



SERVICE PARTS LIST

BULLETIN NO.
54-49-8540

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS			REVISED BULLETIN	DATE
40" MOBILE WORK STATION				Aug. 2018
CHEST CATALOG NO.	48-22-8539	SERIAL NUMBER	WIRING INSTRUCTION	
CABINET CATALOG NO.	48-22-8540	SERIAL NUMBER		

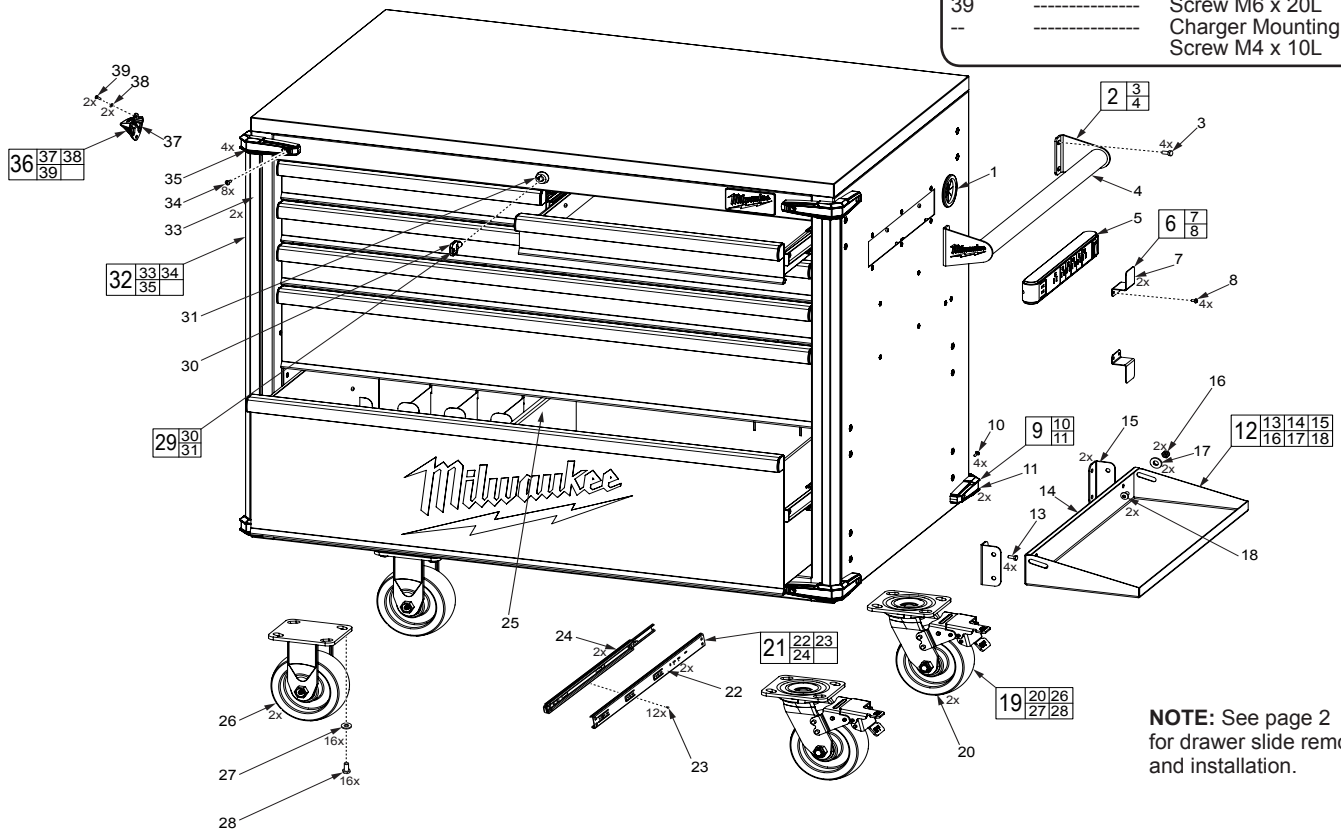
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EXAMPLE:
Component Parts (Small #) Are Included
When Ordering The Assembly (Large #).

●14-46-1657

Hardware Kit

3	-----	Bolt M6 x 15L	(4)
8	-----	Screw M4 x 10L	(4)
10	-----	Screw M4 x 16L	(4)
13	-----	Bolt M6 x 16L	(4)
16	-----	Nut M6	(2)
17	-----	Washer	(2)
18	-----	Bolt M6 x 8L	(2)
27	-----	Washer M8	(16)
28	-----	Bolt M8 x 12L	(16)
34	-----	Screw M4 x 16L	(8)
38	-----	Bolt M6 x 16L	(2)
39	-----	Screw M6 x 20L	(2)
--	-----	Charger Mounting	
		Screw M4 x 10L	(4)



NOTE: See page 2
for drawer slide removal
and installation.

