



SERVICE PARTS LIST

BULLETIN NO.**54-40-6027****SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS****7-1/4" CIRCULAR SAW with TILT-LOK® HANDLE and ELECT. BRAKE**REVISED BULLETIN
54-40-6026DATE
Dec. 2009**CATALOG NO. 6394-21****SERIAL
NUMBER 984C**WIRING INSTRUCTION
58-01-1326**EXAMPLE:**

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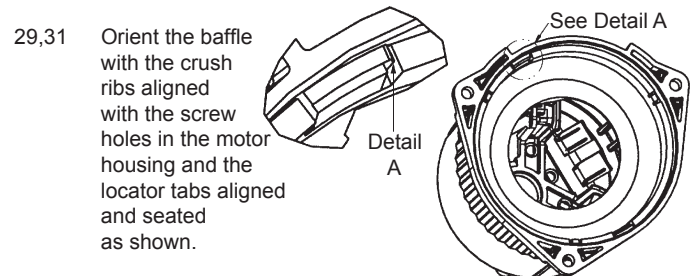
Component Parts (Small #) Are Included
When Ordering The Assembly (Large #).★ = Part number change from
previous service parts list.

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	02-04-0847	Ball Bearing	(1)
2	02-04-1850	Ball Bearing	(1)
3	02-50-2423	Needle Bearing	(1)
★ 4	05-78-0120	Switch Screw	(4)
5	45-22-0605	Lower Guard Sleeve	(1)
6	06-75-0035	5/16-18 x 9/16" Blade Screw	(1)
7	06-75-5850	5/16 -18 L.H. Thread Bolt	(1)
8	06-75-5860	1/4-20 x 3/4" Hex Hd. Screw	(1)
9	06-82-5314	10-24 x 1/2" Pan Hd. Taptite T-25	(11)
10	06-82-5358	12-24 x 3/4" Pan Hd. Taptite T-27	(3)
11	06-82-5474	10-24 x 1-3/4" Pan Hd. Taptite T-25	(1)
12	06-82-7270	8-16 x 5/8" Pan Hd. Slit. Plastite T-20	(10)
13	06-82-7395	8-16 x 1-3/4" Pan Hd. Plastite T-20	(2)
14	05-88-0305	K50 x 16mm Delta PT	(3)
15	44-20-0640	Slide Lock	(1)
16	06-82-0090	10-14 x .562 Plastite T-25	(2)
17	06-95-6290	M5 x 2.24 x 18 PH (PT)	(1)
18	12-20-6394	Service Nameplate Kit	(1)
19	16-70-0255	Armature	(1)
20	18-70-1500	Field	(1)
21	22-18-0065	Brush Assembly	(2)
22	22-22-0030	Brush Tube Assembly	(2)
23	48-76-5110	Quik-Lok Cord Set	(1)
★ 24	23-66-2176	Switch	(1)
★ 25	14-20-0526	Electronic Brake Assembly	(1)
★ 26	22-56-0858	Blade Housing Assembly	(1)
27	25-20-0120	Upper Guard Cover	(1)
28	14-67-0256	Bevel Bracket Assembly	(1)
29	28-14-0100	Gearcase	(1)
30	28-41-1032	Lower Guard Kit	(1)
31	31-05-0045	Baffle	(1)
32	31-15-0461	Motor Cover	(1)
33	31-44-0081	Right Handle Half	(1)
34	31-44-0060	Front Handle	(1)
35	31-44-0091	Left Handle Half	(1)
36	31-44-2156	Handle Lever	(1)
37	31-50-0060	Motor Housing Assembly	(1)
38	31-52-0015	Depth Lever	(1)
39	31-52-0025	Guard Lever	(1)
40	32-75-3205	Gear	(1)
41	34-40-1375	O-Ring	(1)
42	34-40-1380	O-Ring	(1)
43	34-60-0320	External Retaining Ring	(1)
44	34-60-2330	Klip Ring	(1)
45	38-50-0060	Spindle	(1)
46	40-50-0045	Guard Spring	(1)
47	40-50-0055	Compression Spring	(2)
★ 48	40-50-8041	Spring	(1)
49	42-16-0160	Handle Band	(1)
50	42-38-0222	Rubber Bumper	(1)
51	42-42-0275	Spindle Lock Button	(1)
52	43-34-0790	Inner Flange	(1)
53	43-34-0795	Outer Flange	(1)
54	43-78-0155	Hub Assembly (With Bearing)	(1)
55	44-10-0130	Bevel Adjustment Lever	(1)
56	44-20-0510	Spindle Lock Pin	(1)
57	44-40-0780	Adjustment Nut	(1)
58	44-52-0681	Grip	(1)
59	44-60-0075	Thru Pin	(1)
60	44-60-0085	Tapped Pin	(1)
61	44-60-1180	Pivot Pin	(1)
62	44-66-0065	Retaining Plate	(1)
64	44-66-0200	Lock Plate	(1)
65	44-72-0050	Pointer	(1)
66	45-04-0485	Bumper Screw	(1)

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
68	45-08-0416	Depth Shaft	(1)
69	45-16-0160	Shoe Assembly	(1)
70	45-88-0577	Wave Spring Washer	(3)
71	45-88-8461	Washer	(1)
72	45-88-8460	5/16" Washer	(1)
74	49-96-0345	Blade Wrench (Not Shown)	(1)
75	22-84-0085	Fan	(1)
80	48-55-9166	Carrying Case	(1)

FIG. NOTE

- 1 Orient the ball bearing so that the seal faces the commutator.
- 3,29 Orient the needle bearing such that the text is facing the gear. Press the bearing .015" subflush to the gear cavity wall.
- 11 Tighten the handle lever screw such that it requires 3-7 lbs. force to close the handle lever to the locked position.
- 29 Apply .320 - .360 oz. "Y" Grease, No. 49-08-5270, to gear bore of upper guard gearcase. The grease should be directed toward the pinion end of the armature.

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