly or fitting, the O-ring (if equipped) on the fitting and/or hose end must be replaced. All connections must be torqued to specification during installation. Refer to Specifications, *Hydraulic Hose and Fitting Torque Specifications*.

- 1 Remove the lift/steer pump. Refer to Repair Procedure, *How to Remove the Lift/Steer Pump*.
- 2 Disconnect the electrical connections at the Electronic Displacement Controller (EDC) located on the drive pump.

- 3 Tag, disconnect and plug the hydraulic hoses from the drive pump. Cap the fittings on the pump.

WARNING

Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

- 4 Support the drive pump with a suitable lifting device and remove the two drive pump mounting fasteners.
- 5 Carefully pull the drive pump out until the pump coupler separates from the flex plate.
- 6 Remove the drive pump from the machine.

NOTICE

Component damage hazard. The pump(s) may become unbalanced and fall if not properly supported.

NOTICE

Component damage hazard. When installing the pump, do not force the pump coupler into the flexplate or damage to the pump shaft seal may occur.

NOTICE

Component damage hazard. Be sure to open the two hydraulic tank valves and prime the pump after installing the pump.

Note: Before installing the pump, verify proper pump coupler spacing. Refer to Repair Procedure, *How to Install Flex Plate*.

Hydraulic Pump

How to Prime the Drive Pump

NOTICE

Component damage hazard.
Be sure to open the hydraulic tank valves before performing this procedure.

- 1 With the top hoses disconnected from the drive pump, fill the pump with hydraulic fluid.
- 2 Connect the hydraulic hoses to the drive pump.
- 3 Start the engine from the ground controls and allow the engine to run at low idle.
- 4 Check for hydraulic leaks.

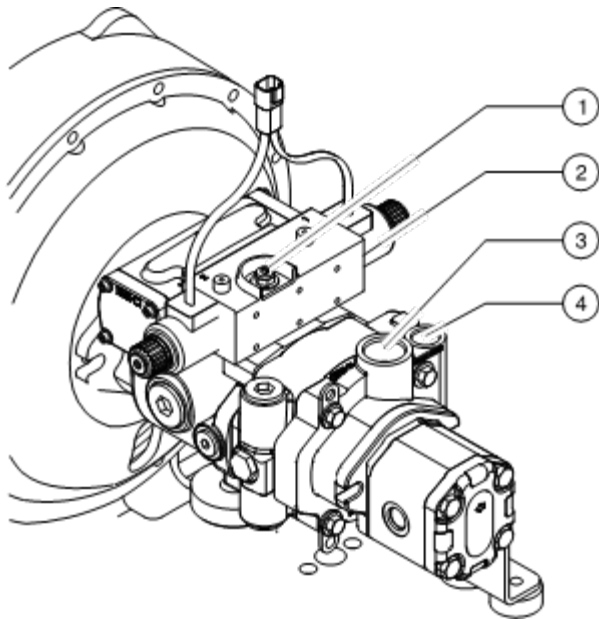
How to Adjust the Pump Neutral

Models with Eaton Pumps:

- 1 Raise the drive wheels off the ground and set the chassis on blocks.
- 2 Locate the pump at the rear of the engine. Tag and disconnect the wire harness from the Electronic Displacement Controller (EDC) coils at the pump.
- 3 Locate the pump neutral adjustment screw at the top of the solenoid valve body at the pump.
- 4 Tee a 0 to 1000 psi / 0 to 75 bar pressure gauge into the hydraulic line at the smaller filter port at the rear of the pump.
- 5 Start and run the engine at low idle.
- 6 Loosen the lock nut of the pump neutral adjustment screw at the top of the EDC.
- 7 Turn the adjustment screw in a clockwise direction until the reading on the pressure gauge drops to its lowest point. Note the position of the screw.
- 8 Turn the adjustment screw in a counter clockwise direction until the reading on the pressure gauge reaches its highest point. Continue to turn the adjustment screw in a counter clockwise direction until the reading on the pressure gauge drops to its lowest point. Note the position of the screw.

Hydraulic Pump

- 9 Turn the adjustment screw in a clockwise direction to a position halfway between the positions noted in steps 7 and 8.
- 10 While holding the adjustment screw in position, tighten the adjustment screw locknut. Torque to 9-11 ft-lbs / 12-15 Nm.
- 11 Turn the engine off. Remove the blocks and lower the machine to the ground.



- 1 pump neutral adjustment screw
- 2 EDC
- 3 large filter port
- 4 smaller filter port

Manifolds

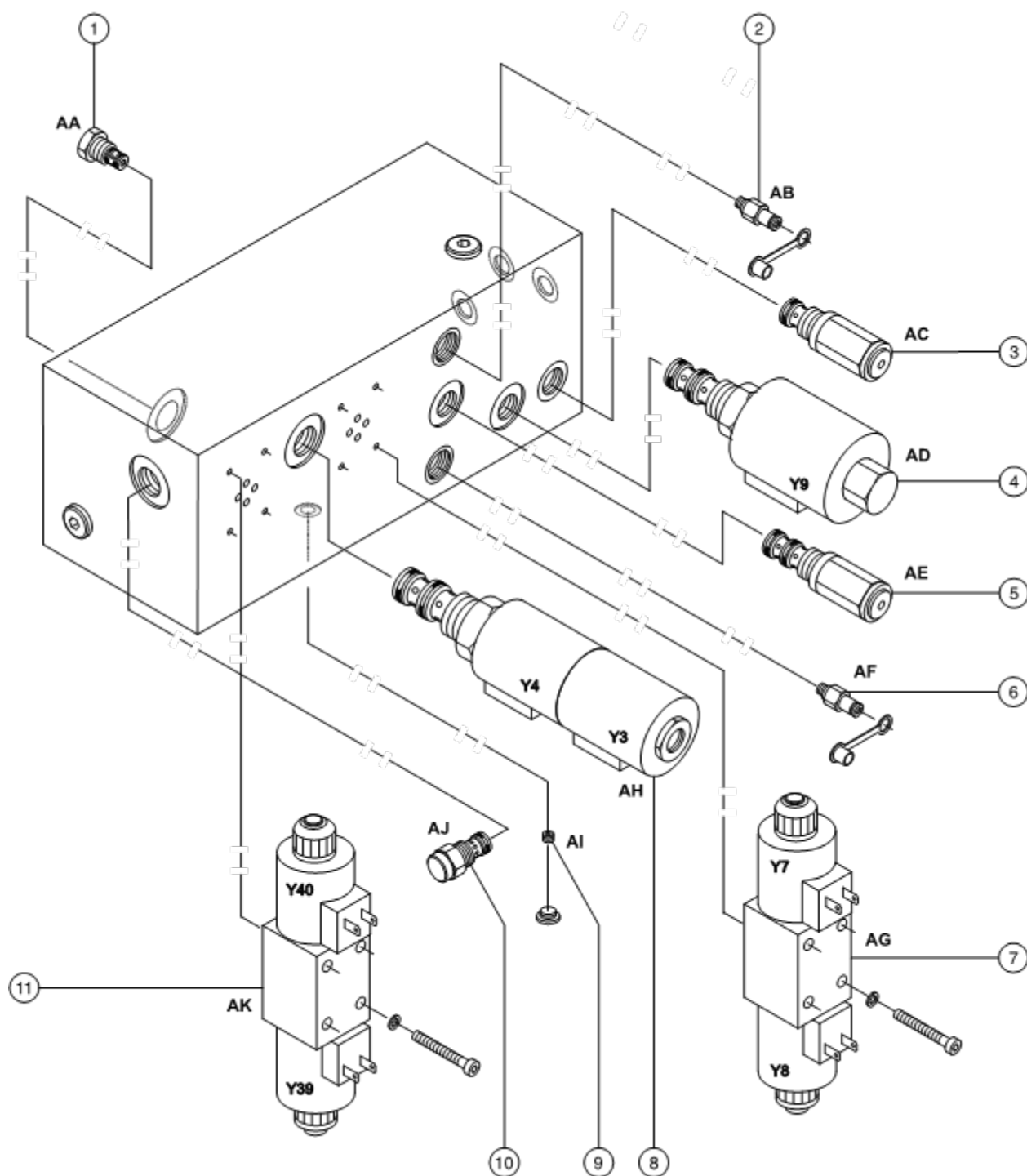
7-1

Function Manifold Components - Models with Outriggers

The function manifold is located in the chassis tray on the ground controls side of the machine.

Index No.	Description	Schematic Item	Function	Torque
1	Check valve, 5 psi / 0.3 bar	AA	Platform down circuit	40 - 45 ft-lbs 54 - 61 Nm
2	Diagnostic port	AB	Pressure circuit	
3	Relief valve, 3500 psi / 241.3 bar	AC	System relief	25 ft-lbs / 34 Nm
4	Proportional solenoid valve	AD	All functions	46 - 54 ft-lbs 62 - 73 Nm
5	Relief valve, 2000 psi / 138 bar	AE	Steer and outrigger circuit	50 ft-lbs / 68 Nm
6	Diagnostic port	AF	Pressure circuit	
7	Solenoid valve, 3 position 4 way	AG	Platform up/down	30 - 35 in-lbs 3 - 4 Nm
8	Solenoid valve, 3 position 4 way	AH	Steer left/right	45 ft-lbs / 61 Nm
9	Orifice Plug, 0.150 inch / 3.8 mm	AI	Platform down circuit	
10	Flow regulator valve, 0.1 gpm / 0.38 L/min	AJ	Bleeds off proportional valve to tank	33 - 37 ft-lbs 45 - 50 Nm
11	Solenoid valve, 3 position 4 way	AK	Outriggers extend / retract	30 - 35 in-lbs 3 - 4 Nm

Manifolds



Note: 'alpha' callouts refer to corresponding notes on the hydraulic schematic.

Note: 'alpha-numeric' callouts refer to corresponding notes on the electrical schematic.

Manifolds

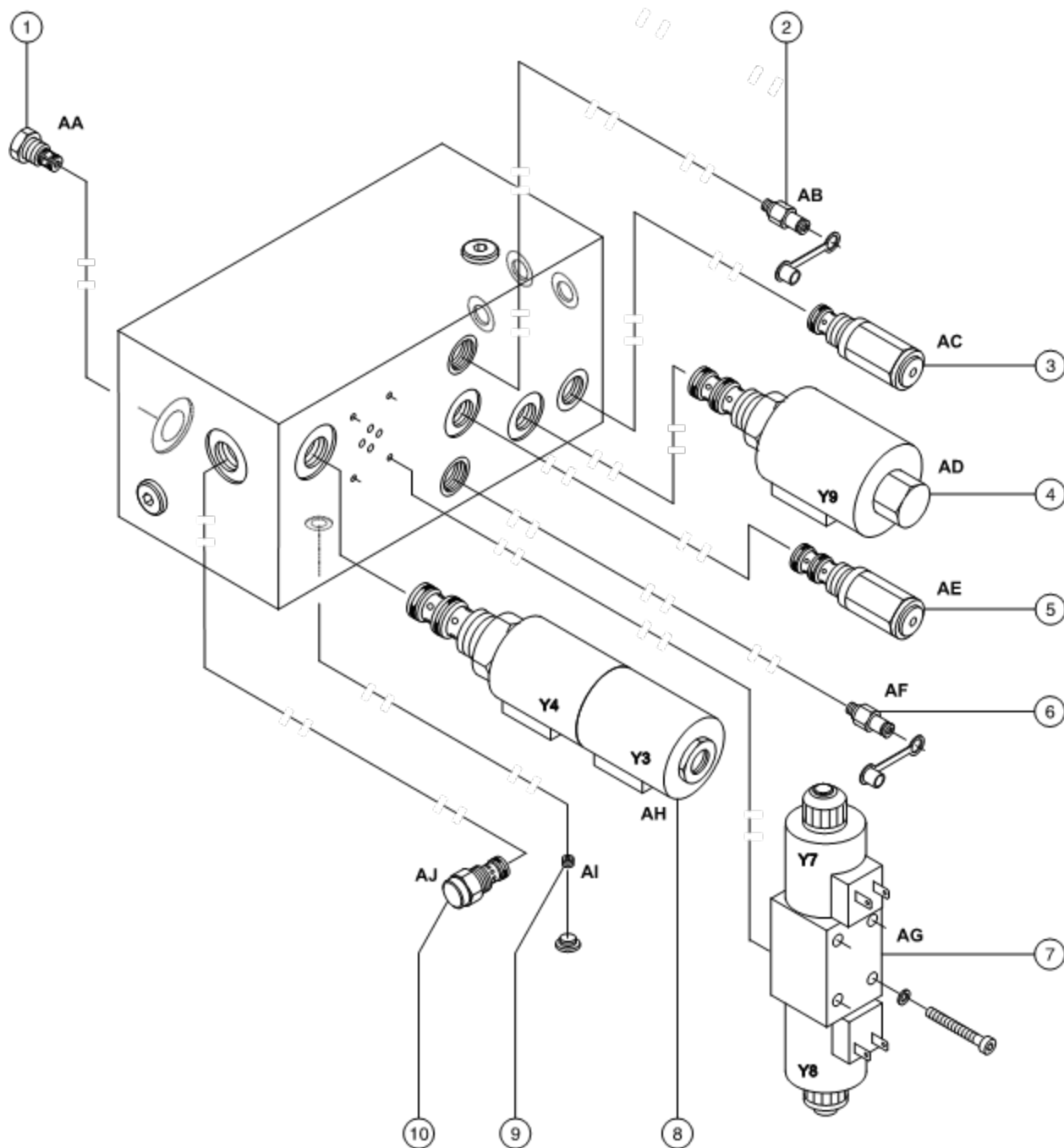
7-2

Function Manifold Components - Models without Outriggers

The function manifold is located in the chassis tray on the ground controls side of the machine.

Index No.	Description	Schematic Item	Function	Torque
1	Check valve, 5 psi / 0.3 bar	AA	Platform down circuit	40 - 45 ft-lbs 54 - 61 Nm
2	Diagnostic port	AB	Pressure circuit	
3	Relief valve, 3500 psi / 241.3 bar	AC	System relief	25 ft-lbs / 34 Nm
4	Proportional solenoid valve	AD	All functions	46 - 54 ft-lbs 62 - 73 Nm
5	Relief valve, 2000 psi / 138 bar	AE	Steer circuit	50 ft-lbs / 68 Nm
6	Diagnostic port	AF	Pressure circuit	
7	Solenoid valve, 3 position 4 way	AG	Platform up/down	30 - 35 in-lbs 3 - 4 Nm
8	Solenoid valve, 3 position 4 way	AH	Steer left/right	45 ft-lbs / 61 Nm
9	Orifice Plug, 0.150 inch / 3.8 mm	AI	Platform down circuit	
10	Flow regulator valve, 0.1 gpm / 0.38 L/min	AJ	Bleeds off proportional valve to tank	33 - 37 ft-lbs 45 - 50 Nm

Manifolds



Note: 'alpha' callouts refer to corresponding notes on the hydraulic schematic.

Note: 'alpha-numeric' callouts refer to corresponding notes on the electrical schematic.

Manifolds

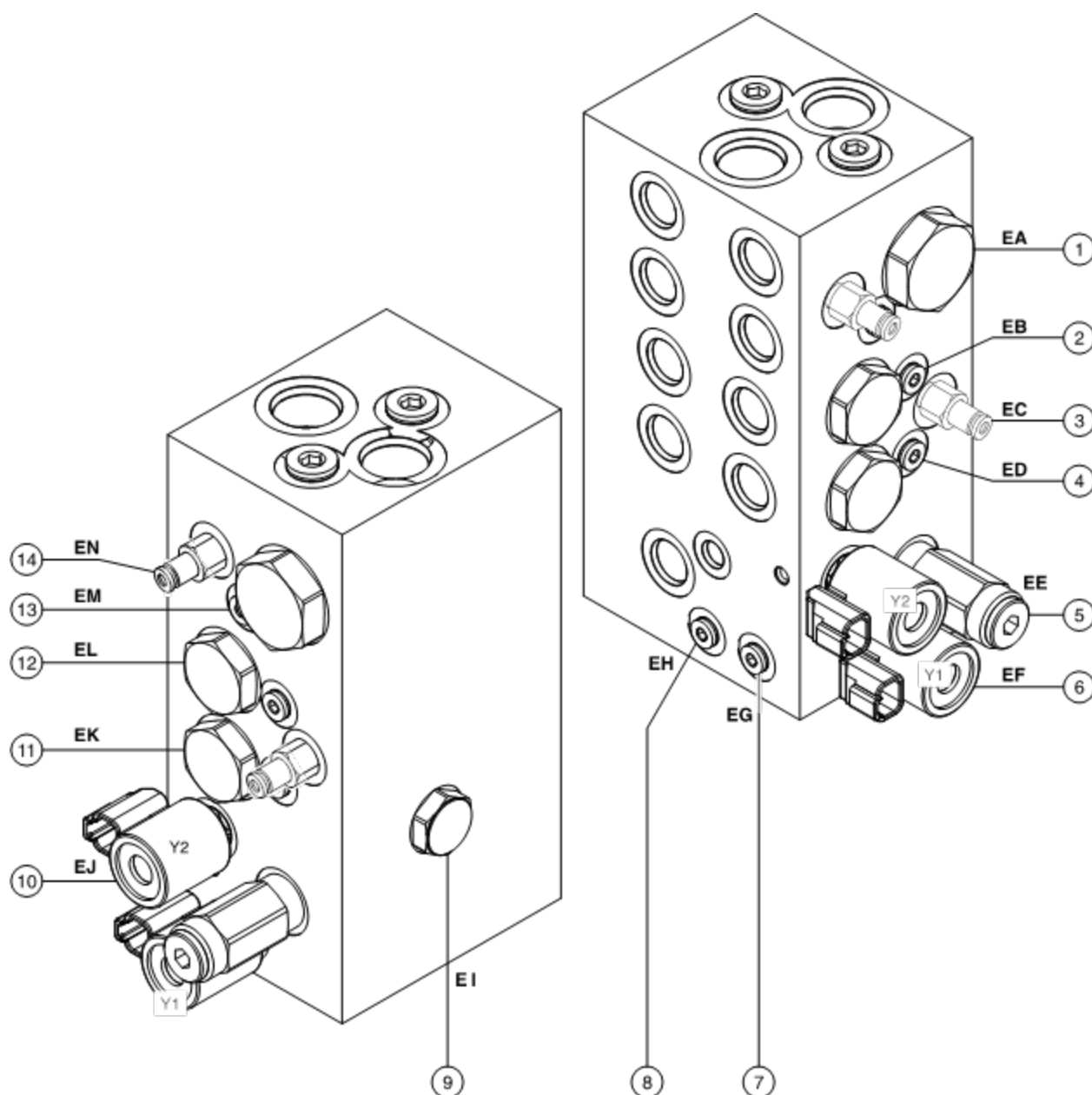
7-3

Traction Manifold Components

The traction manifold is located under the function manifold

Index No.	Description	Schematic Item	Function	Torque
1	Flow divider/combiner valve	EA	Controls flow to front and rear drive motors	95 - 100 ft-lbs 129 - 135 Nm
2	Orifice Plug, 0.043 inch / 1.1 mm	EB	Balances flow from flow divider/combiner (item EL) to front drive motors	
3	Diagnostic port	EC	Testing "P2" pressure port	
4	Orifice Plug, 0.046 inch / 1.2 mm	ED	Balances flow from flow divider/combiner (item EK) to rear drive motors	25 ft-lbs / 34 Nm
5	Relief valve, 280 psi / 19.3 bar	EE	Charge pressure circuit	25 - 30 ft-lbs 34 - 41 Nm
6	Solenoid Valve, 2 position 3 way	EF	2-speed motor shift	20 ft-lbs / 27 Nm
7	Orifice Plug, 0.035 inch / 0.9 mm	EG	Brake circuit	
8	Orifice Plug, 0.045 inch / 1.1 mm	EH	2-speed motor shift	
9	Shuttle valve, 2 position, 3 way	EI	Charge pressure circuit that gets hot oil out of low pressure side of drive pump and allow slow pressure flow path for brake release and 2-speed motor shift	50 ft-lbs / 68 Nm
10	Solenoid Valve, 2 position 3 way	EJ	Brake release	20 ft-lbs / 27 Nm
11	Flow divider/combiner valve	EK	Controls flow to non-steer end drive motors in forward and reverse	70 - 75 ft-lbs 95 - 102 Nm
12	Flow divider/combiner valve	EL	Controls flow to steer end drive motors in forward and reverse	70 - 75 ft-lbs 95 - 102 Nm
13	Orifice Plug, 0.090 inch / 2.3 mm	EM	Balances flow from flow divider/combiner (item EA) to front and rear drive motors	25 ft-lbs / 34 Nm
14	Diagnostic port	EN	Testing "P1" pressure port	

Manifolds



Note: 'alpha' callouts refer to corresponding notes on the hydraulic schematic.

Note: 'alpha-numeric' callouts refer to corresponding notes on the electrical schematic.

Manifolds

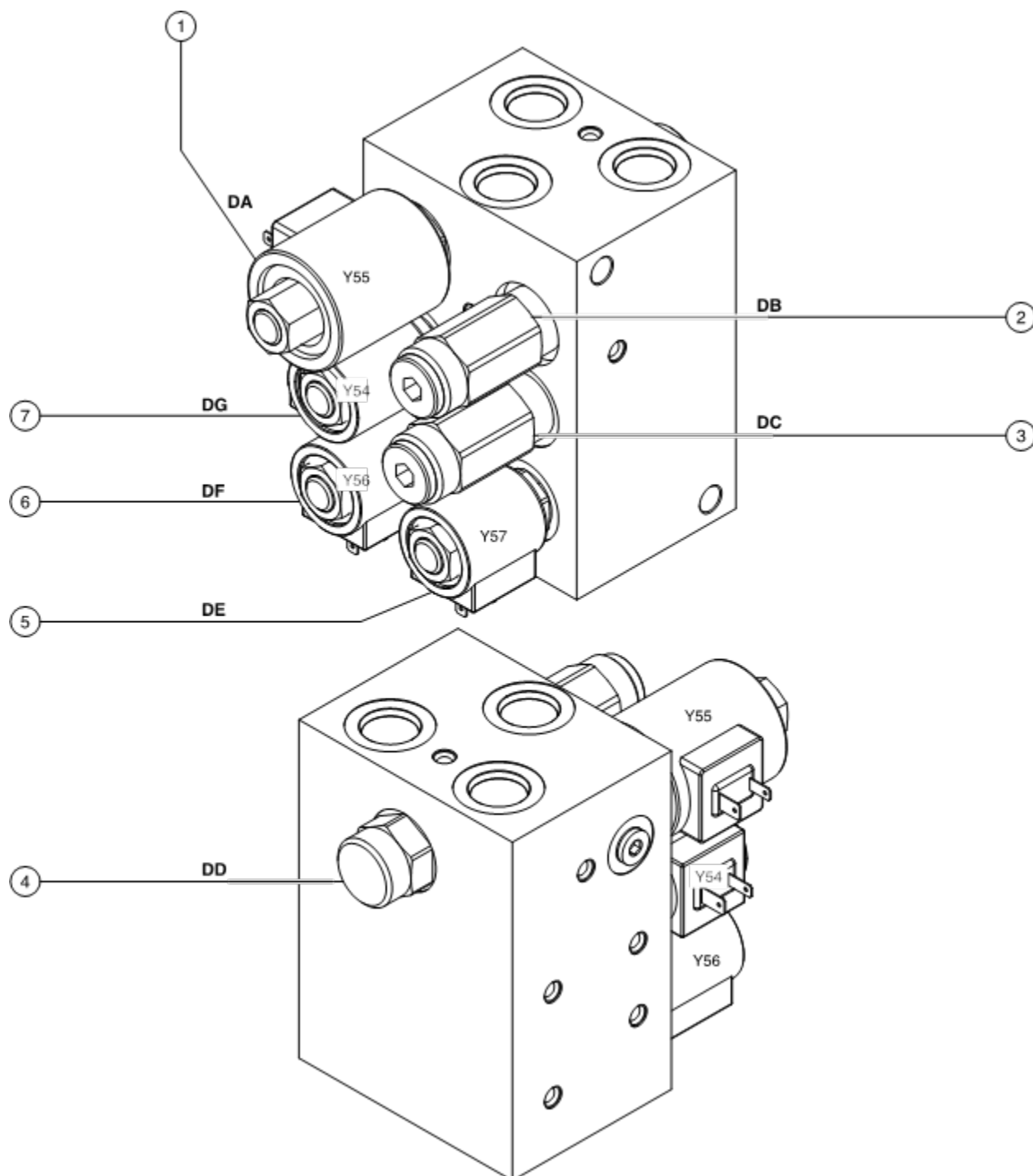
7-4

Oscillate Manifold Components, GS-90 (option)

The oscillate manifold is located under the function manifold.

Index No.	Description	Schematic Item	Function	Torque
1	Solenoid valve, 2 position 2 way	DA	Oscillate circuit	45 ft-lbs / 61 Nm
2	Relief valve, 3500 psi / 241.3 bar	DB	System relief	25 - 30 ft-lbs 34 - 41 Nm
3	Relief valve, 900 psi / 62 bar	DC	Float circuit relief	25 - 30 ft-lbs 34 - 41 Nm
4	Priority flow regulator, 1 gpm / 3.8 L/min	DD	Oscillate circuit	45 - 50 ft-lbs 61 - 68 Nm
5	Solenoid Valve, 2 position 3 way	DE	Oscillate right	40 ft-lbs / 54 Nm
6	Solenoid Valve, 2 position 3 way	DF	Oscillate left	40 ft-lbs / 54 Nm
7	Solenoid valve, 2 position 2 way	DG	Oscillate float	40 ft-lbs / 54 Nm

Manifolds



Note: 'alpha' callouts refer to corresponding notes on the hydraulic schematic.

Note: 'alpha-numeric' callouts refer to corresponding notes on the electrical schematic.

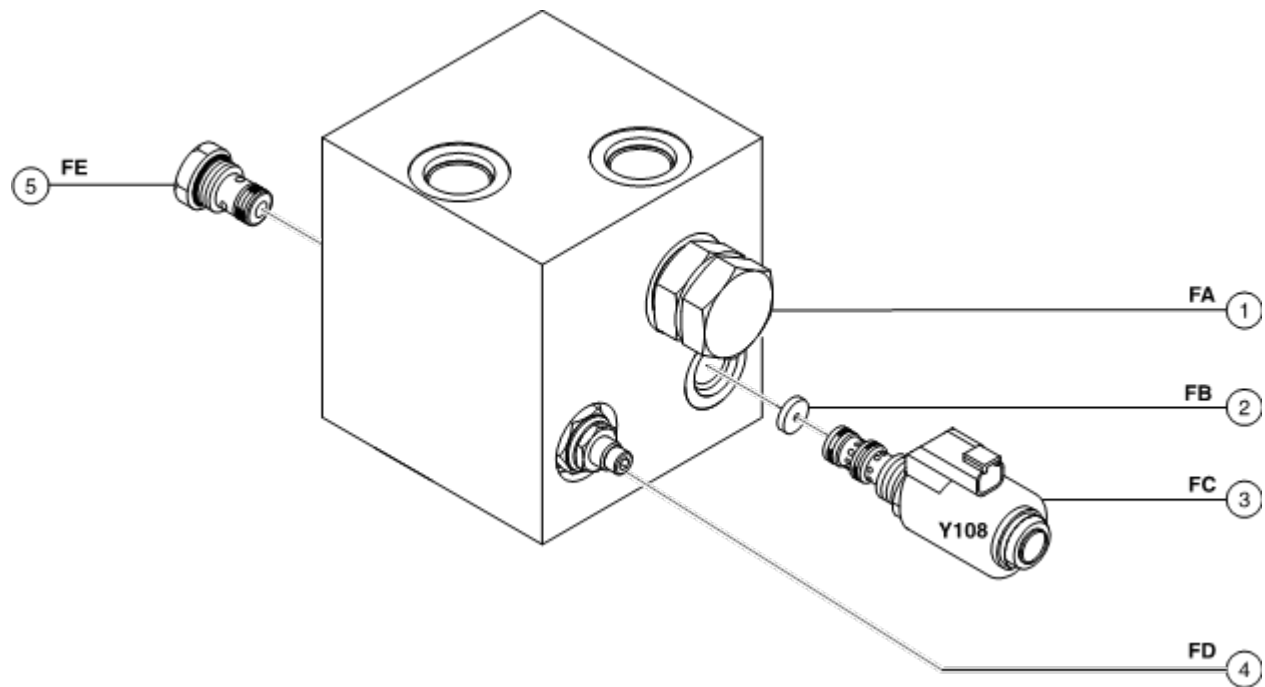
Manifolds

7-5

Diverter Manifold Components (welder option)

The welder manifold is located under the drive manifold.

Index No.	Description	Schematic Item	Function	Torque
1	Directional valve	FA	Diverter valve	80-90 ft-lbs / 108-122 Nm
2	Orifice, 0.030 inch / .76 mm	FB	Delays shift to drive	35-40 ft-lbs / 47-54 Nm
3	Solenoid Valve, 2 position 3 way	FC	Pilot valve to diverter	35-40 ft-lbs / 47-54 Nm
4	Relief valve, 270 psi / 18.6 bar	FD	Charge pressure circuit	35-40 ft-lbs / 47-54 Nm
5	Check valve, 3 psi / .21 bar	FE	Prevents oil to generator	35-40 ft-lbs / 47-54 Nm



Note: 'alpha' callouts refer to corresponding notes on the hydraulic schematic.

Note: 'alpha-numeric' callouts refer to corresponding notes on the electrical schematic.

Manifolds

7-6
Valve Adjustments - Function
Manifold

How to Adjust the System Relief
Valve

Note: Perform this procedure with a minimum hydraulic oil temperature of 32°F / 0°C and a maximum hydraulic oil temperature of 120°F / 48°C.

Note: Be sure that the hydraulic oil level is between the full and add marks on the oil level indicator.

Note: Refer to Function Manifold Component list to locate the system relief valve.

- 1 **Models with outriggers:** Deploy the outriggers and level the machine.
- Models without outriggers:** Chock both sides of the wheels at the steer end of the machine.
- 2 Locate the system relief valve on the function manifold.
- 3 Connect a 0 to 5000 psi / 0 to 350 bar pressure gauge to the test port on the function manifold.
- 4 Remove the platform controls from the platform.

Note: Perform this test from the ground with the platform controls. Do not stand in the platform.

- 5 Determine the test weight for your machine. Refer to the specifications below.

Rated work load at full height, maximum	
GS-3384 and GS-3390	2500 lbs 1135 kg
GS-4390 (most models - refer to capacity indicator decal)	1500 lbs 680 kg
GS-4390 (some models - refer to capacity indicator decal)	1800 lbs 816 kg
GS-5390	1500 lbs 680 kg

- 6 Using a suitable lifting device, place the test weight, determined in step 5, at the center of the platform floor. Secure the weight to the platform.
- 7 Turn the key switch to platform controls and pull out the red Emergency Stop button to the on position at both ground and platform controls. Start the engine.
- 8 Press and hold the lift function enable button.
- 9 Activate the platform up function and fully raise the platform while observing the pressure reading on the pressure gauge.
- ⦿ Result: The hydraulic pressure should not exceed 3500 psi / 241 bar.
- ⦿ Result: The platform should lift and fully raise. Proceed to step 13.
- ⊗ Result: The platform does not fully raise OR raises too easily. Proceed to step 10.

NOTICE

Component damage hazard. Do not continue to operate the machine if the hydraulic pump is cavitating.

- 10 Turn the machine off. Hold the system relief valve with a wrench and remove the cap.

Manifolds

- 11 Adjust the internal hex socket. Turn it clockwise to increase the pressure or counterclockwise to decrease the pressure. Install the relief valve cap.
- 12 Repeat this procedure beginning with step 7.
- 13 Fully lower the platform.
- 14 Using a suitable lifting device, add an additional weight to the platform not to exceed 20% of the maximum rated work load at full height. Secure the weight to the platform. Refer to the specifications below.

Additional test weight

GS-3384 and GS-3390	500 lbs 227 kg
GS-4390 (most models - refer to capacity indicator decal)	375 lbs 170 kg
GS-4390 (some models - refer to capacity indicator decal)	450 lbs 204 kg
GS-5390	375 lbs 170 kg

- 15 Activate the platform up function and attempt to raise the platform.
 - ⦿ Result: The platform does not raise. Proceed to step 21.
 - ⊗ Result: The platform lifts. Proceed to step 16.
- 16 Lower the platform to the stowed position.
- 17 Turn the machine off. Hold the system relief valve with a wrench and remove the cap.
- 18 Adjust the internal hex socket. Turn it counterclockwise to decrease the pressure. Install the relief valve cap.
- 19 Start the engine.
- 20 Repeat this procedure beginning with step 15.
- 21 Turn the machine off and remove the weight from the platform.

How to Adjust the Steer Relief Valve

Note: Refer to Function Manifold Component list to locate the steer relief valve.

- 1 Connect a 0 to 3000 psi / 0 to 250 bar pressure gauge to the test port (item AB) on the function manifold.
- 2 Start the engine from the platform controls.
- 3 Press and hold the function enable switch and hold the steer thumb rocker switch in the right direction. Allow the wheels to completely turn to the right, then continue holding the switch while observing the pressure reading on the pressure gauge. Note the pressure. Refer to Specifications, *Hydraulic Component Specifications*.
- 4 Turn the engine off. Use a wrench to hold the relief valve and remove the cap (item AE).
- 5 Adjust the internal hex socket. Turn it clockwise to increase the pressure or counterclockwise to decrease the pressure. Install the relief valve cap.

WARNING

Tip-over hazard. Do not adjust the relief valve higher than specified.

- 6 Repeat steps 2 through 3 to confirm the relief valve pressure.

Manifolds

7-7

Valve Adjustments - Traction Manifold

How to Adjust the Charge Pressure Relief Valve

Note: Refer to Drive Manifold Component list to locate the charge pressure relief valve.

- 1 Connect a 0 to 600 psi / 0 to 50 bar pressure gauge to test port #2 on the drive manifold.
- 2 Start the engine from the platform controls.
- 3 Drive the machine slowly in the direction indicated by the blue arrow on the platform controls and observe the pressure reading on the pressure gauge. Refer to Specifications, Hydraulic Components Specifications.

NOTICE

Component damage hazard.
Driving the machine in reverse will place excessive pressure on the pressure gauge and will damage the gauge. Do not drive the machine in a reverse direction.

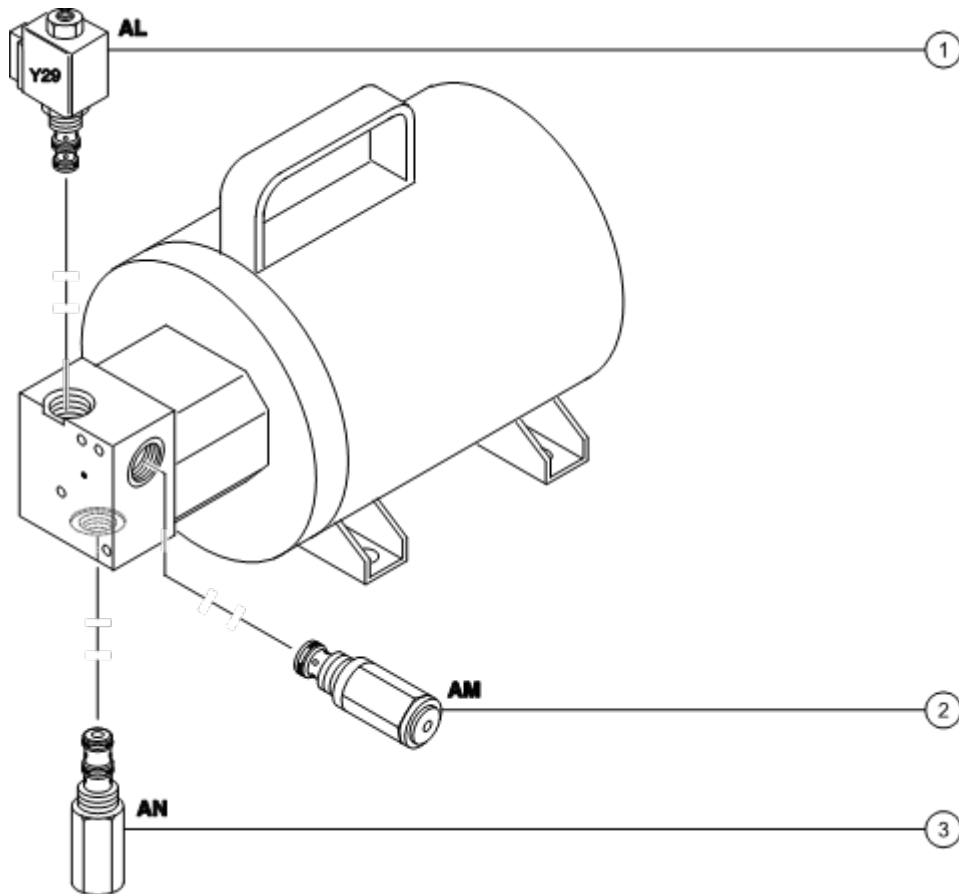
- 4 Turn the engine off. Use a wrench to hold the charge pressure relief valve and remove the cap (item EE).
- 5 Adjust the internal hex socket. Turn it clockwise to increase the pressure or counterclockwise to decrease the pressure. Install the relief valve cap.
- 6 Repeat steps 2 through 3 to confirm the relief valve pressure.

Repair Procedures

7-8 Generator Manifold Components

The generator manifold is located below the ground controls.

Index No.	Description	Schematic Item	Function	Torque
1	Solenoid operated 2 position, 3 way directional valve	AL	Generator on/off	25 ft-lbs / 34 Nm
2	Flow regulator valve, 4.3 gpm / 16.3 L/min	AM	Generator speed	20 ft-lbs / 27 Nm
3	Relief valve, 3000 psi / 206.8 bar	AN	Generator circuit	20 ft-lbs / 27 Nm



Note: 'alpha' callouts refer to corresponding notes on the hydraulic schematic.

Manifolds

7-9

Valve Adjustments - Generator Manifold

How to Adjust the Generator Voltage

⚠ WARNING

Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

⚠ WARNING

Electrocution/burn hazard. Contact with electrically charged circuits could result in death or serious injury. Remove all rings, watches and other jewelry.