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.	FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	22-90-0105	Cord Grommet	(1)	28	-----	Bolt M8 x 12L	(16)
2	14-46-1648	Side Handle Kit	(1)	29	14-46-1643	Key/Lock Kit	(1)
3	-----	Bolt M6 x 15L	(4)	30	-----	Key	(1)
4	-----	Side Handle	(1)	31	-----	Lock	(1)
5	14-46-1641	Power Strip	(1)	32	42-38-0268	Corner Bumper/Extrusion Kit (Set of 2)	(1)
6	14-46-1645	Cord Storage Bracket Kit	(1)	33	-----	Corner Guard	(2)
7	-----	Cord Storage Bracket	(2)	34	-----	Screw M4 x 16L	(8)
8	-----	Screw M4 x 10L	(4)	35	-----	Corner Bumper	(4)
9	42-38-0269	Rear Bumper Kit	(1)	36	48-22-8599	Bottle Opener Kit	(1)
10	-----	Screw M4 x 16L	(4)	37	-----	Bottle Opener	(1)
11	-----	Rear Bumper	(2)	38	-----	Bolt M6 x 16L	(2)
12	14-46-1651	Storage Shelf Kit	(1)	39	-----	Screw M6 x 20L	(2)
13	-----	Bolt M6 x 16L	(4)	40	58-95-0185	Drawer Liner Kit (Set of 6)(Not Shown)	(1)
14	-----	Storage Shelf	(1)	41	12-20-0109	Service Nameplate (Not Shown)	(1)
15	-----	Storage Shelf Bracket	(2)	42	12-25-1814	Electrical Label (Not Shown)	(1)
16	-----	Nut M6	(2)				
17	-----	Washer	(2)				
18	-----	Bolt M6 x 8L	(2)				
19	14-46-1245	Caster Kit (Set of 4)	(1)				
20	-----	Swivel Caster with Brake	(2)				
21	14-46-1642	Drawer Slide Kit (Set of 2)	(1)				
22	-----	Outer Drawer Slide	(2)				
23	-----	5/32" Pop Rivet	(12)				
24	-----	Inner Drawer Slide	(2)				
25	31-21-0110	Center Divider	(1)				
26	-----	Rigid Caster	(2)				
27	-----	Washer M8	(16)				

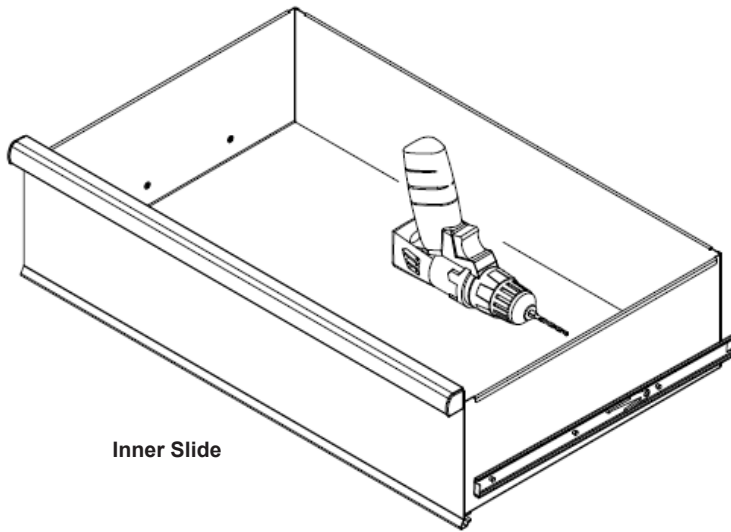
FIG. NOTES

41,42 A clean, dry surface is essential for proper performance for any adhesive system. The area intended for application of any adhesive label or nameplate must be prepared by cleaning with isopropyl alcohol. The solvent is to be applied with a clean, lint free applicator and the surface allowed to dry before applying the label or nameplate.

