



SERVICE PARTS LIST

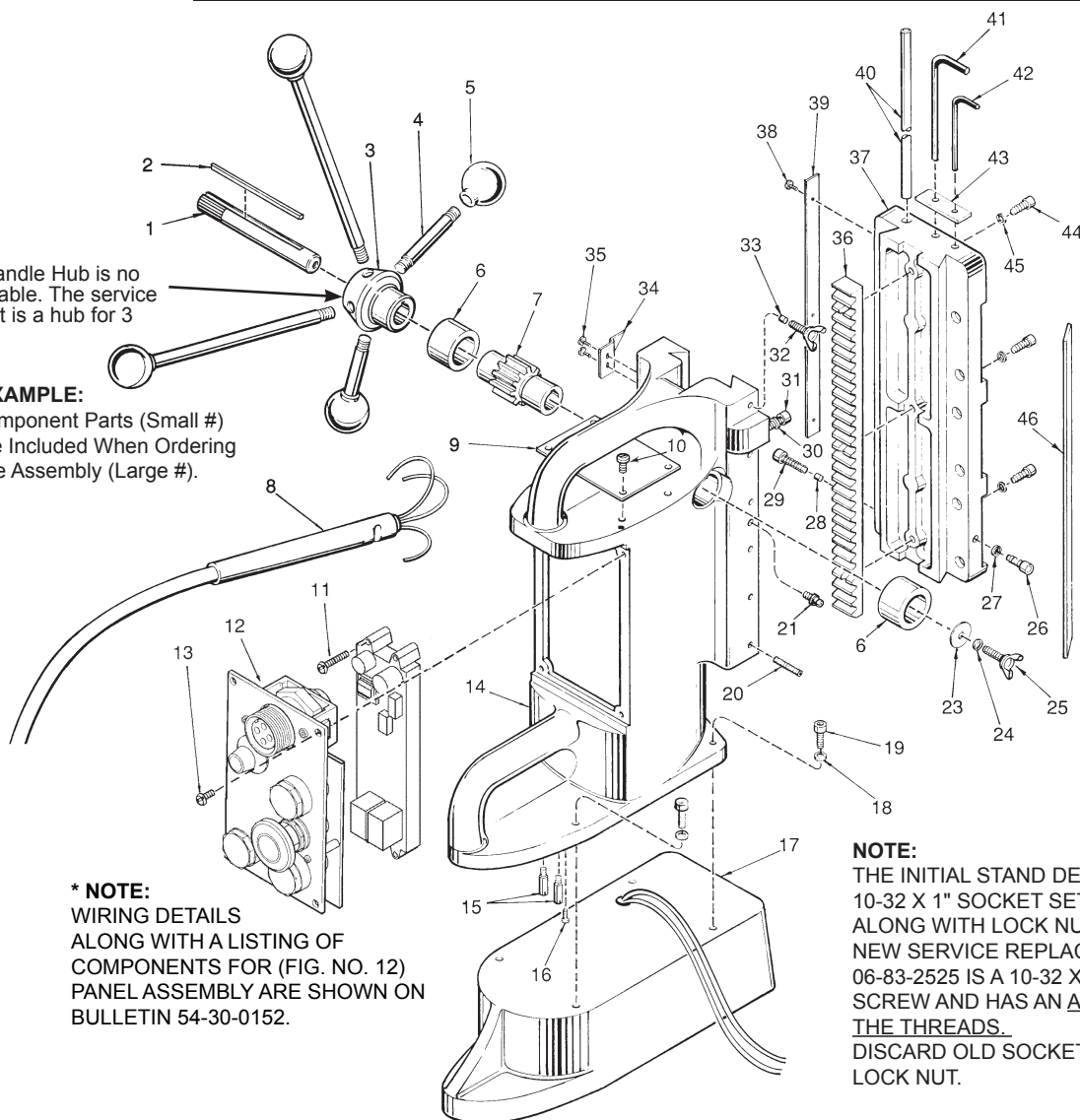
BULLETIN NO.**54-46-2229**

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS		REVISED BULLETIN	DATE
ELECTROMAGNETIC DRILL STAND		54-46-2228	Feb. 2008
CATALOG NO.	4202	STARTING SERIAL NO.	598C
		WIRING INSTRUCTION * SEE NOTE	

NOTE: 4 Handle Hub is no longer available. The service replacement is a hub for 3 handles.