Note: Be sure that the hydraulic oil level is between the full and add marks on the oil level indicator.

- 1 Disconnect all electrical tools from the machine.
- 2 Start the engine from the platform controls.
- 3 Press the generator select switch.
- ⦿ Result: The generator should activate and the engine should go to high rpm.
- 4 Connect an electrical tool, which does not draw more than 15A, to the electrical outlet at the platform controls and run the tool at full speed.

- 5 Connect the positive and negative leads from a multimeter of sufficient capacity to the electrical outlet at the generator.
- ⦿ Result: The reading on the multimeter should be 112 to 118V AC.
- ⦿ Result: If the reading on the multimeter is not 112 to 118V AC, proceed to step 6.
- 6 Turn the key switch to the off position.
- 7 Use a wrench to hold the generator flow regulator valve (item AM) and remove the cap.
- 8 Adjust the internal hex socket. Turn it clockwise to increase the AC voltage or counterclockwise to decrease the AC voltage. Install the flow regulator valve cap.

NOTICE

Component damage hazard. Failure to adjust the generator as instructed may result in damage to the generator or other electrical equipment. Do not adjust the generator to other than specified.

- 9 Repeat steps 2 through 5 to confirm the generator AC voltage.

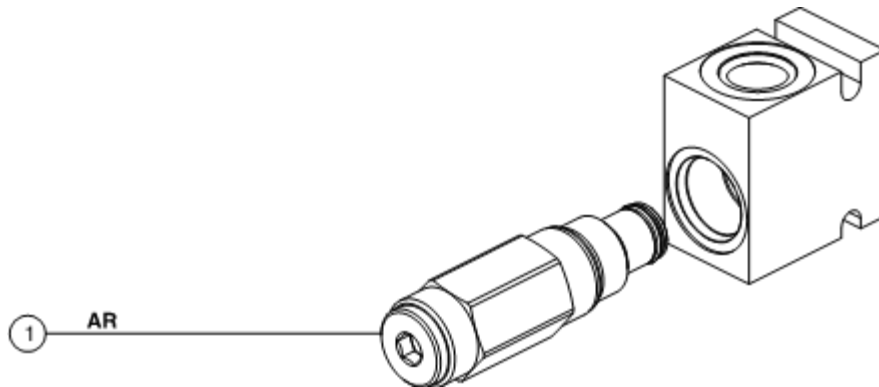
Repair Procedures

7-10

Generator Relief Valve Manifold Components

The generator relief valve manifold is located in the hydraulic manifold compartment.

Index No.	Description	Schematic Item	Function	Torque
1	Relief valve, 3500 psi / 241 bar	AR	Generator pressure circuit	25 ft-lbs / 34 Nm



Note: 'alpha' callouts refer to corresponding notes on the hydraulic schematic.

Manifolds

7-11 Valve Coils

How to Test a Coil

A properly functioning coil provides an electromotive force which operates the solenoid valve. Critical to normal operation is continuity within the coil that provides this force field.

Since coil resistance is sensitive to temperature, resistance values outside specification can produce erratic operation. When coil resistance decreases below specification, amperage increases. As resistance rises above specification, voltage increases.

While valves may operate when coil resistance is outside specification, maintaining coils within specification will help ensure proper valve function over a wide range of operating temperatures.

⚠ WARNING

Electrocution/burn hazard. Contact with electrically charged circuits could result in death or serious injury. Remove all rings, watches and other jewelry.

Note: If the machine has been in operation, allow the coil to cool at least 3 hours before performing this test.

- 1 Tag and disconnect the wiring from the coil to be tested.
 - 2 Test the coil resistance using a multimeter set to resistance (Ω). Refer to the Valve Coil Resistance Specification table.
- ⦿ Result: If the resistance is not within the adjusted specification, plus or minus 10%, replace the coil.

Valve Coil Resistance Specification

Note: The following coil resistance specifications are at an ambient temperature of 68°F / 20°C. As valve coil resistance is sensitive to changes in air temperature, the coil resistance will typically increase or decrease by 4% for each 18°F / 10°C that your air temperature increases or decreases from 68°F / 20°C.

Description	Specification
Proportional solenoid valve, 12V DC (schematic item AD)	4.1 Ω
Solenoid valve, 3 position 4 way, 10V DC (schematic items AG and AK)	3.6 Ω
Solenoid valve, 3 position 4 way, 10V DC with diode (schematic item AH)	7.2 Ω
Solenoid valve, 2 position 2 way, 10V DC (schematic items CA, CB, CC and CD)	5.5 Ω
Solenoid Valve, 2 position 3 way, 10V DC (schematic item AL)	6 Ω
Solenoid valve, 2 position 2 way, 12V DC with diode (schematic item DA)	7.5 Ω
Solenoid Valve, 2 position 3 way, 12V DC with diode (schematic items DE and DF)	10 Ω
Solenoid valve, 2 position 2 way, 12V DC with diode (schematic item DG)	10 Ω
Solenoid Valve, 2 position 3 way, 10V DC with diode (schematic items EF and EJ)	7 Ω
Solenoid Valve, 2 position 3 way, 10V DC (schematic item FC)	6 Ω

Manifolds

How to Test a Coil Diode

Properly functioning coil diodes protect the electrical circuit by suppressing voltage spikes. Voltage spikes naturally occur within a function circuit following the interruption of electrical current to a coil. Faulty diodes can fail to protect the electrical system, resulting in a tripped circuit breaker or component damage.

⚠ WARNING

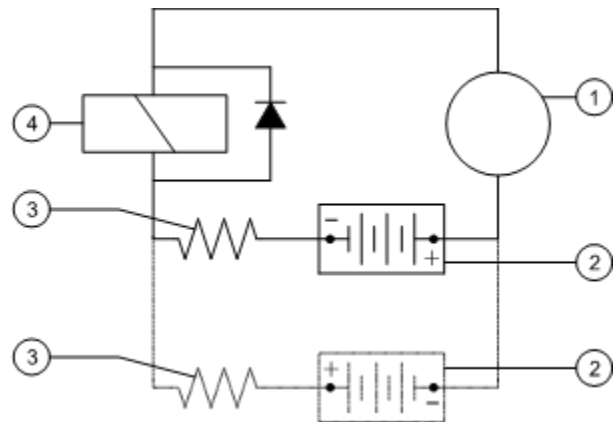
Electrocution/burn hazard. Contact with electrically charged circuits could result in death or serious injury. Remove all rings, watches and other jewelry.

- 1 Test the coil for resistance. Refer to Repair Procedure, *How to Test a Coil*.
- 2 Connect a 10W resistor to the negative terminal of a known good 9V DC battery. Connect the other end of the resistor to a terminal on the coil.

Resistor 10Ω

Genie part number 27287

Note: The battery should read 9V DC or more when measured across the terminals.



- 1 multimeter
- 2 9v DC battery
- 3 10Ω resistor
- 4 coil

Note: Dotted lines in illustration indicate a reversed connection as specified in step 6.

- 3 Set a multimeter to read DC current.

Note: The multimeter, when set to read DC current, should be capable of reading up to 800 mA.

- 4 Connect the negative lead to the other terminal on the coil.
 - 5 Momentarily connect the positive lead from the multimeter to the positive terminal on the 9V DC battery. Note and record the current reading.
 - 6 At the battery or coil terminals, reverse the connections. Note and record the current reading.
- ⦿ Result: Both current readings are greater than 0 mA and are different by a minimum of 20%. The coil is good.
 - ⊗ Result: If one or both of the current readings are 0 mA, or if the two current readings do not differ by a minimum of 20%, the coil and/or its internal diode are faulty and the coil should be replaced.

Fuel and Hydraulic Tanks

8-1 Fuel Tank

How to Remove the Fuel Tank

⚠ DANGER

Explosion and fire hazard. Engine fuels are combustible. Perform this procedure in an open, well-ventilated area away from heaters, sparks, flames and lighted tobacco. Always have an approved fire extinguisher within easy reach.

⚠ DANGER

Explosion and fire hazard. When transferring fuel, connect a grounding wire between the machine and pump or container.

⚠ DANGER

Explosion and fire hazard. Never drain or store fuel in an open container due to the possibility of fire.

- 1 Turn the key switch to ground controls and pull out the red Emergency Stop button to the on position at both ground and platform controls.
- 2 Start the engine and raise the platform approximately 18 feet / 5.5 m from the ground.
- 3 Release the safety arm latch, lift the safety arm and rotate to a vertical position. Lock the safety arm in position.

Note: Be sure that the safety arm is locked in the vertical position.

- 4 Lower the platform onto the safety arm. Turn the machine off.

⚠ WARNING

Crushing hazard. Keep hands clear of the safety arm when lowering the platform.

- 5 Attach a lifting strap from an overhead supporting device to the entry ladder on the hydraulic tank side of the machine.
- 6 Remove the entry ladder mounting fasteners. Remove the entry ladder from the machine.

⚠ WARNING

Crushing hazard. The entry ladder could become unbalanced and fall when it is removed from the machine if it is not properly supported.

- 7 Remove the retaining fasteners from the access plate located behind the hydraulic and fuel tank tray.
- 8 Locate and close the 2 fuel tank shutoff valves located at the fuel tank (if equipped).
- 9 Tag, disconnect and plug the fuel supply and return hoses.
- 10 Remove the fuel filler cap from the tank.

Fuel and Hydraulic Tanks

- 11 Using an approved hand-operated pump, drain the fuel tank into a suitable container. Refer to Specifications, *Machine Specifications*.

⚠ DANGER

Explosion and fire hazard. When transferring fuel, connect a grounding wire between the machine and pump or container.

Note: Be sure to only use a hand operated pump suitable for use with gasoline and/or diesel fuel.

- 12 Remove the fuel tank hold down strap retaining fasteners. Remove the straps from the fuel tank.
- 13 Support and secure the fuel tank to an appropriate lifting device.
- 14 Remove the fuel tank from the machine.

NOTICE

Component damage hazard. The fuel tank is plastic and may become damaged if allowed to fall.

Note: Clean the fuel tank and inspect for cracks or other damage before installing.

8-2 Hydraulic Tank

The primary functions of the hydraulic tank are to cool, clean and deaerate the hydraulic fluid during operation. It utilizes internal suction strainers for the pump supply lines and has an external return line filter with a filter condition indicator.

How to Remove the Hydraulic Tank

NOTICE

Component damage hazard. The work area and surfaces where this procedure will be performed must be clean and free of debris that could get into the hydraulic system and cause severe component damage. Dealer service is recommended.

Note: When removing a hose assembly or fitting, the O-ring (if equipped) on the fitting and/or hose end must be replaced. All connections must be torqued to specification during installation. Refer to Specifications, *Hydraulic Hose and Fitting Torque Specifications*.

- 1 Turn the key switch to ground controls and pull out the red Emergency Stop button to the on position at both ground and platform controls.
- 2 Start the engine and raise the platform approximately 18 feet / 5.5 m from the ground.
- 3 Release the safety arm latch, lift the safety arm and rotate to a vertical position. Lock the safety arm in position.

Note: Be sure that the safety arm is locked in the vertical position.

Fuel and Hydraulic Tanks

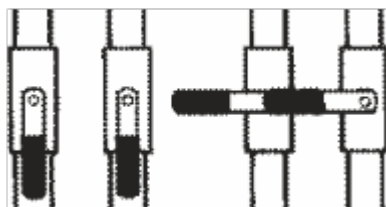
- 4 Lower the platform onto the safety arm. Turn the machine off.

⚠ WARNING Crushing hazard. Keep hands clear of the safety arm when lowering the platform.

- 5 Attach a lifting strap from an overhead supporting device to the entry ladder on the hydraulic tank side of the machine.
- 6 Remove the entry ladder mounting fasteners. Remove the entry ladder from the machine.

⚠ WARNING Crushing hazard. The entry ladder could become unbalanced and fall when it is removed from the machine if it is not properly supported.

- 7 Remove the retaining fasteners from the access plate located behind the hydraulic and fuel tank tray.
- 8 Close the two hydraulic tank shut-off valves at the hydraulic tank. (if equipped)



open

closed

NOTICE Component damage hazard. The engine must not be started with the hydraulic tank shut-off valves in the closed position or component damage will occur. If the tank valves are closed, remove the key from the key switch and tag the machine to inform personnel of the condition.

- 9 Remove the drain plug from the hydraulic tank and completely drain the tank into a suitable container. Refer to Specifications, *Machine Specifications*.

⚠ WARNING Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

- 10 Tag, disconnect and plug the two suction hoses that are attached to the hydraulic tank shutoff valves.
- 11 Tag, disconnect and plug the tank return hose at the tank.
- 12 Disconnect and plug the T-fitting located at the tank with the 2 hoses connected to it.
- 13 Remove the hydraulic tank strap retaining fasteners and remove the hydraulic tank strap from the machine.
- 14 Support and secure the hydraulic tank to a suitable lifting device.
- 15 Remove the hydraulic tank from the machine.

⚠ WARNING Crushing hazard. The hydraulic tank could become unbalanced and fall if it is not properly supported and secured to the lifting device when it is removed from the machine.

NOTICE Component damage hazard. Be sure to open the two hydraulic tank valves and prime the pump after installing the pump.

Note: Always use pipe thread sealant when installing the drain plug and strainers.

Steer Axle Components

9-1 Yoke and Drive Motor

How to Remove the Yoke and Drive Motor

Note: When removing a hose assembly or fitting, the O-ring (if equipped) on the fitting and/or hose end must be replaced. All connections must be torqued to specification during installation. Refer to Specifications, *Hydraulic Hose and Fitting Torque Specifications*.

Note: When installing a steer yoke, Loctite® 243™ threadlocker must be applied to the retaining fasteners securing the king pins. Torque to 44 ft-lbs / 60 Nm.

- 1 Chock both sides of the wheels at the non-steer end of the machine.
- 2 Center a lifting jack under the drive chassis at the steer end of the machine.
- 3 Loosen the wheel lug nuts. Do not remove them.
- 4 Raise the machine approximately 2 inches / 5 cm. Place blocks under the chassis for support.

⚠ WARNING Crushing hazard. The chassis will fall if not properly supported.

- 5 Remove the wheel lug bolts. Remove the tire and wheel assembly.
- 6 Remove the hose clamp retaining fasteners from the drive motor guard. Remove the hose clamps.
- 7 Remove the retaining fasteners from the drive motor guard. Remove the drive motor guard from the yoke.

- 8 Tag, disconnect and plug the hoses from the drive motor. Cap the fittings on the drive motor.

⚠ WARNING

Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

- 9 Support and secure the yoke and drive motor assembly to a lifting jack.
- 10 Remove the cotter pin from the tie rod clevis pin.

Note: Always replace the cotter pin with a new one.

- 11 Remove the retaining fastener from the steer cylinder rod end pivot pin. Remove the pivot pin.
- 12 Remove the retaining fastener from the lower yoke king pin.
- 13 Place a rod through the king pin and twist to remove.
- 14 Repeat steps 12 and 13 for the upper yoke king pin.
- 15 Remove the yoke and drive motor assembly from the machine.

⚠ CAUTION

Crushing hazard. The yoke and drive motor assembly may become unbalanced and fall if not properly supported and secured to the lifting jack when it is removed from the machine.

Steer Axle Components

How to Remove a Drive Motor

NOTICE Component damage hazard. Repairs to the motor should only be performed by an authorized dealer.

NOTICE Component damage hazard. The work area and surfaces where this procedure will be performed must be clean and free of debris that could get into the hydraulic system and cause severe component damage. Dealer service is recommended.

Note: When removing a hose assembly or fitting, the O-ring (if equipped) on the fitting and/or hose end must be replaced. All connections must be torqued to specification during installation. Refer to Specifications, *Hydraulic Hose and Fitting Torque Specifications*.

- 1 Loosen the wheel lug nuts. Do not remove them.
- 2 Chock both sides of the wheels at the non-steer end of the machine.
- 3 Center a lifting jack under the drive chassis at the steer end of the machine.
- 4 Raise the machine approximately 2 inches / 5 cm. Place blocks under the chassis for support.

WARNING Crushing hazard. The chassis will fall if not properly supported.

- 5 Remove the wheel lug bolts. Remove the tire and wheel assembly.
- 6 Remove the hose clamps retaining fasteners from the drive motor guard. Remove the hose clamps.

- 7 Remove the retaining fasteners from the drive motor guard. Remove the drive motor guard from the yoke.
- 8 Tag, disconnect and plug the hoses from the drive motor. Cap the fittings on the drive motor.

WARNING Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

- 9 Remove the drive motor mounting fasteners. Remove the drive motor.

Note: There is an O-ring on the drive motor and drive hub assembly. It is installed between the drive motor and drive hub. Be sure that the O-ring is in place when installing the drive motor onto the machine.

Mounting bolt torque specifications	
Drive motor to drive hub, dry	75 ft-lbs 102 Nm
Drive motor to drive hub, lubricated	56 ft-lbs 76 Nm

Steer Axle Components

9-2 Steer Cylinder

How to Remove the Steer Cylinder

Note: When removing a hose assembly or fitting, the O-ring (if equipped) on the fitting and/or hose end must be replaced. All connections must be torqued to specification during installation. Refer to Specifications, *Hydraulic Hose and Fitting Torque Specifications*.

- 1 Tag, disconnect and plug the hydraulic hoses from the steer cylinder. Cap the fittings on the cylinder.

⚠ WARNING

Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

- 2 Remove the pin retaining fasteners from the barrel-end pivot pin. Place a rod through the pin and twist to remove the pin.

Note: While removing the pin retaining fasteners, take note of the quantity and location of the spacers when removing the pivot pin.

- 3 Remove the pin retaining fasteners from the rod-end pivot pin. Place a rod through the pin and twist to remove the pin.

Note: While removing the pin retaining fasteners, take note of the quantity and location of the spacers when removing the pivot pin.

- 4 Remove the steer cylinder from the machine.

9-3 Oscillating Axle Option - GS-90 Models

How the Oscillating Axle Functions

When driving the GS-90 with the platform in the stowed position, the oscillating axle function ensures that all four wheels maintain solid contact with the ground, delivering the maximum traction available.

When driving the GS-90 with the platform raised above the down limit switch height, the oscillating axle function is limited in that the oscillating cylinders only respond to input from the oscillating axle limit switches, located on the rear axle.

Oscillate Stowed Relay K11

Terminal 30 of the Oscillate Stowed relay, K11, receives power from the SCON. When the platform is raised above the down limit height measured by the height angle sensor, power to terminal 30 will be cut.

Terminal 86 of K11 is connected to pin J2-C5 at the ECM. Pin J2-C5 is powered anytime the Brake Release valve coil Y2 is energized, thus energizing K11 terminal 87 and, ultimately, all four oscillating valve coils, allowing oil to pass between the oscillating cylinders. J2-C5 continues to power terminal 86 for 0.5 seconds after Y2 is de-energized.

Steer Axle Components

Oscillate Raised Relay K12

Terminal 30 of the Oscillate Raised relay, K12, receives power from the Power relay, K2. When power is cut to terminal 86 of K2 via key switch or either Emergency Stop button, power to terminal 30 of K12 will be lost.

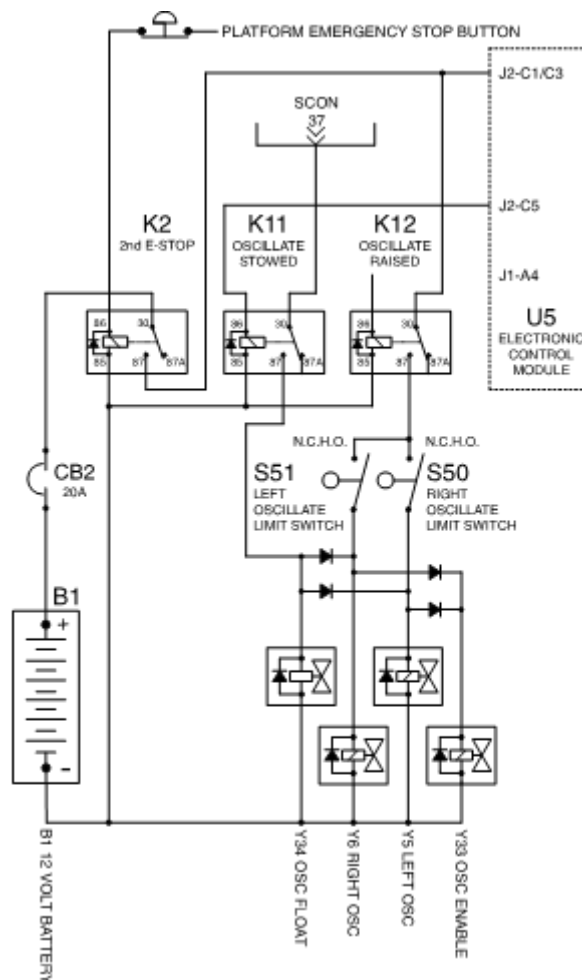
Terminal 86 of K12 receives power from pin J1-A4 while driving is engaged and the ECM is powered.

J1-A4 is disabled when an outrigger is lowered to the ground.

Oscillate Limit Switches S50, S51

The right and left oscillating limit switches, S50 and S51 respectively, are normally closed limit switches, held in the open position when the machine is on a level surface.

When the left rear or right rear wheel 'drops', the limit switch will relax and close its circuit, sending power to the appropriate oscillating valve coil.



Non-steer Axle Components

10-1

Drive Motor and Brake

How to Remove a Drive Motor and Brake

NOTICE Component damage hazard. Repairs to the motor should only be performed by an authorized dealer.

NOTICE Component damage hazard. The work area and surfaces where this procedure will be performed must be clean and free of debris that could get into the hydraulic system and cause severe component damage. Dealer service is recommended.

Note: When removing a hose assembly or fitting, the O-ring (if equipped) on the fitting and/or hose end must be replaced. All connections must be torqued to specification during installation. Refer to Specifications, *Hydraulic Hose and Fitting Torque Specifications*.

- 1 Block the steer wheels.
- 2 Tag, disconnect and plug the hydraulic hoses from the drive motor and brake. Cap the fittings on the drive motor and brake.

⚠ WARNING Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

- 3 Remove the drive motor mounting fasteners.
- 4 Slide the drive motor shaft out of the brake and remove the drive motor from the machine.
- 5 Remove the brake from the drive hub.

Note: There are two O-rings on the drive motor and brake assembly. One is installed between the brake and drive hub and another between the brake and drive motor. Be sure that both O-rings are in place when installing the brake and drive motor onto the machine.

Mounting bolt torque specifications

Drive motor to drive hub, dry	75 ft-lbs 102 Nm
Drive motor to drive hub, lubricated	56 ft-lbs 76 Nm

Non-steer Axle Components

10-2 Drive Hub

How to Remove a Drive Hub

Note: When removing a hose assembly or fitting, the O-ring (if equipped) on the fitting and/or hose end must be replaced. All connections must be torqued to specification during installation. Refer to Specifications, *Hydraulic Hose and Fitting Torque Specifications*.

- 1 Remove the drive motor. Refer to Repair Procedure, *How to Remove a Drive Motor*.
- 2 Block the steer wheels and center a lifting jack of ample capacity under the drive chassis at the steer end of the machine.
- 3 Loosen the wheel lug nuts. Do not remove them.
- 4 Raise the machine approximately 2 inches / 5 cm. Place blocks under the chassis for support.

⚠ WARNING Crushing hazard. The chassis will fall if not properly supported.

- 5 Remove the wheel lug bolts. Remove the tire and wheel assembly.
- 6 Place a second lifting jack under the drive hub for support and secure the drive hub to the lifting jack.
- 7 Remove the drive hub mounting bolts that attach the drive hub to the axle. Remove the drive hub.

⚠ WARNING Crushing hazard. The drive hub may become unbalanced and fall if it is not properly supported and secured to the lifting jack.

Mounting bolt torque specifications

Drive hub to axle, (thread locker on bolt threads)	179 ft-lbs 243 Nm
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10-3 Oscillating Axle

Refer to Repair Procedure, *Oscillating Axle Option - GS-90 Models*



Outrigger Components

11-1 Outrigger Cylinder

How to Remove an Outrigger Cylinder (if equipped)

Note: When removing a hose assembly or fitting, the O-ring (if equipped) on the fitting and/or hose end must be replaced. All connections must be torqued to specification during installation. Refer to Specifications, *Hydraulic Hose and Fitting Torque Specifications*.

Note: Perform this procedure with the platform in the stowed position and the outriggers fully retracted.

- 1 Remove the outrigger footpad.
- 2 Remove the mounting fasteners from the outrigger cover. Remove the cover.
- 3 Tag and disconnect the wiring from the outrigger cylinder solenoid valve.
- 4 Tag, disconnect and plug the hydraulic hoses from the outrigger cylinder. Cap the fittings on the cylinder.

⚠ WARNING

Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

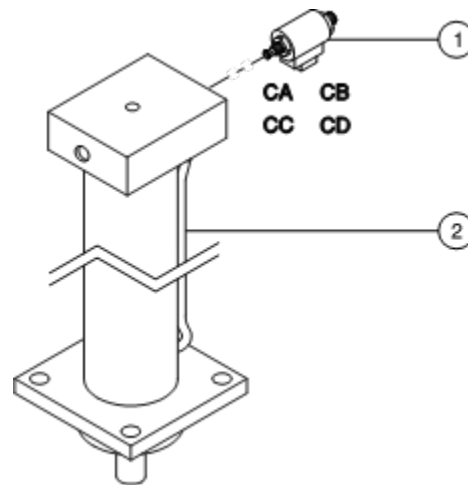
- 5 Attach a lifting strap from an overhead crane to the barrel end of the outrigger cylinder for support. Do not apply any lifting pressure.

- 6 Remove the outrigger cylinder mounting fasteners. Remove the outrigger cylinder from the machine.

⚠ CAUTION

Crushing hazard. The outrigger cylinder may become unbalanced and fall if not properly supported when it is removed from the machine.

Note: If the outrigger cylinder is being replaced, remove the shoulder pin from the barrel end of the outrigger cylinder and install it onto the new cylinder.



- 1 valve coil
2 outrigger cylinder

Platform Overload Components

12-1 Platform Overload System (if equipped)

How to Calibrate the Platform Overload System

Machines with platform overload systems, proper calibration is essential to safe machine operation. An improperly calibrated platform overload system could result in the system failing to sense an overloaded platform. The stability of the machine is compromised and it could tip over.

Note: Perform this procedure with the machine on a firm, level surface with all weight, tools and equipment removed from the platform.

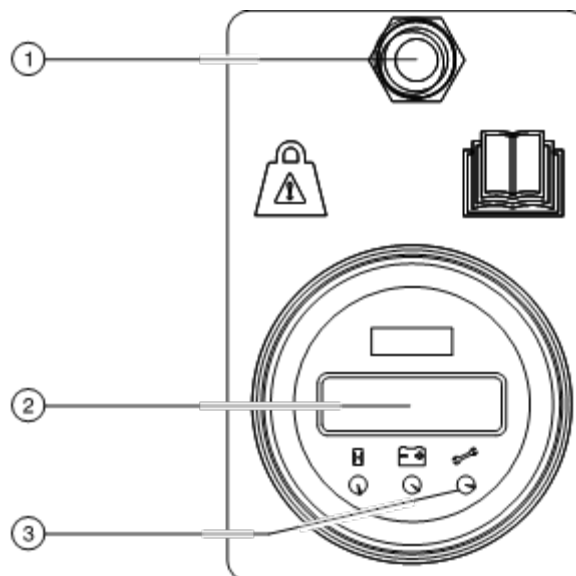
Note: Perform this procedure in an area that is free of overhead obstructions.

- 1 **Models with outriggers:** Fully lower the outriggers and level the machine.
- 2 Using a suitable lifting device, place and secure the maximum rated load in the center of the platform deck.

Model	Maximum rated load
GS-3384, GS-3390	2500 lbs 1134 kg
GS-4390, GS-5390	1500 lbs 681 kg

- 3 Turn the key switch to ground control and pull out the red Emergency Stop button to the on position at the platform controls.

- 4 Pull out the red Emergency Stop button at the ground controls and momentarily activate the calibration toggle switch in the up position 3 times.
- ⦿ Result: The red LED is on and the LCD screen displays **LOAD**.



- 1 calibration toggle switch
- 2 LCD screen
- 3 red LED

Platform Overload Components

- 5 Activate and hold the calibration toggle switch in the up position for 4 seconds to enter full load calibration mode.
- ⦿ Result: The LCD screen first displays **DOWN CHK**, then **GO UP: ?**.
- 6 Start the engine from the ground controls and fully raise the platform.
- 7 When the platform has reached full height, momentarily activate the calibration toggle switch in the up position to confirm.
- ⦿ Result: The LCD screen first displays **UP CHK**, then **GO DWN: ?**.
- 8 Fully lower the platform to the stowed position.
- 9 When the platform is fully stowed, momentarily activate the calibration toggle switch in the up position to confirm.
- 10 Fully raise the platform from the ground controls.

Note: The platform will raise and automatically stop at predetermined points to gather data. Continue holding the Function Enable and Platform Up buttons until the platform has reached full height.

- 11 When the platform has reached full height, momentarily activate the calibration toggle switch in the up position to confirm.
- 12 Fully lower the platform to the stowed position.

Note: The platform will lower and automatically stop at predetermined points to gather data. Continue holding the Function Enable and Platform Down buttons until the platform is fully stowed.

- 13 When the platform is fully stowed, momentarily activate the calibration toggle switch in the up position to confirm.
- ⦿ Result: The LCD screen displays **Success**. Calibration is complete.
- 14 Push in the ground controls red Emergency Stop button to the off position.

Confirm Calibration:

- 1 Add additional weight to the platform.

Model	Additional weight
GS-3384, GS-3390	500 lbs 227 kg
GS-4390, GS-5390	300 lbs 136 kg

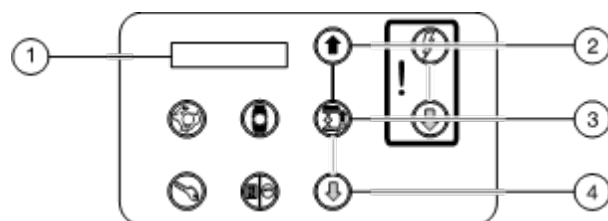
- 2 Pull out the red Emergency Stop button to the on position and start the engine.
- 3 Raise the platform.
- ⦿ Result: At a predetermined height the engine shuts off, an audible alarm sound and platform up function does not operate.
- 4 Cycle the red Emergency Stop button off, then back on.
- 5 Use the emergency down function to lower the platform to the stowed position.
- 6 Remove the weight or rated load from the platform.

Platform Overload Components

12-2 Platform Overload Recovery Message

If the ground controls LCD screen displays Ovrl'd Recovery, the emergency lowering system has been used while the platform was overloaded.

Note: This message shall be cleared by a person trained and qualified on the troubleshooting and repair of this machine.



- 1 LCD screen
- 2 up button
- 3 function enable button
- 4 down button

- 1 Turn the key switch to the ground controls position and pull out the red Emergency Stop button to the on position at the platform controls.
 - 2 Press and hold both the blue platform up and yellow platform down buttons. Pull out the red Emergency Stop button to the on position at the ground controls.
- ⦿ Result: **Tune Speeds** is displayed on the LCD screen.

- 3 Use the up or down buttons to scroll to **Select Options**.
- 4 Press the lift function enable button.
- 5 Use the up or down buttons to scroll to **Overload Option**.
- 6 Press and hold the function enable button for 5 seconds.
- ⦿ Result: The LCD screen will display a prompt for a password.
- 7 Press the buttons in the following sequence to clear the Overload Recovery Fault.
(down) (down) (up) (function enable)
- 8 Push in the ground controls red Emergency Stop button to the off position.

Platform Overload Components

12-3 Down Limit Height

How to Calibrate the Down Limit Height

Note: Perform this procedure on a firm, level surface with the machine in the stowed position unless otherwise instructed.

- 1 Open the ground controls compartment and locate the level sensor.
- 2 Start the engine from the ground controls.
- 3 Push and hold the level to the side until an audible alarm is heard.
- 4 Raise the platform until it stops.
- 5 Push in the red Emergency Stop button to the off position.
- 6 Measure the distance between the surface and the platform floor.

Model	Measurement
GS-3384, GS-3390	93 - 102 inches 236 - 259 cm
GS-4390	112 - 124 inches 284 - 315 cm
GS-5390	133 - 143 inches 338 - 363 cm

- ⦿ Result: Platform height is within range. Adjustment not required.
- ⊗ Result: Platform height is not within range. Continue with procedure.

Note: The Genie® Tech Pro™ Link will required to adjust the platform down limit height.

- 7 Connect the Tech Pro Link to the machine.

- 8 Turn the key switch to ground control and pull out the red Emergency Stop button to the on position at both ground and platform controls.
- 9 Go to Settings / Calibration / DLS Percentage. Increase or decrease the setting between 3.0% - 11%. Repeat this procedure until platform up stops within the required range.

Note: The default setting is 9.0%.

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Fault Codes

Platform Overload Components



Observe and Obey:

- ✓ Troubleshooting and repair procedures shall be completed by a person trained and qualified on the repair of this machine
- ✓ Immediately tag and remove from service a damaged or malfunctioning machine.
- ✓ Repair any machine damage or malfunction before operating the machine.
- ✓ Unless otherwise specified, perform each procedure with the machine in the following configuration:
 - Machine parked on a firm, level surface
 - Key switch in the off position with the key removed
 - The red Emergency Stop button in the off position at both the ground and platform controls
 - Wheels chocked
 - All external AC power supply disconnected from the machine
 - Platform in the stowed position

Before Troubleshooting:

- ✓ Read, understand and obey the safety rules and operating instructions in the appropriate operator's manual on your machine.
- ✓ Be sure that all necessary tools and test equipment are available and ready for use.
- ✓ Read each appropriate fault code thoroughly. Attempting short cuts may produce hazardous conditions.
- ✓ Be aware of the following hazards and follow generally accepted safe workshop practices.

⚠ DANGER

Crushing hazard. When testing or replacing any hydraulic component, always support the structure and secure it from movement

⚠ WARNING

Electrocution/burn hazard. Contact with electrically charged circuits could result in death or serious injury. Remove all rings, watches and other jewelry.

⚠ WARNING

Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

- ⦿ Indicates that a specific result is expected after performing a series of steps.
- ✗ Indicates that an incorrect result has occurred after performing a series of steps.

Note: Two persons will be required to safely perform some troubleshooting procedures.

Control System Fault Codes

About This Section

When a malfunction is discovered, the fault code charts in this section will help a service professional pinpoint the cause of the problem. To use this section, basic hand tools and certain pieces of test equipment are required — voltmeter, ohmmeter, pressure gauges.

LED Diagnostic Readout



The diagnostic readout displays numerical codes that provide information about the machine operating status and about malfunctions. The dot to the right of the numbers remain on when a fault code is displayed.

The codes listed in the Fault Code Chart describe malfunctions and can aid in troubleshooting the machine by pinpointing the area or component affected.

Fault Codes

ID	System Ready	LED	Condition	Result	Solution
1	INTERNAL ECU FAULT	Red	Internal ECM error.	System shutdown.	Replace ECM.
2	PLATFORM ECU FAULT	Red	Platform/ECM communication error.	System shutdown.	Troubleshoot control cable OR troubleshoot platform controls.
20	CHASSIS START SW FAULT	Red	Engine start button fault at ground controls.	Engine will not start.	Replace ECM.
21	CHASSIS CHOKE SW FAULT	Red	Starting aid button fault at ground controls.	Starting aid disabled.	Replace ECM.
22	CHASSIS UP SW FAULT	Red	Up switch fault at ground controls.	Platform up function inhibited.	Replace ECM.
23	CHASSIS LIFT SW FAULT	Red	Platform up/down enable button fault at ground controls.	Platform up/down functions inhibited.	Replace ECM.
24	DOWN SW FAULT	Red	Down switch fault at ground controls.	Platform down function inhibited.	Replace ECM.
25	LEFT TURN SW FAULT	Red	Left turn switch fault.	Malfunctioning steer left microswitch.	Troubleshoot steer left microswitch.
26	RIGHT TURN SW FAULT	Red	Right turn switch fault.	Malfunctioning steer right microswitch.	Troubleshoot steer right microswitch.
27	DRIVE ENABLE SW FLT	Red	Function enable switch on joystick is activated when machine is turned on.	Machine functions disabled.	Release function enable switch on joystick before power up OR replace joystick.
28	OFF NEUTRAL DRIVE JOYSTICK	Red	Drive joystick off neutral when machine is turned on.	Machine functions disabled.	Release joystick before power up OR replace joystick.
29	PLATFORM LIFT SW FAULT	Red	Lift enable button fault at the platform controls.	Platform up/down functions inhibited.	Troubleshoot button OR replace printed circuit board at platform controls.
30	OFF NEUTRAL LIFT JOYSTICK	Red	Up/down switch off neutral.	Platform up/down functions inhibited.	Replace up/down switch at platform controls.
31	PLATFORM CHOKE SW FAULT	Red	Starting aid fault at the platform controls.	Starting aid disabled.	Troubleshoot button OR replace printed circuit board at platform controls.

Fault Codes

ID	System Ready	LED	Condition	Result	Solution
32	PLATFORM START SW FAULT	Red	Engine start button fault at platform controls.	Engine will not start.	Troubleshoot button OR replace printed circuit board at platform controls.
33	LEFT FRONT OUTRIG SW FLT	Red	Left front outrigger enable button fault at platform controls.	Outriggers disabled.	Troubleshoot button OR replace printed circuit board at platform controls.
34	RIGHT FRONT OUTRIG SW FLT	Red	Right front outrigger enable button fault at platform controls.	Outriggers disabled.	Troubleshoot button OR replace printed circuit board at platform controls.
35	LEFT REAR OUTRIG SW FLT	Red	Left rear outrigger enable button fault at platform controls.	Outriggers disabled.	Troubleshoot button OR replace printed circuit board at platform controls.
36	RIGHT REAR OUTRIG SW FLT	Red	Right rear outrigger enable button fault at platform controls.	Outriggers disabled.	Troubleshoot button OR replace printed circuit board at platform controls.
37	AUTO LEVEL SWITCH FAULT	Red	Outrigger auto level enable button fault at platform controls.	Outriggers disabled.	Troubleshoot button OR replace printed circuit board at platform controls.
3812	OSCILLATE LIMIT SWITCHES	Red	Value to high. Voltage above 3000 mV.	Elevated drive and platform up disabled.	Troubleshoot oscillate limit switches.
3815	OSCILLATE LIMIT SWITCHES	Red	Value to low. Voltage below 1000 mV.	Elevated drive and platform up disabled.	Troubleshoot oscillate limit switches.
3819	OSCILLATE LIMIT SWITCHES	Red	Voltage out of range.	Elevated drive and platform up disabled.	Troubleshoot oscillate limit switches.
3821	OSCILLATE LIMIT SWITCHES	Red	Voltage inconsistent.	Elevated drive and platform up disabled.	Troubleshoot oscillate limit switches.
4021	OSCILLATE OUTPUT	Red	Both oscillate valve outputs are on at the same time while elevated. Flashing or Motion Beacon option is set to on and it is not installed on the machine.	Elevated drive and platform up disabled.	Troubleshoot oscillate limit switches or replace ECU. Set the option to off if not installed on the machine.
4022	OSCILLATE OUTPUT	Red	Oscillate valve output is active for more than 4 seconds.	Elevated drive and platform up disabled.	Troubleshoot oscillate limit switches or replace ECU.
49	DRIVE COIL 1 FAULT	Red	Drive coil 1 (Y1) fault.	High speed drive function will not operate.	Troubleshoot coil OR wiring.