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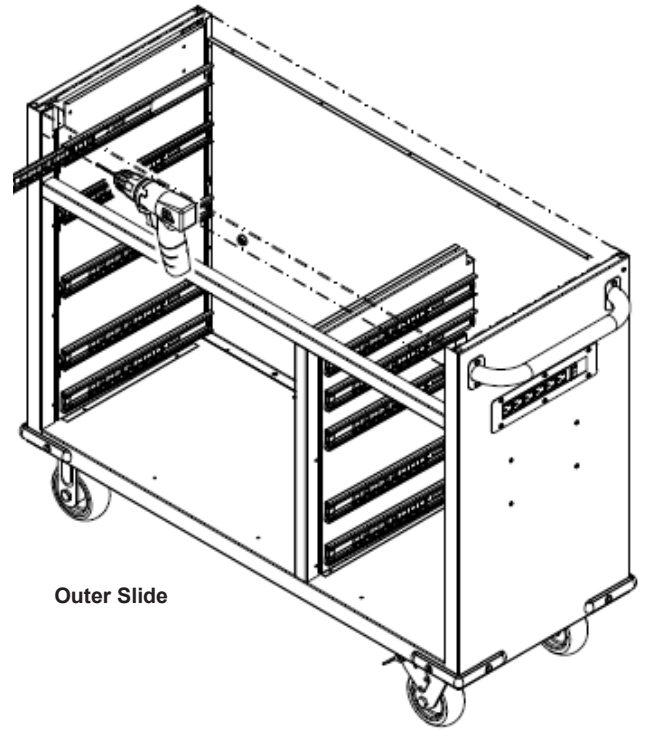
Drwg. 1

Cat. No. 48-22-8520 shown



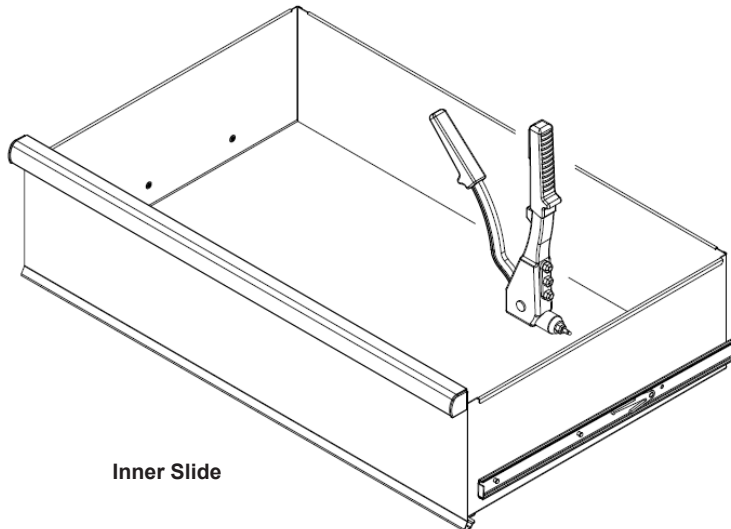
Inner Slide

To remove drawer slide, remove rivets (23) from the inner slide (24) and outer slide (22) by 5/32" drill bit.

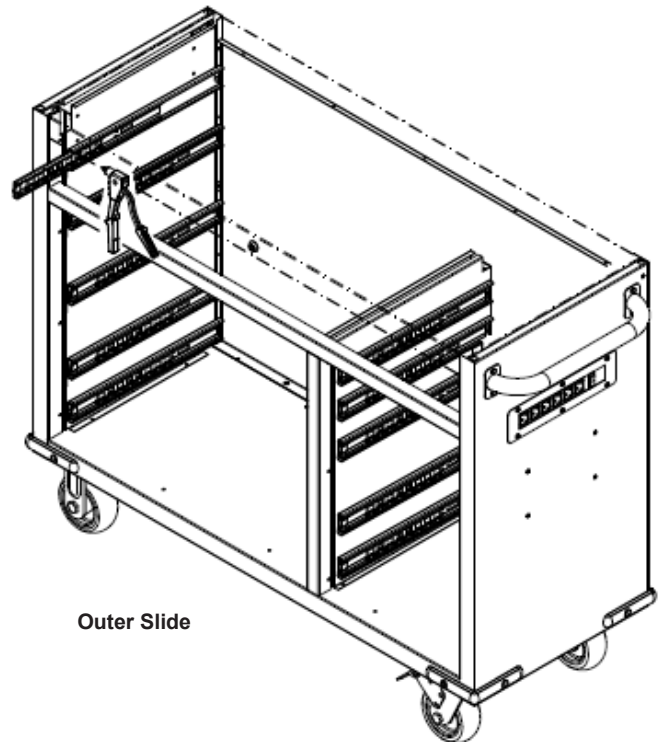


Outer Slide

To install drawer slide, place inner slide (24) into position and insert rivets (23) by using a rivet gun. Repeat steps for outer slide (22).



Inner Slide



Outer Slide