EXAMPLE:

00 **0** Component Parts (Small #)
Are Included When Ordering
The Assembly (Large #).



*** NOTE:**
WIRING DETAILS
ALONG WITH A LISTING OF
COMPONENTS FOR (FIG. NO. 12)
PANEL ASSEMBLY ARE SHOWN ON
BULLETIN 54-30-0152.

NOTE:
THE INITIAL STAND DESIGN UTILIZED
10-32 X 1" SOCKET SET SCREWS (20)
ALONG WITH LOCK NUTS.
NEW SERVICE REPLACEMENT PART
06-83-2525 IS A 10-32 X 3/4" SOCKET SET
SCREW AND HAS AN ADHESIVE PATCH ON
THE THREADS.
DISCARD OLD SOCKET SET SCREW AND
LOCK NUT.

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.	FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	45-08-0160	Shaft	(1)	30	06-97-4050	1/4" Split Ring Lock Washer	(1)
2	06-42-3750	1/8 x 3-1/2" Square Key	(1)	31	06-75-2900	1/4-20 x 3/8" Socket Hd. Screw	(1)
3	43-78-0260	Handle Hub	(1)	32	06-88-0110	1/4-20 x 3/4" Wing Screw	(1)
4	43-62-0055	Feed Handle	(4)	33	45-30-0160	Brass Slug	(1)
5	43-98-0050	Plastic Knob	(4)	34	43-82-0080	Gauge Indicator	(1)
6	42-40-0060	Bushing	(2)	35	06-82-7252	8-32 x 3/8" Pan Hd. Slit. Taptite T-20	(2)
7	32-60-2120	Pinion Gear	(1)	36	44-80-0070	Rack	(1)
8	22-64-0076	Cord Set	(1)	37	30-84-0180	Slide	(1)
9	12-99-1295	Service Nameplate	(1)	38	06-85-0200	6 x 1/4" Rd. Hd. Type Z Screw	(3)
10	06-95-0075	6-32 x 3/8" Truss Hd. Taptite Screw	(4)	39	43-46-0150	Graduated Gauge	(1)
★ 11	06-82-2390	8-32 x 1-1/2" Taptite T-20	(3)	40	44-94-0165	Depth Gauge Rod	(1)
★ 12	-----	Panel Assembly (See Note)	(1)	41	49-96-0080	3/16" Hex Key	(1)
13	06-82-7252	8-32 x 3/8" Pan Hd. Slit. Taptite T-20	(4)	42	49-96-0050	3/32" Hex Key	(1)
14	28-50-7815	Support Housing	(1)	43	43-94-0060	Wrench Keeper	(1)
15	45-04-0100	Cord Retaining Screw	(2)	44	06-75-3005	1/4-20 x 5/8" Socket Hd. Screw	(3)
16	06-81-8820	Ground Screw	(1)	45	06-97-4050	1/4" Split Ring Lock Washer	(3)
★ 17	42-20-0825	Magnetic Base Assembly	(1)	46	43-48-0090	Gib	(1)
18	06-97-4050	1/4" Split Ring Lock Washer	(4)		48-58-0080	6' Safety Chain (Incl. 43-74-0080)	(1)
19	06-75-3090	1/4-20 x 7/8" Socket Hd. Screw	(4)		43-74-0080	Chain Hook	(1)
★ 20	06-83-2525	10-32 x 3/4" Headless Socket Screw	(5)		10-98-6095	Chain Label	(1)
21	43-33-0150	Grease Fitting	(2)				
23	45-88-5247	Hub Washer	(1)				
24	06-97-4050	1/4" Split Ring Lock Washer	(1)				
25	06-88-0110	1/4-20 x 3/4" Wing Screw	(1)				
26	06-75-2900	1/4-20 x 3/8" Socket Hd. Screw	(1)				
27	06-97-4050	1/4" Split Ring Lock Washer	(1)				
28	45-30-0160	Brass Slug	(2)				
29	06-75-3090	1/4-20 x 7/8" Socket Hd. Screw	(2)				

FOR MOUNTING DRILL MOTOR TO STAND USE:
06-97-4050 1/4" Split Ring Lock Washer (4)
06-75-3050 1/4-20 x 3/4" Socket Hd. Screw (4)

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Drwg. 2