Fault Codes

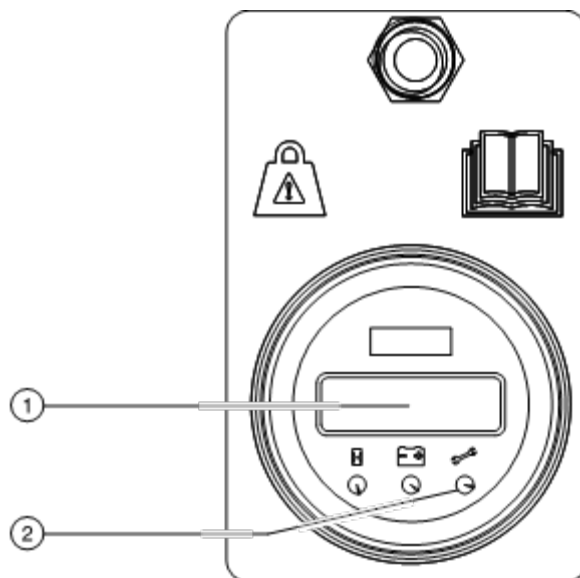
ID	System Ready	LED	Condition	Result	Solution
50	DRIVE COIL 2 FAULT	Red	Drive coil 2 (Y1A) fault.	High speed drive function will not operate.	Troubleshoot coil OR wiring.
51	DRIVE COIL 3 FAULT	Red	Drive coil 3 (Y1B) fault.	High speed drive function will not operate.	Troubleshoot coil OR wiring.
52	FUNC PROP COIL FAULT	Red	Proportional coil (Y9) fault.	Lift and outrigger functions are disabled.	Troubleshoot coil OR wiring.
54	UP COIL FAULT	Red	Up coil (Y8) fault.	Platform up function inhibited.	Troubleshoot coil OR wiring.
55	DOWN COIL FAULT	Red	Down coil (Y7) fault.	Platform down function inhibited.	Troubleshoot coil OR wiring.
56	RIGHT TURN COIL FAULT	Red	Right turn coil (Y3) fault.	Steer right function inhibited.	Troubleshoot coil OR wiring.
57	LEFT TURN COIL FAULT	Red	Left turn coil (Y4) fault.	Steer left function inhibited.	Troubleshoot coil OR wiring.
58	BRAKE COIL FAULT	Red	Brake release coil (Y2) fault.	Brakes will not release.	Troubleshoot coil OR wiring.
60	FORWARD 1 COIL FAULT	Red	Forward 1 coil (Y6) fault.	Drives slow or not at all when elevated.	Troubleshoot coil OR wiring.
61	REVERSE 1 COIL FAULT	Red	Reverse 1 coil (Y5) fault.	Drives slow or not at all when elevated.	Troubleshoot coil OR wiring.
62	FORWARD 2 COIL FAULT	Red	Forward 2 coil (Y6A) fault.	Drives slow or not at all when elevated.	Troubleshoot coil OR wiring.
63	REVERSE 2 COIL FAULT	Red	Reverse 2 coil (Y5A) fault.	Drives slow or not at all when elevated.	Troubleshoot coil OR wiring.
64	OSCILLATE LEFT COIL	Red	Value to low or Value to high.	Elevated drive and platform up disabled.	Troubleshoot oscillate left valve coil (Y93) or wiring.
65	OSCILLATE RIGHT COIL	Red	Value to low or Value to high.	Elevated drive and platform up disabled.	Troubleshoot oscillate right valve coil (Y94) or wiring.
66	LOW OIL PRESSURE	Red	Low oil pressure.	Engine stops.	Check the engine oil level OR check wiring from the oil pressure switch to ECM OR replace the oil pressure switch.

Fault Codes

ID	System Ready	LED	Condition	Result	Solution
67	HIGH COOLANT TEMPERATURE	Red	High coolant temperature.	High engine temperature OR defective engine coolant or oil temperature switch.	Gasoline/LPG models: Check the engine radiator coolant level OR check the wiring from the water temperature switch to ECM OR replace the water temperature switch. Diesel models: Check the engine oil level OR check the wiring from the oil temperature switch to ECM OR replace the oil temperature switch.
68	LOW ECU VOLTAGE	Red	Low ECM voltage.	System shutdown.	Charge battery.
69	LOW ENGINE RPM	Red	Low RPM.	Engine idle RPM too low.	Contact Genie Product Support.
70	HIGH ENGINE RPM	Red	High RPM.	Engine RPM too high.	Contact Genie Product Support.
80	LEFT FRONT OTRG COIL FLT	Red	Left front outrigger coil (Y35) fault.	Left front outrigger function inhibited.	Troubleshoot coil OR wiring.
81	LEFT REAR OTRG COIL FLT	Red	Left rear outrigger coil (Y33) fault.	Left front outrigger function inhibited.	Troubleshoot coil OR wiring.
82	RIGHT FRONT OTRG COIL FLT	Red	Right front outrigger coil (Y36) fault.	Right front outrigger function inhibited.	Troubleshoot coil OR wiring.
83	RIGHT REAR OTRG COIL FLT	Red	Right rear outrigger coil (Y34) fault.	Right rear outrigger function inhibited.	Troubleshoot coil OR wiring.
84	OUTRIGGER EXT COIL FLT	Red	Outrigger extend coil (Y40) fault.	Outrigger extend function disabled.	Troubleshoot coil OR wiring.
85	OUTRIGGER RET COIL FLT	Red	Outrigger retract coil (Y39) fault.	Outrigger retract function disabled.	Troubleshoot coil OR wiring.
86	OUTRIGGER SLOW COIL FLT	Red	Outrigger slowdown coil (Y44) fault.	Outrigger slow extend function disabled.	Troubleshoot coil OR wiring.
90	2 SPEED COIL FAULT	Red	2 speed coil (Y1) fault	High torque drive function disabled.	Troubleshoot coil OR wiring.
92	DRIVE FWD PROP COIL FAULT	Red	Drive pump forward proportional coil (Y51) fault	Drive forward function disabled.	Troubleshoot coil OR wiring.
93	DRIVE REV PROP COIL FAULT	Red	Drive pump reverse proportional coil (Y51) fault	Drive reverse function disabled.	Troubleshoot coil OR wiring.
94	MACHINE TYPE FAULT	Red	Wrong machine type selected	Machine functions disabled.	Correct selection.
102	DOWN LS CROSS-CHECK FLT	Red	Down limit switch fault	All functions inhibited except platform down.	Troubleshoot down limit switches and wiring.

Platform Overload Fault Codes

Platform Overload Display



1 LCD screen

2 red LED

The diagnostic readout displays numerical codes that provide information about height sensor, pressure sensor and platform overload malfunctions.

The codes listed in the Fault Code Chart can aid in troubleshooting the machine by pinpointing the area or component affected.

Fault Codes

Error Source		Error Type		Condition	Solution
ID	Name	ID	Name		
212	Height sensor	12	Value too high	Output higher than normal.	• Check wiring • Check 5V supply voltage • Shorted too high • Replace sensor
		14	Cross check fault	Height channels not reading consistent or correlated signals	• Check wiring • Shorted to high or low • Replace sensor
		15	Value too low	Output lower than normal.	• Check wiring • Check 5V supply voltage • Check ground • Open or short circuit • Replace sensor
		16	Value at 0 V	Output at 0 volts.	• Check wiring • Open circuit. • Replace sensor • Replace SCON
		23	Too high	Outputs higher than calibration point.	• Check height sensor for loose or missing fasteners. • Calibrate Sensor
		24	Too low	Outputs lower than calibration point.	• Check height sensor for loose or missing fasteners • Calibrate Sensor

Fault Codes

Error Source		Error Type		Condition	Solution
ID	Name	ID	Name		
213	Height sensor (Safety)	12	Value too high	Output higher than normal.	• Check wiring • Check 5V supply voltage • Shorted too high • Replace sensor
		15	Value too low	Output lower than normal.	• Check wiring • Check 5V supply voltage • Check ground • Open or short circuit • Replace sensor
		16	Value at 0 V	Output at 0 volts.	• Check wiring • Open circuit. • Replace sensor • Replace SCON
		23	Too high	Outputs higher than calibration point.	• Check height sensor for loose or missing fasteners. • Calibrate Sensor
		24	Too low	Outputs lower than calibration point.	• Check height sensor for loose or missing fasteners • Calibrate Sensor

Fault Codes

Error Source		Error Type		Condition	Solution
ID	Name	ID	Name		
214	Pressure sensor	12	Value too high	Output higher than normal.	• Check wiring • Check 5V supply voltage • Shorted too high • Replace sensor
		14	Cross check fault	Pressure channels not reading consistent or correlated signals.	• Check wiring • Shorted to high or low • Replace sensor
		15	Value too low	Output lower than normal.	• Check wiring • Check 5V supply voltage • Check ground • Open or short circuit • Replace sensor
		16	Value at 0 V	Output at 0 volts.	• Check wiring • Open circuit. • Replace sensor • Replace SCON
215	Pressure sensor (Safety)	12	Value too high	Output higher than normal.	• Check wiring • Check 5V supply voltage • Shorted too high • Replace sensor
		15	Value too low	Output lower than normal.	• Check wiring • Check 5V supply voltage • Check ground • Open or short circuit • Replace sensor
		16	Value at 0 V	Output at 0 volts.	• Check wiring • Open circuit. • Replace sensor • Replace SCON

Fault Codes

Error Source		Error Type		Condition	Solution
ID	Name	ID	Name		
75	SCON - Safety controller	10		Primary and secondary micros in the SCON detect an internal safety fault.	• Replace SCON
		29	Software version mismatch	Primary and secondary processors software do not match.	• Update software • Replace SCON
76	Platform Overload	23	Too high	Platform overloaded.	• Remove weight from platform
79	DISCON - Display controller	13	Not detected	No communication between SCON and platform overload display (DISCON).	• Check wiring • Check SCON connections • Check GCON connections • Replace SCON • Replace DISCON

Fault Code Display - Deutz Models

How to Retrieve Active Engine Fault Codes - Deutz D 2.9 L4 Tier IV Models

The ECM constantly monitors the engine by the use of sensors on the engine. The ECM also uses signals from the sensors to initiate sequential fuel injection and make constant and instantaneous changes to ignition timing, fuel delivery and throttle position to maintain the engine's running condition at its highest efficiency while at the same time keeping exhaust emissions to a minimum. When a sensor fails or returns signals that are outside of set parameters, the ECM will store a fault code in memory that relates to the appropriate sensor. One or more fault LED's will illuminate on the display located at the ground control box. The active fault code will also be displayed on the LCD screen.

If an engine fault occurs that does not result in an engine shutdown, the engine rpm will go into limp home mode resulting in the loss of high rpm.

When operating from the platform, if the red Emergency Stop button is pushed in, the active fault code(s) will be erased from the display.

Start the engine from the ground control box and operate various boom functions to verify that an active engine fault occurs and is shown on the display.

Note: All faults are stored in the Previous Fault history menu. These faults will not be erased when corrective action has been completed.

With an active fault and the engine running: (preferred method)

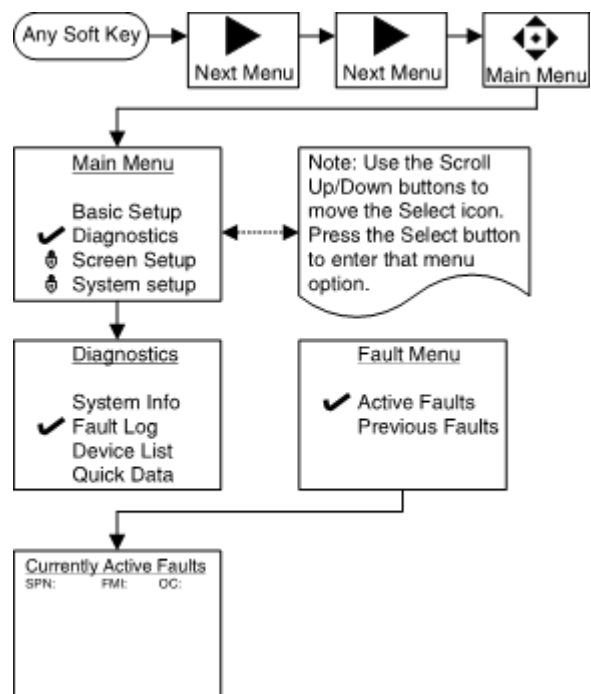
- 1 At the ground controls, activate the auxiliary pump toggle switch to shut the engine off.

Note: Do not push in the red Emergency Stop button or turn the key switch to the off position.

- 2 Press any soft key below the display.
- 3 Use the scroll up / down keys to check for multiple engine fault codes.

With the engine not running:

- 1 At the ground controls, turn the key switch to ground controls and pull out the red Emergency Stop button.
- 2 Navigate to the Active Fault Menu and use the scroll up / down keys to check for multiple engine fault codes.



Fault Code Display - Deutz Models

How to Retrieve Active Engine Fault Codes - Deutz TD 2.2 L3, D 2.9 L4 Stage IV Models

The ECM constantly monitors the engine by the use of sensors on the engine. The ECM also uses signals from the sensors to initiate sequential fuel injection and make constant and instantaneous changes to ignition timing, fuel delivery and throttle position to maintain the engine's running condition at its highest efficiency while at the same time keeping exhaust emissions to a minimum. When a sensor fails or returns signals that are outside of set parameters, the ECM will store a fault code in memory that relates to the appropriate sensor. One or more fault LED's will illuminate on the display located at the ground control box. The active fault code will also be displayed on the LCD screen.

If an engine fault occurs that does not result in an engine shutdown, the engine rpm will go into limp home mode resulting in the loss of high rpm.

When operating from the platform, if the red Emergency Stop button is pushed in, the active fault code(s) will be erased from the display.

Start the engine from the ground control box and operate various boom functions to verify that an active engine fault occurs and is shown on the display.

Note: All faults are stored in the Previous Fault history menu. These faults will not be erased when corrective action has been completed.

With an active fault and the engine running: (preferred method)

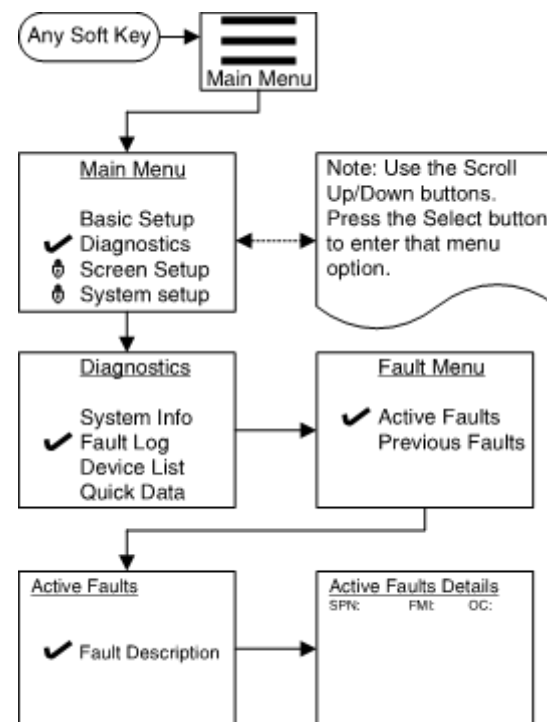
- 1 At the ground controls, activate the auxiliary pump toggle switch to shut the engine off.

Note: Do not push in the red Emergency Stop button or turn the key switch to the off position.

- 2 Press any soft key below the display.
- 3 Use the scroll up / down keys to check for multiple engine fault codes.

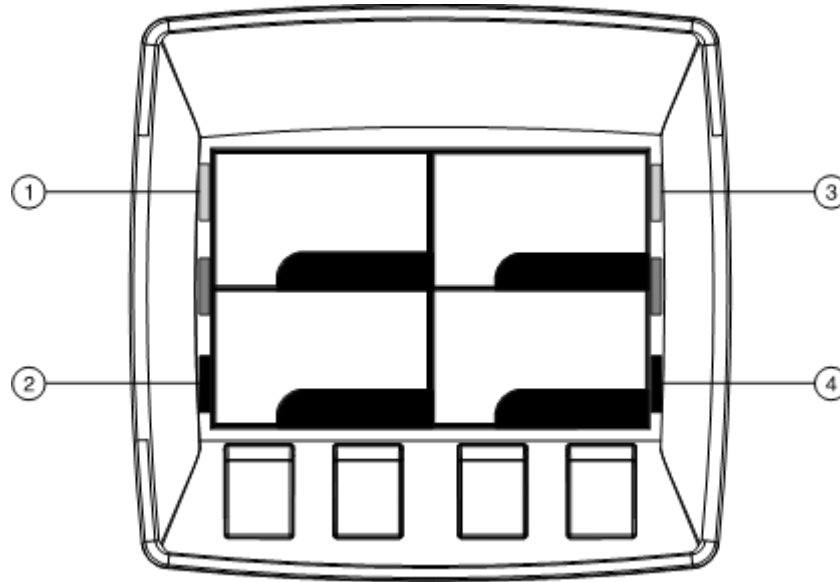
With the engine not running:

- 1 At the ground controls, turn the key switch to ground controls and pull out the red Emergency Stop button.
- 2 Navigate to the Active Fault Menu and use the scroll up / down keys to check for multiple engine fault codes.



Fault Code Display - Deutz Models

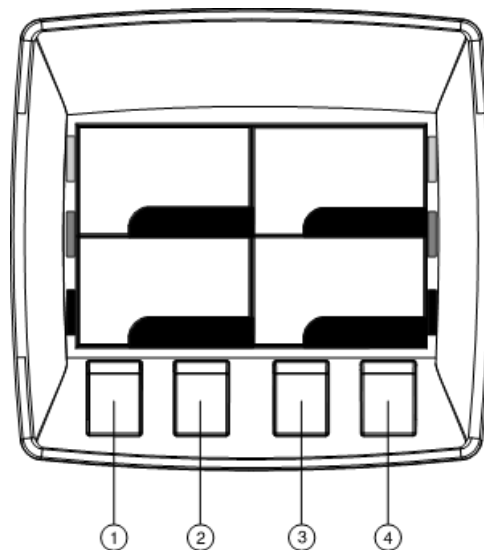
Flashing and Solid LED's - Deutz D 2.9 L4 Tier IV Models



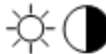
- 1 Left green LED:
Flashing, engine fault detected. Contact service.
Solid, fault acknowledged. Contact service.
- 2 Left red LED:
Flashing, engine fault detected. Contact service.
Flashing with right flashing amber LED, engine soot level over 140%. Engine shut down. Contact service.
- 3 Right green LED:
Flashing, engine fault detected. Contact service.
Solid, fault acknowledged. Contact service.
- 4 Right red LED:
Flashing, engine fault detected. Contact service.
Flashing with right flashing amber LED, engine soot level over 140%. Engine shut down. Contact service.

Fault Code Display - Deutz Models

Soft Key Functions and Icons - Deutz D 2.9 L4 Tier IV Models

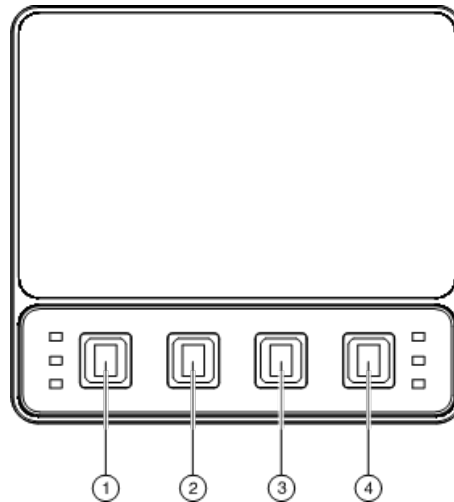


- 1 Next menu • Exit / Back one screen • Decrease brightness (-)
- 2 Brightness / Contrast • Scroll up • Increase • Increase brightness (+)
- 3 Scroll down • Decrease • Decrease contrast (-)
- 4 Select / Next • Main menu • Increase contrast (+)

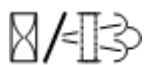
 Next Menu	 Brightness/ Contrast		
 Exit / Back One Screen	 Scroll Up	 Scroll Down	 Select
 Main Menu	 Hour Meter	 Oil Pressure	 Coolant Temp.
 Engine RPM	 Soot Soot Level Percent (%)	 Voltage	 Pin # Protected

Fault Code Display - Deutz Models

Soft Key Functions and Icons - Deutz TD 2.2 L3, D 2.9 L4 Stage IV Models

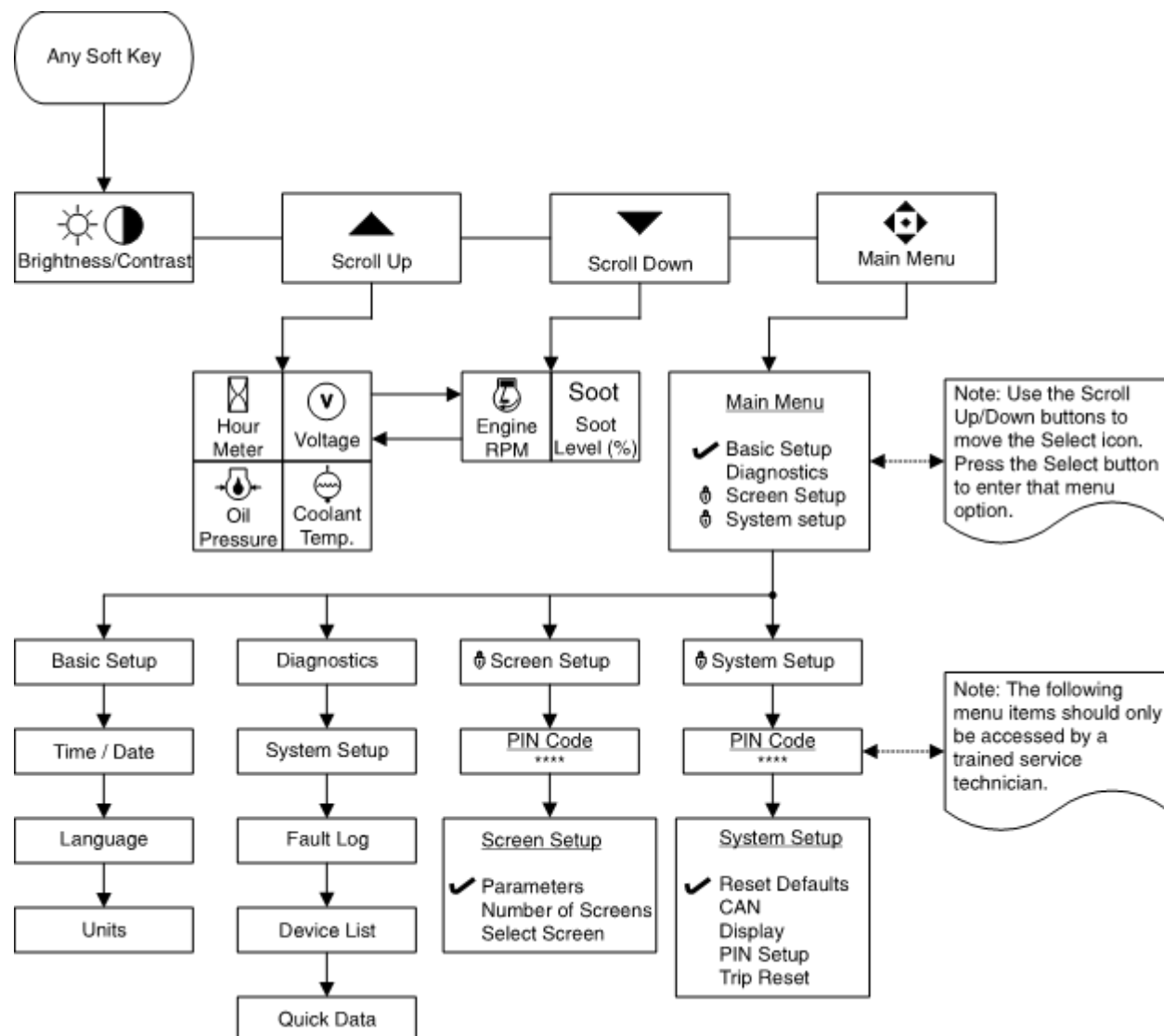


- 1 Exit / Back one screen
- 2 Scroll up • Increase Time / Date • Decrease brightness
- 3 Scroll down • Decrease Time / Date • Increase brightness
- 4 Main menu • Select

Main Screen Icons				Engine Warning Icons			
 Engine RPM	 Voltage	 Oil pressure	 Coolant temperature	 Regen required	 DPF service required	 Replace DPF	 Change oil
 Soot load (%)	 Engine torque	 Hour meter	 Time since last regen	 Low coolant	 Fuel/Water separator	 Engine stop	 Engine start
 Exit / Back one screen	 Scroll up	 Scroll down	 Select	 Standstill regen active	 Engine failure		
 Main menu	 Pin code required						

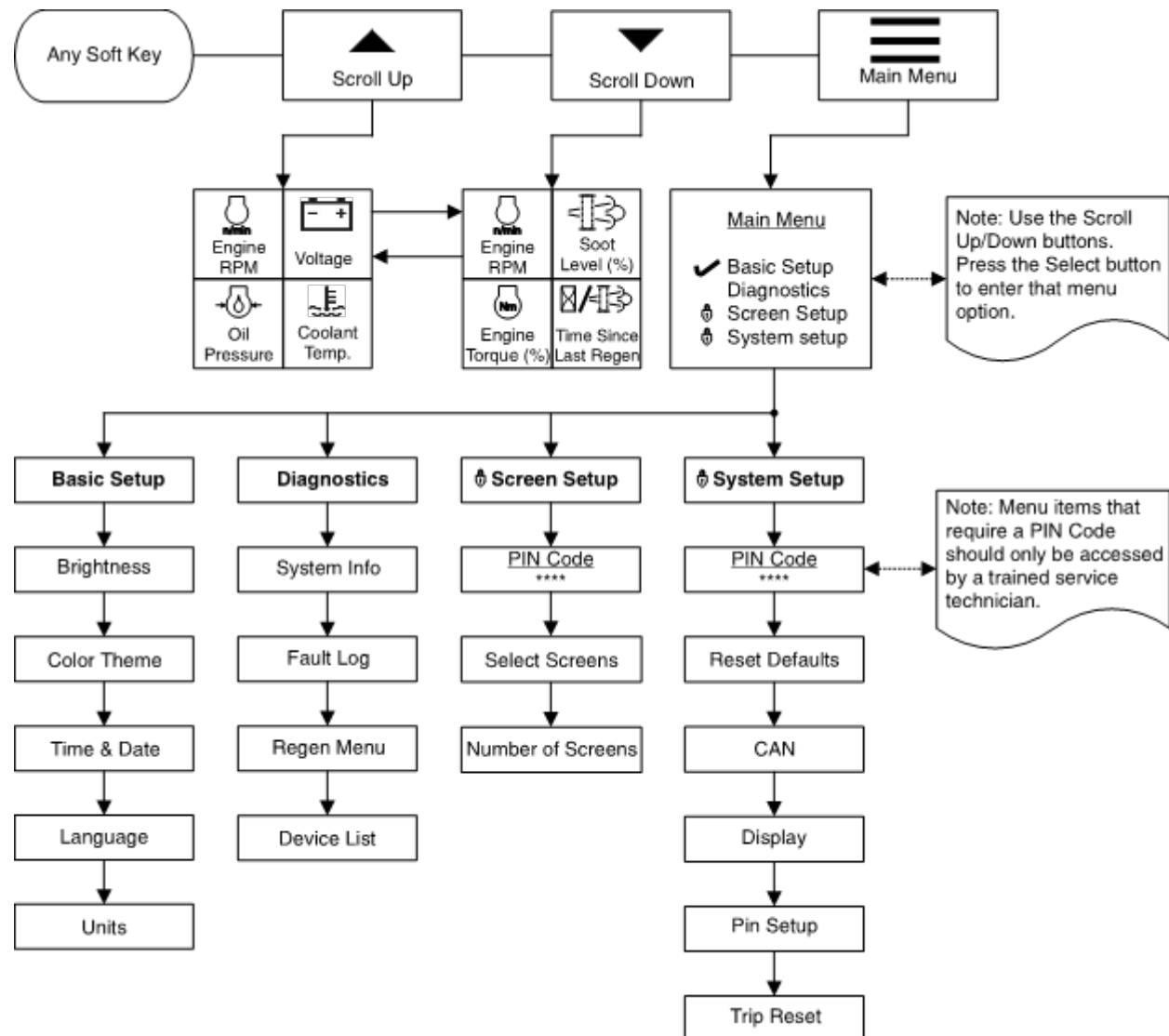
Fault Code Display - Deutz Models

Main Menu Structure - Deutz D 2.9 L4 Tier IV Models



Fault Code Display - Deutz Models

Main Menu Structure - Deutz TD 2.2 L3 Models



Deutz D 2.9 L4 Tier IV Engine Fault Codes

SPN = Suspect Parameter Number

FMI = Failure Mode Identifier

KWP = Keyword Protocol

SPN	FMI	KWP	Description
51	3	1019	EGR-Valve, short circuit to battery
51	3	1024	Position sensor error of actuator EGR-Valve; signal range check high
51	3	1226	EGR-Valve; short circuit to battery (A02)
51	3	1227	EGR-Valve; short circuit to battery (A67)
51	4	1020	EGR-Valve; short circuit to ground
51	4	1025	Position sensor error actuator EGR-Valve; signal range check low
51	4	1228	EGR-Valve; short circuit to ground (A02)
51	4	1229	EGR-Valve; short circuit to ground (A67)
1	4	1232	Actuator error EGR-Valve; Voltage below threshold
51	5	1015	Actuator error EGR-Valve; signal range check low
51	5	1017	Actuator EGR-Valve; open load
51	5	1023	Actuator error EGR-Valve; signal range check low
51	5	1223	Actuator EGR-Valve; open load
51	6	1014	Actuator error EGR-Valve; signal range check high
51	6	1022	Actuator error EGR-Valve; signal range check high
51	6	1224	Actuator EGR-Valve; over current
51	6	1230	Actuator error EGR-Valve; Overload by short-circuit
51	7	1016	Actuator position for EGR-Valve not plausible

SPN	FMI	KWP	Description
51	11	1231	Actuator error EGR-Valve; Power stage over temp due to high current
51	12	1018	Actuator EGR-Valve; powerstage over temperature
51	12	1021	Mechanical actuator defect EGR-Valve
51	12	1225	Actuator EGR-Valve; over temperature
94	1	474	Low fuel pressure; warning threshold exceeded
94	1	475	Low fuel pressure; shut off threshold exceeded
94	3	472	Sensor error low fuel pressure; signal range check high
94	4	473	Sensor error low fuel pressure; signal range check low
97	3	464	Sensor error water in fuel; signal range check high
97	4	465	Sensor error water in fuel; signal range check low
97	12	1157	Water in fuel level prefilter; maximum value exceeded
100	0	734	High oil pressure; warning threshold exceeded
100	0	735	High oil pressure; shut off threshold exceeded
100	1	736	Low oil pressure; warning threshold exceeded
100	1	737	Low oil pressure; shut off threshold exceeded
100	3	732	Sensor error oil pressure; signal range check high
100	4	733	Sensor error oil pressure sensor; signal range check low
102	2	88	Charged air pressure above warning threshold
102	2	89	Charged air pressure above shut off threshold
102	4	777	Sensor error charged air press.; signal range check low

Deutz D 2.9 L4 Tier IV Engine Fault Codes

SPN = Suspect Parameter Number

FMI = Failure Mode Identifier

KWP = Keyword Protocol

SPN	FMI	KWP	Description
105	0	996	High charged air cooler temperature; warning threshold exceeded
105	0	997	High charged air cooler temperature; shut off threshold exceeded
105	3	994	Sensor error charged air temperature; signal range check high
105	4	995	Sensor error charged air temperature; signal range check low
108	3	412	Sensor error ambient air press.; signal range check high
108	4	413	Sensor error ambient air press.; signal range check low
110	0	98	High coolant temperature; warning threshold exceeded
110	0	99	High coolant temperature; shut off threshold exceeded
110	3	96	Sensor error coolant temp.; signal range check high
110	4	97	Sensor error coolant temp.; signal range check low
111	1	101	Coolant level too low
132	11	1	Air flow sensor load correction factor exceeding the maximum drift limit; plausibility error
132	11	2	Air flow sensor load correction factor exceeding drift limit; plausibility error
132	11	3	Air flow sensor low idle correction factor exceeding the maximum drift limit
132	11	4	Air flow sensor load correction factor exceeding the maximum drift limit
157	3	877	Sensor error rail pressure; signal range check high
157	4	878	Sensor error rail pressure; signal range check low

SPN	FMI	KWP	Description
168	0	1180	Physical range check high for battery voltage
168	1	1181	Physical range check low for battery voltage
168	2	47	High battery voltage; warning threshold exceeded
168	2	48	Low battery voltage; warning threshold exceeded
168	3	45	Sensor error battery voltage; signal range check high
168	4	46	Sensor error battery voltage; signal range check low
171	3	417	Sensor error environment temperature; signal range check high
171	4	418	Sensor error environment temperature; signal range check low
172	0	1182	Physical range check high for intake air temperature
172	1	1183	Physical range check low for intake air temperature
172	2	9	Sensor ambient air temperature; plausibility error
172	2	983	Intake air sensor; plausibility error
172	3	981	Sensor error intake air; signal range check high
172	4	982	Sensor error intake air sensor; signal range check low
174	0	481	High low fuel temperature; warning threshold exceeded
174	0	482	High Low fuel temperature; shut off threshold exceeded
175	0	740	Physical range check high for oil temperature
175	0	745	High oil temperature; warning threshold exceeded
175	0	746	High oil temperature; shut off threshold exceeded
175	1	741	Physical range check low for oil temperature

Deutz D 2.9 L4 Tier IV Engine Fault Codes

SPN = Suspect Parameter Number

FMI = Failure Mode Identifier

KWP = Keyword Protocol

SPN	FMI	KWP	Description
175	2	738	Sensor oil temperature; plausibility error
175	2	739	Sensor oil temperature; plausibility error oil temperature too high
175	3	743	Sensor error oil temperature; signal range check high
175	4	744	Sensor error oil temperature; signal range check low
190	0	389	Engine speed above warning threshold (FOC-Level 1)
190	2	421	Offset angle between crank- and camshaft sensor is too large
190	8	419	Sensor camshaft speed; disturbed signal
190	8	422	Sensor crankshaft speed; disturbed signal
190	11	390	Engine speed above warning threshold (FOC-Level 2)
190	12	420	Sensor camshaft speed; no signal
190	12	423	Sensor crankshaft speed; no signal
190	14	391	Engine speed above warning threshold (Overrun Mode)
190	14	1222	Camshaft- and Crankshaft speed sensor signal not available on CAN
411	0	791	Physical range check high for differential pressure Venturiunit (EGR)
411	1	792	Physical range check low for differential pressure Venturiunit (EGR)
411	3	795	Sensor error differential pressure Venturiunit (EGR); signal range check high
411	4	381	Physical range check low for EGR differential pressure
411	4	796	Sensor error differential pressure Venturiunit (EGR); signal range check low

SPN	FMI	KWP	Description
412	3	1007	Sensor error EGR cooler downstream temperature; signal range check high
412	4	1008	Sensor error EGR cooler downstream temperature; signal range check low
520	9	306	Timeout Error of CAN-Receive-Frame TSC1TR; Setpoint
597	2	49	Break lever mainswitch and break lever redundancy switch status not plausible
624	3	971	SVS lamp; short circuit to batt.
624	4	972	SVS lamp; short circuit to grd.
624	5	969	SVS lamp; open load
624	12	970	SVS lamp; powerstage over temperature
630	12	376	Access error EEPROM memory (delete)
630	12	377	Access error EEPROM memory (read)
630	12	378	Access error EEPROM memory (write)
639	14	84	CAN-Bus 0 "BusOff-Status"
651	3	580	Injector 1 (in firing order); short circuit
651	4	586	High side to low side short circuit in the injector 1 (in firing order)
651	5	568	Injector 1 (in firing order); interruption of electric connection
652	3	581	Injector 2 (in firing order); short circuit
652	4	587	High side to low side short circuit in the injector 2 (in firing order)
652	5	569	Injector 2 (in firing order); interruption of electric connection
653	3	582	Injector 3 (in firing order); short circuit
653	4	588	High side to low side short circuit in the injector 3 (in firing order)
653	5	570	Injector 3 (in firing order); interruption of electric connection

Deutz D 2.9 L4 Tier IV Engine Fault Codes

SPN = Suspect Parameter Number

FMI = Failure Mode Identifier

KWP = Keyword Protocol

SPN	FMI	KWP	Description
654	3	583	Injector 4 (in firing order); short circuit
654	4	589	High side to low side short circuit in the injector 4 (in firing order)
654	5	571	Injector 4 (in firing order); interruption of electric connection
676	11	543	Cold start aid relay error.
676	11	544	Cold start aid relay open load
677	3	956	Starter relay high side; short circuit to battery
677	3	960	Starter relay low side; short circuit to battery
677	4	957	Starter relay high side; short circuit to ground
677	4	961	Starter relay low side; short circuit to ground
677	5	958	Starter relay; no load error
677	12	959	Starter relay; powerstage over temperature
703	3	426	Engine running lamp; short circuit to battery
703	4	427	Engine running lamp; short circuit to ground
703	5	424	Engine running lamp; open load
703	12	425	Engine running lamp; powerstage over temperature
729	5	545	Cold start aid relay open load
729	12	547	Cold start aid relay; over temperature error
898	9	305	Timeout Error of CAN-Receive-Frame TSC1TE; Setpoint
1079	13	946	Sensor supply voltage monitor 1 error (ECU)
1080	13	947	Sensor supply voltage monitor 2 error (ECU)

SPN	FMI	KWP	Description
1109	2	121	Engine shut off demand ignored
1136	0	1398	Physikal range check high for ECU temperature
1136	1	1399	Physikal range check low for ECU temperature
1136	3	1400	Sensor error ECU temperature; signal range check high
1136	4	1401	Sensor error ECU temperature; signal range check low
1176	3	849	Sensor error pressure sensor upstream turbine; signal range check high
1176	4	850	Sensor error pressure sensor downstream turbine; signal range check high
1180	0	1193	Physical range check high for exhaust gas temperature upstream turbine
1180	0	1460	Turbocharger Wastegate CAN feedback; warning threshold exceeded
1180	0	1462	Exhaust gas temperature upstream turbine; warning threshold exceeded
1180	1	1194	Physical range check low for exhaust gas temperature upstream turbine
1180	1	1461	Turbocharger Wastegate CAN feedback; shut off threshold exceeded
1180	1	1463	Exhaust gas temperature upstream turbine; shut off threshold exceeded
1180	3	1067	Sensor error exhaust gas temperature upstream turbine; signal range check high
1180	11	1066	Sensor exhaust gas temperature upstream turbine; plausibility error
1188	2	1414	Wastegate; status message from ECU missing

Deutz D 2.9 L4 Tier IV Engine Fault Codes

SPN = Suspect Parameter Number

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KWP = Keyword Protocol

SPN	FMI	KWP	Description
1188	7	1415	Wastegate actuator; blocked
1188	11	1411	Wastegate actuator; internal error
1188	11	1412	Wastegate actuator; EOL calibration not performed correctly
1188	11	1416	Wastegate actuator; over temperature (> 145°C)
1188	11	1417	Wastegate actuator; over temperature (> 135°C)
1188	11	1418	Wastegate actuator; operating voltage error
1188	13	1413	Wastegate actuator calibration deviation too large, recalibration required
1231	14	85	CAN-Bus 1 "BusOff-Status"
1235	14	86	CAN-Bus 2 "BusOff-Status"
1237	2	747	Override switch; plausibility error
1322	12	610	Too many recognized misfires in more than one cylinder
1323	12	604	Too many recognized misfires in cylinder 1 (in firing order)
1324	12	605	Too many recognized misfires in cylinder 2 (in firing order)
1325	12	606	Too many recognized misfires in cylinder 3 (in firing order)
1326	12	607	Too many recognized misfires in cylinder 4 (in firing order)
2659	0	1524	Physical range check high for EGR exhaust gas mass flow
2659	1	1525	Physical range check low for EGR exhaust gas mass flow
2659	2	1523	Exhaust gas recirculation AGS sensor; plausibility error

SPN	FMI	KWP	Description
2659	2	1527	AGS sensor temperature exhaust gas mass flow; plausibility error
2659	12	1526	Exhaust gas recirculation; AGS sensor has "burn off" not performed
2797	4	1337	Injector diagnostics; timeout error of short circuit to ground measurement cyl. Bank 0
2798	4	1338	Injector diagnostics; timeout error of short circuit to ground measurement cyl. Bank 1
2798	4	1339	Injector diagnostics; short circuit to ground monitoring Test in Cyl. Bank 0
2798	4	1340	Injector diagnostics; short circuit to ground monitoring Test in Cyl. Bank 1
3224	2	127	DLC Error of CAN-Receive-Frame AT11G1 NOX Sensor (SCR-system upstream cat; DPF-system downstream cat); length of frame incorrect
3224	9	128	Timeout Error of CAN-Receive-Frame AT11G1; NOX sensor upstream
3248	4	1047	Sensor error particle filter downstream temperature; signal range check low
3699	2	1616	DPF differential pressure sensor and a further sensor or actuator CRT system defective
3699	2	1617	Temperature sensor us. and ds. DOC simultaneously defect
3699	14	1615	Maximum stand-still-duration reached; oil exchange required
4765	0	1039	Physical range check high for exhaust gas temperature upstream (DOC)
4765	1	1042	Physical range check low for exhaust gas temperature upstream (DOC)

Deutz D 2.9 L4 Tier IV Engine Fault Codes

SPN = Suspect Parameter Number

FMI = Failure Mode Identifier

KWP = Keyword Protocol

SPN	FMI	KWP	Description
4766	0	1029	Physical range check high for exhaust gas temperature downstream (DOC)
4766	1	1032	Physical range check low for exhaust gas temperature downstream (DOC)
4768	2	1036	Sensor exhaust gas temperature upstream (DOC); plausibility error
4768	3	1044	Sensor error exhaust gas temperature upstream (DOC); signal range check high
4768	4	1045	Sensor error exhaust gas temperature upstream (DOC) signal range check low
4769	2	1026	Sensor exhaust gas temperature downstream (DOC); plausibility error
4769	3	1034	Sensor error exhaust gas temperature downstream (DOC); signal range check high
4769	4	1035	Sensor error exhaust gas temperature downstream (DOC); signal range check low
523006	3	34	Controller mode switch; short circuit to battery
523006	4	35	Controller mode switch; short circuit to ground
523008	1	648	Manipulation control was triggered
523008	2	649	Timeout error in Manipulation control
523009	9	825	Pressure Relief Valve (PRV) reached maximum allowed opening count
523009	10	833	Pressure relief valve (PRV) reached maximum allowed open time

SPN	FMI	KWP	Description
523212	9	171	Timeout Error of CAN-Receive-Frame ComEngPrt; Engine Protection
523216	9	198	Timeout Error of CAN-Receive-Frame PrHtEnCmd; pre-heat command, engine command
523240	9	179	Timeout CAN-message FunModCtl; Function Mode Control
523350	4	565	Injector cylinder-bank 1; short circuit
523352	4	566	Injector cylinder-bank 2; short circuit
523354	12	567	Injector powerstage output defect
523470	2	826	Pressure Relief Valve (PRV) forced to open; performed by pressure increase
523470	2	827	Pressure Relief Valve (PRV) forced to open; performed by pressure shock
523470	7	876	Maximum rail pressure in limp home mode exceeded (PRV)
523470	11	831	The PRV can not be opened at this operating point with a pressure shock
523470	11	832	Rail pressure out of tolerance range
523470	12	828	Open Pressure Relief Valve (PRV); shut off condition
523470	12	829	Open Pressure Relief Valve (PRV); warning condition
523470	14	830	Pressure Relief Valve (PRV) is open
523550	12	980	T50 start switch active for too long
523601	13	948	Sensor supply voltage monitor 3 error (ECU)
523603	9	126	Timeout Error of CAN-Receive-Frame AMB; Ambient Temperature Sensor

Deutz D 2.9 L4 Tier IV Engine Fault Codes

SPN = Suspect Parameter Number

FMI = Failure Mode Identifier

KWP = Keyword Protocol

SPN	FMI	KWP	Description
523605	9	300	Timeout Error of CAN-Receive-Frame TSC1AE; Traction Control
523606	9	301	Timeout Error of CAN-Receive-Frame TSC1AR; Retarder
523612	12	387	Internal software error ECU; injection cut off
523612	12	612	Internal ECU monitoring detection reported error
523612	12	613	Internal ECU monitoring detection reported error
523612	12	614	Internal ECU monitoring detection reported error
523612	12	615	Internal ECU monitoring detection reported error
523612	12	616	Internal ECU monitoring detection reported error
523612	12	617	Internal ECU monitoring detection reported error
523612	12	618	Internal ECU monitoring detection reported error
523612	12	619	Internal ECU monitoring detection reported error
523612	12	620	Internal ECU monitoring detection reported error
523612	12	621	Internal ECU monitoring detection reported error
523612	12	623	Internal ECU monitoring detection reported error
523612	12	624	Internal ECU monitoring detection reported error
523612	12	625	Internal ECU monitoring detection reported error
523612	12	627	Internal ECU monitoring detection reported error
523612	12	628	Internal ECU monitoring detection reported error

SPN	FMI	KWP	Description
523612	12	637	Internal ECU monitoring detection reported error
523612	12	1170	Internal software error ECU
523612	14	973	Softwarereset CPU SWReset_0
523612	14	974	Softwarereset CPU SWReset_1
523612	14	975	Softwarereset CPU SWReset_2
523613	0	856	Maximum positive deviation of rail pressure exceeded (RailMeUn0)
523613	0	857	Maximum positive deviation of rail pressure in metering unit exceeded (RailMeUn1)
523613	0	858	Railsystem leakage detected (RailMeUn10)
523613	0	859	Maximum negative deviation of rail pressure in metering unit exceeded (RailMeUn2)
523613	0	860	Negative deviation of rail pressure second stage (RailMeUn22)
523613	0	862	Maximum rail pressure exceeded (RailMeUn4)
523613	1	861	Minimum rail pressure exceeded (RailMeUn3)
523613	2	864	Setpoint of metering unit in overrun mode not plausible
523615	3	594	Metering unit (Fuel-System); short circuit to battery highside
523615	3	596	Metering unit (Fuel-System); short circuit to battery low side
523615	4	595	Metering unit (Fuel-System); short circuit to ground high side
523615	4	597	Metering Unit (Fuel-System); short circuit to ground low side
523615	5	592	Metering unit (Fuel-System); open load
523615	12	593	Metering unit (Fuel-System); powerstage over temperature
523619	2	488	Physical range check high for exhaust gas temperature upstream (SCR-CAT)
523698	11	122	Shut off request from supervisory monitoring function

Deutz D 2.9 L4 Tier IV Engine Fault Codes

SPN = Suspect Parameter Number

FMI = Failure Mode Identifier

KWP = Keyword Protocol

SPN	FMI	KWP	Description
523717	12	125	Timeout Error of CAN-Transmit-Frame AmbCon; Weather environments
523718	3	1488	SCR mainrelay; short circuit to battery (only CV56B)
523718	4	1489	SCR mainrelay; short circuit to ground (only CV56B)
523718	5	1486	SCR mainrelay; open load (only CV56B)
523718	12	1487	SCR mainrelay; powerstage over temperature (only CV56B)
523766	9	281	Timeout Error of CAN-Receive-Frame Active TSC1AE
523767	9	282	Timeout Error of CAN-Receive-Frame Passive TSC1AE
523768	9	283	Timeout Error of CAN-Receive-Frame Active TSC1AR
523769	9	284	Timeout Error of CAN-Receive-Frame Passive TSC1AR
523770	9	285	Timeout Error of CAN-Receive-Frame Passive TSC1DE
523776	9	291	Timeout Error of CAN-Receive-Frame TSC1TE - active
523777	9	292	Passive Timeout Error of CAN-Receive-Frame TSC1TE; Setpoint
523778	9	293	Active Timeout Error of CAN-Receive-Frame TSC1TR
523779	9	294	Passive Timeout Error of CAN-Receive-Frame TSC1TR

SPN	FMI	SPN	Description
523788	12	299	Timeout Error of CAN-Transmit-Frame TrbCH; Status Wastegate
523793	9	202	Timeout Error of CAN-Receive-Frame UAA10; AGS sensor service message
523794	9	203	Timeout Error of CAN-Receive-Frame UAA11; AGS sensor data
523895	13	559	Check of missing injector adjustment value programming (IMA) injector 1 (in firing order)
523896	13	560	check of missing injector adjustment value programming (IMA) injector 2 (in firing order)
523897	13	561	check of missing injector adjustment value programming (IMA) injector 3 (in firing order)
523898	13	562	check of missing injector adjustment value programming (IMA) injector 4 (in firing order)
523910	6	1261	Air Pump; over current
523913	3	74	Sensor error glow plug control diagnostic line voltage; signal range check high
523913	4	75	Sensor error glow plug control diagnostic line voltage; signal range check low
523914	3	78	Glow plug control; short circuit to battery
523914	4	79	Glow plug control; short circuit to ground
523914	5	76	Glow plug control; open load
523914	5	1216	Glow plug control release line; short circuit error
523914	11	1217	Glow plug control; internal error
523914	12	77	Glow plug control; powerstage over temperature
523919	2	1378	Sensor air pump airpressure; plausibility error
523920	2	1379	Sensor exhaust gas back pressure burner; plausibility error

Deutz D 2.9 L4 Tier IV Engine Fault Codes

SPN = Suspect Parameter Number

FMI = Failure Mode Identifier

KWP = Keyword Protocol

SPN	FMI	KWP	Description
523922	7	1262	Burner Shut Off Valve; blocked closed
523922	7	1264	Burner Shut Off Valve; blocked closed
523929	0	109	Fuel Balance Control integrator injector 1 (in firing order); maximum value exceeded
523929	1	115	Fuel Balance Control integrator injector 1 (in firing order); minimum value exceeded
523930	0	110	Fuel Balance Control integrator injector 2 (in firing order); maximum value exceeded
523930	1	116	Fuel Balance Control integrator injector 2 (in firing order); minimum value exceeded
523931	0	111	Fuel Balance Control integrator injector 3 (in firing order); maximum value exceeded
523931	1	117	Fuel Balance Control integrator injector 3 (in firing order); minimum value exceeded
523932	0	112	Fuel Balance Control integrator injector 4 (in firing order); maximum value exceeded
523932	1	118	Fuel Balance Control integrator injector 4 (in firing order); minimum value exceeded
523935	12	168	Timeout Error of CAN-Transmit-Frame EEC3VOL1; Engine send messages
523936	12	169	Timeout Error of CAN-Transmit-Frame EEC3VOL2; Engine send messages
523946	0	1158	Zero fuel calibration injector 1 (in firing order); maximum value exceeded

SPN	FMI	KWP	Description
523946	1	1164	Zero fuel calibration injector 1 (in firing order); minimum value exceeded
523947	0	1159	Zerofuel calibration injector 2 (in firing order); maximum value exceeded
523947	1	1165	Zerofuel calibration injector 2 (in firing order); minimum value exceeded
523948	0	1160	Zerofuel calibration injector 3 (in firing order); maximum value exceeded
523948	1	1166	Zerofuel calibration injector 3 (in firing order); minimum value exceeded
523949	0	1161	Zerofuel calibration injector 4 (in firing order); maximum value exceeded
523949	1	1167	Zerofuel calibration injector 4 (in firing order); minimum value exceeded
523960	0	1011	Physical range check high for EGR cooler downstream temp.
523960	0	1458	High exhaust gas temperature EGR cooler downstream; warning threshold exceeded
523960	1	1012	Physical range check low for EGR cooler downstream temp.
523960	1	1459	High exhaust gas temperature EGR cooler downstream; shut off threshold exceeded
523980	14	1187	Bad quality of reduction agent detected
523981	11	918	Urea-tank without heating function (heating phase)
523982	0	360	Powerstage diagnosis disabled; high battery voltage
523982	1	361	Powerstage diagnosis disabled; low battery voltage

Deutz D 2.9 L4 Tier IV Engine Fault Codes

SPN = Suspect Parameter Number

FMI = Failure Mode Identifier

KWP = Keyword Protocol

SPN	FMI	KWP	Description
523988	3	1245	Charging lamp; short circuit to battery
523988	4	1246	Charging lamp; short circuit to ground
523988	5	1243	Charging lamp; open load
523988	12	1244	Charging lamp; over temp.
523998	4	1327	Injector cylinder bank 2 slave; short circuit
523999	12	1328	Injector powerstage output Slave defect
524014	1	1254	Air pressure glow plug flush line; below limit
524016	2	1259	Amount of air is not plausible to pump speed
524016	2	1260	Calculated amount of air is not plausible to HFM reading
524016	11	1258	HFM sensor; electrical fault
524021	11	1263	Burner fuel line pipe leak behind Shut Off Valve
524024	11	1302	Deviation of the exhaust gas temp. setpoint to actual value downstream (DOC) too high
524028	2	1431	CAN message PROEGRActr; plausibility error
524029	2	1432	Timeout Error of CAN-Receive-Frame ComEGRActr - exhaust gas recirculation positioner
524030	7	1440	EGR actuator; internal error
524031	13	1441	EGR actuator; calibration error

SPN	FMI	KWP	Description
524032	2	1442	EGR actuator; status message EGRCust is missing
524033	7	1443	EGR actuator; due to overload in Save Mode
524034	3	1438	Disc separator; short circuit to battery
524034	4	1439	Disc separator; short circuit to ground
524034	5	1436	Disc Separator; open load
524034	12	1437	Disc Separator; powerstage over temperature
524035	12	1341	Injector diagnostics; time out error in the SPI communication
524057	2	1505	Electric fuel pump; fuel pressure build up error
524097	9	1663	Timeout error of CAN-Transmit-Frame DPFBnAirPmpCtl
524098	9	1664	Timeout error of CAN-Transmit-Frame ComDPFBnPT
524099	9	1665	Timeout error of CAN-Transmit-Frame ComDPFC1
524100	9	1666	Timeout error of CAN-Transmit-Frame ComDPFHisDat
524101	9	1667	Timeout error of CAN-Transmit-Frame ComDPFTstMon

Deutz D 2.9 L4 Tier IV Engine Fault Codes

SPN = Suspect Parameter Number

FMI = Failure Mode Identifier

KWP = Keyword Protocol

SPN	FMI	KWP	Description
524102	9	1674	Timeout error of CAN-Receive-Frame ComRxDPFBrnAirPmpCtl
524103	9	1675	Timeout error of CAN-Receive-Frame ComRxDPFBrnAirPmp
524104	9	1676	Timeout error of CAN-Receive-Frame ComRxDPFCtl
524105	9	1668	Timeout error of CAN-Transmit-Frame ComEGRMsFlw
524106	9	1677	Timeout error of CAN-Receive-Frame ComRxEGRMsFlw1
524107	9	1678	Timeout error of CAN-Receive-Frame ComRxEGRMsFlw2
524108	9	1669	Timeout error of CAN-Transmit-Frame ComEGRTVActr
524109	9	1679	Timeout error of CAN-Receive-Frame ComRxEGRTVActr
524110	9	1670	Timeout error of CAN-Transmit-Frame ComETVActr
524111	9	1680	Timeout error of CAN-Receive-Frame ComRxETVActr
524112	9	1671	Timeout ComlTVActr
524113	9	1681	Timeout error of CAN-Receive-Frame ComRxITVActr

SPN	FMI	KWP	Description
524114	9	1659	Timeout error of CAN-Transmit-Frame A1DOC
524115	9	1660	Timeout error of CAN-Transmit-Frame AT1S
524116	9	1661	Timeout error of CAN-Transmit-Frame SCR2
524117	9	1662	Timeout error of CAN-Transmit-Frame SCR3
524118	9	1672	Timeout error of CAN-Receive-Frame ComRxCM1
524119	9	1673	Timeout error of CAN-Receive-Frame ComRxCustSCR3
524120	9	1682	Timeout error of CAN-Receive-Frame ComRxSCRHtDiag
524121	9	1683	Timeout error of CAN-Receive-Frame ComRxTrbChActr
524122	9	1684	Timeout error of CAN-Receive-Frame ComRxUQSens
524123	9	1685	Timeout error of CAN-Receive-Frame ComSCRHtCtl
524124	9	1686	Timeout error of CAN-Receive-Frame ComTxAT1IMG
524125	9	1687	Timeout error of CAN-Receive-Frame ComTxTrbChActr

Deutz TD 2.2 L3, D/TD 2.9 L4 Stage IV Engine Fault Codes

DTC = Diagnostic Trouble Code

FMI = Failure Mode Identifier

SPN = Suspect Parameter Number

DTC	SPN	FMI	Description
1000	98	2	Engine oil level sensor internal error. Sensor reports error. Open/short transducer.
1001	98	31	Engine oil level out of range. Level low, high, foaming.
1002	98	31	Oil sensor voltage out of range. <8.5V ±0.5V: >16.5V ±0.5V.
1003	98	2	Oil sensor invalid sensor status.
1004	98	31	Oil sensor temperature out of range.
1005	98	14	Oil sensor is broken or disconnected.
1021	100	3	Oil pressure voltage above normal or shorted to high.
1022	100	4	Oil pressure voltage below normal or shorted to low.
1025	100	1	Low oil pressure. Warning threshold exceeded.
1026	100	1	Low oil pressure. Shut off threshold exceeded.
1043	107	0	Air filter differential pressure. Air filter clogged.
1071	411	2	Engine exhaust gas recirculation. Pressure does not change between engine operating points.
1072	411	0	Engine exhaust gas recirculation. Pressure above normal operational range.
1073	411	1	Engine exhaust gas recirculation. Pressure below normal operational range.
1074	411	2	Engine exhaust gas recirculation. Negative measured differential pressure.
1075	411	2	Engine exhaust gas recirculation. Positive measured differential pressure.

DTC	SPN	FMI	Description
1077	411	3	Engine exhaust gas recirculation. Signal value above maximum limit.
1078	411	4	Engine exhaust gas recirculation. Signal value below maximum limit.
1079	108	0	Ambient air pressure sensor above normal operational range.
1080	108	1	Ambient air pressure sensor below normal operational range.
1081	108	15	Fault check max signal range violated for ambient air pressure sensor.
1082	108	17	Fault check min signal range violated for ambient air pressure sensor.
1083	108	2	Ambient air pressure sensor error by component self diagnosis.
1084	3720	0	DPF ash load above normal operational range.
1086	3734	0	DPF soot load exceeded. Remove filter level.
1087	4781	14	DPF soot load exceeded shut off level.
1088	4781	0	DPF soot load exceeded warning level.
1089	4781	16	DPF. Too much standstill time in short time interval.
1090	10156	0	DPF. The standstill-regeneration mode time exceeds the short-limit.
1091	3735	16	DPF. Standstill required and no successful standstill longer than escalation threshold. Moderately severe.
1092	3735	0	DPF. Standstill required and no successful standstill longer than escalation threshold. Most severe.
1093	4766	1	DOC. Regeneration temperature in standstill main phase not reached.
1102	171	2	Ambient air temperature shows a deviation from expected value at cold start conditions.

Deutz TD 2.2 L3, D/TD 2.9 L4 Stage IV Engine Fault Codes

DTC = Diagnostic Trouble Code

FMI = Failure Mode Identifier

SPN = Suspect Parameter Number

DTC	SPN	FMI	Description
111	102	0	Engine intake manifold pressure above normal operational range.
1114	102	1	Engine intake manifold pressure below normal operational range.
1115	102	3	Intake manifold pressure sensor voltage above normal or shorted to high.
1116	102	4	Intake manifold pressure sensor voltage below normal or shorted to low.
1118	102	1	Intake manifold pressure below normal operational range.
1121	102	2	DFC for signal variation check for pressure sensor of the intake manifold.
1122	102	0	Intake air pressure valve sensor, warning condition exceeded.
1123	102	1	Intake air pressure valve sensor, shutoff condition exceeded.
1124	1209	2	Engine exhaust pressure turbine upstream differs from ambient pressure while engine not running.
1125	1209	15	Engine exhaust pressure turbine upstream above upper limit.
1126	1176	1	Engine turbocharger compressor intake pressure below normal operational range.
1127	1209	2	Engine exhaust pressure turbine upstream tuck check failed. Pressure does not change between engine operating points.
1130	1209	3	Engine exhaust pressure sensor voltage above normal or shorted to high.
1131	1209	4	Engine exhaust pressure sensor voltage below normal or shorted to low.

DTC	SPN	FMI	Description
1134	3251	3	DPF voltage above normal or shorted to high.
1135	3251	4	DPF voltage below normal or shorted to low.
1136	3251	14	DPF reporting communication error.
1137	3251	14	DPF reporting data error.
1138	3251	14	DPF reporting fast channel 1 error.
1139	3251	14	DPF reporting fast channel 2 signal range error.
1149	3251	2	DPF difference pressure value not plausible.
1150	3251	0	DPF difference pressure above shut off threshold.
1151	3251	16	DPF difference pressure above warning threshold.
1152	3251	1	DPF difference pressure below shut off threshold.
1153	3251	18	DPF difference pressure below warning threshold.
1161	5571	16	Rail fuel pressure relief valve above normal operational range.
1162	5571	2	Rail fuel pressure relief valve is forced to open, perform pressure increase.
1163	5571	2	Rail fuel pressure relief valve is forced to open. Performed by pressure increase.
1164	5571	16	Rail fuel pressure relief valve is forced to open. Shutoff conditions.
1165	5571	15	Rail fuel pressure relief valve is forced to open. Warning conditions.
1166	5571	0	Open rail fuel pressure relief valve was detected.
1167	5571	2	Unexpected opening of the rail fuel pressure relief valve.
1168	5571	2	Successful rail fuel pressure relief valve opening cannot be ensured.
1169	5571	13	Averaged rail fuel pressure after valve opening is outside the expected tolerance range.

Deutz TD 2.2 L3, D/TD 2.9 L4 Stage IV Engine Fault Codes

DTC = Diagnostic Trouble Code

FMI = Failure Mode Identifier

SPN = Suspect Parameter Number

DTC	SPN	FMI	Description
1170	5571	16	Open time of rail fuel pressure relief valve for wear out monitoring had exceeded.
1171	94	1	Fuel pressure build up during engine start not successful.
1172	1347	5	Electrical fuel pump current below normal or open circuit.
1174	1347	3	Electrical fuel pump voltage above normal or shorted to high.
1175	1347	4	Electrical fuel pump voltage below normal or shorted to low.
119	1231	14	CAN Bus 2 off Error for Application CAN.
1190	7103	13	Rail fuel pressure below set point, speed-dependent threshold exceeded.
1191	7103	13	Rail fuel pressure metering unit. Fuel quantity balance is disrupted.
1194	7103	13	Negative rail fuel pressure governor deviation at zero delivery by metering unit.
1195	7103	1	Rail fuel pressure value is below minimum rail pressure threshold.
1197	7103	0	Maximum rail fuel pressure exceeded.
1198	7103	2	Set point of fuel metering unit in overrun mode not plausible.
120	639	14	CAN Bus 1 off Error for Power train CAN.
1200	5357	14	Shut-off due to undershoot of minimum rail pressure.
1202	157	0	Maximum rail pressure exceeded in limp home mode.
1208	157	3	Engine fuel injector metering rail pressure voltage above normal or shorted to high.

DTC	SPN	FMI	Description
1209	157	4	Engine fuel injector metering rail pressure voltage below normal or shorted to low.
121	520252	2	Wrong checksum in the CAN message EAT Control.
1212	629	12	ECU. Keep alive error during runtime at an external device.
1213	629	12	ECU. Keep alive error during initialization phase at an external device.
1215	629	12	ECU. Read diagnosis error for non volatile memory.
1216	629	12	ECU. Write diagnosis error for non volatile memory.
1218	629	12	ECU. Stack memory threshold overrun.
1219	629	12	ECU. Observation counter irregular switch off counter triggered by engine running.
122	4207	2	TSC1 message checksum fault.
123	4207	2	TSC1 message checksum fault.
1233	5826	15	Emission control system operator inducement level 1 severity above normal operational range.
1235	5826	0	Emission control system operator inducement level 2 severity above normal operational range.
1236	5826	14	Emission control system operator pre-trigger inducement level 2 severity.
124	4207	2	TSC1 message checksum fault.
125	4207	2	TSC1 message checksum fault.
1274	91	3	Accelerator pedal sensor position 1 voltage above normal or shorted to high.
1275	2623	3	Accelerator pedal 1, channel 2 voltage above normal or shorted to high.
1276	29	3	Accelerator pedal 2 voltage above normal or shorted to high.

Deutz TD 2.2 L3, D/TD 2.9 L4 Stage IV Engine Fault Codes

DTC = Diagnostic Trouble Code

FMI = Failure Mode Identifier

SPN = Suspect Parameter Number

DTC	SPN	FMI	Description
1277	2625	3	Accelerator pedal 2, channel 2 voltage above normal or shorted to high.
1280	91	4	Accelerator pedal sensor position 1 voltage below normal or shorted to low.
1281	2623	4	Accelerator pedal 1, channel 2 voltage below normal or shorted to low.
1282	29	4	Accelerator pedal 2 voltage below normal or shorted to low.
1283	2625	4	Accelerator pedal 2, channel 2 voltage below normal or shorted to low.
1289	3509	14	Failure of sensor supply voltage 1 from ECU.
1290	3509	0	Sensor supply voltage 1 from ECU above normal operational range.
1291	3509	6	Sensor supply voltage 1 from ECU current above normal or grounded circuit.
1292	3509	1	Sensor supply voltage 1 from ECU below normal operational range.
1293	3510	14	Failure of sensor supply voltage 2 from ECU.
1294	3510	0	Sensor supply voltage 2 from ECU above normal operational range.
1295	3510	6	Sensor supply voltage 2 from ECU current above normal or grounded circuit.
1296	3510	1	Sensor supply voltage 2 from ECU below normal operational range.
1306	677	3	Engine starter motor relay voltage above normal or shorted to high.
1307	677	4	Engine starter motor relay voltage below normal or shorted to low.

DTC	SPN	FMI	Description
1308	677	5	Engine starter motor relay current below normal or shorted to low.
1310	677	3	Engine starter motor relay voltage above normal or shorted to high.
1311	677	4	Engine starter motor relay voltage below normal or shorted to low.
1323	91	11	Accelerator pedal position 1. Possible error between APP1 and APP2 or APP1 and idle switch.
1326	29	11	Accelerator Pedal 2 Position. Possible error between APP1 and idle switch.
1346	1041	14	Start signal indicator. Terminal 50 was operated too long.
1354	105	0	Engine intake manifold 1 temperature data above normal operational range. Warning threshold exceeded.
1355	105	0	Engine intake manifold 1 temperature above normal operational range. Shutoff threshold exceeded.
1357	1136	0	Engine ECU temperature above normal operational range. Most severe.
1358	1136	1	Engine ECU temperature below normal operational range. Most severe.
1359	1136	15	Engine ECU temperature above normal operational range. Least severe.
1360	1136	17	Engine ECU temperature below normal operational range. Least severe.
1361	1136	2	Engine ECU temperature fault check.
1362	412	15	Engine exhaust gas recirculation temperature above normal operational range.

Deutz TD 2.2 L3, D/TD 2.9 L4 Stage IV Engine Fault Codes

DTC = Diagnostic Trouble Code

FMI = Failure Mode Identifier

SPN = Suspect Parameter Number

DTC	SPN	FMI	Description
1363	412	17	Engine exhaust gas recirculation temperature below normal operational range.
1364	412	3	Engine exhaust gas recirculation temperature voltage above normal or shorted to high.
1365	412	4	Engine exhaust gas recirculation temperature voltage below normal or shorted to low.
1372	51	5	Engine throttle valve 1, position 1 current below normal or open circuit.
1375	51	3	Engine throttle valve 1, position 1 voltage above normal or shorted to high. Short circuit to battery 1.
1376	51	3	Engine throttle valve 1, position 1 voltage above normal or shorted to high. Short circuit to battery 2.
1377	51	4	Engine throttle valve 1, position 1 voltage below normal or shorted to low. Short circuit to ground 1.
1378	51	4	Engine throttle valve 1, position 1 voltage below normal or shorted to low. Short circuit to ground 2.
1379	51	6	Engine throttle valve 1, position 1 current above normal or grounded circuit.
1382	51	7	Engine throttle valve 1 position 1 mechanical system not responding or out of adjustment. Valve stuck closed.
1383	51	7	Engine throttle valve 1 position 1 mechanical system not responding or out of adjustment. Valve stuck open.
1391	51	3	Engine throttle valve 1, position 1 voltage above normal or shorted to high.

DTC	SPN	FMI	Description
1392	51	4	Engine throttle valve 1, position 1 voltage below normal or shorted to low.
1397	105	0	Engine intake manifold 1 temperature above normal operational range.
1398	105	1	Engine intake manifold 1 temperature below normal operational range.
1399	4766	2	DOC temperature too high.
1400	4766	2	DOC temperature too low.
1401	4766	15	DOC outlet temperature above normal operational range.
1402	4766	3	DOC outlet temperature voltage above normal or shorted to high.
1403	4766	4	DOC outlet temperature voltage below normal or shorted to low.
1404	4766	2	DOC intake temperature error.
1405	4766	15	DOC Intake temperature above normal operational range.
1406	4766	3	DOC intake temperature voltage above normal or shorted to high.
1407	4766	4	DOC intake temperature voltage below normal or shorted to low.
1408	4766	2	DOC intake temperature does not change.
142	520256	9	Timeout of EAT control receive message. CAN message is not received.
144	523211	9	Timeout error of CAN receive frame EBC1.
154	523212	9	Timeout error of CAN receive frame engine protection.
1540	520254	8	The stand still regeneration mode time exceeds the long limit threshold.
1541	520255	2	Hoses connected to the dp DPF SENT sensor inverted. Swap hoses.
155	523741	14	Engine shutdown request via CAN.

Deutz TD 2.2 L3, D/TD 2.9 L4 Stage IV Engine Fault Codes

DTC = Diagnostic Trouble Code

FMI = Failure Mode Identifier

SPN = Suspect Parameter Number

DTC	SPN	FMI	Description
1587	97	0	Water in fuel level prefilter; maximum value exceeded.
188	523240	9	Timeout CAN message function mode control.
219	520253	2	Rolling counter fault CAN message EAT Control.
220	4206	2	Fault check for Rolling Counter of TSC1AE.
221	4206	2	Fault check for Rolling Counter of TSC1AR.
222	4206	2	Fault check for Rolling Counter of TSC1TE.
223	4206	2	Fault check for Rolling Counter of TSC1TR.
349	3349	0	Timeout error of CAN receive frame active TSC1AE.
350	3349	0	Timeout error of CAN receive frame passive TSC1AE.
351	3349	0	Timeout error of CAN receive frame active TSC1AR.
352	3349	0	Timeout error of CAN receive frame passive TSC1AR.
353	3349	0	Timeout error of CAN receive frame TSC1TE active.
354	3349	0	TSC1 receive timeout error. Short circuit to ground error.
355	3349	0	Timeout error of CAN receive frame TSC1TR.
356	3349	0	Passive timeout error of CAN receive frame TSC1TR.
361	3349	0	Timeout error of CAN receive frame TSC1AE. Traction Control.
363	3349	0	Timeout error of CAN receive frame TSC1AR. Retarder.
365	3349	0	Timeout error of CAN receive frame TSC1TE. Setpoint.

DTC	SPN	FMI	Description
367	3349	0	Timeout Error of CAN receive frame TSC1TR; control signal.
38	1485	3	ECM main relay voltage above normal or shorted to high.
39	1485	3	ECM main relay voltage above normal or shorted to high of actuator relay 2.
40	1485	3	ECM main relay voltage above normal or shorted to high of actuator relay 3.
41	1485	4	ECM main relay voltage below normal or shorted to low.
42	1485	4	ECM main relay voltage below normal or shorted to low of actuator relay 2.
43	1485	4	ECM main relay voltage below normal or shorted to low of actuator relay 3.
48	168	0	Battery voltage above normal operational range.
49	168	1	Battery voltage low normal operational range.
50	168	3	Battery voltage above normal or shorted to high.
51	168	4	Battery voltage above normal or shorted to low.
516	523982	0	Power stage diagnosis disabled. High battery voltage.
517	523982	1	Power stage diagnosis disabled. Low battery voltage.
52	168	0	High battery voltage. Warning threshold is exceeded.
567	27	5	Engine exhaust gas recirculation 1 valve position current below normal or open circuit.
570	27	3	Engine exhaust gas recirculation 1 valve position voltage above normal or shorted to battery 1.
571	27	3	Engine exhaust gas recirculation 1 valve position voltage above normal or shorted to battery 2.

Deutz TD 2.2 L3, D/TD 2.9 L4 Stage IV Engine Fault Codes

DTC = Diagnostic Trouble Code

FMI = Failure Mode Identifier

SPN = Suspect Parameter Number

DTC	SPN	FMI	Description
572	27	4	Engine exhaust gas recirculation 1 valve position voltage below normal or shorted to ground 1.
573	27	4	Engine exhaust gas recirculation 1 valve position voltage below normal or shorted to ground 2.
574	27	6	Engine exhaust gas recirculation 1 valve position current above normal or grounded circuit.
577	27	7	Engine exhaust gas recirculation 1 valve position. Mechanical system not responding or out of adjustment. Valve stuck closed.
578	27	7	Engine exhaust gas recirculation 1 valve position. Mechanical system not responding or out of adjustment. Valve stuck open.
582	5763	3	Engine exhaust gas recirculation 1, actuator 1 voltage above normal or shorted to high.
583	5763	4	Engine exhaust gas recirculation 1, actuator 1 voltage below normal or shorted to low.
586	3055	14	Internal software error ECU. Injection cut off.
587	190	0	Engine speed above warning threshold. Over speed detection in component engine protection.
588	190	0	Engine speed above warning threshold. FOC-Level 1.
589	190	0	Engine speed above warning threshold. FOC-Level 2.
590	190	0	Engine speed above warning threshold. Overrun Mode.
610	171	15	Environment temperature sensor, temperature above upper physical threshold.

DTC	SPN	FMI	Description
613	171	3	Ambient air temperature sensor voltage above normal or shorted to high.
614	171	4	Ambient air temperature sensor voltage below normal or shorted to low.
615	723	8	Camshaft speed sensor abnormal frequency or pulse width or period.
616	723	14	Camshaft sensor detection. Out of range, signal disrupted, no signal.
617	723	13	Offset angle between crank and camshaft sensor is too large.
618	4201	8	Crankshaft sensor detection. Out of range, signal disrupted, no signal.
619	4201	14	Crankshaft speed sensor. Speed detection, out of range, signal disrupted or no signal.
68	1669	14	CAN Bus ID-5. CAN Hardware registers are not updated within the expected time.
70	110	2	Engine Coolant Temperature. Data erratic, intermittent or incorrect.
709	97	3	Water in fuel indicator 1. Voltage above normal or shorted to high.
710	97	4	Water in fuel indicator 1. Voltage below normal or shorted to low.
721	94	15	Low fuel pressure system, max. physical range exceeded.
723	94	3	Engine fuel pressure sensor voltage above normal or shorted to high.
724	94	4	Engine fuel pressure sensor voltage below normal or shorted to low.
725	94	1	Low fuel pressure system, warning threshold exceeded.
726	94	1	Low fuel pressure, shut off threshold exceeded.
75	110	3	Engine coolant temperature voltage above normal or shorted to high.
76	110	4	Engine coolant temperature voltage below normal or shorted to low.

Deutz TD 2.2 L3, D/TD 2.9 L4 Stage IV Engine Fault Codes

DTC = Diagnostic Trouble Code

FMI = Failure Mode Identifier

SPN = Suspect Parameter Number

DTC	SPN	FMI	Description
77	110	0	High coolant temperature. Warning threshold exceeded.
78	110	0	Coolant temperature. System reaction initiated.
797	676	12	Engine cold start aid relay error.
798	676	5	Engine cold start aid relay current below normal or open circuit.
799	676	5	Engine cold start aid relay current below normal or open circuit.
80	411	2	Intake air massflow not in expected range.
803	676	3	Engine cold start aid relay voltage above normal or shorted to high.
805	676	4	Engine cold start aid relay voltage below normal or shorted to low.
807	2797	14	Engine fuel 1 injector, Group 1. Number of possible injections limited by the injection valve.
815	2797	4	Engine fuel 1 injector, Group 1 voltage below normal or shorted to low.
816	5358	5	Engine cylinder 1 fuel injection quantity current below normal or open circuit.
817	5359	5	Engine cylinder 2 fuel injection quantity current below normal or open circuit.
818	5360	5	Engine cylinder 3 fuel injection quantity current below normal or open circuit.
819	5361	5	Engine cylinder 4 fuel injection quantity current below normal or open circuit.
820	5362	5	Engine cylinder 5 fuel injection quantity current below normal or open circuit.

DTC	SPN	FMI	Description
821	5363	5	Engine cylinder 6 fuel injection quantity current below normal or open circuit.
822	2797	6	Engine fuel 1 injector, Group 1 current above normal or grounded circuit.
823	2798	6	Engine fuel 1 injector, Group 2 current above normal or grounded circuit.
824	5358	6	Engine cylinder 1 fuel injection quantity above normal or grounded circuit. Short circuit of the power stage low-side.
825	5359	6	Engine cylinder 2 fuel injection quantity above normal or grounded circuit. Short circuit of the power stage low-side.
826	5360	6	Engine cylinder 3 fuel injection quantity above normal or grounded circuit. Short circuit of the power stage low-side.
827	5361	6	Engine cylinder 4 fuel injection quantity above normal or grounded circuit. Short circuit of the power stage low-side.
828	5362	6	Engine cylinder 5 fuel injection quantity above normal or grounded circuit. Short circuit of the power stage low-side.
829	5363	6	Engine cylinder 6 fuel injection quantity above normal or grounded circuit. Short circuit of the power stage low-side.
83	111	1	Coolant level too low.
830	5358	6	Engine cylinder 1 fuel injection quantity above normal or grounded circuit. Short circuit between high-side and low-side of the power stage.

Deutz TD 2.2 L3, D/TD 2.9 L4 Stage IV Engine Fault Codes

DTC = Diagnostic Trouble Code

FMI = Failure Mode Identifier

SPN = Suspect Parameter Number

DTC	SPN	FMI	Description
831	5359	6	Engine cylinder 2 fuel injection quantity above normal or grounded circuit. Short circuit between high-side and low-side of the power stage.
832	5360	6	Engine cylinder 3 fuel injection quantity above normal or grounded circuit. Short circuit between high-side and low-side of the power stage.
833	5361	6	Engine cylinder 4 fuel injection quantity above normal or grounded circuit. Short circuit between high-side and low-side of the power stage.
834	5362	6	Engine cylinder 5 fuel injection quantity above normal or grounded circuit. Short circuit between high-side and low-side of the power stage.
835	5363	6	Engine cylinder 6 fuel injection quantity above normal or grounded circuit. Short circuit between high-side and low-side of the power stage.
836	105	3	Engine intake manifold temperature voltage above normal or shorted to high.
837	105	4	Engine intake manifold temperature voltage below normal or shorted to low.
838	2797	14	Engine fuel 1 injector, group 1 missing injector adjustment value programming injector 1.
839	2798	14	Engine fuel 1 injector, group 2 missing injector adjustment value programming injector 2.

DTC	SPN	FMI	Description
840	4257	14	Engine fuel 1 injector, group 3 missing injector adjustment value programming injector 3.
854	7103	5	Engine fuel metering rail pump current below normal or open circuit.
855	7103	3	Engine fuel metering rail pump voltage above normal or shorted to high. Short circuit to battery on the high side power stage.
856	7103	3	Engine fuel metering rail pump voltage above normal or shorted to high. Short circuit to battery on the low side power stage.
857	7103	4	Engine fuel metering rail pump voltage below normal or shorted to low. Short circuit to battery on the high side power stage.
858	7103	4	Engine fuel metering rail pump voltage below normal or shorted to low. Short circuit to battery on the low side power stage.
859	7103	6	Engine fuel metering rail pump current above normal or grounded circuit.
868	629	12	Function monitoring: fault of ECU ADC. Null load test pulse.
869	629	12	Function monitoring: fault of ECU ADC. Test voltage.
870	629	12	ECU. DFC to indicate ICO request from MoCSOP module.
871	91	14	Function monitoring: Monitoring of accelerator pedal position.
875	190	2	Function monitoring: Fault of engine speed check.
876	5357	2	Engine fuel injection error for multiple cylinders. Diagnostic fault check error between level 1 energizing time and level 2 information.

Deutz TD 2.2 L3, D/TD 2.9 L4 Stage IV Engine Fault Codes

DTC = Diagnostic Trouble Code

FMI = Failure Mode Identifier

SPN = Suspect Parameter Number

DTC	SPN	FMI	Description
877	5441	2	Engine fuel injection timing error for multiple cylinders.
878	5357	2	Engine fuel injection error for multiple cylinders. Diagnostic fault check to report the error due to non plausibility in ZFC.
879	523612	12	Internal recovery. Diagnosis fault check to report the error to demand for an ICO due to an error in the Pol2 shut-off.
88	598	10	Clutch switch. Abnormal rate of change.
880	523612	12	Internal recovery. Diagnosis fault check to report the error to demand for an ICO due to an error in the Pol3 efficiency factor.
881	523612	12	Internal recovery. Diagnosis fault check to report the error to demand for an ICO due to an error in change of EOM.
882	5357	2	Engine fuel injection error for multiple cylinders. Diagnosis fault check to report the error to demand for an ICO due to an error in total torque relevant quantity.
883	5357	2	Engine fuel injection error for multiple cylinders. Diagnostic fault check to report the error due to injection quantity correction.
884	5442	2	Engine fuel injection pressure error for multiple cylinders.
885	29	2	Accelerator pedal 2 position.
886	677	2	Engine starter motor relay. Function monitoring: Fault of ECU power train active.

DTC	SPN	FMI	Description
887	513	2	Actual engine percent torque. DFC to report the fault in energizing time comparison.
888	513	2	Actual engine percent torque. DFC to report in torque comparison error.
889	520250	2	Function monitoring: Error in the post-build selectable monitoring.
890	629	12	ECU. Status of the EMM alarm FCCU0 which is read out of the FCCU hardware module.
91	1109	2	Engine protection system approaching shutdown. Engine shut off demand ignored.
92	1109	14	Engine protection system approaching shutdown. Shut off request from supervisory monitoring function.
996	629	12	ECU. Diagnostic fault check to report ABE active state.
997	629	12	Function monitoring: Fault of ECU, WDA active by inquiry/response communication.
998	629	12	Function monitoring: Fault of ECU, Error Pin active suspicion of HW fault.
999	629	12	Function monitoring: Fault of ECU, WDA active by overvoltage detection.

The following DTC fault code range shares the same description. Replace the ECU.

DTC	891 - 945	Description
SPN	629	Internal ECU error.
FMI	12	

Deutz D436 L3i Engine Fault Codes

SPN = Suspect Parameter Number

FMI = Failure Mode Identifier

SPN	FMI	Description
Revolutions / Speed		
190	8	Speed sensor 1: sensor fault; distance from gear; harness
190	8	Speed sensor 2: sensor fault; distance from gear; harness
84	8	Speed sensor: no tach; harness
190	0	Excess speed switch-off: speed i excess of limit
Sensors		
91	2	Set point sensor 1: short circuit; harness
201	2	Set point sensor 2: short circuit; harness
102	2	Charge air pressure: short circuit; harness
100	2	Oil pressure: short circuit; harness
110	2	Coolant temp: short circuit; harness
105	2	Charge air temp: short circuit; harness
174	2	Fuel temp: short circuit; harness
Functional fault warning		
100	1	Oil pressure warning: oil pressure below speed
110	0	Coolant temperature warning: exceeded warning level
105	0	Charge air temp: warning: exceeded warning level
111	1	Coolant level warning: switch input "Low coolant level" is active
SID 190	14	Speed warning: revolutions above top revolution speed limit
174	0	Fuel temperature warning: exceeded level

SPN	FMI	Description
Functional fault, switch off		
100	1	Oil pressure switch: pressure below switch off limit
110	0	Coolant temperature switch: exceeded switch off limit
105	0	Charge air temp. switch: exceeded switch off limit
111	1	Coolant level switch: switch input "low coolant level" active
Actuator		
SID 24	12	Feedback: Actuator not connected. Faulty actuator.
SID 24	13	Reference feedback: Actuator not connected. Faulty actuator.
SID 23	7	Control travel difference: Injector pump/actuator stuck or not connected. Difference between nominal/actual travel is >10%.
SID 23	13	Auto calibration, faulty operation: No automatic actuator equalization. Incorrect actuator input values.
Hardware inputs/outputs		
SID 51	2	Digital output 3. switch off solenoid, pin M2: Short or open circuit at digital output.
SID 60	2	Digital output 6, pin M7: Short or open circuit at digital output.
SID 51	6	Excess voltage, switch off solenoid: Contact Genie product support.
91	11	Error Hand Setp1: Contact Genie product support.
898	2	Error CAN setp1: Contact Genie product support.

Deutz D436 L3i Engine Fault Codes

SPN = Suspect Parameter Number

FMI = Failure Mode Identifier

SPN	FMI	Description
Communication		
SID 231	12	CAN-Bus controller: CAN controller faulty.
SID 231	9	CAN interface. SAE J1939: Overflow in input buffer. Transmission cannot be placed on bus.
SID 231	14	Short or open circuit. Bus error: Open circuit.
Memory		
SID 253	12	Parameter programming: Fault in parameter programming in governor fixed memory.
SID 240	12	Cyclic program test: Monitoring of program memory shows error.
SID 254	2	Cyclic RAM test: Monitoring of working memory shows error.
Control unit hardware		
SID 254	2	Power supply, actuator: Actuator power supply out of range.
SID 254	2	Reference voltage 1: Actuator reference voltage out of range.
SID 254	2	Reference voltage 2: Actuator reference voltage out of range.
SID 254	2	Reference voltage 3: Actuator reference voltage out of range.
171	12	Internal temperature: Control unit internal temperature out of range.
108	12	Atmospheric pressure: Out of range.
Program logic		
SID 253	2	Parameter fault: No data found or checksum data faulty.
SID 240	2	Stack overflow: Internal calculation fault.
SID 254	2	Internal fault: Contact Genie product support.

Ford MSG-425 Engine Fault Codes

How to Retrieve Ford Engine Fault Codes

The ECM constantly monitors the engine by the use of sensors on the engine. The ECM also uses signals from the sensors to initiate sequential fuel injection and make constant and instantaneous changes to ignition timing, fuel delivery and throttle position to maintain the engine's running condition at its highest efficiency while at the same time keeping exhaust emissions to a minimum. When a sensor fails or returns signals that are outside of set parameters, the ECM will store a fault code in memory that relates to the appropriate sensor and will turn on the Check Engine Light.

- 1 Open the ground controls side cover.
- 2 Pull out the red Emergency Stop button to the on position at both the ground and platform controls. Turn the key switch to ground controls.
- 3 Quickly activate and release the start toggle switch/button. Do not start the engine.
- 4 Move and hold the run/test toggle switch to the test position.
- ⦿ Result: The check engine light should turn on. The check engine light should begin to blink.
- 5 Continue to hold the run/test toggle switch in the test position. Count the blinks and note the results. Refer to the Fault Codes section, *Ford MSG-425 Engine Fault Codes*.

Note: Before the fault codes are displayed, the check engine light will blink a code 1-6-5-4 three times. After the fault codes, the check engine light will blink a code 1-6-5-4 three times again indicating the end of the stored codes.

Note: If any fault codes are present, the ECM will blink a three digit code three times for each code stored in memory. It will blink the first digit of a three digit code, pause, blink the second digit, pause, and then blink the third digit. For example: the check engine light blinks 5 consecutive times, blinks 3 times and then 1 time. That would indicate code 531.

Note: Once a fault code has been retrieved and the repair has been completed, the ECM memory must be reset to clear the fault code from the ECM. Refer to Fault Codes Procedure, *How to Clear Engine Fault Codes from the ECM*.

How to Clear Engine Fault Codes from the ECM

Note: Perform this procedure with the engine off and the key switch in the off position.

- 1 Locate the battery under the ground control panel.
- 2 Disconnect the negative battery cable from the battery for a minimum of 20 minutes.

WARNING

Electrocution/burn hazard. Contact with electrically charged circuits could result in death or serious injury. Remove all rings, watches and other jewelry.

- 3 Connect the negative battery cable to the battery.
- 4 Start the engine and allow it to idle for approximately ten minutes.
- ⦿ Result: The check engine light should not turn on.
- ✗ Result: If the check engine light is on, the ECM is detecting a fault code. Refer to Fault Codes Procedure, *How to Retrieve Engine Fault Codes*.

Ford MSG-425 Engine Fault Codes

Code	Description
16	Never crank synced at start
91	FP low voltage
92	FP high voltage
107	MAP Low Voltage
108	MAP High Pressure
111	IAT higher than expected 1
112	IAT low voltage
113	IAT high voltage
116	ECT higher than expected 1
117	ECT/CHT Low Voltage
118	ECT/CHT High Voltage
121	TPS1 lower than TPS2
122	TPS1 low voltage
123	TPS1 high voltage
127	IAT higher than expected 2
129	BP low pressure
134	EGO open/lazy pre-cat 1
140	EGO open/lazy post-cat 1
154	EGO open/lazy pre-cat 2/post-cat 1
160	EGO open/lazy post-cat 2
171	AL high gasoline bank1
172	AL low gasoline bank1
174	AL high gasoline bank2
175	AL low gasoline bank2
182	FT Gasoline Low Voltage
183	FT Gasoline High Voltage
187	FT Gaseous fuel low voltage
188	FT Gaseous fuel high voltage
217	ECT higher than expected 2
219	Max govern speed override
221	TPS1 higher than TPS2
222	TPS2 low voltage
223	TPS2 high voltage
236	TIP Active

Code	Description
237	TIP Low Voltage
238	TIP High Voltage
261	Injector Loop Open or Low-side short to Ground
262	Injector Coil Shorted
264	Injector Loop Open or Low-side short to Ground
265	Injector Coil Shorted
267	Injector Loop Open or Low-side short to Ground
268	Injector Coil Shorted
270	Injector Loop Open or Low-side short to Ground
271	Injector Coil Shorted
273	Injector Loop Open or Low-side short to Ground
274	Injector Coil Shorted
276	Injector Loop Open or Low-side short to Ground
277	Injector Coil Shorted
279	Injector Loop Open or Low-side short to Ground
280	Injector Coil Shorted
282	Injector Loop Open or Low- side short to Ground
283	Injector Coil Shorted
285	Injector Loop Open or Low-side short to Ground
286	Injector Coil Shorted
288	Injector Loop Open or Low-side short to Ground
289	Injector Coil Shorted

For further engine fault code troubleshooting and diagnostic information, refer to the Ford MSG-425 EFI Diagnostic Manual (EDI part number 1080030).

Ford MSG-425 EFI Diagnostic Manual

Genie part number

162067



Ford MSG-425 Engine Fault Codes

Code	Description
301	Emissions/catalyst damaging misfire
302	Emissions/catalyst damaging misfire
303	Emissions/catalyst damaging misfire
304	Emissions/catalyst damaging misfire
305	Emissions/catalyst damaging misfire
306	Emissions/catalyst damaging misfire
307	Emissions/catalyst damaging misfire
308	Emissions/catalyst damaging misfire
326	Knock 1 Excessive Signal
327	Knock 1 sensor Open
331	Knock 2 Excessive Signal
332	Knock 2 sensor Open
336	Crank sync noise
337	Crank loss
341	Cam sync noise
342	Cam loss
420	Gasoline cat monitor
430	Gasoline cat monitor
524	Oil pressure low
562	Battery Voltage Low
563	Battery Voltage High
601	Flash checksum invalid
604	RAM failure
606	COP failure
615	Start relay coil open
616	Start relay control ground short
617	Start relay coil short to power
627	Fpump relay coil open
628	FPump motor loop open or high-side shorted to ground
628	Fpump relay control ground short
629	FPump motor high-side shorted to power
629	Fpump relay coil short to power

Code	Description
642	5VE1 low voltage
643	5VE1 high voltage
650	MIL open
652	5VE2 low voltage
653	5VE2 high voltage
685	Relay Coil Open
686	Relay Control ground short
687	Relay coil short to power
1111	Fuel rev limit
1112	Spark rev limit
1121	FPP1/2 simultaneous voltages out of range
1122	FPP1/2 do not match each other or the IVS
1151	CL high LPG
1152	CL low LPG
1153	CL high NG
1154	CL low NG
1155	CL high gasoline bank1
1156	CL low gasoline bank1
1157	CL high gasoline bank2
1158	CL low gasoline bank2
1161	AL high LPG
1162	AL low LPG
1163	AL high NG
1164	AL low NG
1165	LPG cat monitor
1166	NG cat monitor
1171	Megajector delivery pressure higher than expected
1172	Megajector delivery pressure lower than expected

For further engine fault code troubleshooting and diagnostic information, refer to the Ford MSG-425 EFI Diagnostic Manual (EDI part number 1080030).

Ford MSG-425 EFI Diagnostic Manual

Genie part number

162067



Ford MSG-425 Engine Fault Codes

Code	Description
1173	Megajector comm lost
1174	Megajector voltage supply high
1175	Megajector voltage supply low
1176	Megajector internal actuator fault detection
1177	Megajector internal circuitry fault detection
1178	Megajector internal comm fault detection
1311	Misfire detected
1312	Misfire detected
1313	Misfire detected
1314	Misfire detected
1315	Misfire detected
1316	Misfire detected
1317	Misfire detected
1318	Misfire detected
1511	AUX analog PU1 high
1512	AUX analog PU1 low
1513	AUX analog PU2 high
1514	AUX analog PU2 low
1515	AUX analog PD1 high
1516	AUX analog PD1 low
1517	AUX analog PU3 high
1518	AUX analog PU3 low
1521	CHT higher than expected 1
1522	CHT higher than expected 2
1531	IVS/Brake/Trans-Park interlock failure
1541	AUX analog PUD1 high
1542	AUX analog PUD1 low
1543	AUX analog PUD2 high
1544	AUX analog PUD2 low
1545	AUX analog PUD3 high

Code	Description
1551	AUX DIG1 high
1552	AUX DIG1 low
1553	AUX DIG2 high
1554	AUX DIG2 low
1555	AUX DIG3 high
1556	AUX DIG3 low
1561	AUX analog PD2 high
1562	AUX analog PD2 low
1563	AUX analog PD3 high
1564	AUX analog PD3 low
1611	5VE 1/2 simultaneous out of range
1612	RTI 1 loss
1613	RTI 2 loss
1614	RTI 3 loss
1615	A/D loss
1616	Invalid interrupt
1621	Rx Inactive
1622	Rx Noise
1623	Invalid Packet Format
1624	Shutdown Request
1625	Shutdown Request
1626	CAN Tx failure
1627	CAN Rx failure
1628	CAN addresss conflict failure

For further engine fault code troubleshooting and diagnostic information, refer to the Ford MSG-425 EFI Diagnostic Manual (EDI part number 1080030).

Ford MSG-425 EFI Diagnostic Manual

Genie part number

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Ford MSG-425 Engine Fault Codes

Code	Description
1629	J1939 TSC1 message receipt lost
1630	J1939 ETC message receipt lost
1631	PWM1-Gauge1 open / ground short
1632	PWM1-Gauge1 short to power
1633	PWM2-Gauge2 open /ground short
1634	PWM2-Gauge2 short to power
1635	PWM3-Gauge3 open / ground short
1636	PWM3-Gauge3 short to power
1641	Buzzer control ground short
1642	Buzzer open
1643	Buzzer control short to power
1644	MIL control ground short
1645	MIL control short to power
2111	Unable to reach lower TPS
2112	Unable to reach higher TPS
2115	FPP1 higher than IVS limit
2116	FPP2 higher than IVS limit
2120	FPP1 invalid voltage and FPP2 disagrees with IVS
2121	FPP1 lower than FPP2
2122	FPP1 high voltage
2123	FPP1 low voltage
2125	FPP2 invalid voltage and FPP1 disagrees with IVS
2126	FPP1 higher than FPP2
2127	FPP2 low voltage
2128	FPP2 high voltage

Code	Description
2130	IVS stuck at-idle, FPP1/2 match
2131	IVS stuck off-idle, FPP1/2 match
2135	TPS1/2 simultaneous voltages out of range
2139	FPP1 lower than IVS limit
2140	FPP2 lower than IVS limit
2229	BP high pressure
2300	Primary Loop Open or Low-side Short to Ground
2301	Primary Coil Shorted
2303	Primary Loop Open or Low-side Short to Ground
2304	Primary Coil Shorted
2306	Primary Loop Open or Low-side Short to Ground
2307	Primary Coil Shorted

For further engine fault code troubleshooting and diagnostic information, refer to the Ford MSG-425 EFI Diagnostic Manual (EDI part number 1080030).

Ford MSG-425 EFI Diagnostic Manual

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162067

Ford MSG-425 Engine Fault Codes

Code	Description
2309	Primary Loop Open or Low-side Short to Ground
2310	Primary Coil Shorted
2312	Primary Loop Open or Low-side Short to Ground
2313	Primary Coil Shorted
2315	Primary Loop Open or Low-side Short to Ground
2316	Primary Coil Shorted
2318	Primary Loop Open or Low-side Short to Ground
2319	Primary Coil Shorted
2321	Primary Loop Open or Low-side Short to Ground
2322	Primary Coil Shorted
2618	Tach output ground short
2619	Tach output short to power

For further engine fault code troubleshooting and diagnostic information, refer to the Ford MSG-425 EFI Diagnostic Manual (EDI part number 1080030).

Ford MSG-425 EFI Diagnostic Manual

Genie part number	162067
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Fault Code Display - Weichai Models

How to Retrieve Active Engine Fault Codes - Weichai WP3.2 Models

The ECM constantly monitors the engine by the use of sensors on the engine. The ECM also uses signals from the sensors to initiate sequential fuel injection and make constant and instantaneous changes to ignition timing, fuel delivery and throttle position to maintain the engine's running condition at its highest efficiency while at the same time keeping exhaust emissions to a minimum. When a sensor fails or returns signals that are outside of set parameters, the ECM will store a fault code in memory that relates to the appropriate sensor. One or more fault LED's will illuminate on the display located at the ground control box. The active fault code will also be displayed on the LCD screen.

If an engine fault occurs that does not result in an engine shutdown, the engine rpm will go into limp home mode resulting in the loss of high rpm.

When operating from the platform, if the red Emergency Stop button is pushed in, the active fault code(s) will be erased from the display.

Start the engine from the ground control box and operate various boom functions to verify that an active engine fault occurs and is shown on the display.

Note: All faults are stored in the Previous Fault history menu. These faults will not be erased when corrective action has been completed.

With an active fault and the engine running: (preferred method)

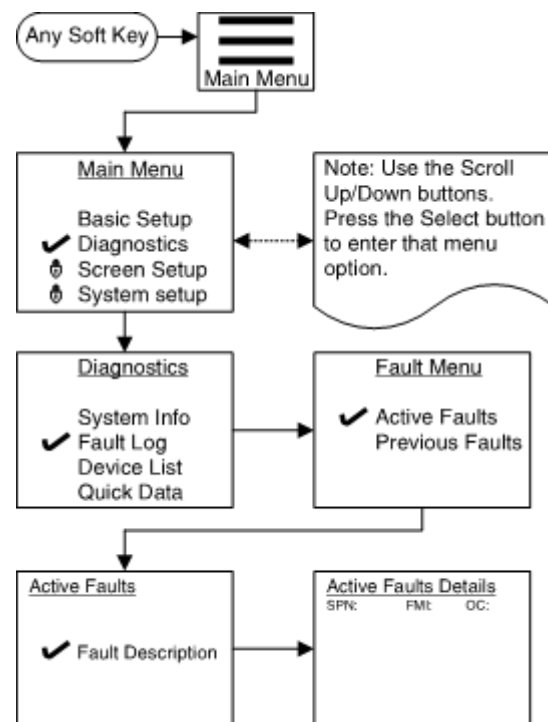
- 1 At the ground controls, activate the auxiliary pump toggle switch to shut the engine off.

Note: Do not push in the red Emergency Stop button or turn the key switch to the off position.

- 2 Press any soft key below the display.
- 3 Use the scroll up / down keys to check for multiple engine fault codes.

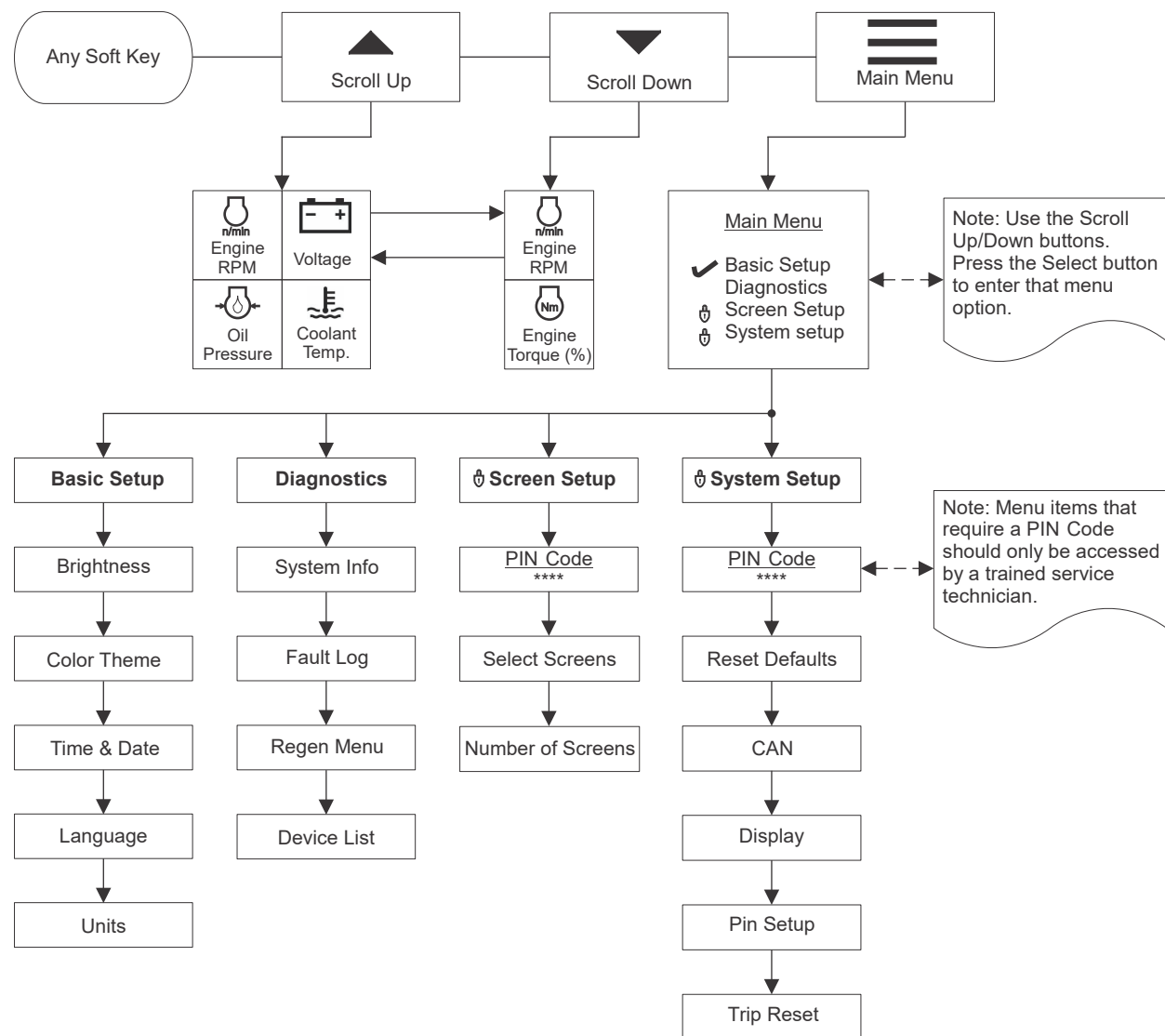
With the engine not running:

- 1 At the ground controls, turn the key switch to ground controls and pull out the red Emergency Stop button.
- 2 Navigate to the Active Fault Menu and use the scroll up / down keys to check for multiple engine fault codes.



Fault Code Display - Weichai Models

Main Menu Structure - Weichai WP3.2 Models



Weichai WP3.2 Engine Fault Codes

SPN = Suspect Parameter Number

FMI = Failure Mode Identifier

SPN	FMI	Description
84	0	Vehicle speed 1 above max. threshold
84	2	Vehicle speed 1, fuel injection quantity and engine speed implausible
100	15	High oil pressure or oil temperature signal implausible
100	16	Oil pressure sensor voltage above max. threshold
100	17	Oil pressure is too low
100	18	Oil pressure sensor voltage below min. threshold
102	3	Intake pressure sensor voltage above max. threshold
102	4	Intake pressure sensor voltage below min. threshold
105	3	Intake temperature sensor voltage above max. threshold
105	4	Intake temperature sensor voltage below min. threshold
108	3	Atmospheric pressure sensor voltage above max. threshold
108	4	Atmospheric pressure sensor voltage below min. threshold
110	3	Coolant temperature sensor voltage above max. threshold
110	4	Coolant temperature sensor voltage below min. threshold
110	15	Coolant temperature sensor working properly but the coolant temperature out of threshold
110	17	Coolant temperature does not reach the minimum value in a certain period of time
110	18	Rising range of coolant temperature does not reach the minimum value in a certain period of time
157	3	Rail pressure sensor voltage above max. threshold
157	4	Rail pressure sensor voltage below min. threshold

SPN	FMI	Description
168	3	SRC high for battery
168	4	SRC low for battery
175	3	Oil temperature sensor voltage above max. threshold
175	4	Oil temperature sensor voltage below min. threshold
175	15	Oil temperature sensor signal implausible
507	9	INJdriverIC initialization ID error
507	10	INJdriverIC initialization error after power on
507	11	INJdriverIC error after power on again
597	2	Brake Signal Implausible
1136	3	ECU Overtemperature
1136	4	SRC Low for ECU Temperature
1413	4	Injector 1 high-side short circuited to low-side
1413	5	Injector 1 open circuit
1413	6	Cylinder 1 and other cylinders in the same bank open circuited or short circuited to weak battery
1413	7	Cylinder 1 fuel injector short circuited to ground
1413	11	Cylinder 1 fuel injector error
1413	15	Injector 1 high-side short circuited to battery
1413	16	Injector 1 low-side short circuited to battery

Weichai WP3.2 Engine Fault Codes

SPN = Suspect Parameter Number

FMI = Failure Mode Identifier

SPN	FMI	Description
1414	4	Injector 2 high-side short circuited to low-side
1414	5	Injector 2 open circuit
1414	6	Cylinder 2 and other cylinders in the same bank open circuited or short circuited to weak battery
1414	7	Cylinder 2 fuel injector short circuited to ground
1414	11	Cylinder 2 fuel injector error
1414	15	Injector 2 high-side short circuited to battery
1414	16	Injector 2 low-side short circuited to battery
1415	4	Injector 3 high-side short circuited to low-side
1415	5	Injector 3 open circuit
1415	6	Cylinder 3 and other cylinders in the same bank open circuited or short circuited to weak battery
1415	7	Cylinder 3 fuel injector short circuited to ground
1415	11	Cylinder 3 fuel injector error
1415	15	Injector 3 high-side short circuited to battery
1415	16	Injector 3 low-side short circuited to battery

SPN	FMI	Description
1416	4	Engine Speed Sensor #1: Voltage Below Normal
1416	5	Injector 4 open circuit
1416	6	Cylinder 4 and other cylinders in the same bank open circuited or short circuited to weak battery
1416	7	Cylinder 4 fuel injector short circuited to ground
1416	11	Cylinder 4 fuel injector error
1416	15	Injector 4 high-side short circuited to battery
1416	16	Injector 4 low-side short circuited to battery
1417	4	Injector 5 high-side short circuited to low-side
1417	5	Injector 5 open circuit
1417	6	Cylinder 5 and other cylinders in the same bank open circuited or short circuited to weak battery
1417	7	Cylinder 5 fuel injector short circuited to ground
1417	11	Cylinder 5 fuel injector error
1417	15	Injector 5 high-side short circuited to battery
1417	16	Injector 5 low-side short circuited to battery

Weichai WP3.2 Engine Fault Codes

SPN = Suspect Parameter Number

FMI = Failure Mode Identifier

SPN	FMI	Description
1418	4	Injector 6 high-side short circuited to low-side
1418	5	Injector 6 open circuit
1418	6	Cylinder 6 and other cylinders in the same bank open circuited or short circuited to weak battery
1418	7	Cylinder 6 fuel injector short circuited to ground
1418	11	Cylinder 6 fuel injector error
1418	15	Injector 6 high-side short circuited to battery
1418	16	Injector 6 low-side short circuited to battery
1442	7	Fuel metering unit open circuit
1442	9	Fuel metering unit short circuited to battery
1442	10	Fuel metering unit short circuited to ground
1769	11	Engine overspeed
2802	12	EEPROM write error
2802	14	EEPROM reading error
3509	3	Sensor supply voltage 1 above max. threshold
3509	4	Sensor supply voltage 1 below min. threshold
3510	3	Sensor supply voltage 2 above max. threshold
3510	4	Sensor supply voltage 2 below min. threshold

SPN	FMI	Description
4201	2	Camshaft period error
4201	11	Camshaft synchronization error
4201	12	Camshaft period error
4201	13	Camshaft and crankshaft synchronization error
4201	14	Crankshaft or camshaft signal deviation out of the threshold
4203	2	Crankshaft teeth cycle error
4203	3	Crankshaft synchronization error
4203	4	Crankshaft tooth number error
4203	12	Crankshaft signal loss
520218	0	Time of engine speed = 0 with T15 connected above a certain value
520218	14	The key message received by GPS is inconsistent with the key comparison calculated by ECU
520218	19	GPS car lock device KEY receives timeout
520243	1	Rail pressure deviation below min. threshold and fuel injection quantity below threshold
520243	16	Rail pressure deviation above max. threshold
520243	20	Peak rail pressure below min. threshold
520243	21	Peak rail pressure above max. threshold
520253	11	Time limit for T50 connection exceeded
522000	12	CAN communication error
523472	27	Battery Voltage exceeds above limit
523472	28	Battery Voltage is below limit

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Schematics



Observe and Obey:

- ☑ Troubleshooting and repair procedures shall be completed by a person trained and qualified on the repair of this machine
- ☑ Immediately tag and remove from service a damaged or malfunctioning machine.
- ☑ Repair any machine damage or malfunction before operating the machine.

Before Troubleshooting:

- ☑ Read, understand and obey the safety rules and operating instructions in the appropriate operator's manual on your machine.
- ☑ Be sure that all necessary tools and test equipment are available and ready for use.

About This Section

There are two groups of schematics in this section.

Electrical Schematics

⚠ WARNING

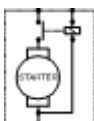
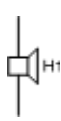
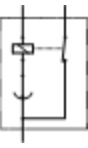
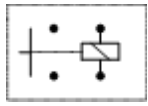
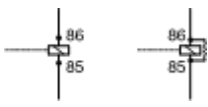
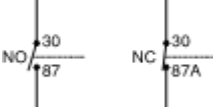
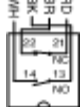
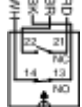
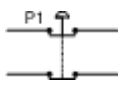
Electrocution/burn hazard. Contact with electrically charged circuits could result in death or serious injury. Remove all rings, watches and other jewelry.

Hydraulic Schematics

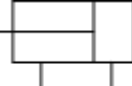
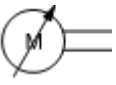
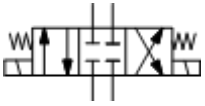
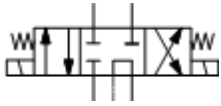
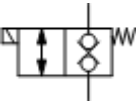
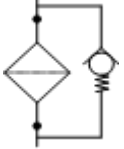
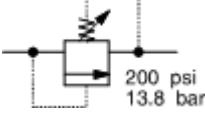
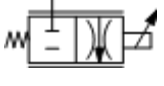
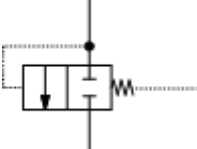
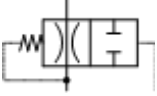
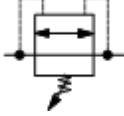
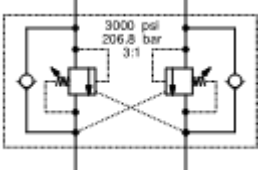
⚠ WARNING

Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

Electrical Symbols Legend

				
Battery	Motor	Horn or alarm	Flashing beacon	Gauge
				
Diode	Coil with suppression	LED	Fuse with amperage	Circuit breaker with amperage
				
Connection - no terminal	Circuits crossing no connection	Quick disconnect terminal	Level sensor without outriggers	Power relay
				
Coil solenoid or relay	Contact solenoid or relay	Button normally open	Limit switch not held	Limit switch held
				
Red emergency stop button normally closed	Resistor with ohm value	Starting aid or glow plug	Electric motor	

Hydraulic Symbols Legend

			
Orifice with size	Check valve	Cylinder, double acting	Accumulator
			
Pump, fixed displacement	Pump, prime mover (engine or motor)	Pressure switch	Needle valve
			
Solenoid operated 3 position 4 way directional valve	Solenoid operated 3 position 5 way directional valve	Solenoid operated 2 position, 3 way directional valve	Solenoid operated 2 position 2 way directional valve
			
Filter with bypass relief valve	Relief valve with pressure setting	Solenoid operated proportional valve	Differential sensing valve
			
Pilot operated flow regulator valve	Dual piloted relief valve	Counterbalance valve with pressure and pilot ratio	Priority flow regulator

Electrical Component and Wire Color Legends

Item	Description
B1	Battery
BN	Button
BN2	Engine start (PCON)
BN3	Starting aid (PCON)
BN4	High idle (PCON)
BN5	Horn (PCON)
BN6	High torque (PCON)
BN7	Generator (option) (PCON)
BN9	Lift enable (PCON)
BN14	Fuel select (PCON)
BN20	Auto level (PCON)
BN21	Right rear outrigger (PCON)
BN22	Left rear outrigger (PCON)
BN23	Auxiliary down enable (GCON)
BN24	Right front outrigger (PCON)
BN25	Function enable (PCON)
BN26	Left front outrigger (PCON)
BN29	High idle (GCON)
BN32	Fuel select (GCON)
BN33	Platform up/down enable (GCON)
BN34	Platform up (GCON)
BN35	Platform down (GCON)
BN91	Auxiliary down (GCON)
C1	Capacitor, 4700 uF
CB	Circuit breaker
CB2	System power, 20A
CB6	Controls, 7A
CB7	Throttle, 25A (Deutz models)
Item	Description
FB1	Flashing beacon (option)
G	Gauge
G6	Hour meter
GND	Ground
H	Horn or alarm
H1	Alarm (PCON)
H2	Automotive-style horn
H5	Alarm (GCON)

JC9	Joystick Controller
KS1	Key switch
M	Motor
M2	Auxiliary pump
M3	Engine starter
M4	Fuel pump
N.C.	Normally Closed
N.O.	Normally Open
P	Power Switch
P1	Emergency stop button (ground)
P2	Emergency stop button (platform)
Item	Description
PS2	Platform Overload Pressure Switch
Q	Solenoid
Q3	High idle
Q8	Fuel shut off
QD	Quick Disconnect
QD3	Control cable to ground
QD4	Control cable to platform
S	Sensor
S7	Level sensor (models without outriggers)
S8	Level sensor (models with outriggers)
SW	Switch
SW2	Engine oil pressure
SW3	Engine oil temperature
SW6	Steer left/right
U	Electronic Component
U1	Electronic control module (GCON)
U2	Electronic control module (PCON)

Electrical Component and Wire Color Legends

Item	Description
Y	Valve Coil
Y2	Brake release
Y3	Steer right
Y4	Steer left
Y7	Platform down
Y8	Platform up
Y9	Proportional control
Y27	Two speed
Y29	Generator on (option)
Y33	Left rear outrigger
Y34	Right rear outrigger
Y35	Left front outrigger
Y36	Right front outrigger
Y39	Outrigger retract
Y40	Outrigger extend
Y51	Electronic displacement control
Y93	Left oscillate
Y94	Right oscillate
Y95	Oscillate float
Y100	Oscillate enable

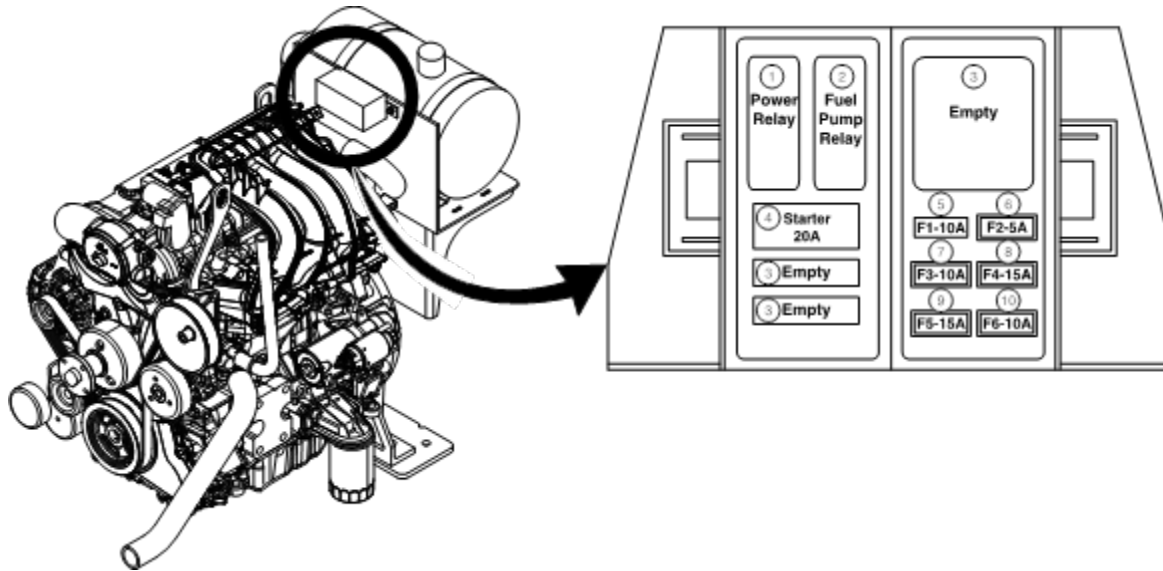
Wire Color Legend	
Item	Description
BL	Blue
BK	Black
BR	Brown
GY	Grey
OR	Orange
PP	Purple
RD	Red
WH	White
YL	Yellow

Wire Color Legend - Ford Engine

Item	Description
BL	Blue
BK	Black
BR	Brown
DB	Dark Blue
DG	Dark Green
GN	Green
GY	Grey
LB	Light Blue
LG	Light Green
N	Natural
O	Orange
PK	Pink
P	Purple
R	Red
T	Tan
W	White
Y	Yellow

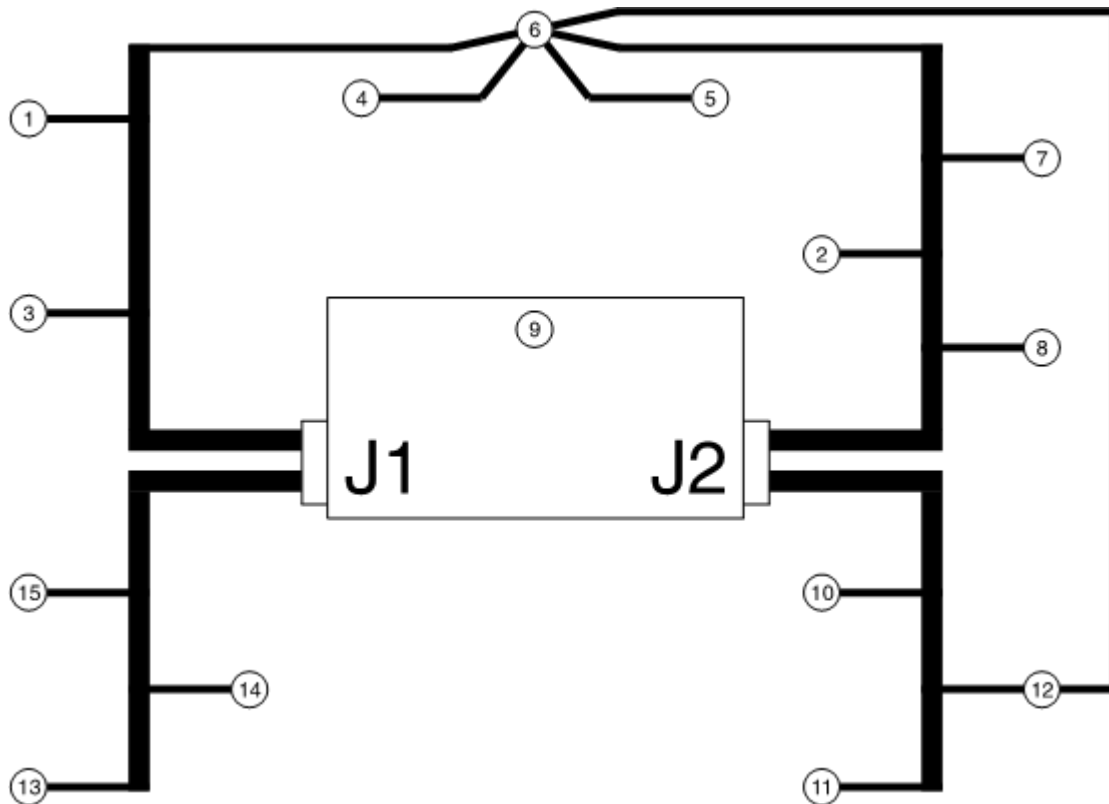
Ford Engine Relay Layout

Ford MSG-425 EFI



- 1 Power Relay
- 2 Fuel Pump Relay
- 3 Empty
- 4 Starter - 20A
- 5 Fuse 1 - 10A, Battery voltage to EPR
- 6 Fuse 2 - 5A, Ignition voltage to GCP and relays
- 7 Fuse 3 - 10A, Battery voltage to GCP
- 8 Fuse 4 - 15A, Fuel pump
- 9 Fuse 5 - 15A, Battery voltage out of Power Relay
- 10 Fuse 6 - 10A, Alternator

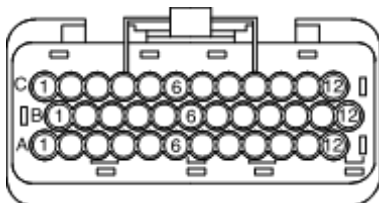
Electronic Control Module Layout



- 1 drive pump
- 2 engine
- 3 outriggers
- 4 pressure sensor
- 5 angle sensor
- 6 SCON
- 7 platform controls
- 8 flashing beacon

- 9 ECM - Electronic Control Module
- 10 level sensor
- 11 horn
- 12 ground controls
- 13 function manifold
- 14 drive manifold
- 15 oscillate manifold

Electronic Control Module Pin-Out Legend

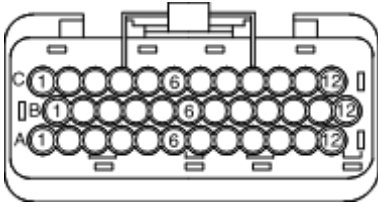


J1 Connector

Pin	Description
A1	Right turn coil Y3 (output)
A2	Left turn coil Y4 (output)
A3	Up coil Y8 (output)
A4	Brake coil Y2 (output)
A5	Plug
A6	Plug
A7	Plug
A8	Plug
A9	Down coil Y7 (output)
A10	2 speed coil Y1 (output)
A11	Plug
A12	Plug
B1	Generator coil Y29 (output)
B2	Reverse coil/EDC Y51 (output)
B3	Forward coil/EDC Y51 (output)
B4	Proportional coil (+) Y9 (output)
B5	Right front outrigger coil Y36 (output)
B6	Outrigger extend coil Y40 (output)
B7	Outrigger retract coil Y39 (output)
B8	Plug
B9	Left front outrigger coil Y35 (output)
B10	Left rear outrigger coil Y33 (output)
B11	Right rear outrigger coil Y34 (output)
B12	LPG select (output)

C1	Plug
C2	Platform overload (input)
C3	Right front outrigger limit switch LS13 (input)
C4	Right rear outrigger limit switch LS15 (input)
C5	Left front outrigger limit switch LS12 (input)
C6	Left rear outrigger limit switch LS14 (input)
C7	Alternator (input)
C8	Engine oil pressure SW2 (input)
C9	Engine water temp SW1 OR oil temp SW3 (input)
C10	Plug
C11	Plug
C12	Plug

Electronic Control Module Pin-Out Legend

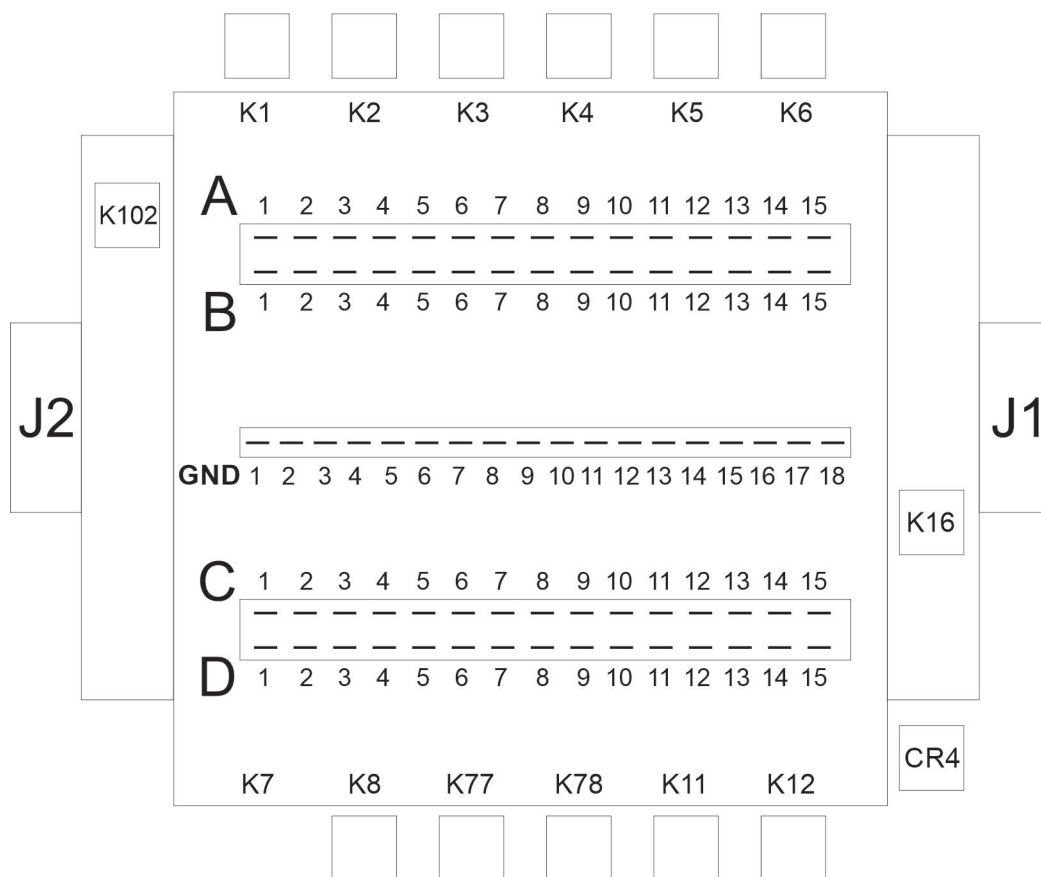


J2 Connector

Pin	Description
A1	SCON (input)
A2	SCON (input)
A3	Aux down power (input)
A4	Aux down relay CR23 terminal 86 (output)
A5	Key switch terminal 3 (input)
A6	Level sensor S7 (white) (input)
A7	Plug
A8	Plug
A9	Plug
A10	Platform controls (ground) (input)
A11	Platform controls (data +) (input)
A12	Platform controls (data -) (input)
B1	Level sensor S8 (blue) (input)
B2	Level sensor S8 (black) (input)
B3	Level sensor S8 (yellow) (input)
B4	Plug
B5	Plug
B6	Plug
B7	Engine start relay CR1 terminal 86 (output)
B8	Ignition relay CR8 terminal 86 (output)
B9	Engine high idle (output)
B10	Level sensor S7 or S8 (red) (output)
B11	Horn relay CR5 terminal 86 (output)
B12	Alarm (output)
C1	System power (input)
C2	System power (input)
C3	System power (input)
C4	Engine starting aid (output)
C5	Oscillate stowed relay CR84 terminal 86 (output)

C6	Oscillate raised relay CR85 terminal 86 (output)
C7	Ground (output)
C8	Plug
C9	Plug
C10	Auxiliary down relay CR23 terminal 87 (output)
C11	Flashing beacons FS1 (output)
C12	ECM power (input)

Ground Controls Wiring Panel Layout

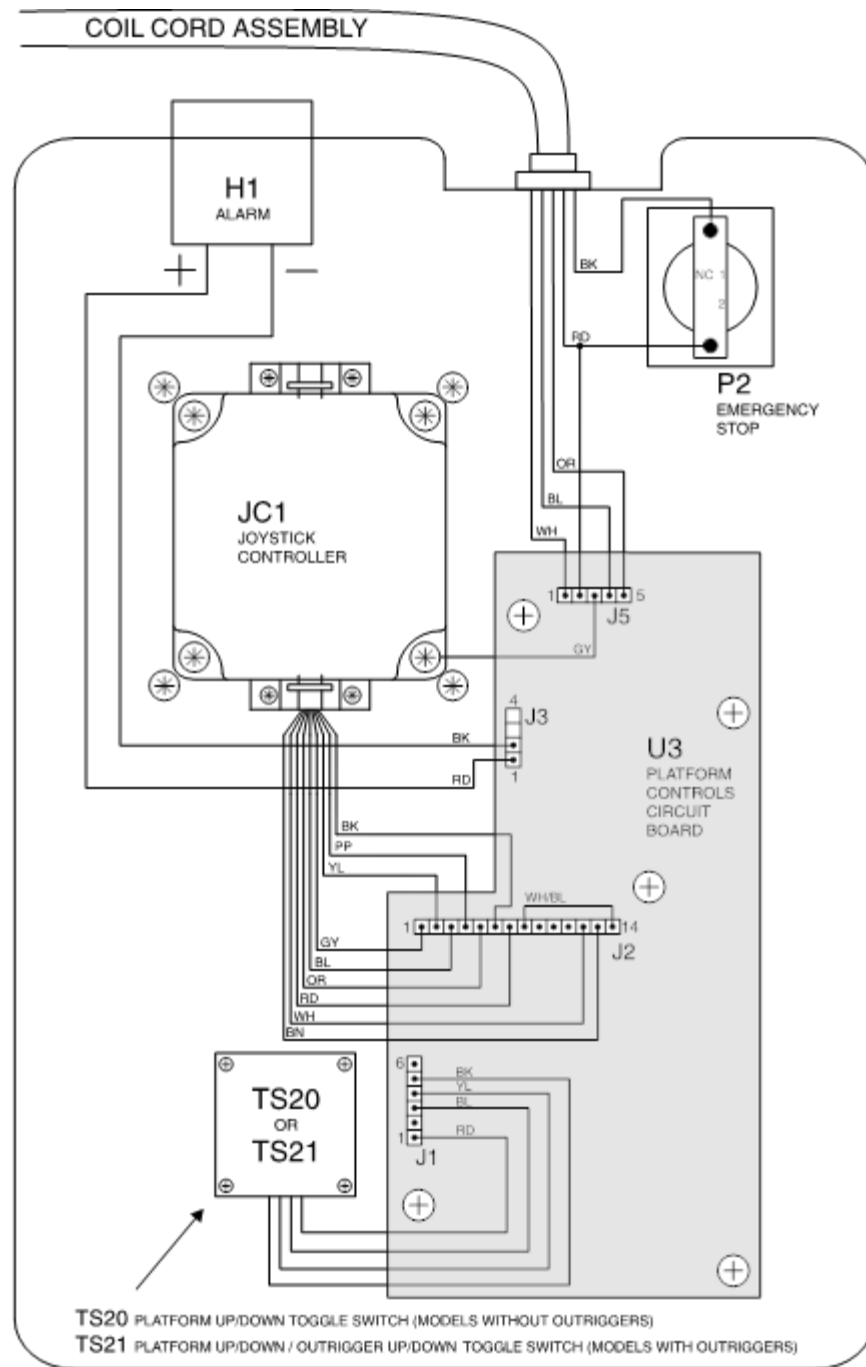


K1 1st E-Stop
K2 2nd E-Stop
K3 Starter
K4 Ignition
K5 Horn

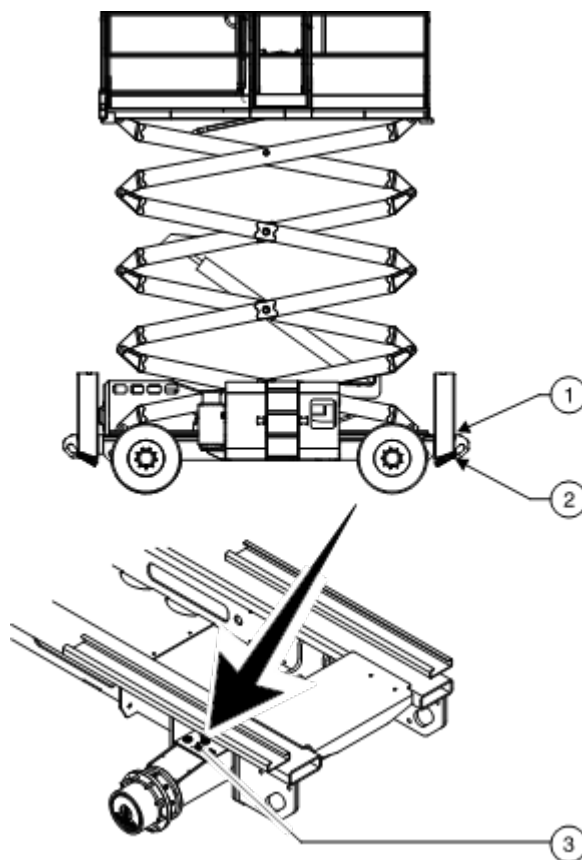
K6 Auxiliary down
K8 Oil cooler (option)
K11 Oscillate stowed (option)
K12 Oscillate elevated (option)
K15 Descent overload

K16 Coil cutout
K77 up interrupt
K78 down interrupt
K102 Telematics
CR4 High rpm (Deutz models)

Wiring Diagram - Platform Control Box



Limit Switch Legend



1 outrigger deployed (all models)

- left front LS12
- right front LS13
- left rear LS14
- right rear LS15

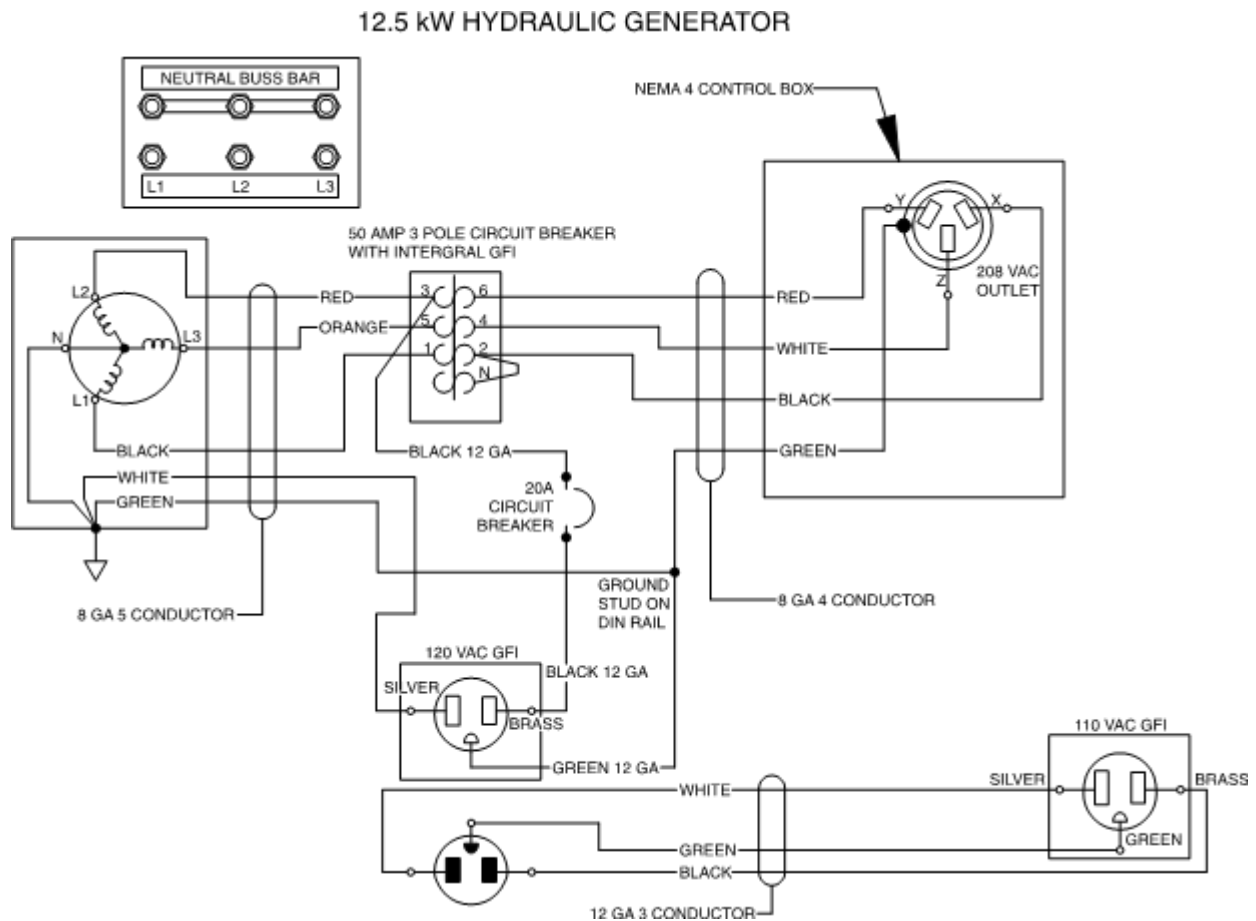
1 outrigger deployed (GS-5390 CE models) (lower)

- left front LS12A
- right front LS13A
- left rear LS14A
- right rear LS15A

1 oscillate axle (GS-90 models) (located inside axle)

- left axle LS23
- right axle LS22

Wiring Diagram - 12 kW Hydraulic Generator (option)



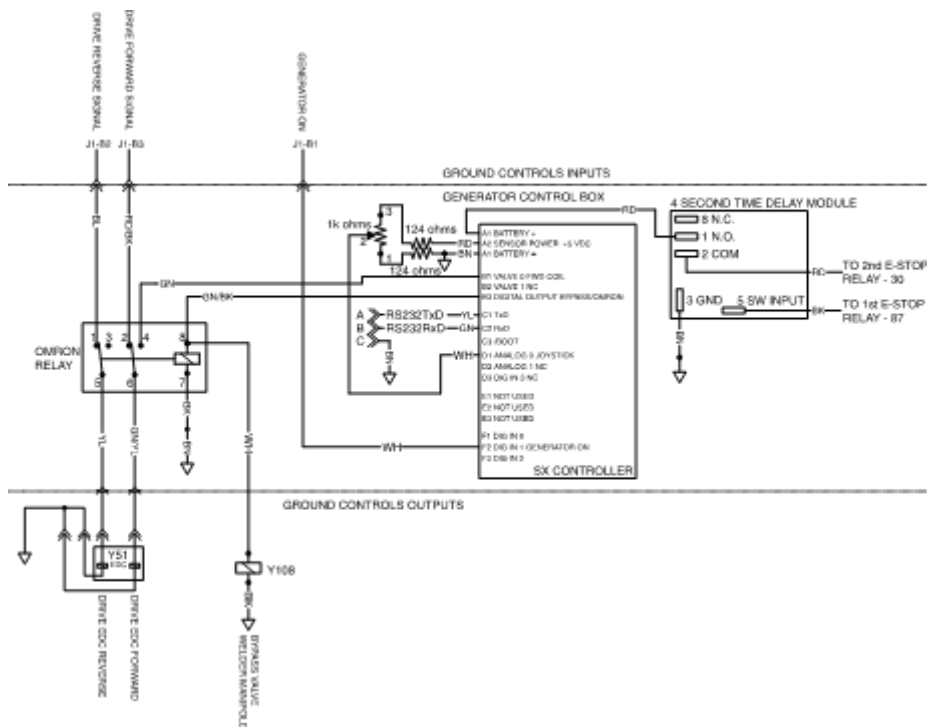
Wiring Diagram - 12 kW Hydraulic Generator (option)

Theory of Operation

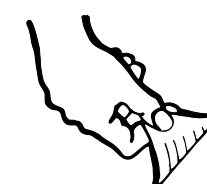
- 1 Turning on the Generator sends a signal to the ECU which deactivates the function as long as the generator function is turned on. In addition, the Generator “on” signal from the ECU deactivates all other functions, until that function is enabled, which deactivates the generator function until the enabled function is deactivated. Furthermore, the generator “on” signal from the ECU switches the engine to high RPM.
 - 2 The SX controller is turned ON supplying power to the bypass valve and the change over relay. The EDC valve is switched over to the output of the SX controller.
 - 1 When the AC generator is turned OFF, the SX module will ramp the output to the EDC to threshold preventing cavitation, to the hydraulic motor powering the generator. When the threshold is reached, the bypass valve is turned OFF.
 - 2 The time relay module keeps the SX controller ON, four additional seconds after the ESTOP is pressed, allowing for a controller ramp down of the generator.
- Adjustment:**
- 1 Connect a digital multi meter (DMM) with a frequency counter to the 110V AC outlet. Adjust

Adjustment:

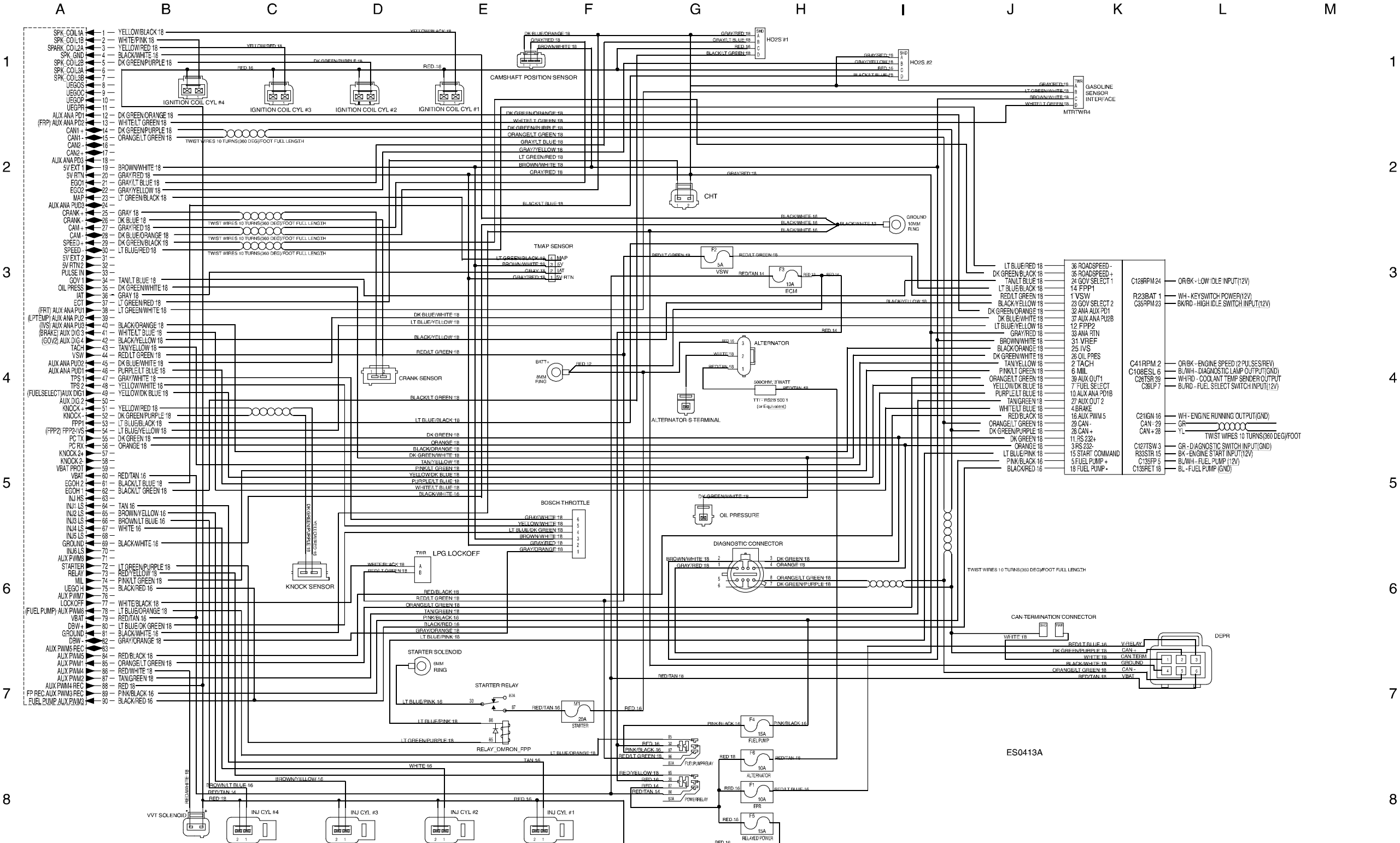
- 1 Connect a digital multi meter (DMM) with a frequency counter to the 110V AC outlet. Adjust the potentiometer until a frequency of 66.5 HZ is obtained with no load on the generator.



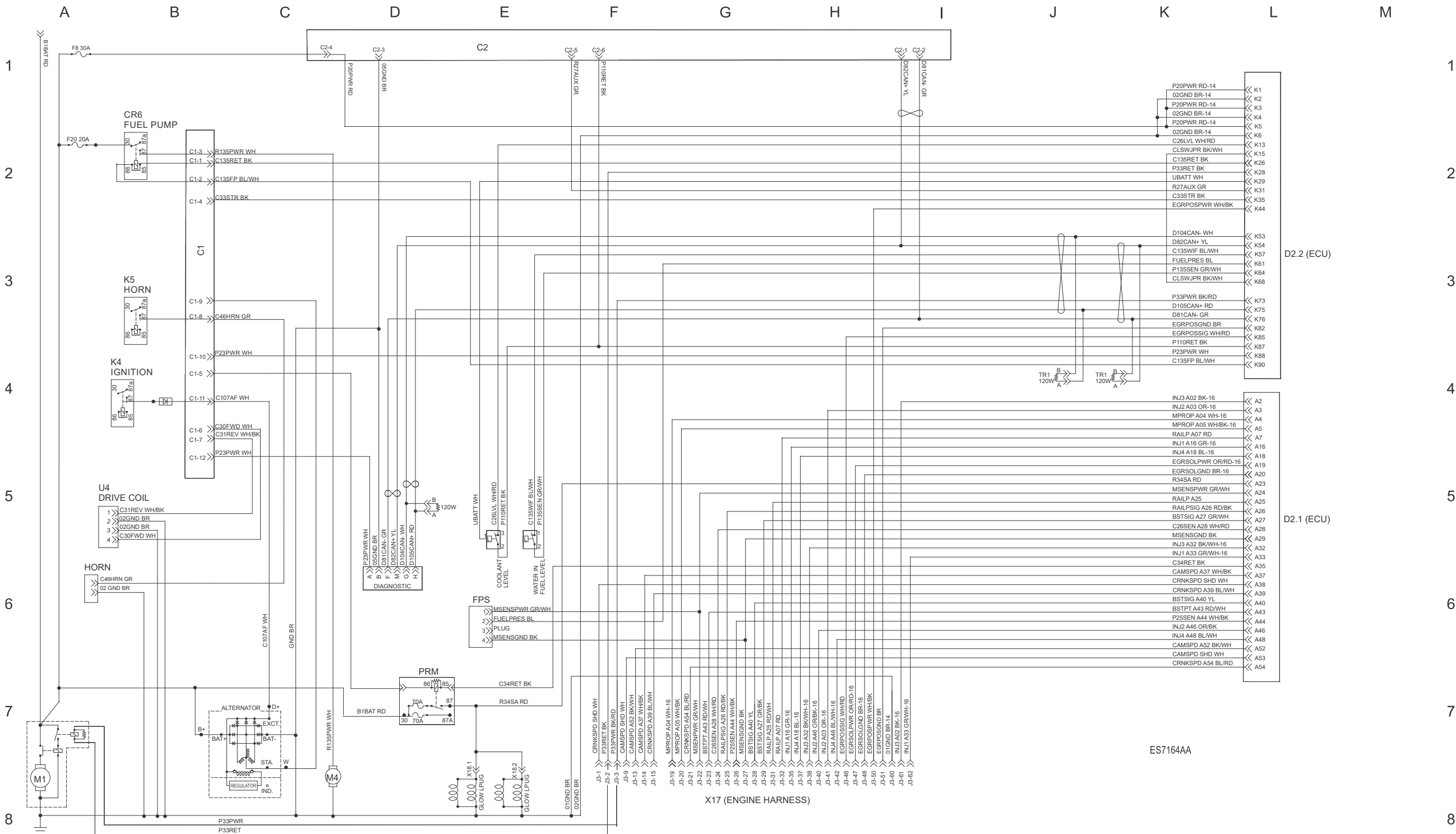
Ford MSG-425 Engine Wire Harness



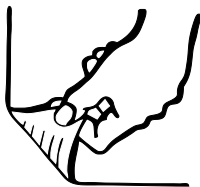
Ford MSG-425 EFI Engine Wire Harness



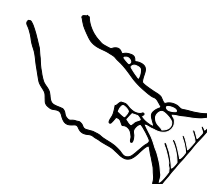
Deutz D 2.9 L4 Tier IV Engine Wire Harness



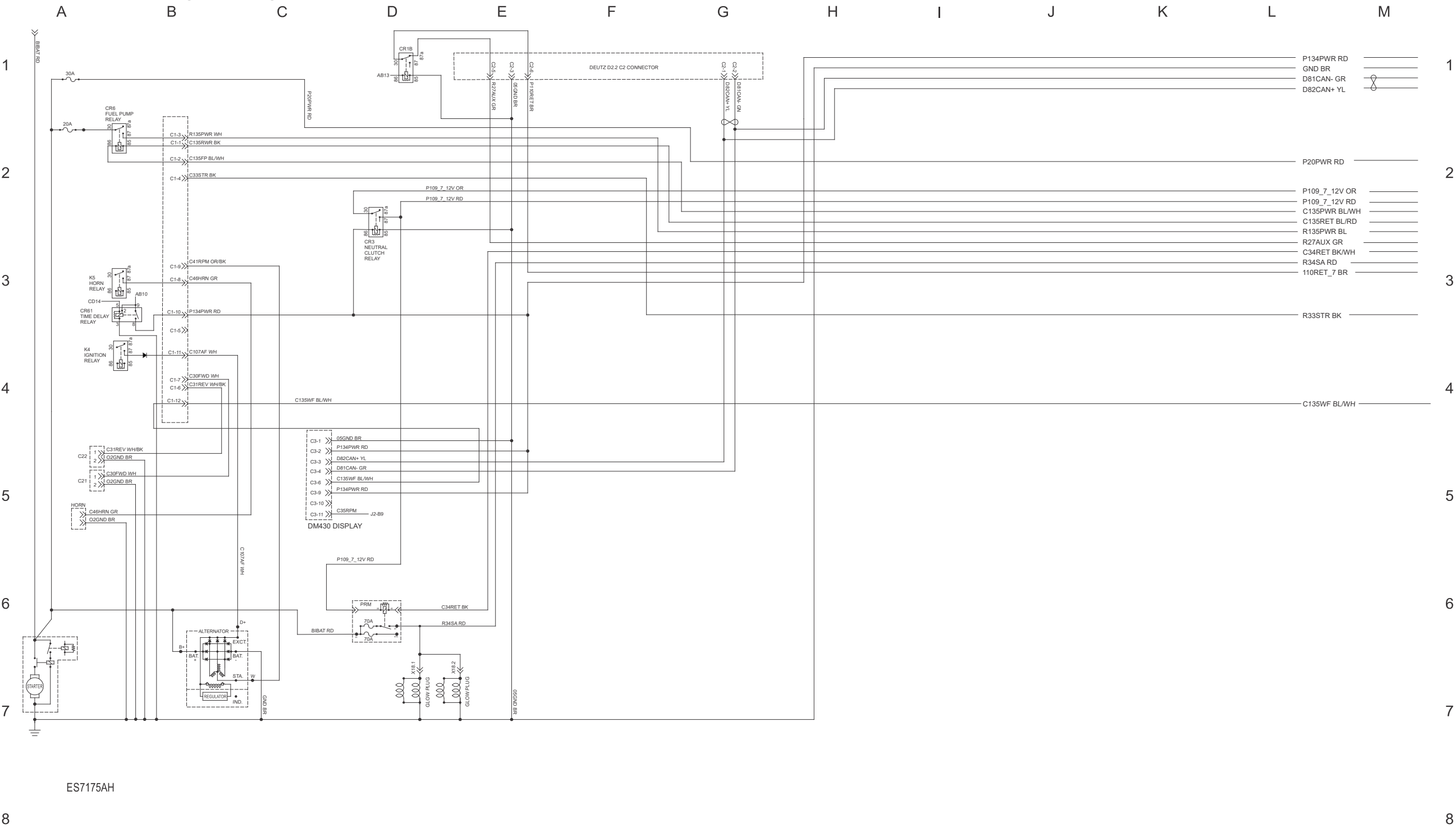
Deutz D 2.9 L4 Tier IV Engine Wire Harness



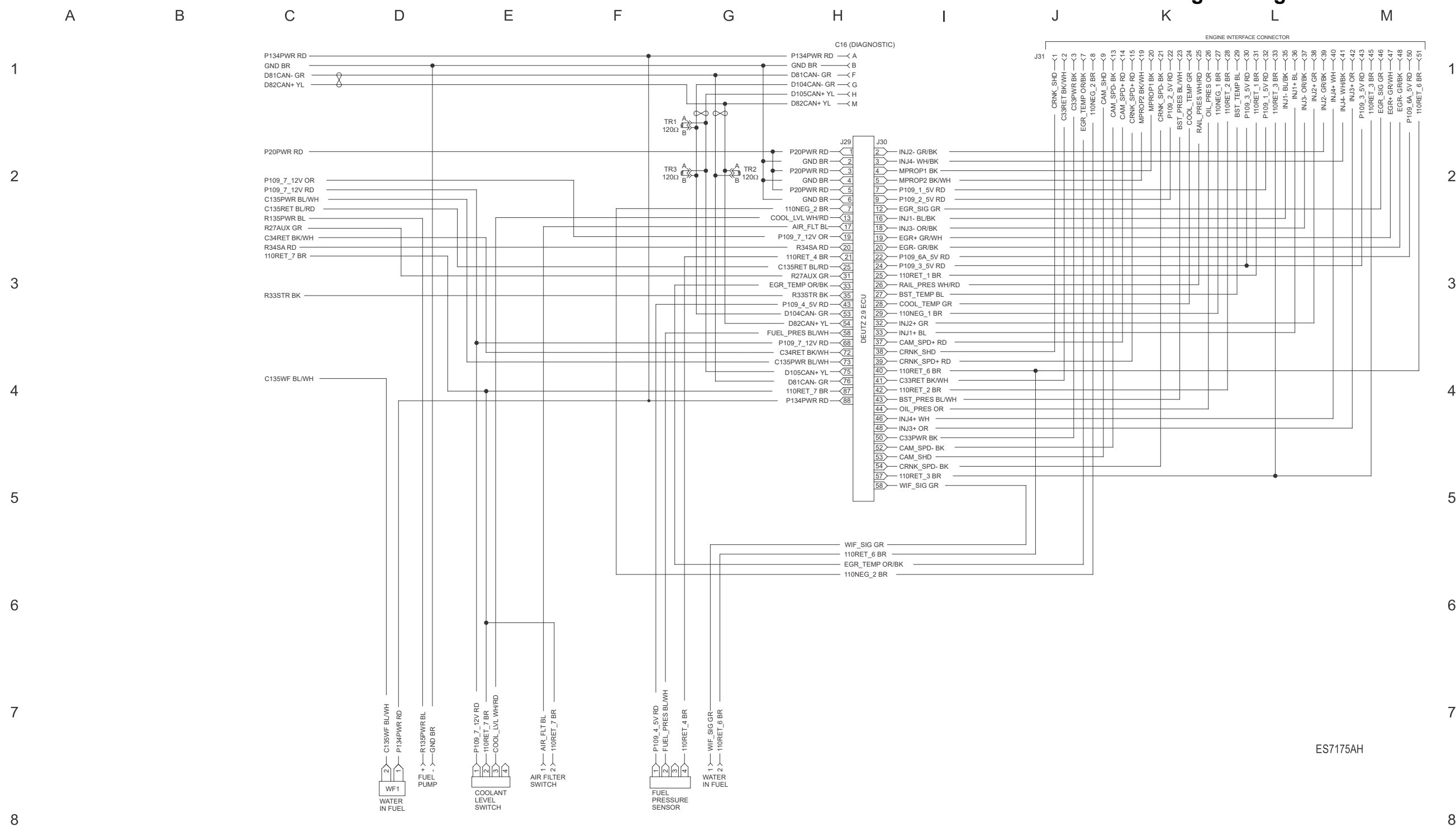
Deutz D 2.9 L4 Stage IV Engine Wire Harness



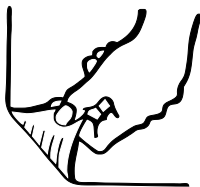
Deutz D 2.9 L4 Stage IV Engine Wire Harness



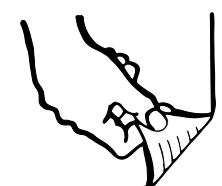
J K L M



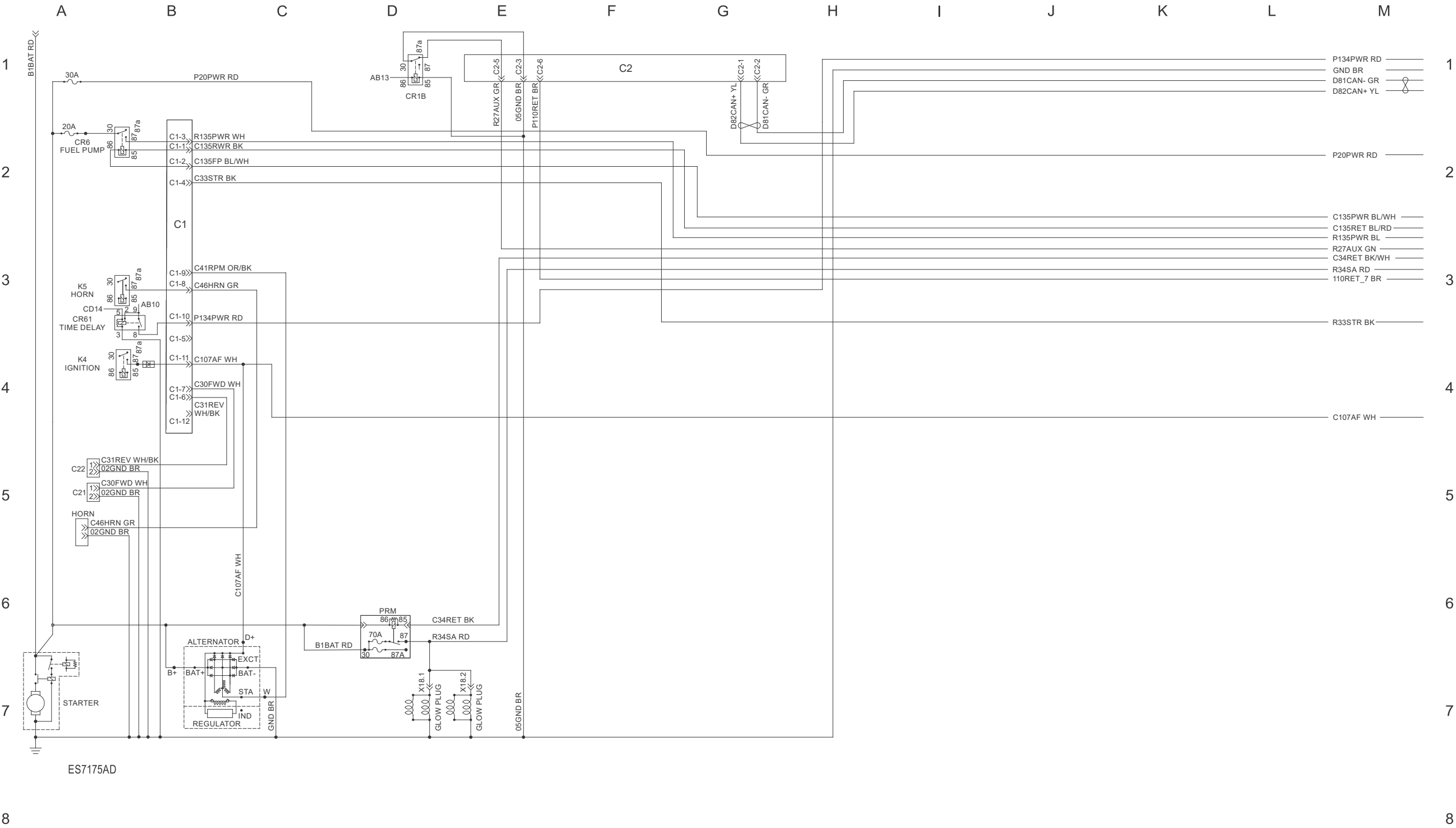
Deutz D 2.9 L4 Stage IV Engine Wire Harness



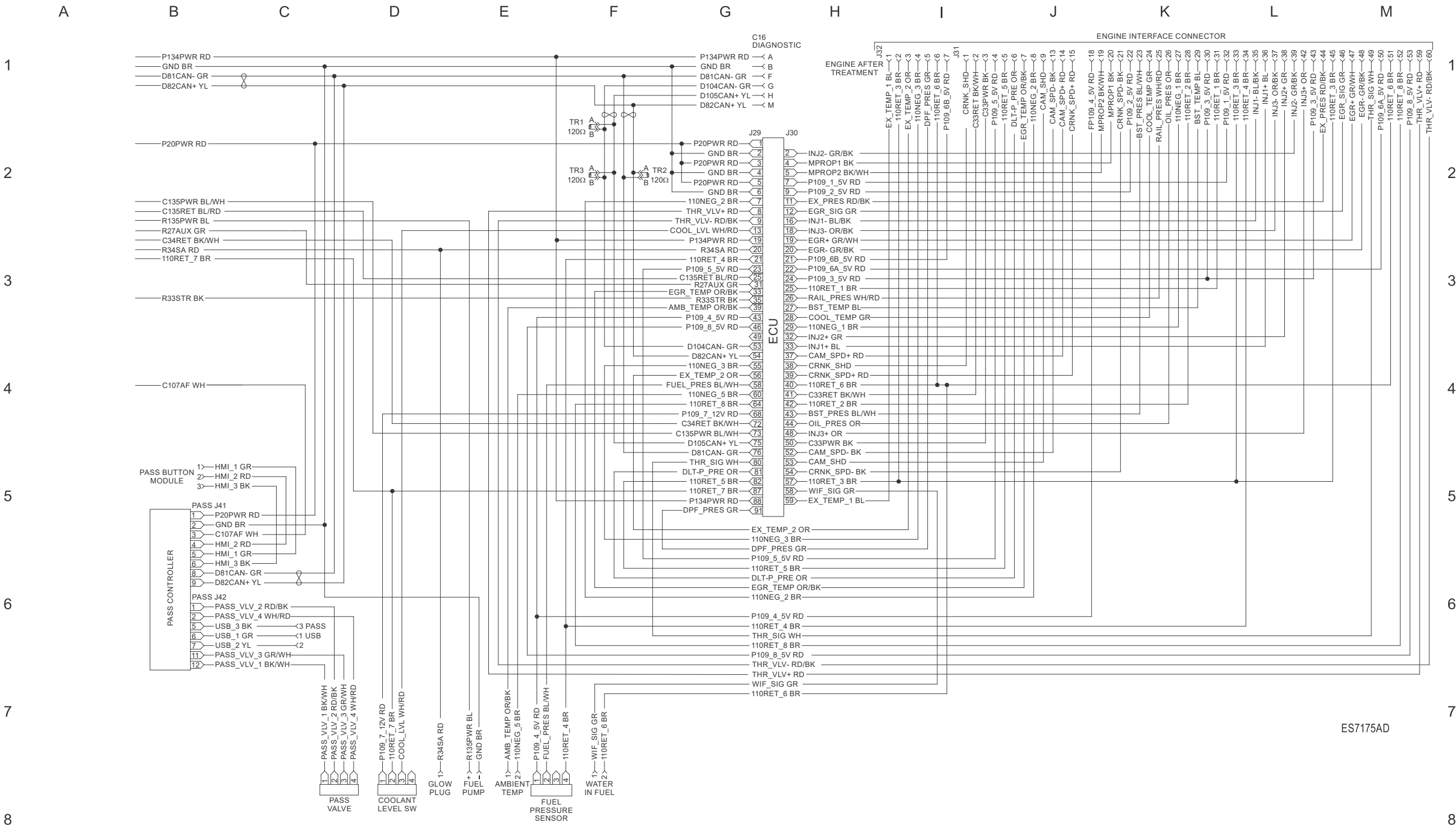
Deutz TD 2.2 L3 Engine Wire Harness (to GS90D-3429)



Deutz TD 2.2 L3 Engine Wire Harness
(to GS90D-3429)

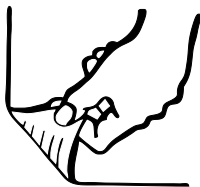


Deutz TD 2.2 L3 Engine Wire Harness
(to GS90D-3429)

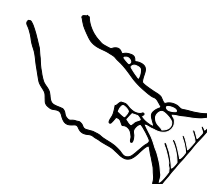


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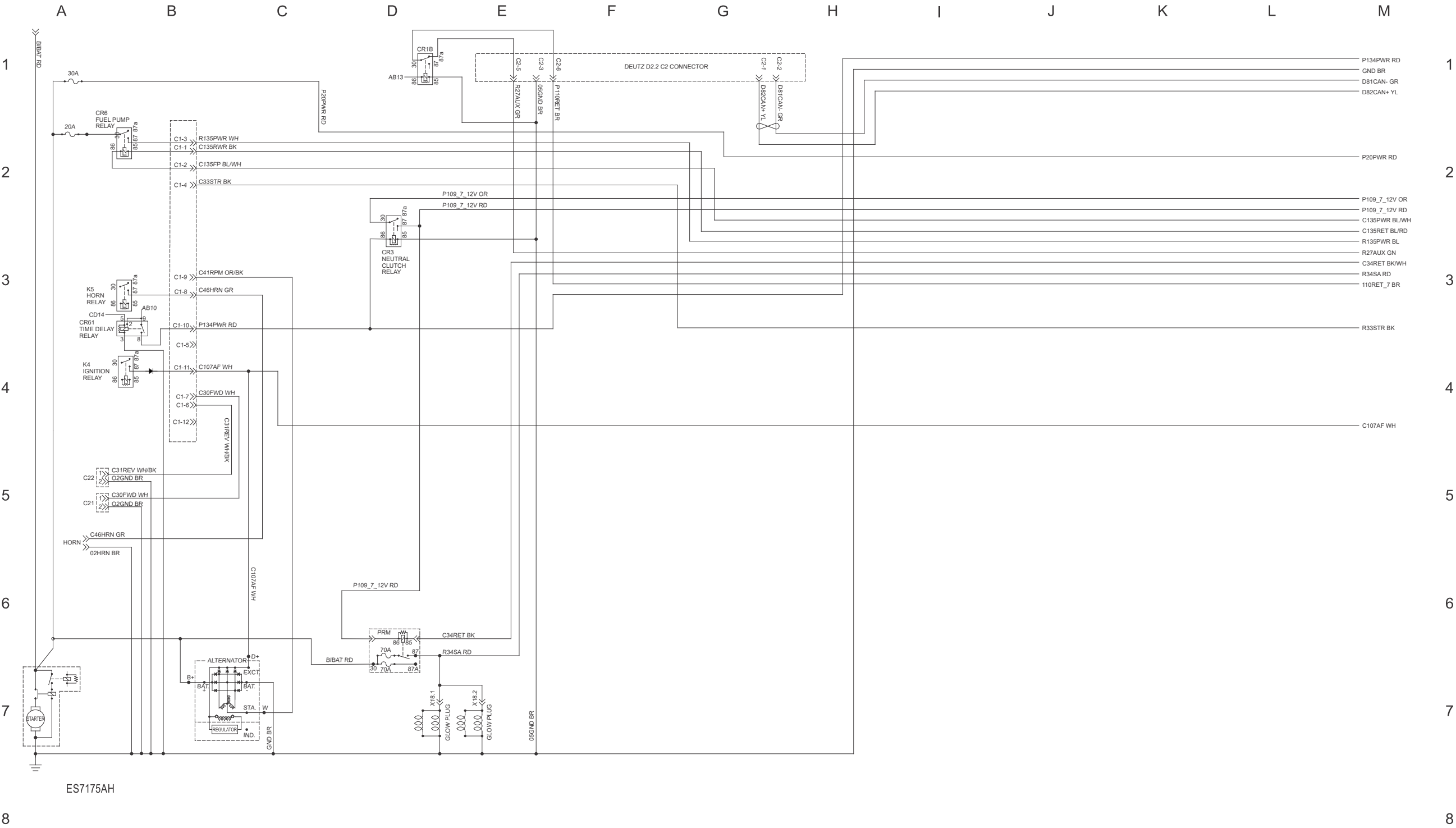
Deutz TD 2.2 L3 Engine Wire Harness
(to GS90D-3429)



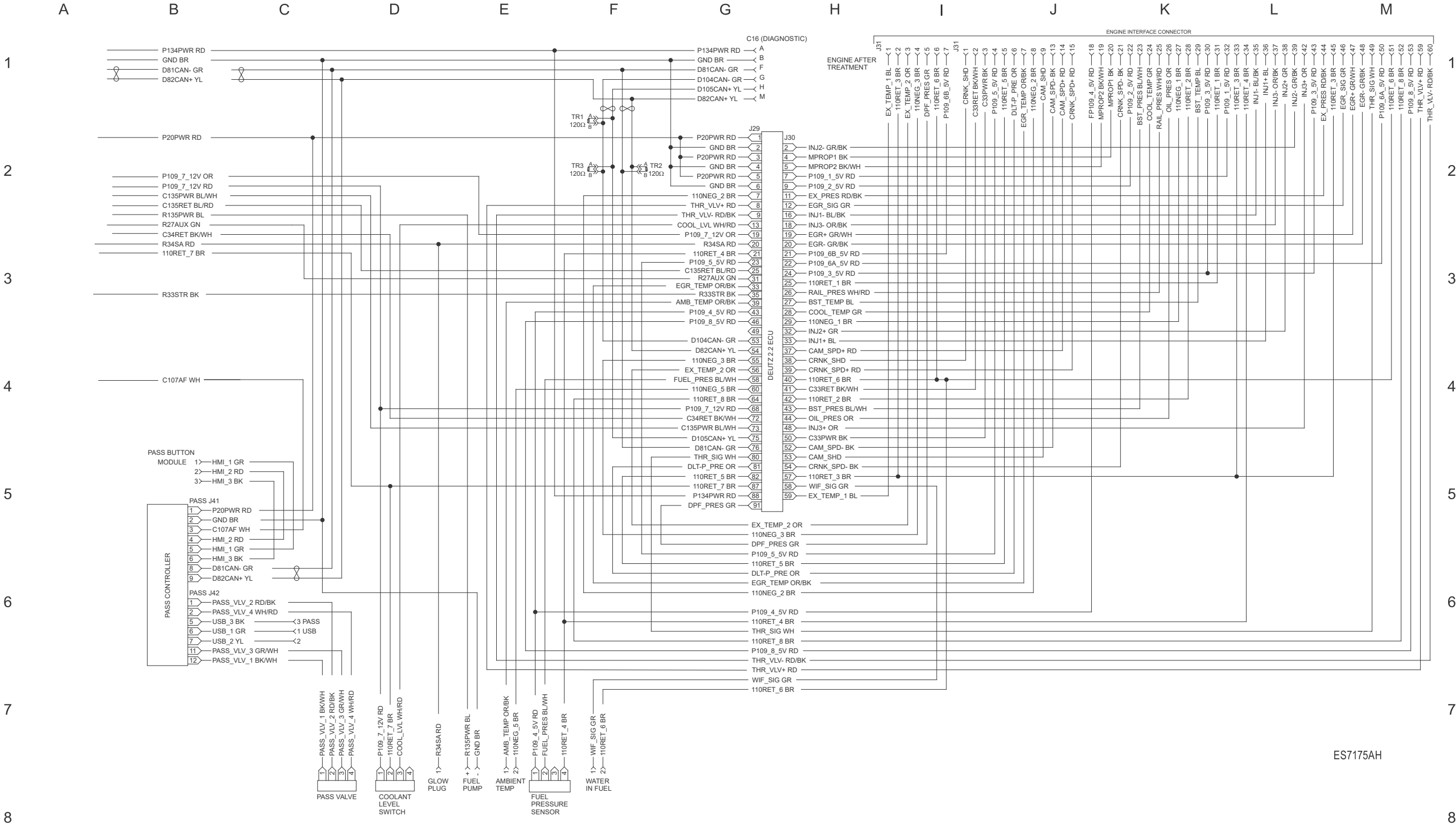
Deutz TD 2.2 L3 Engine Wire Harness (from GS90D-3430)



Deutz TD 2.2 L3 Engine Wire Harness
(from GS90D-3430)

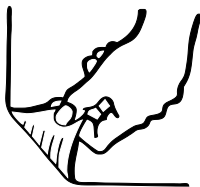


Deutz TD 2.2 L3 Engine Wire Harness
(from GS90D-3430)

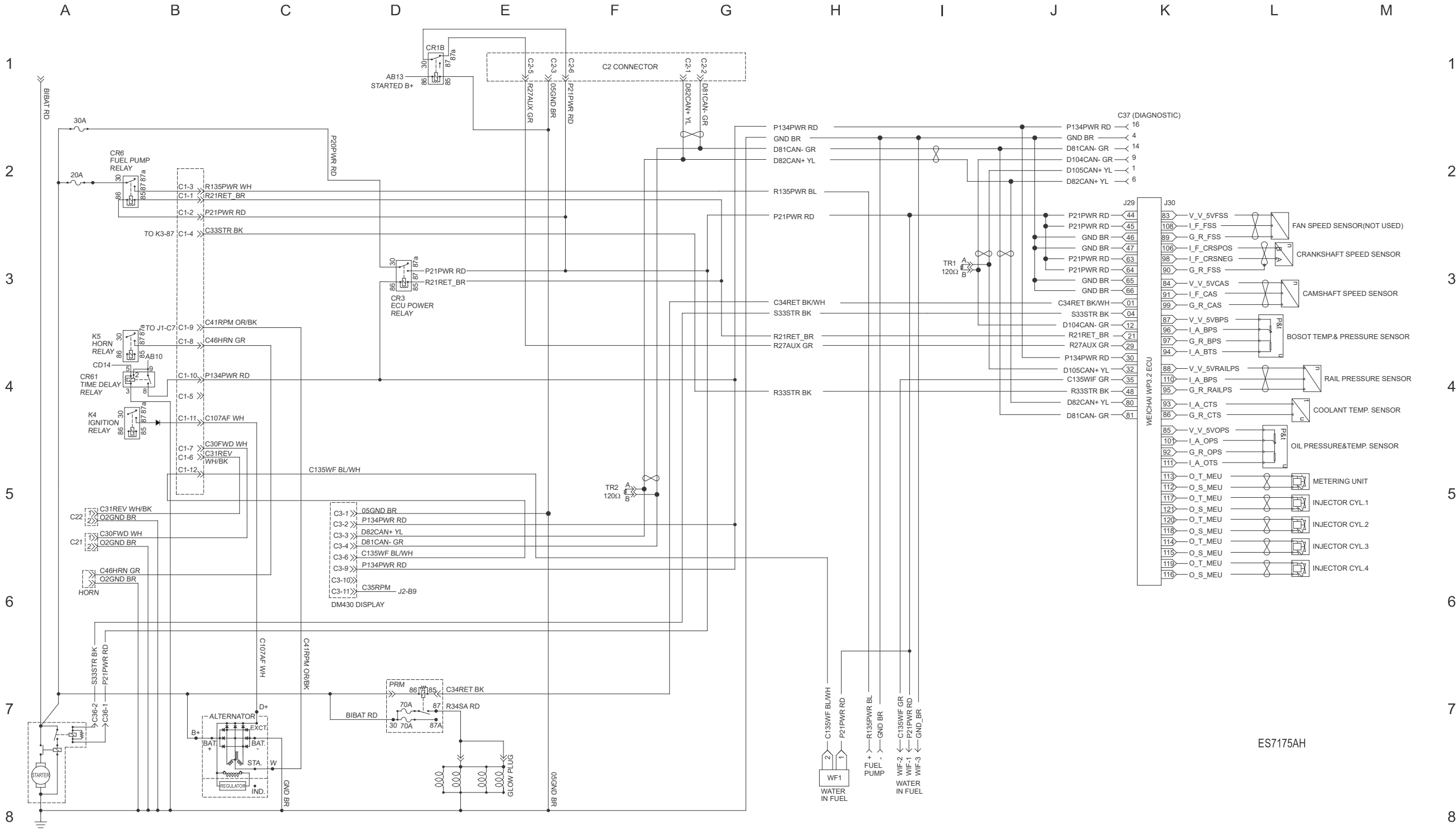


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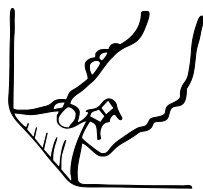
Deutz TD 2.2 L3 Engine Wire Harness
(from GS90D-3430)



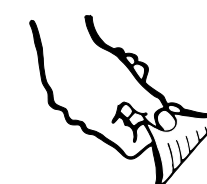
Weichai WP3.2 Engine Wire Harness



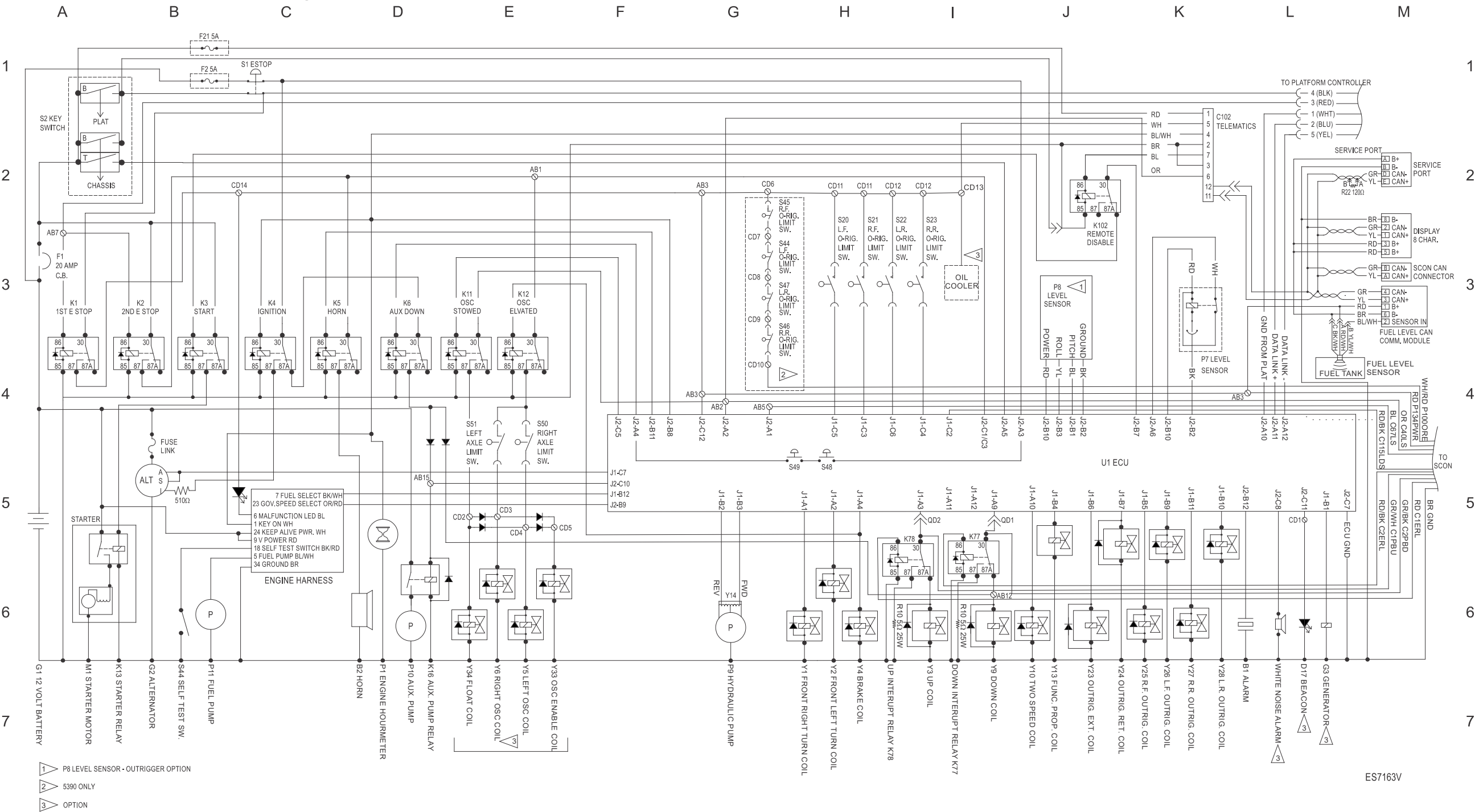
Weichai WP3.2 Engine Wire Harness



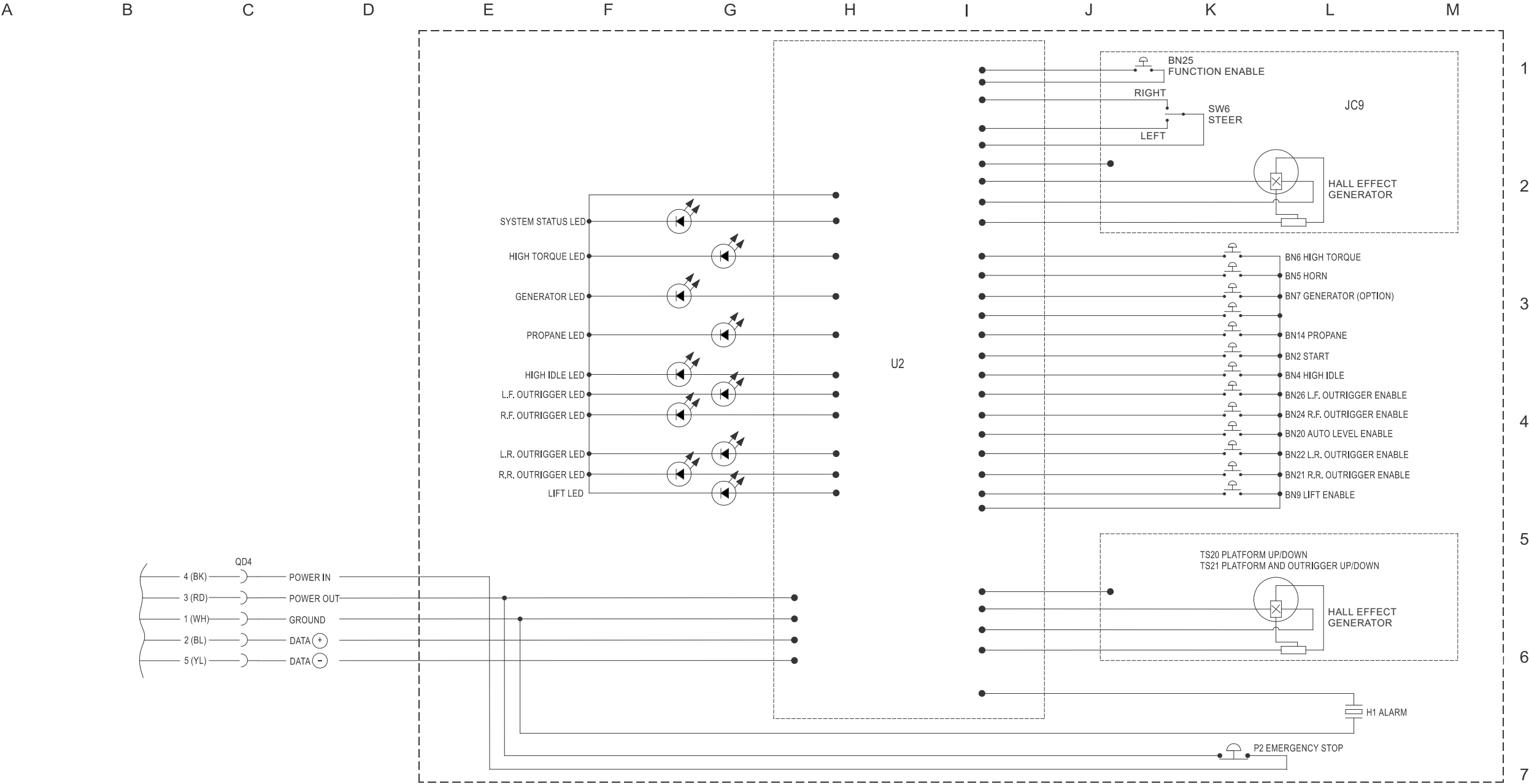
Electrical Schematic, Ford Engine Models (ANSI/CSA)



Electrical Schematic, Ford Engine Models (ANSI/CSA)

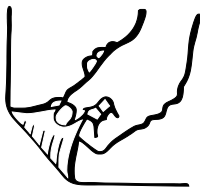


Electrical Schematic, Ford Engine Models (ANSI/CSA)

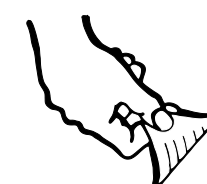


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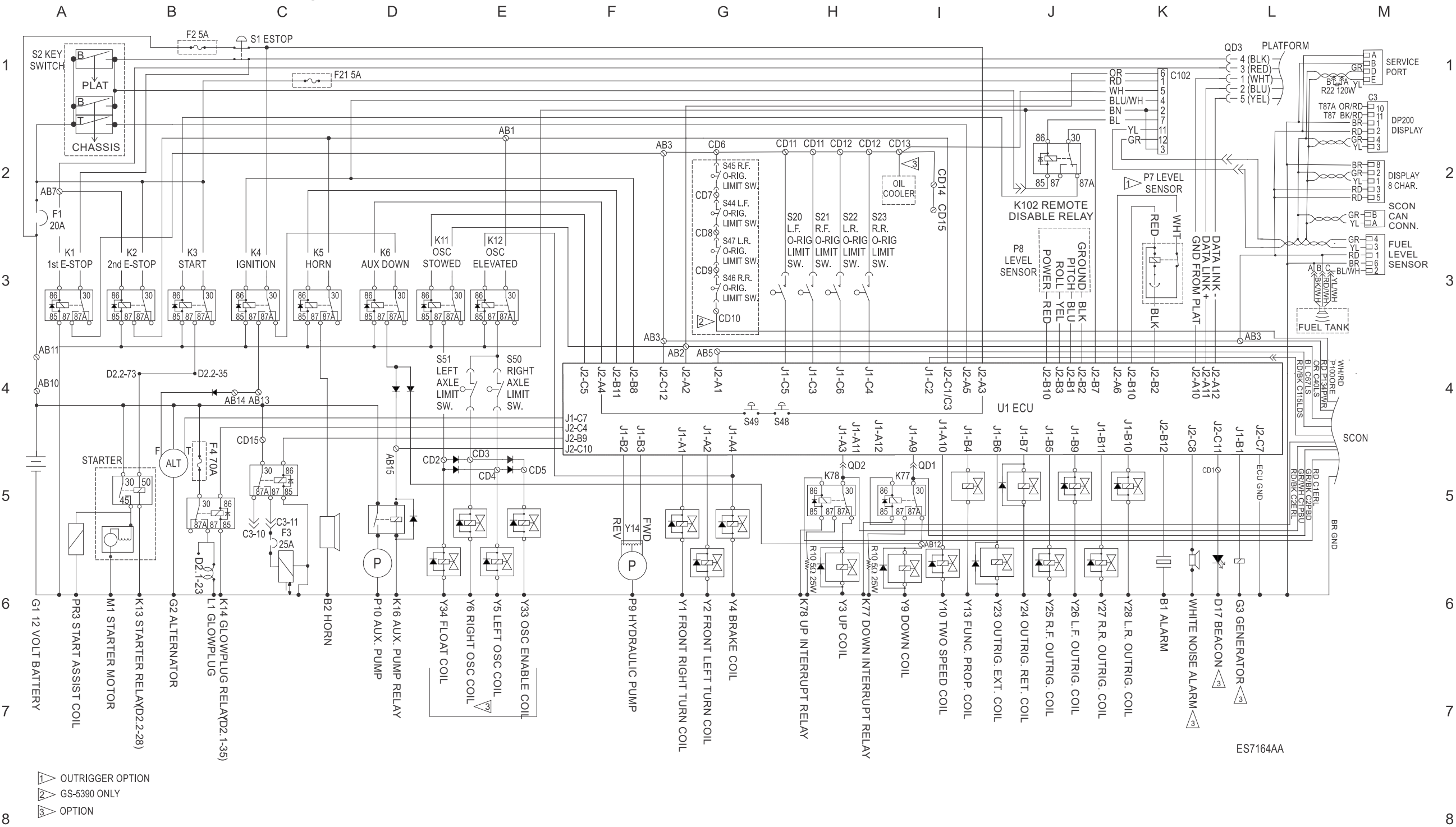
Electrical Schematic, Ford Engine Models (ANSI/CSA)



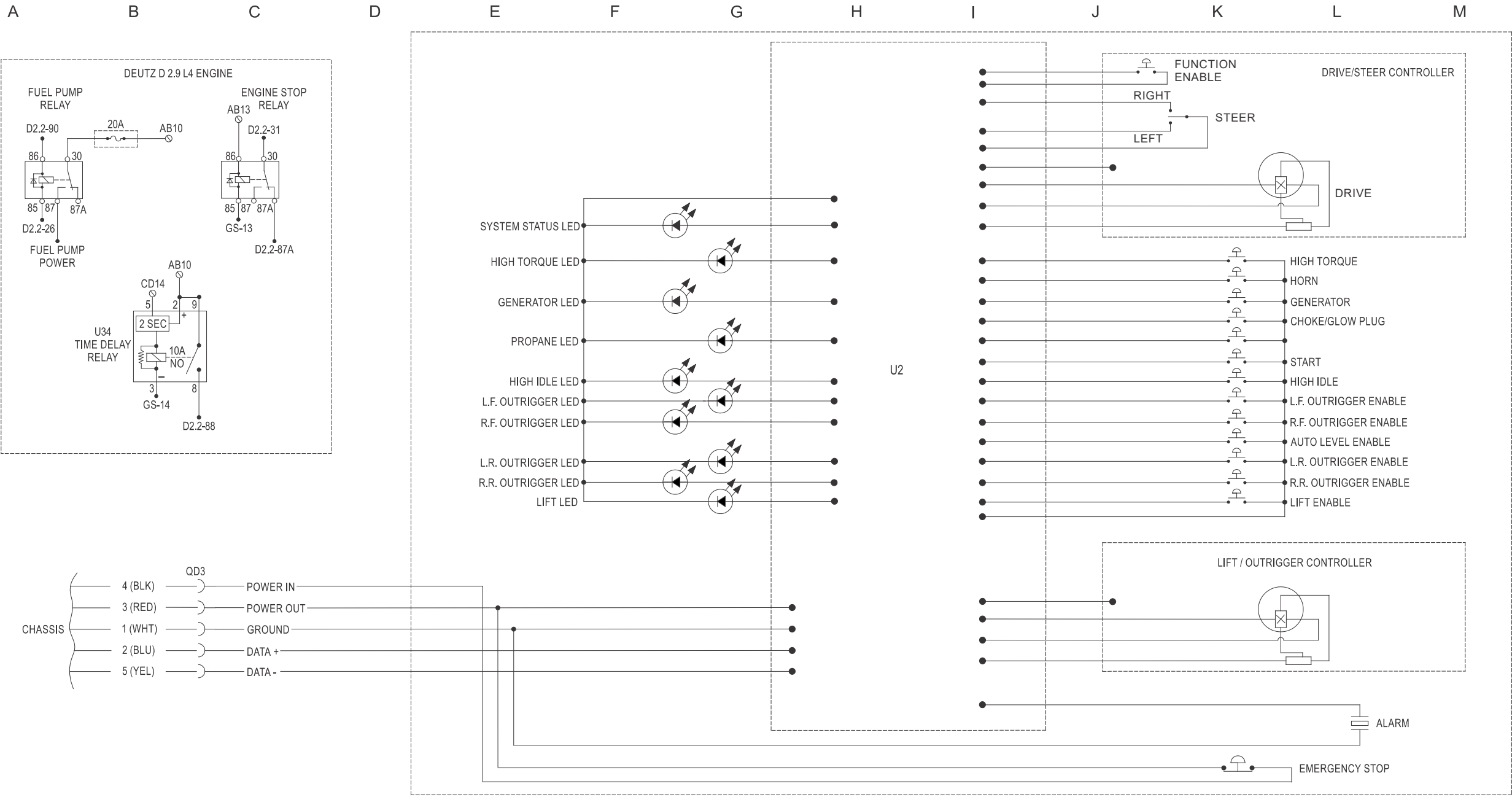
Electrical Schematic, Deutz Engine Models (ANSI/CSA)



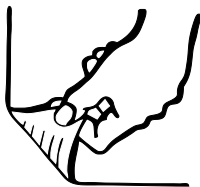
Electrical Schematic, Deutz Engine Models (ANSI/CSA)



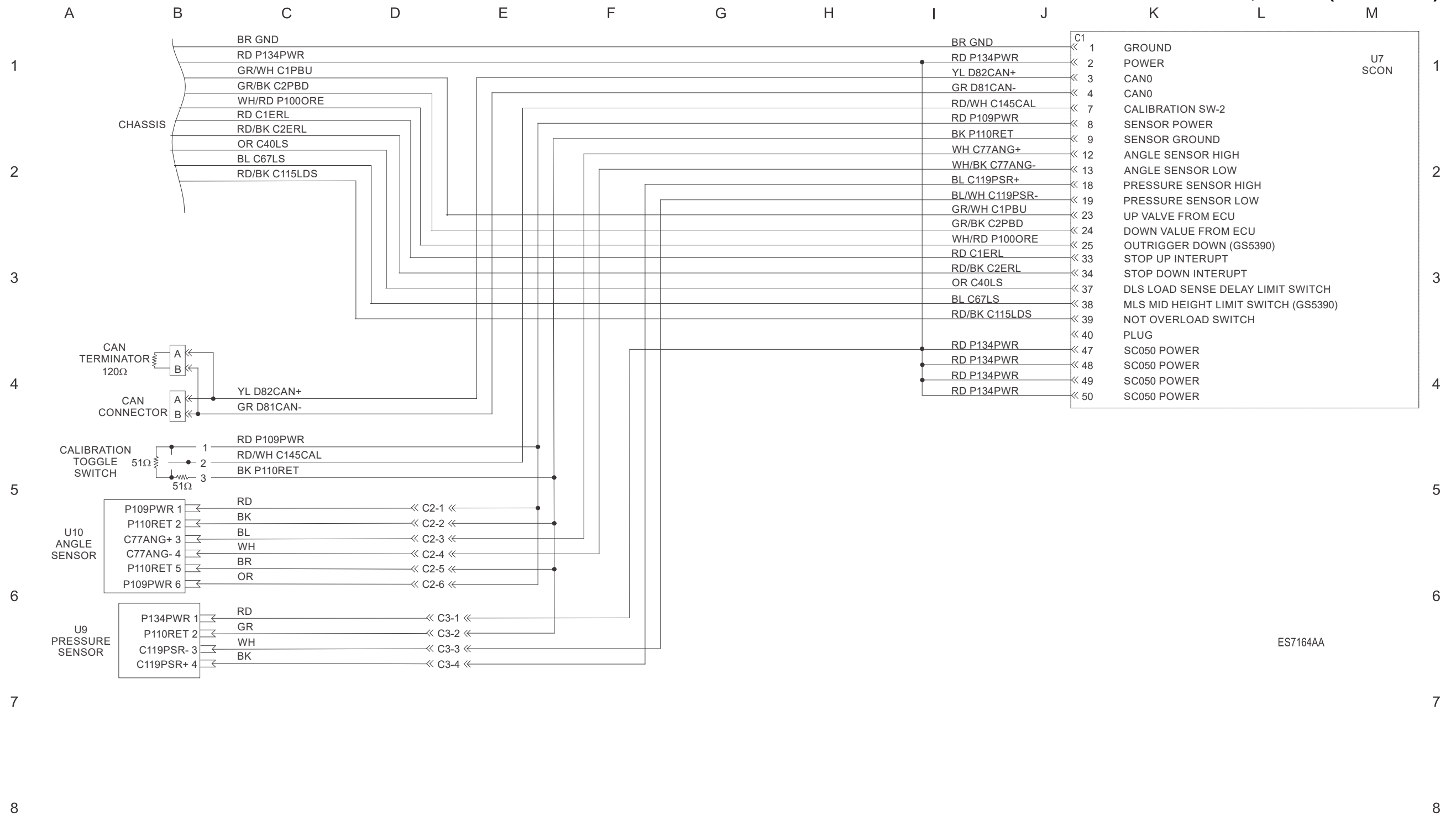
Electrical Schematic, Deutz Engine Models (ANSI/CSA)



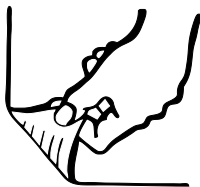
Electrical Schematic, Deutz Engine Models (ANSI/CSA)



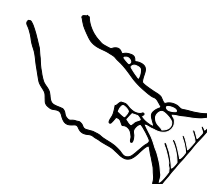
J K L M



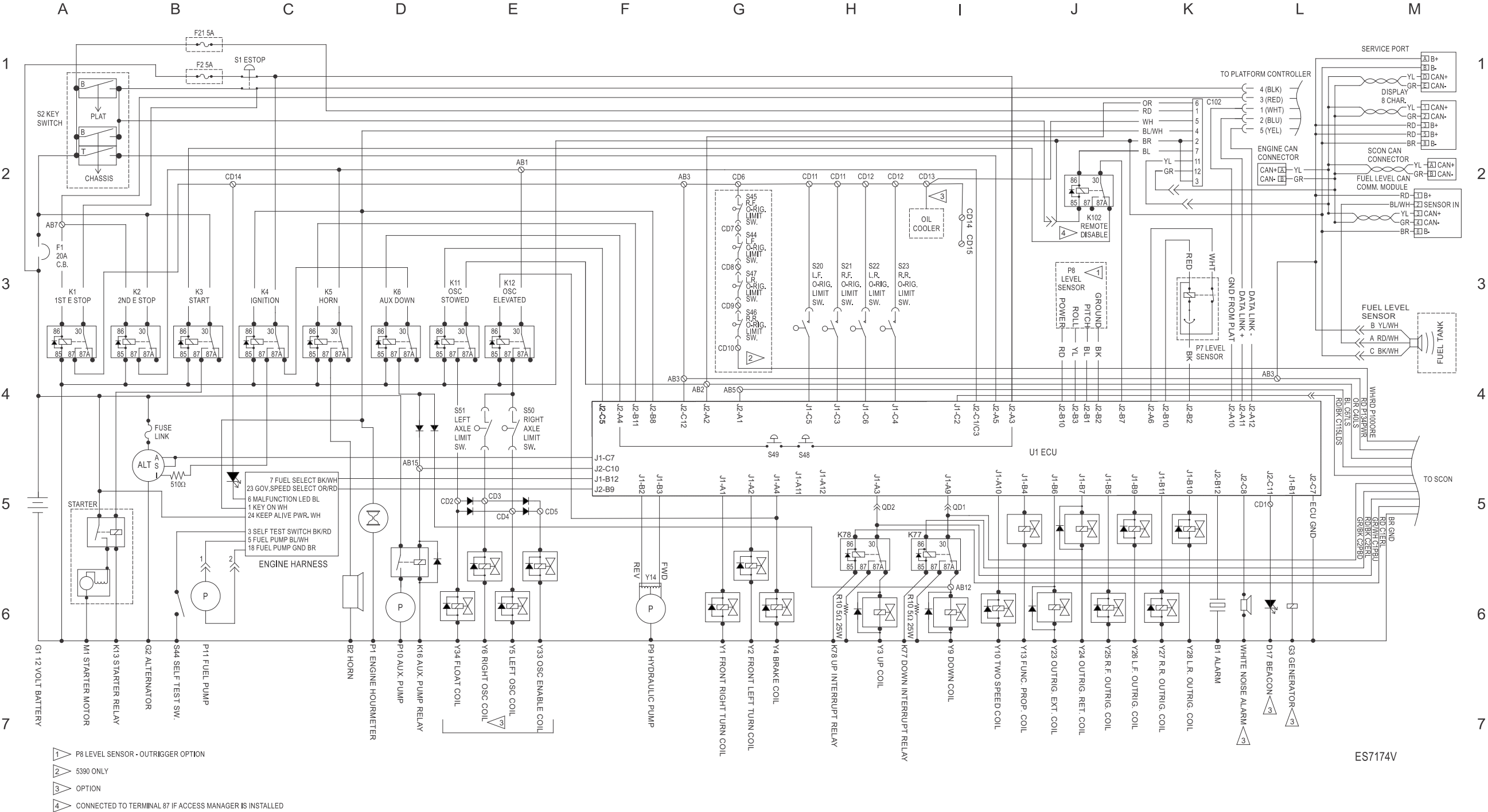
Electrical Schematic, SCON (ANSI/CSA)



Electrical Schematic, Ford Engine Models (AS/CE)

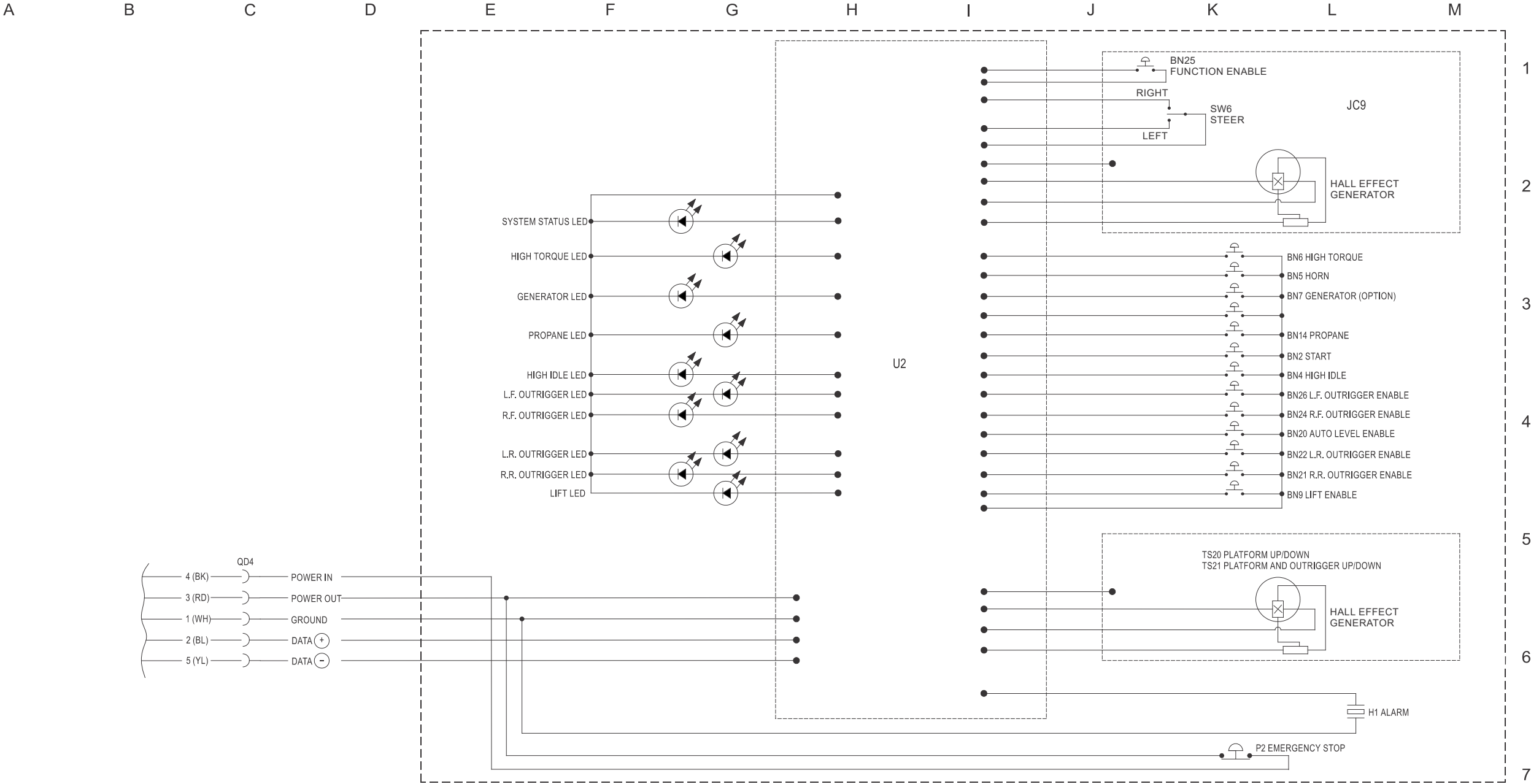


Electrical Schematic, Ford Engine Models (AS/CE)



ES7174V

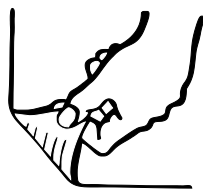
Electrical Schematic, Ford Engine Models (AS/CE)



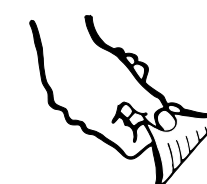
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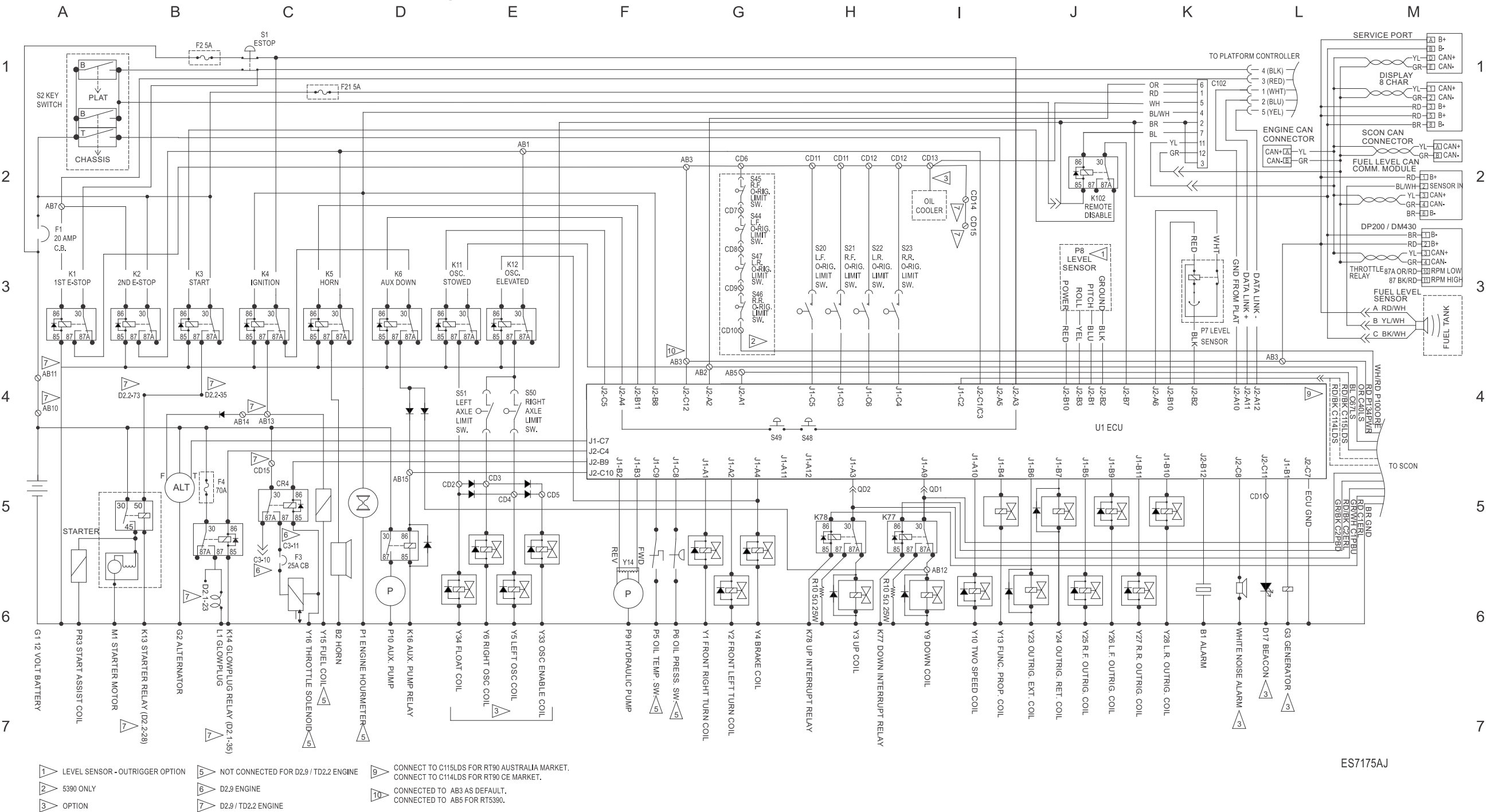
Electrical Schematic, Ford Engine Models (AS/CE)



Electrical Schematic, Deutz and Weichai Engine Models (AS/CE)

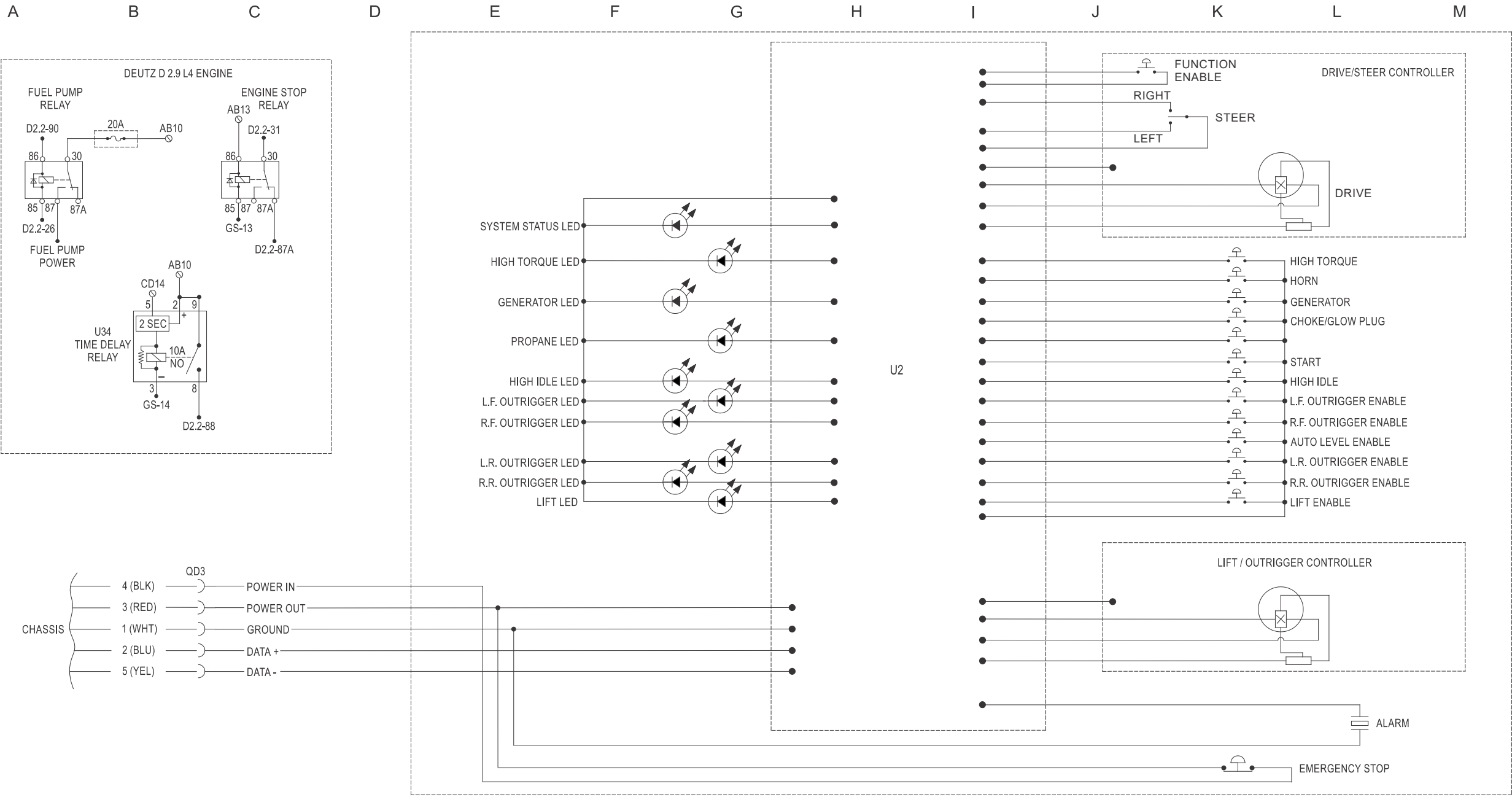


Electrical Schematic, Deutz and Weichai Engine Models (AS/CE)

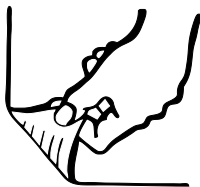


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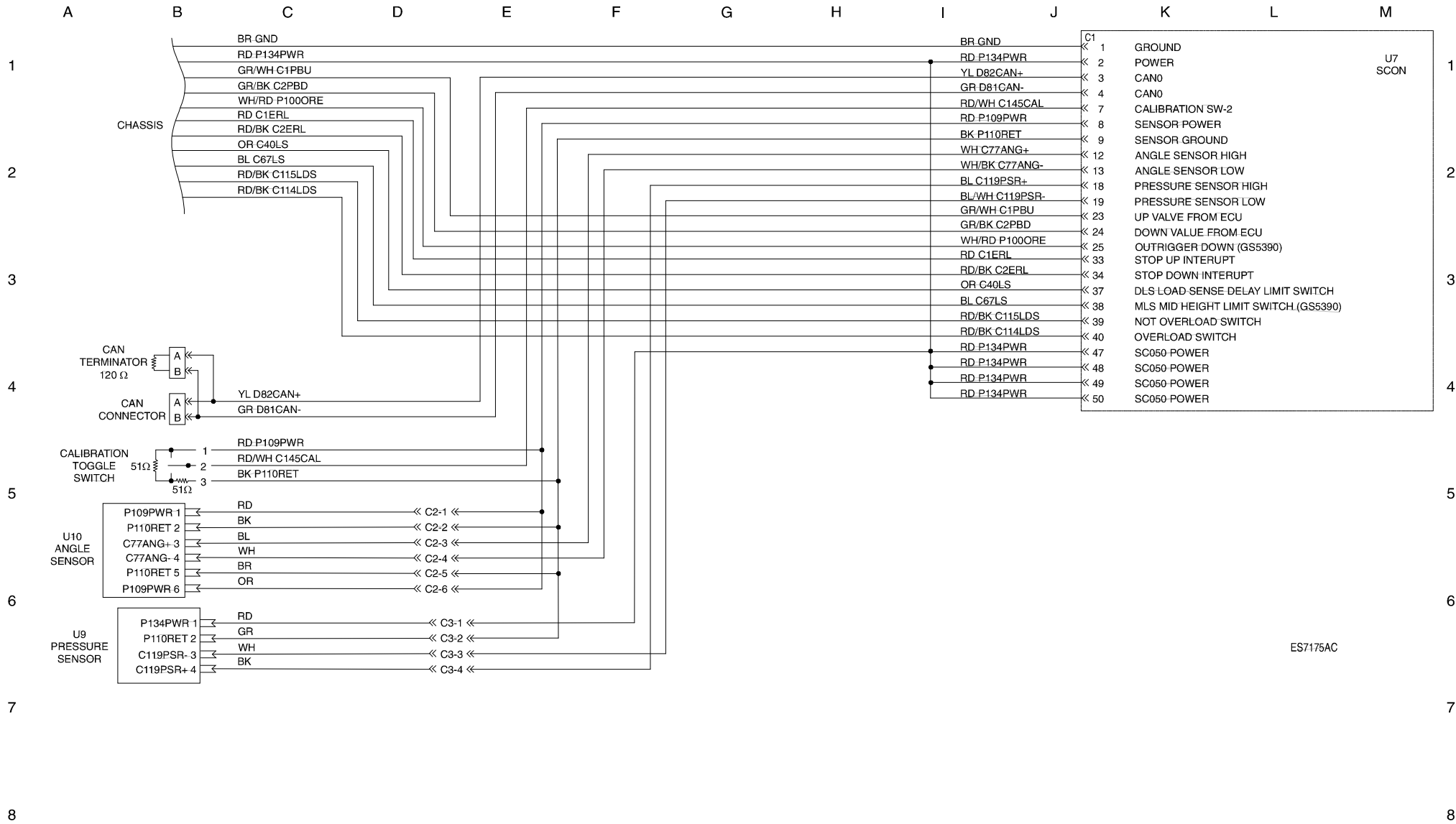
Electrical Schematic, Deutz and Weichai Engine Models (AS/CE)



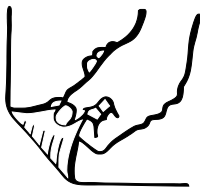
Electrical Schematic, Deutz and Weichai Engine Models (AS/CE)



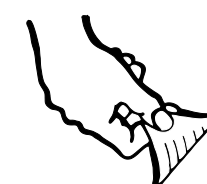
Electrical Schematic, SCON (AS/CE)



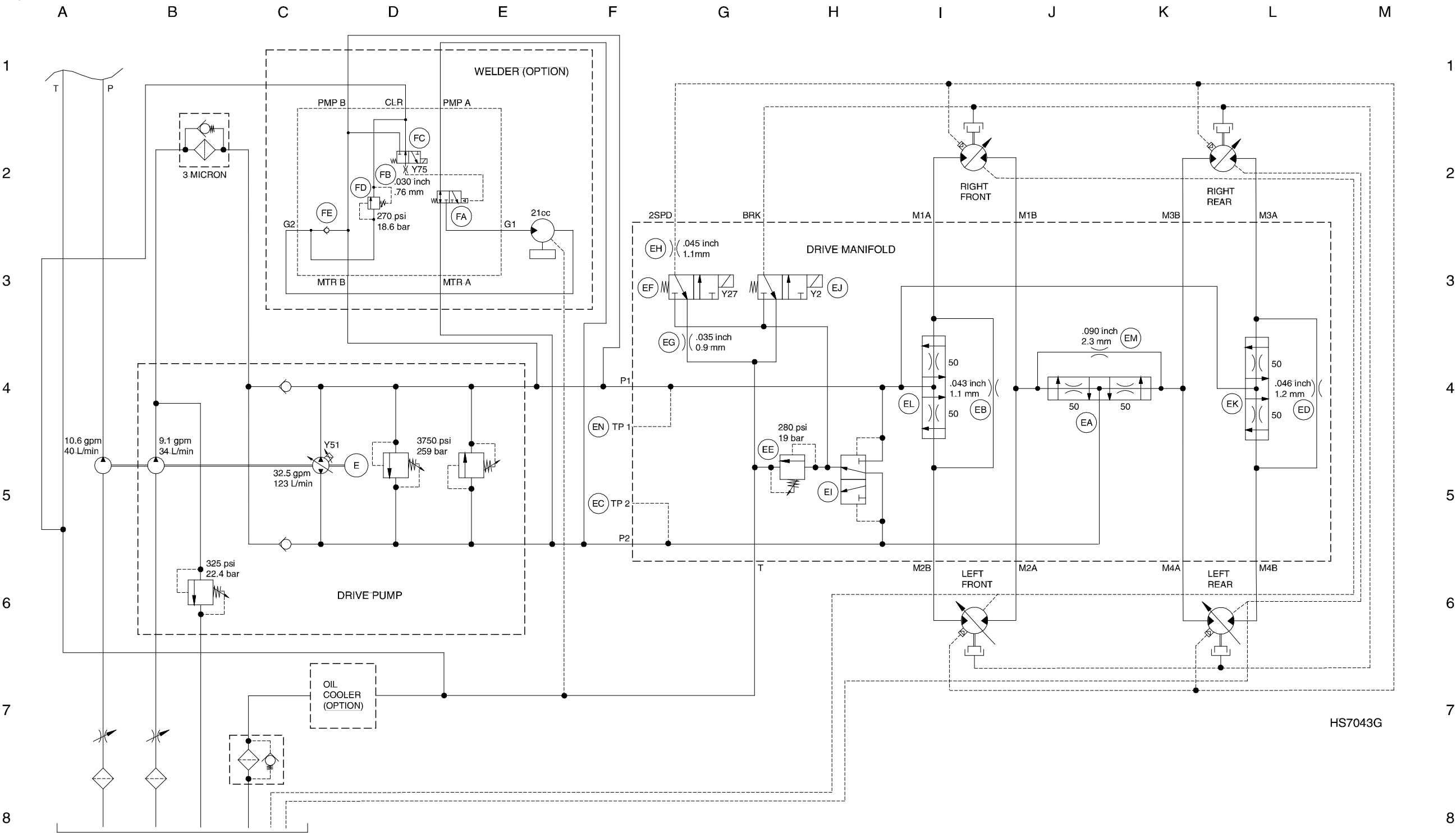
Electrical Schematic, SCON (AS/CE)



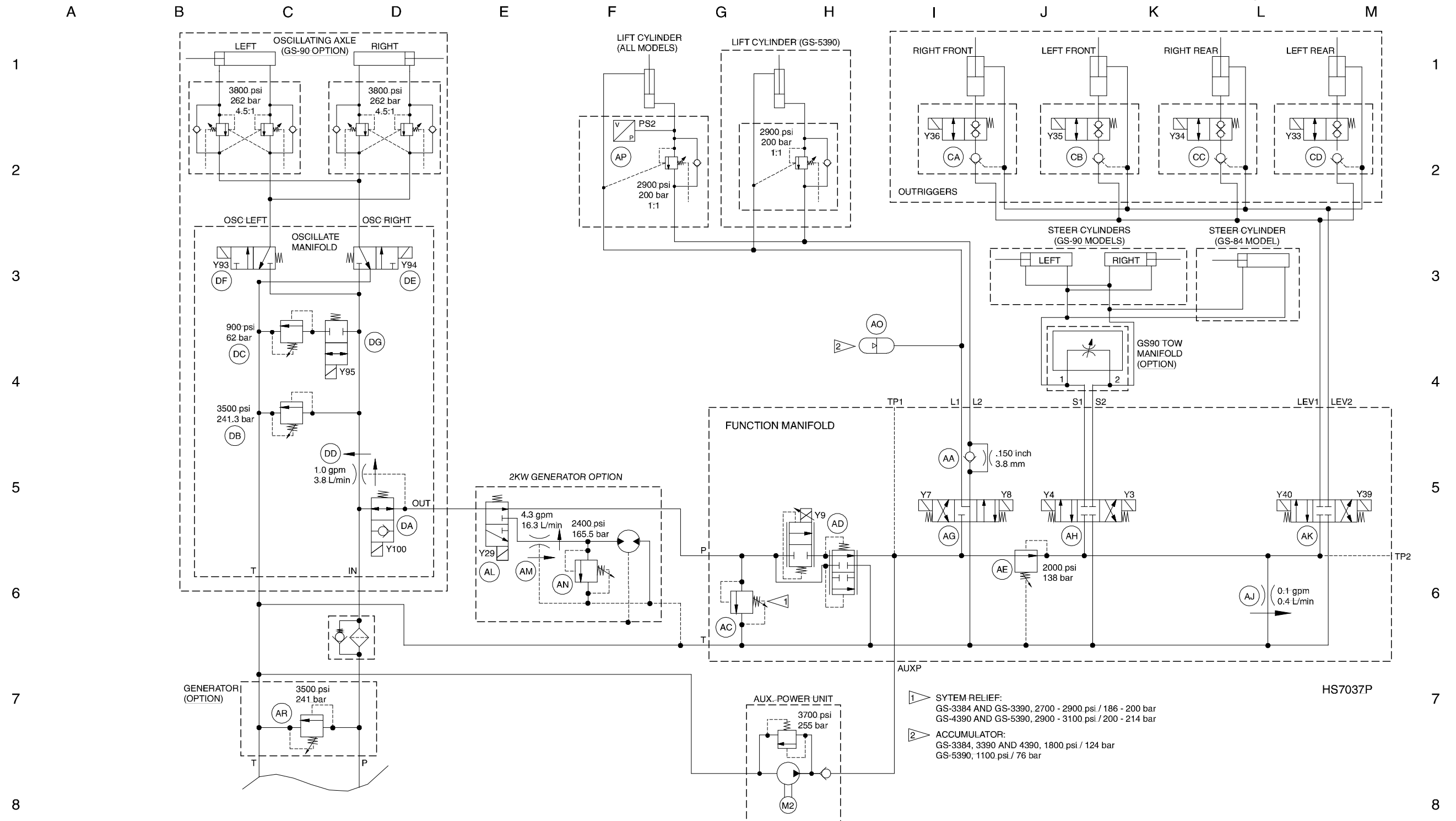
Hydraulic Schematic



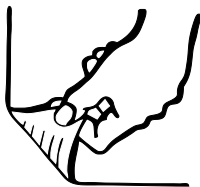
Hydraulic Schematic



I **M**



Hydraulic Schematic



California Proposition 65



WARNING

Operating, servicing and maintaining this equipment can expose you to chemicals including engine exhaust, carbon monoxide, phthalates, and lead, which are known to the State of California to cause cancer and birth defects or other reproductive harm. These chemicals can be emitted from or contained in other various parts and systems, fluids and some component wear by-products. To minimize exposure, avoid breathing exhaust, do not idle the engine except as necessary, service your equipment and vehicle in a well-ventilated area and wear gloves or wash your hands frequently when servicing your equipment or vehicle and after operation. For more information go to www.P65Warnings.ca.gov/passenger-vehicle.

Breathing diesel engine exhaust exposes you to chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

- Always start and operate the engine in a well-ventilated area.
- If in an enclosed area, vent the exhaust to the outside.
- Do not modify or tamper with the exhaust system.
- Do not idle the engine except as necessary.

For more information go to www.P65warnings.ca.gov/diesel.